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NOTICE TO USERS

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SECTIONS 604 to 991 - VOLUME TWO

All text significantly changed or added since the 2012 Standard Specifications edition is shown with single underlining and a vertical bar in the margin. Minor corrections such as typos have not been marked.

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1.01 Interpretation
Any reference to the Ministry of Transportation and Highways or the Ministry of Transportation shall mean the Ministry of Transportation and Infrastructure. Any reference to other Ministries should follow the enclosed link: http://www.gov.bc.ca/ministries/index.html?WT.svl=leftnav

1.02 SS635 Electrical and Signing
Note: The Ministry no longer has Stock number (SN), for such, Stock numbers (SN) shall be disregarded on all drawings.
SECTION 604
STEEL TRAFFIC BARRIER CONSTRUCTION

DESCRIPTION

604.01 Scope - This Section covers the construction of roadside and median steel traffic barriers in accordance with the general layout and details indicated on Drawings of the SP312 series.

Steel beam guardrail, wood posts and accessory materials are specified by SS 312.

Design and part number references are taken from the AASHTO-ARTBA-AGC Joint Committee “A Guide to Standardized Highway Barrier Hardware, 2nd Edition” Task Force 13, as noted in Section 312.

604.02 Provision of Steel Barriers - Barriers of the type(s) called for shall be constructed at the locations and as shown on the Contract Drawings with the materials, accessories and necessary ancillary work all in accordance with the details indicated on the Contract Drawings, Specifications, Special Provisions and/or typical standard SP Drawings or to the direction of the Ministry Representative.

All materials will be supplied by the Contractor, unless the Special Provisions Ministry supply.

Construction shall be carried out with all labour, tools, equipment and incidentals necessary to complete all barrier work in accordance with good work practice, for a substantially supported and anchored steel barrier developing a continuous beam strength together with necessary crashworthy end treatment.

MATERIALS

604.03 Materials - Detailed material requirements are set out in Section 312 and indicated on Drawings SP312-1, 2, 6, 7, and 8 and the manufacturer’s drawings.

Concrete for post footings shall be constructed using a minimum 15 MPa Portland cement concrete in accordance with Section 218, and reinforcement, 152 x 152 MW18.2 welded steel wire fabric to CSA G30.5 and 10M deformed bar or minimum 7 mm stirrups in accordance with SS 412. Preservative treatment for protecting field cuts and borings and for making good any superficial damage to treated wood post material, as approved by the Ministry Representative, shall be creosote, pentachlorophenol or preservative salts in proper solution corresponding to the original pressure treatment for application in three separate heavy coatings.

Touch-up treatment for damaged galvanized metal surfaces shall be a heavy application of zinc rich paint to CGSB Standard 1-GP-181M.

604.04 Post Installation - Posts shall be set true to the lines, spacing, depth(s) and height(s) indicated or required. The layout, type of support and fixing treatment at ends of barriers or where adjacent to abutments and the like shall be as indicated on the Contract Drawings and relevant Drawings SP312-1 and SP312-2, and/or to the direction of the Ministry Representative.

Wood posts shall be driven in place with equipment approved by the Ministry Representative or set in augered or dug holes with necessary dampened and well tamped layers of approved backfill material. Driving will be permitted only if no damage results to shoulders and adjacent slopes. In broken rock embankments the prepunching of holes will be permitted only prior to final compaction, surfacing and paving. Construction details appertaining on exposed rock, rock with minimum overburden or on concrete shall be to the indicated requirements and/or the direction of the Ministry Representative.

All work preparatory to and for the installation of posts shall be to the direction and prior approval of the Ministry Representative for each type of sub-surface condition to produce a thoroughly sound guardrail support system.

Surplus excavated material remaining after guardrail support installation shall be disposed of in a uniform manner within the right of way or cleared away, as directed by the Ministry Representative.

Tops of all posts shall be set a uniform 25 mm ± 5 mm above the line of the beam's top edge and where necessary cut to line up.

Posts damaged by the driving operation or other damage from their handling and installation not acceptable to the Ministry Representative shall be replaced at the Contractor's expense.

The tops of all posts and offset blocks, all post bolt holes and bored holes in posts shall receive a heavy soaking coat of the specified preservative treatment on three succeeding days.

