

Ministry of Forests, Lands, Natural Resource Operations and Rural Development

ENGINEERING AND RESOURCE ROADS BRANCH

STANDARD ROAD CLOSURE GATES

	DRAWING SCHEDULE		
DRAWING NUMBER	DESCRIPTION	REV.	DATE
STD-G-010-01	ORDERING CHOICES & GENERAL NOTES	0	MARCH 2019
STD-G-010-02	SURFACE MOUNTED GATE - LAYOUT & EXAMPLES	0	MARCH 2019
STD-G-010-03	BURIED FOOTING GATE - LAYOUT & EXAMPLES	0	MARCH 2019
STD-G-010-04	SINGLE RAIL GATE ARM TYPES	0	MARCH 2019
STD-G-010-05	DOUBLE RAIL GATE ARM TYPES	0	MARCH 2019
STD-G-010-06	GATE ARM DETAILS	0	MARCH 2019
STD-G-010-07	SURFACE MOUNTED ABUTMENT DETAILS - (1 OF 4)	0	MARCH 2019
STD-G-010-08	SURFACE MOUNTED ABUTMENT DETAILS - (2 OF 4)	0	MARCH 2019
STD-G-010-09	SURFACE MOUNTED ABUTMENT DETAILS - (3 OF 4)	0	MARCH 2019
STD-G-010-10	SURFACE MOUNTED ABUTMENT DETAILS - (4 OF 4)	0	MARCH 2019
STD-G-010-11	BURIED FOOTING ABUTMENT DETAILS - (1 OF 3)	0	MARCH 2019
STD-G-010-12	BURIED FOOTING ABUTMENT DETAILS - (2 OF 3)	0	MARCH 2019
STD-G-010-13	BURIED FOOTING ABUTMENT DETAILS - (3 OF 3)	0	MARCH 2019
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GENERAL NOTES

1.0 GENERAL

- THESE DRAWINGS PROVIDE STRUCTURAL DETAILS FOR FABRICATION OF ROAD CLOSURE GATES FOR INSTALLATION ON RESOURCE ROADS UNDER THE JURISDICTION OF THE BC MINISTRY OF FORESTS, LANDS, NATURAL RESOURCE OPERATIONS AND RURAL DEVELOPMENT.
- ROAD CLOSURE GATES ARE INHERENTLY HAZARDOUS ROADWAY STRUCTURES: ROADWAY DESIGN, TURNAROUND REQUIREMENTS, GATE LOCATION, GATE INSTALLATION REQUIREMENTS, ROAD AND GATE SIGNAGE, APPROACH BARRIER REQUIREMENTS, FABRICATION QUALITY ASSURANCE, SITE SUPERVISION OF INSTALLATION, AND OVERALL SAFETY SHALL BE THE RESPONSIBILITY OF A QUALIFIED INDIVIDUAL FOR A SPECIFIC SITE.
- INDIVIDUAL.
- ESSENTIAL GUIDANCE FOR USE OF THESE DWGS. IS AVAILABLE AT:
- ALL DIMENSIONS IN mm UNO.

2.0 MATERIALS

- HSS: Fy MIN. 345MPa, CSA G40.21M OR ASTM A500 GRADE C (BOTH SEAMED)
- PLATE: Fy MIN. 300W OR 350W, CSA G40.21M
- BOLTS: ASTM 307 GALV
- ROUND BAR: ASTM A36
- NUTS: ASTM A563 GALV
- STANDARD WASHERS: ASTM F844 GALV
- HINGE PIPES: ASTM A53 GR B (SEAMED) OR ASTM A106 GR B (SEAMLESS)
- POST PIPES: ASTM A53 GR B OR ASTM A252 GR 2

