

# TABLE OF CONTENTS

## CHAPTER 1 – ROAD ADMINISTRATION:

1.1	Mandatory Procedures & Best Practices	10
1.2	Types of Roads & Applicable Permits or Authorizations	13
1.2.1	Forest Service Roads	13
1.2.2	Road Permit Roads	17
1.2.3	Cutting Permit Roads	18
1.2.4	Special Use Permit Roads	18
1.3	Road Establishment	20
1.3.1	Road Status	20
1.3.2	Legal Access for FSRs	22
1.3.3	Right-of-Way Acquisition Compensation	23
1.4	Subdivisions Off Forest Service Roads	26
1.5	Signs on Forest Service Roads	27
1.6	Abandoned Vehicles on Forest Service Rights-of-Way	28
1.7	Temporary Closures of Forest Service Roads	29
1.8	Cancelling Road Permits	30
1.9	Cancelling Road Use Permits	31
1.10	Cancelling Works & Special Use Permits	32
1.11	Protocol Agreements Related to Roads	33

## CHAPTER 2 – ROAD LAYOUT:

2.1	Mandatory Procedures & Best Practices	36
2.2	Road Layout Professional Responsibilities & Considerations	41
2.3	Pre-Field Investigation	42
2.3.1	Road Layout	42
2.3.2	Maps & Air Photos	42
2.3.3	Visual Impact	43
2.3.4	The Working Map	43
2.3.5	Land Alienations	44
2.3.6	Government Interests	44
2.4	Field Reconnaissance	45
2.4.1	Field Reconnaissance Procedures & Records	46
2.4.2	Specific Concerns	46
2.4.3	Drainage Structures	47
2.4.4	Harvesting Requirements	48
2.4.5	Use of Appropriate Professionals	48
2.5	Reconnaissance Report	49
2.6	Resources & Suggestions for Further Reading	51
2.7	Appendices	52
2.7.1	Project Tracking Checklist	52

## CHAPTER 3 – ROAD SURVEY AND DESIGN:

3.1	Mandatory Procedures & Best Practices	55
3.2	Road Survey & Design Professional Responsibilities & Considerations	58

3.3	Road Location Survey	60
3.3.1	Types of Survey	60
3.3.2	Survey Levels	61
3.4	Survey Procedures	63
3.4.1	Survey Level 1	63
3.4.2	Survey Level 2 & 3	63
3.4.3	Survey Level 4 (For High-Order Survey Requirements)	65
3.5	Geometric Road Design	67
3.5.1	Design Planning Considerations	68
3.5.2	Road Design Criteria	68
3.5.3	Swell & Shrinkage of Materials	74
3.5.4	Example Correction Factors	75
3.6	Culvert Design	77
3.6.1	Log Culvert Design	77 and 82
3.6.2	Ford Design & Construction on Non-Fish Streams	77 and 89
3.6.3	Design Considerations	77
3.6.4	Cross Drain Culverts	77
3.6.5	Culverts on Non-Fish-Bearing Streams	78
3.6.6	Factors Affecting Runoff	78
3.6.7	High Water Estimation Method for Stream Culverts	79
3.6.8	Road Junctions	81
3.6.9	Other Structures	81
3.7	Geometric Road Design Requirements	93
3.8	Survey & Design Outputs - Road Plans	95
3.9	Appendices	97
3.9.1	Drawing & Map Legends	97
3.9.2	Basic Drainage Site Report Requirements	97
3.9.3	Sample Survey & Design Contract	99
3.9.4	Project Tracking Checklist	99
<b>CHAPTER 4 – DESIGN &amp; CONSTRUCTION OF BRIDGES &amp; MAJOR CULVERTS:</b>		
4.1	Mandatory Procedures and Best Practices	102
4.2	Structure Design & Construction Professional Responsibilities & Considerations	107
4.2.1	General	107
4.2.2	CRP Skill Sets for Crossings	108
4.3	Design Requirements for Retaining Structures	110
4.3.1	General Design Requirements	110
4.3.2	Factors to Consider in Selecting Facing Materials for MSE & GRS Retaining Structures	114
4.3.3	Geotechnical Report	116
4.3.4	Detailed Design Drawings & Specifications	116
4.3.5	Ministry Review of Externally Prepared Designs	117
4.4	Design Requirements for Crossings, Including Bridges & Major Culverts	118
4.4.1	Project & Design Responsibility & Considerations	118
4.4.2	Skill Set for CRP for Simple Crossings	122
4.4.3	Development & Use of Professional Engineer Forest Road General Arrangement	124
4.4.4	Bridge Design Aids	
4.4.4	Typical Bridge Design Approach	124
4.4.5	Design Opening	126