604.05 Steel Beam Erection - Beam sections will normally be supplied or required for joining at 3.81 m intervals.
SECTION 604

STEEL TRAFFIC BARRIER CONSTRUCTION

All punching, cutting or welding shall be shop executed except for special details in unforeseen and exceptional cases and to the prior approval of the Ministry Representative.

Sections shall have full bearing one to another at laps with splicing bolts drawn tight to 100 N•m for a continuous beam effect. Where guardrail is on a curve, the beam sections shall make close contact over the whole splice area. Shop bent beams will normally be supplied or required for curvature radii under 45 m.

Beam sections shall be bolted to posts so that the edges and centre portion(s) of beams make full bearing with each offset block or where applicable with back-up plate, post or other support. Where posts are treated with waterborne preservative salts, the bolt holes shall be filled with heavy grease before bolt insertion for corrosion protection.

Bolts shall not extend more than 15 mm beyond the fixing nut when tightened, with any excess removed and the threads burred.

Washers shall be used only where indicated on the SP312 Drawing series.

604.06 End Assemblies - End assemblies shall be carried out strictly according to the manufacturer’s specifications unless specifically directed otherwise by the Ministry Representative in writing as to approved alternative methods and the like.

Note the safety preference for:

a) Continuing guardrail to shield the entire length of any hazard (as indicated on Drawing SP312-1), bridge abutment and the like in place of a bolted connector (RWE02b).

b) Approach transitions stiffened by means of reduced post spacing and, where necessary, the use of Thrie-beam or nested twin W-beams.

c) End assemblies to be NCHRP certified.

Note: The discontinuance of the flared (spade shaped) terminal section, especially at the approach ends of guardrails.

Footings for posts shall be constructed of specified concrete and reinforcement to the minimum sizes indicated on Drawing SP312-2, neatly trowelled on top to weathering slope with bullnosed edge circular on plan.

MEASUREMENT AND PAYMENT

604.07 Measurement and Payment - Measurement of steel traffic barriers will be by the linear metre from end to end of all rail sections along the line of the completed guardrail or centreline of any doubled median barrier and, unless otherwise specified, overall terminal assemblies. Payment will be made for steel traffic barrier work at the contract unit price(s) for standard steel W-beam shoulder or median barrier guardrail supplied and/or installed complete in place or for Thrie-beam shoulder or median barrier guardrail supplied and/or installed complete in place.

The contract price(s) shall be accepted as full compensation for supply of all materials, labour, tools, equipment and incidental work to complete the required installation including bolting, transitions, curves, all excavation, backfilling, and surplus disposal.
SECTION 635
ELECTRICAL AND SIGNING

Note: The Ministry no longer has Stock number (SN), for such, Stock numbers (SN) shall be disregarded on all drawings.

PART A – GENERAL

635.01 Scope – This Section covers the requirements for electrical and signing works. Temporary construction signing is covered in SS 194 – Traffic Control.

Ministry Electrical Maintenance will be undertaken by non-Ministry forces, referred to as the “Electrical Maintenance Contractor”. The Contractor will be required to coordinate the work with the Electrical Maintenance Contractor and the appropriate Ministry Manager, Electrical Services in the Regions.

The Contractor shall arrange the supply, installation and removal of temporary C-63 (Traffic Pattern Changed), C-64 (Signal Operation Changed Signs) and W-329 (New) tabs with Ministry Electrical Maintenance. The Electrical Maintenance Contractor will supply, install and remove these signs at no expense to the Contractor.

The Ministry will designate a “Ministry Electrical Representative” to deal with the Contractor on electrical issues arising out of work under this Section.

635.02 Work Regulations – All electrical work shall comply with the latest edition of the Canadian Electrical Code. In addition, any applicable bulletins published by the Province of British Columbia shall apply.

The Contractor shall also conform to all applicable regulations of the Workers' Compensation Board and if required, submit a Notice of Project Form 52E49 before commencing a Ministry project. The Contractor shall ensure compliance with the following sections:

a) A Workers' Compensation Board Form 30M33 must be completed prior to working in the vicinity of overhead power lines.

b) Notice of Construction Projects, Workers’ Compensation Board Occupational Health and Safety Regulation, Section 20.2.