3.0 FABRICATION

- UNLESS NOTED OTHERWISE, ALL WELDS SHALL BE 6 mm IN SIZE.
- NO EXPOSED SHARP CORNERS PERMITTED ON STEEL COMPONENTS.
- WELDING SHALL BE IN ACCORDANCE WITH CSA W59 BY A COMPANY CERTIFIED TO CSA W47.1 FOR DIVISION 1, 2, OR 3.
- COMPONENT PAINT STANDARD" LOCATED AT:
- http://www2.gov.bc.ca/assets/gov/farming-natural-resources-and-industry/natural-resource-use/resource-roads/steelgdrailpaintstd.pdf COMPONENTS NOT TO BE PAINTED INCLUDE: PORTION OF HINGE PIN PIPE BELOW ITS CAP. LATCH PIN CHAIN, LATCH PIN, LOCK KEEPERS, INTERIOR OF HINGE BASE
- COLLAR, INTERIOR OF HINGE TOP COLLAR, FOOTINGS, PORTION OF POSTS BURIED > 600 mm DEPTH, GROUND ANCHOR PINS. - EXTERIOR OF UNPAINTED PORTION OF HINGE PIN PIPE TO BE SANDBLASTED AS PER PAINT SPECIFICATION.
- FABRICATOR SHALL ENSURE THAT ALL COMPONENTS FIT APPROPRIATELY AND MOVE OR ROTATE EASILY AND SMOOTHLY AS REQUIRED TO MEET THE REQUIRED FUNCTION. IF ACTUAL STEEL PIECES OBTAINED BY THE FABRICATOR DO NOT FUNCTION APPROPRIATELY, IT SHALL BE THE RESPONSIBILITY OF THE FABRICATOR TO REPLACE OR MODIFY THE PIECES AT NO COST TO THE MINISTRY. ANY SUCH MODIFICATIONS OR REPLACEMENTS REQUIRE PRIOR APPROVAL BY THE MINISTRY. FABRICATOR SHALL PAY PARTICULAR ATTENTION TO THIS REQUIREMENT WHEN ORDERING HINGE PIPES AND TELESCOPING GATE ARM HSS PIECES (IF TELESCOPING SPECIFIED) DUE TO THE POSSIBILITY OF EXCESSIVELY PROTRUDING INTERIOR LONGITUDINAL WELD SEAMS.
- GATE SHALL BE COMPLETELY ASSEMBLED AND APPROPRIATE FUNCTIONING SHALL BE ENSURED BY FABRICATOR PRIOR TO DISASSEMBLY AND SHIPMENT TO THE MINISTRY.

4.0 SIGNS, DELINEATORS AND REFLECTIVE TAPE

- GENERAL
- REFLECTIVE TAPE, CHECKERBOARD SIGNS, AND DELINEATORS SHALL BE VISIBLE TO TRAFFIC FROM BOTH DIRECTIONS.
- REFLECTIVE TAPE SHALL BE YELLOW/BLACK OR WHITE/BLACK STRIPED, MIN. 100 mm WIDE, HIGH-STRENGTH ROADWAY DELINEATION TAPE, APPLIED IN ACCORDANCE WITH MANUFACTURER'S DIRECTIONS AFTER PAINTING.
- DELINEATORS SHALL BE MINISTRY STANDARD ALUMINUM 300 mm x 900 mm YELLOW AND BLACK.
- CHECKERBOARD SIGNS SHALL BE MINISTRY STANDARD ALUMINUM YELLOW AND BLACK.
- UNLESS OTHERWISE SPECIFIED BY THE MINISTRY, ATTACHMENT DETAILS FOR SIGNS AND DELINEATORS SHALL BE DESIGNED AND BUILT BY THE FABRICATOR (WELDED TO THE GATE COMPONENTS PRIOR TO PAINTING) FOR ATTACHMENT OF SIGNS//DELINEATORS USING 13 mm DIAMETER GALVANIZED BOLTS, C/W NUTS AND WASHERS. MINIMUM 2 BOLTS PER SIGN/DELINEATOR.