4.5	Types of Bridge Structures _____	127
4.5.1	Bridge Superstructures _____	127
4.5.2	Bridge Substructures _____	128
4.6	Types of Major Culvert Structures _____	129
4.7	Site Data & Survey Requirements for Bridges & Major Culverts _____	130
4.8	Design Discharge Criteria _____	132
4.8.1	Factors Affecting Runoff _____	132
4.8.2	Methodologies to Estimate Design Flood Discharge _____	132
4.8.3	Comparing Discharges Using Hydrological Information _____	133
4.9	Agency Referrals _____	134
4.10	Construction Drawings & Specifications _____	135
4.10.1	General Bridge Arrangement Drawing Requirements _____	135
4.10.2	Bridge Superstructure Drawing Requirements _____	138
4.10.3	Bridge Substructure Drawing Requirements _____	139
4.10.4	Log Bridge Superstructure on Log Crib Drawing Requirements _____	139
4.10.5	Major Culvert Drawing Requirements _____	140
4.10.6	Portable Bridge Superstructures _____	141
4.11	Bridge & Major Culvert Materials Acquisition _____	142
4.12	Bridge & Major Culvert Materials Quality & Fabrication _____	143
4.12.1	In-Plant Inspection of Bridge Materials & Fabrication _____	144
4.12.2	Structural Field Welding _____	145
4.12.3	Structural Field Grouting _____	146
4.13	Major Culvert Construction _____	151
4.14	Use & Role of Environmental Monitors _____	152
4.15	Construction Documentation _____	154
4.16	Resources & Suggestions for Further Reading _____	155
4.17	Appendices _____	156
4.17.1	Project Tracking Checklist _____	156
4.17.2	Forest Service Bridge Design Checklist _____	156
4.17.3	Acceptance of Bridge & Major Culvert Drawings & Specifications _____	156
4.17.4	POR Construction Assurance Statement _____	156
4.17.5	Acceptance of Bridge & Major Culvert Drawings & Specifications _____	156
<b>CHAPTER 5 – ROAD CONSTRUCTION:</b>		
5.1	Mandatory Procedures & Best Practices _____	160
5.2	Road Construction Professional Responsibilities & Considerations _____	166
5.2.1	Field Reviews _____	166
5.2.2	Changed Conditions _____	166
5.2.3	Modifications During Construction _____	167
5.2.4	Project Assurance _____	167
5.3	Road Corridor Preparation _____	168
5.3.1	Preparing the Site _____	168
5.3.2	Establishing Clearing Widths _____	168
5.3.3	Marking Clearing Widths _____	170
5.3.4	Establishing Pilot Trails _____	170

5.3.5	Felling & Yarding Within the Clearing Width	171
5.4	Grubbing & Stripping	173
5.5	Disposal of Debris	174
5.5.1	Piling & Burning	176
5.5.2	Scattering	177
5.5.3	Burying	178
5.5.4	Endhauling Debris for Disposal	180
5.5.5	Location of Disposal Sites for Debris	181
5.6	Subgrade Construction	182
5.6.1	Construction Near Licensed Waterworks	182
5.6.2	Construction in Riparian Management Areas	182
5.6.3	Fan Destabilization	182
5.6.4	Wildlife Measures & Features	182
5.6.5	Construction Surveys	183
5.6.6	Modifying the Road Layout & Design	183
5.6.7	Sidecast Construction	183
5.6.8	Full Bench & Partial Bench Construction	183
5.6.9	Endhauling Surplus Excavation Materials	185
5.6.10	Location of Disposal Sites for Excavation Spoil	185
5.6.11	Rock Excavation	186
5.7	Overlanding	187
5.7.1	Construction of Short-Term Roads	188
5.7.2	Winter Construction of Permanent Roads	188
5.7.3	Turnouts & Widening	188
5.7.4	Location of Borrow Pits	188
5.8	Road Drainage Construction	189
5.8.1	Maintaining Surface Drainage Patterns	189
5.8.2	Drainage Practices & Water Quality	189
5.8.3	Ditch Construction Considerations	190
5.8.4	Cross-Drain Culvert Location	193
5.8.5	Cross-Drain Culvert Installation	193
5.8.6	Log Culvert Construction	194
5.8.7	Temporary Stream Crossings	194
5.8.8	Construction of Open & Closed Bottom Metal Culverts on Non-Fish Streams	195
5.8.9	Construction of Open & Closed Bottom Metal Culverts on Fish Streams	196
5.8.10	Fords on Non-Fish Streams	196
5.9	Stabilizing the Subgrade & Surfacing the Road	198
5.9.1	Ballasting	198
5.9.2	Surfacing	198
5.9.3	Surfacing Compaction	199
5.9.4	Protecting Erodible Fills Located Within Floodplains	199
5.9.5	Litter, Petroleum Products & Other Waste Materials	200
5.10	Construction & Use of Snow & One-Season Winter Roads	201
5.10.1	Snow Road Construction	201
5.10.2	One-Season Winter Road Construction	202
5.10.3	Road Use	203
5.11	Soil Erosion & Sediment Control	204
5.11.1	Soil Erosion Control Techniques	204
5.11.2	Sediment Control Techniques	204

