INTRODUCTION
Woven wire and high-tensile, smooth wire (htsw) are the preferred products for fencing deer. Barbed wire is not used except for special predator problem areas. Provincial permit regulations require woven wire for perimeter fences, while internal fences are not regulated. Electric fencing has an important role in both types of fences. In deer handling areas and milling yards, wood batten fencing should be used to restrict visibility, thereby improving handling.

EXTENDING EXISTING FENCES
There are three concerns in converting existing fences for use as a deer farm perimeter fence:
- Will the extensions have adequate strength?
- Can the connection to the post be made adequately?
- Are the existing posts set in the ground adequately?

The first two points can be met, but post depth is usually not sufficient in existing fences. For a seven-foot fence, line posts must be in the ground two and one-half to three feet.

PERIMETER FENCE DESIGN
Provincial regulations require a seven-foot high fence, all of which must be woven wire. Shown below is a design using woven wire with graduated openings.

Note: Knotted-joint style woven wire is required on perimeter fences with 6-inch vertical wire spacing. The bottom three feet must have wire openings small enough to contain fawns.

Additions can be made to these two designs for added control:
- Additional top wires for added height or tighter spacings. One or more strands of htsw may be used above the woven wire in areas of high deer pressure (e.g., where the perimeter fence also serves as one side of a mustering area or alley).
- Electrified offset wire(s), either inside at 24 to 30 inches high or outside at predator height

WOVEN WIRE PERIMETER FENCE FOR FALLOW DEER AND REINDEER FARMS

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
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<tbody>
<tr>
<td>Total Height</td>
<td>84 inch (min.) knotted joint style</td>
</tr>
<tr>
<td>Horizontal wires</td>
<td>18 wires, 12 ½ ga., high tensile, graduated openings</td>
</tr>
<tr>
<td></td>
<td>tighter at the bottom half of fabric</td>
</tr>
<tr>
<td>Wire spacing</td>
<td>graduated from 3 inch (bottom) to 7 inch (top).</td>
</tr>
<tr>
<td>Vertical wires</td>
<td>12 ½ ga., medium tensile</td>
</tr>
<tr>
<td>Wire spacing</td>
<td>6 inch (fallow) 12 inch (reindeer)</td>
</tr>
</tbody>
</table>
Electrified htw top wire(s) for extra predator control.

Electrified offset wire(s), either inside at 24 to 30 inches high or outside at predator height.

One outside barbed wire at ground level to resist any digging predators.

An extra piece of woven wire (one or two feet) buried and attached to the bottom of the fence wire to resist any digging predators. This will be awkward to do and wire corrosion may limit the life expectancy. Pressure-treated wood boards are an alternative.

Wood battens or other materials attached to the woven wire to increase fence visibility in areas of concern, often to aid deer mustering.

These additions can be used depending on the individual farm needs. See Figure 1 for a woven wire fence with one electric offset wire and one extra top wire.

**TYPES OF WOVEN WIRE**

Various types of joints are used where horizontal and vertical wires cross. Only hinged joint and knotted joint are suitable for fencing; **only knotted joints** are suitable for perimeter fencing for fallow deer and reindeer farms.

A **hinged joint** (Figure 2) is made with separate short lengths of stay wire twisted together at the horizontal wire. This is a flexible wire fabric; however, the wire wrap can come loose under pressure allowing the stay wire to slip sideways.

A **knotted joint** (Figure 3) is made with a one-piece, continuous stay wire and a separate knotting wire. This joint is strong and secure.

Knotted-joint woven wire is the only choice for perimeter fences because of the extra security of the joints. Both types may be used for interior fences.

**INSTALLING WOVEN WIRE**

The following points are important when installing woven wire fences:

- Place the wire on the animal side of the line posts (but on the outside of posts when turning corners).

Ensure the wire is flush with the ground and there are no gaps due to terrain irregularities. Deer will go under a fence if it is possible. A well-prepared right-of-way is important.

- Mechanical splices for woven wire are made the same as individual wires. This is the preferred method of joining woven wire.

- Woven wire can also be joined with wrap splices by leaving four to six inches of line wire beyond the end stay. Lay together the end stay wires of each of the two sections to be spliced, then wrap the free ends tightly around the line wire and wrap the ends back onto themselves as in Figure 4.
- Tension woven wire to remove only one-third to one-half of the tension curve from the line wires. See Figure 5.
- Tensioning may be done from the end post (then stapling wire tight onto the brace post), or from a braced dummy post set six to eight feet beyond the brace. Never use a tractor for tensioning because of the operator hazards and possible over-tensioning.
- When tying off woven wire at the end brace, take the free end of each line wire around the end post and wrap it on itself. See Figure 6. Do not depend on staples to hold the fence wire tension.
- Do not "drive" the staples "home" on line posts. The wire should be free to move.
- For maximum pullout resistance, staples should be rotated so as to cross the grain of the post (reducing post splitting), and to ensure the two legs of the staple spread out and away from each other.
* Individual htsw strands are tensioned to 200 pounds.

**PERIMETER FENCE LINE POSTS**

Whichever wire configuration is used, the following is recommended for posts (all posts must be pressure-treated for long life):

- Line Posts: *4"/5" by 10' long set 2 ½ ' into the ground and spaced up to 15' apart (up to 20' apart in firm, level terrain).

* 4"/5" indicates a 4-inch to 5-inch diameter post.
**PERIMETER FENCE BRACE ASSEMBLIES**

Figure 7 illustrates good end brace construction. Note the horizontal rail is not notched into the driven posts but is connected using 1/2" rebar into pre-drilled holes.

**End Braces:** Two posts @ 5"/6" by 11' long set 4' into the ground. One horizontal rail @ 4"/5" by 10' long. This single-span brace is sufficient for most conditions but in poor areas (sandy soil, wet areas, etc.), use a double-span brace assembly. This has three driven posts and two rails with the wire tie-off on the centre post.

**Corner Braces:** For 90° corners, use a brace of three driven posts and two rails. Tie off both woven wires at the corner post or continue the wire around the outside of the brace.

**Note:** Braces can be set up to 660 feet apart.

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**ELECTRIC FENCE WIRES**

Electric fences are very effective for internal fences. On perimeter fences, electric wires can be used for added control (see Perimeter Fence Design, page 1). Animals require training at first, but quickly learn to respect the electric "bite." Because you are constructing an electric circuit, pay close attention to insulation, all wire connections, and especially wire grounding. Problems in electric fences are often due to poor grounding.

**Note:** For safety reasons, do not electrify barbed wire.

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Figure 7  Perimeter Fence and End Brace Design