SURFACE MOUNTED ABUTMENTS

- REFLECTIVE TAPE (FACING ONCOMING TRAFFIC) SHALL BE ATTACHED, FULL LENGTH, TO THE CORNER POSTS ADJACENT TO THE ROADWAY AND TO THE TOP HORIZONTAL RAILS FACING TRAFFIC.
- A DELINEATOR (FACING ONCOMING TRAFFIC) SHALL BE ATTACHED TO THE TOP OF EACH CORNER POST ADJACENT TO THE ROADWAY, EXTENDING ABOVE THE TOP OF THE POST (TOTAL OF 2 DELINEATORS PER ABUTMENT).

BURIED FOOTING ABUTMENTS

- REFLECTIVE TAPE (FACING ONCOMING TRAFFIC) SHALL BE ATTACHED TO THE POSTS, FULL LENGTH ABOVE GROUND.
- GATE ARMS

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				Forests, Lands, Natural Resource Operations	ENGINEERED: MIKE PENNER	APPROVED: BRIAN CHOW, CHIEF ENGINEER
				and Rural Development	FILE NUMBER:	DRAWING NUMBER:
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- ANY INSTALLATION OR SIGNAGE REQUIREMENTS SHOWN ON THESE DRAWINGS MUST BE REVIEWED AND AMENDED AS NECESSARY BY THE RESPONSIBLE

- GATE ARM MUST BE LATCHED/SECURED AT ALL TIMES (OPEN OR CLOSED) TO ENSURE AGAINST SPEARING OF VEHICLES FROM AN UNSECURED ARM.

http://www2.gov.bc.ca/assets/gov/farming-natural-resources-and-industry/natural-resource-use/resource-roads/guidancefororderingroadclosuregates.pdf

- ALL STEEL GATE COMPONENTS SHALL HAVE THEIR EXTERIOR PAINTED, EXCEPT AS NOTED HEREIN, IN ACCORDANCE WITH THE MINISTRY "STEEL GUARDRAIL

- DELINEATORS (FACING ONCOMING TRAFFIC) SHALL BE ATTACHED TO THE TOP OF EACH POST. EXTENDING ABOVE THE POST (TOTAL OF 2 DELINEATORS PER POST).

- REFLECTIVE TAPE SHALL BE ATTACHED TO THE GATE ARM TOP RAIL FULL LENGTH WHERE FEASIBLE CONSIDERING TELESCOPING ACTION (IF ANY). - STANDARD CHECKERBOARD SIGNS (MIN. 2 PER GATE ARM) SHALL BE ATTACHED, CENTRALLY, TO THE GATE ARM FOR VISIBILITY WHEN THE GATE IS CLOSED.

STANDARD ROAD CLOSURE GAT	ΈS
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		REVISIONS		

NICOLE HARVEY	GLENN MOORE	
ENGINEERED: MIKE PENNER	APPROVED: BRIAN CHOW, CHIEF ENGINEER	
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SURFACE MOUNTED ABUTMENT NOTES

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NTS (CONCRETE BLOCKS & HINGE/LATCH DETAILS NOT SHOWN)

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STANDARD ROAD CLOSURE GATES

SURFACE MOUNTED ABUTMENT DETAILS - (4 OF 4)

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BURIED FOOTING ABUTMENT NOTES

- BURIED FOOTINGS SHALL BE PLACED ON A COMPETENT, FIRM SOIL OR GRAVEL BASE, AND SHALL BE BACKFILLED WITH 300 mm LIFTS OF COMPETENT GRANULAR SOIL FREE OF ORGANICS (COMPACTED TO 95% STANDARD PROCTER). - FOUNDATION CONDITIONS & COMPACTION TO BE VERIFIED BY THE INDIVIDUAL TAKING RESPONSIBILITY FOR THE GATE INSTALLATION.

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NOTE: OPEN LATCH ABUT. VARIES AS FOLLOWS: 1. BURIED DEPTH = 1200 mm 2. PLATE FOOTING SIZE - 1219 mm SQUARE 3. NO GUSSETS IN ALL OTHER REGARDS, THE CLOSED LATCH ABUT. & OPEN LATCH ABUT. (INCLUDING LATCHING DETAILS) ARE IDENTICAL

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