5.12	Road Works Shutdown Indicators	206
5.12.1	Procedures for Shutting Down Operations	206
5.12.2	Limiting Road Use to Minimize Adverse Impacts	207
5.12.3	Emergency Road Maintenance	207
5.13	Resources & Suggestions for Further Reading	208
5.14	Appendices	210
5.14.1	Tables to Establish Clearing Width	210
5.14.2	Project Tracking Checklist	218
<b>CHAPTER 6 – ROAD &amp; STRUCTURE INSPECTION &amp; MAINTENANCE:</b>		
6.1	Mandatory Procedures & Best Practices	222
6.2	Road & Structure Inspection & Maintenance Professional Responsibilities & Considerations	226
6.2.1	Road Maintenance Works	226
6.2.2	Maintenance Plan	226
6.2.3	Inspections of Roads	227
6.2.4	Engineered Structure Inspection & Maintenance	227
6.2.5	Project Assurance	228
6.3	Road & Structure Maintenance Levels	229
6.4	Road Maintenance Inspections	230
6.4.1	Road Risk Ratings & Maintenance Inspection Priorities	230
6.4.2	Road Inspection Frequencies	233
6.4.3	Road Maintenance Inspection Reports	236
6.5	Engineered Structure Inspections	238
6.5.1	Types of Inspections	238
6.5.2	Structural Deficiencies Noted in Inspections for FSR Structures	239
6.5.3	Clarification of GWW as Applicable to Bridge Load Rating	239
6.5.4	Engineered Structure Inspection Frequencies	243
6.5.5	Engineered Structure Inspection Reports	244
6.5.6	Engineered Structure Inspection Documentation	255
6.6	Maintenance Budgets	246
6.7	Scheduling Maintenance Works	247
6.8	Road User Safety Considerations During Maintenance Works Operations	248
6.9	Routine Types of Road Maintenance Works	249
6.9.1	Clearing Width Maintenance	249
6.9.2	Ditch & Culvert Maintenance	250
6.9.3	Road Prism Maintenance	252
6.9.4	Subgrade Maintenance	252
6.10	Routine Types of Structure Maintenance Works: Bridges & Stream Culverts	254
6.10.1	Bridge Maintenance	254
6.10.2	Stream Culvert Maintenance	255
6.10.3	Bridge & Major Culvert Replacement	255
6.11	Other Maintenance Works Along Roads	257
6.11.1	Fords	257
6.11.2	Weirs	257
6.11.3	Fences	257
6.11.4	Cattleguards	257
6.11.5	Signs	257

6.12	Resources & Suggestions for Further Reading	259
6.13	Appendices	260
6.13.1	Example Qualitative Vulnerability Tables	260
6.13.2	Project Tracking Checklist	264
<b>CHAPTER 7 – ROAD DEACTIVATION:</b>		
7.1	Mandatory Procedures & Best Practices	268
7.2	Road Deactivation Professional Responsibilities & Considerations	272
7.2.1	Involvement of Specialists in Road Deactivation	273
7.2.2	Professional Field Reviews	273
7.2.3	Project Assurance	273
7.3	Planning Road Deactivation	275
7.4	Deactivation Prescriptions	275
7.4.1	Prescription Requirements	275
7.4.2	Phases of Prescription Development	276
7.4.3	Modification of Prescriptions	279
7.5	Road Deactivation Works	280
7.5.1	Project Management	280
7.5.2	Cost Estimate of the Planned Works	280
7.5.3	Carrying Out the Works	280
7.5.4	Submission Requirements After Completing the Works	280
7.5.5	Inspections After Deactivation	281
7.6	Deactivation Hazard Warning Signs	282
7.7	Road Deactivation Objectives	283
7.7.1	Achieving Deactivation Objectives	283
7.8	Road Deactivation Techniques	285
7.8.1	Water Management Techniques	285
7.8.2	Road Fill Pullback Techniques	296
7.8.3	Revegetation Techniques	298
7.9	Resources & Suggestions for Further Reading	301
7.10	Appendices	302
7.10.1	Project Tracking Checklist	302
<b>CHAPTER 8 – PROFESSIONAL RESPONSIBILITIES &amp; CONSIDERATIONS:</b>		
8.1	Mandatory Procedures & Best Practices	305
Index of Appendices		308

Chapter 1: Road Administration  
 Chapter 2: Road Layout  
 Chapter 3: Road Survey & Design  
 Chapter 4: Design & Construction of Bridges & Major Culverts  
 Chapter 5: Road Construction  
 Chapter 6: Road & Structure Inspection & Maintenance  
 Chapter 7: Road Deactivation  
 Chapter 8: Professional Responsibilities & Considerations