635.03 Electrical Permits & Inspections – All electrical work shall be performed by a Registered Electrical Contractor under the provisions of the Electrical Safety Act. The Registered Electrical Contractor shall appoint at least one Registered Representative whose qualifications shall comply with the provisions of the Electrical Safety Act. The Contractor shall provide the Ministry Electrical Representative with the name and phone number of the Registered Representative prior to starting construction.

Prior to construction the Contractor shall obtain and pay for all permits required under the provisions of the Electrical Safety Act. The Contractor shall submit a copy of all permits to the Ministry Electrical Representative prior to starting construction.

Upon completion of an installation and prior to energization, the Contractor shall advise the Ministry Electrical Maintenance Contractor, the Engineer of Record and the Ministry Manager, Electrical Services that the work is complete and ready for final inspection. The Ministry Electrical Maintenance Contractor will inspect the installation and report deficiencies to the Ministry Manager, Electrical Services. The Ministry Manager, Electrical Services will in turn advise the Contractor of the deficiencies. The Engineer of Record may also undertake a review of the installation for conformance to the design where specifically noted in the Special Provisions. The Engineer of Record will report comments to the Ministry Manager, Electrical Services.

Once the items identified have been completed and corrected the Contractor will advise the Ministry Manager, Electrical Services who will undertake a final check and will advise if acceptable. If acceptable “notification of completion” will be issued by the Ministry Manager, Electrical Services. If not corrections will be required by the Contractor.

The Ministry will not accept the installation until all work has been approved by the British Columbia Safety Authority, and the Ministry Manager, Electrical Services.

635.04 Electrical Energy Supply – The electrical energy will be supplied from overhead lines of the utility company's secondary distribution system unless otherwise noted on the Drawings.

The Contractor shall be responsible for making the necessary arrangements with the utility company for the connection of new service(s) and, if required, the disconnection of existing service(s). The Ministry will pay all utility connection costs.

635.05 Materials – The Contractor shall supply all materials necessary for the satisfactory completion of the project other than those materials listed in the Special Provisions as supplied by the Ministry. All materials shall be new and conform to the requirements of the Drawings, other Subsections of the Specifications, and the Electrical and Signing Material Standards Manual.

The Electrical and Signing Material Standards Manual may be purchased from:
Government of British Columbia
Ministry of Management Services
Publication Index Website:
The Electrical and Signing Material Standards is available electronically on the Ministry of Transportation web at


All products contained in the Electrical and Signing Material Standards shall be supplied from the Ministry's Recognized Products Book. This list identifies the manufacturer, the approved product, the product model number and the product approval date. This list can be viewed via the Ministry web page at:

http://www.th.gov.bc.ca/publications/eng_publications/geotech/rpl.htm

This list will be updated periodically as products become pre-approved.

All electrical materials shall conform to all applicable CSA Standards and shall meet the approval of the British Columbia Safety Authority Inspector.

Unless noted otherwise, all permanent signs shall meet current Ministry specifications. The Ministry Specifications for Standard Highway Sign Materials, Fabrication and Supply are located on our Ministry web page at:


Where alternative materials are permitted, approval must be received from the Ministry Electrical Representative prior to their use.

635.06 Utilities – Existing utilities are generally not shown on the electrical and signing Drawings. Where utilities are shown on the Drawings, their locations are approximate.

The Contractor shall locate and protect all existing utilities such as power lines, fibre optic cables, telephone lines, gas and oil pipelines, sewers, water works, etc. The Contractor shall at all times conduct its operations in accordance with the requirements of the utility authorities having jurisdiction. In the event of any damage to utilities, the Contractor shall be held responsible for the cost of all necessary repairs and restoration to the satisfaction of the Ministry Electrical Representative and Utility Authority.

All costs for locating and protecting utilities will be considered incidental to the Work.

PART B – UNDERGROUND

635.07 Concrete Bases – Concrete bases shall be constructed in accordance with Drawings SP635-1.1.1 through SP635-1.1.46 and SP635-1.4.1 through SP635-1.4.5. The use of the term "concrete bases" in SS 635 shall also mean "concrete spread footings" where applicable.

The Drawings make reference to concrete bases that are poured in place or precast. Poured-in-place bases shall be constructed in the excavation whereas precast bases shall be constructed outside the excavation (e.g., at a precast plant or precast on site by the Contractor). The Contractor has the option to use either precast or poured-in-place bases.

Precast Concrete bases listed in the Contract documents Special Provisions and in the MoTI Recognized Products List (RPL) shall be considered acceptable alternates to the MoTI Standard Concrete bases.

Supply and installation of concrete bases shall include the following:

- excavation and backfill;
- supply and installation of concrete and formwork;
- supply and installation of reinforcing steel;
- supply and installation of conduit;
- supply and installation of steel tubing sleeves in sign post bases; and
- installation of anchor bolts.

For poured-in-place bases, the Contractor shall notify the Ministry Electrical Representative prior to pouring concrete.

The Contractor shall check for conflicts with overhead lines prior to excavating for concrete bases. If it appears there may be an overhead conflict, the Contractor shall contact the Ministry Electrical Representative for further instructions. If the Contractor installs a concrete base in a location where the pole conflicts with overhead power lines, the Contractor shall remove the pole and relocate the concrete base to a location approved by the Ministry Electrical Representative. The Contractor shall pay all costs for pole and base relocation.

635.07.01 Excavation and Backfill – Excavations shall meet the requirements, but not the Quantities and Payment provisions of SS 407 – Foundation Excavation.

All excavation work shall be carried out as required to suit concrete bases. Where directed by the Ministry Electrical Representative, excavations shall be shored to avoid the
cutting of pavement, sidewalks, and curb and gutter. Base excavations shall be backfilled using the excavated material provided it consists of clean well graded granular soil having a maximum fines content of 8\% (silt and clay size particles) and a maximum aggregate size of 100 mm. Where backfill material does not conform as noted above, base excavation shall be backfilled with 25 mm Well Graded Base Course Aggregate material as specified in SS 635.14. Unacceptable materials shall be disposed of as specified in SS 635.15.

Backfill shall be placed in layers not exceeding 150 mm compacted thickness and shall be compacted to a minimum 100\% of the laboratory density obtained by the current ASTM test method D 698. Layer thickness shall be reduced and moisture content of the material adjusted as required to achieve compaction. Care shall be taken not to damage conduits.

All excavated and backfilled areas shall be restored to their original condition.

Asphalt restoration shall be performed in accordance with SS 635.12.

Concrete curb and gutter restoration shall be performed in accordance with SS 635.13.

**635.07.02 Concrete and Formwork** – Concrete construction, including formwork, shall meet the requirements, but not the payment provisions of SS 211 – Portland Cement Concrete.

Proportioning of the concrete mixes shall be the responsibility of the Contractor. The Contractor shall notify the Ministry Electrical Representative 48 hours prior to pouring concrete for poured-in-place bases.

The concrete mix shall meet the specifications listed in Table 635-A.

**TABLE 635-A CONCRETE MIX**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum compressive strength at 28 days</td>
<td>30 MPa</td>
</tr>
<tr>
<td>Maximum nominal aggregate size</td>
<td>28 mm</td>
</tr>
<tr>
<td>Maximum W/C ratio by mass</td>
<td>0.45</td>
</tr>
<tr>
<td>Air content</td>
<td>5 ± 1%</td>
</tr>
<tr>
<td>Slump</td>
<td>50 ± 20 mm</td>
</tr>
</tbody>
</table>

Concrete shall be vibrated in accordance with SS 211 – Portland Cement Concrete.

All exposed concrete surfaces shall be given a Class 3 finish and all buried surfaces a Class 1 finish in accordance with SS 211.17.

When supplying poured-in-place concrete bases, the Contractor shall have the concrete strength verified, using concrete test cylinders, prior to installing the structure onto the base. Contrary to SS 211 the minimum number of concrete strength tests shall be one each week per mix design or concrete supplier. The Contractor shall take concrete test cylinders at the location of the pour and perform tests in accordance with SS 211.09.01. The Contractor must provide written confirmation of concrete test cylinder results prior to installing any structure on the bases.

Where installations are of a fast-track nature, the Contractor shall use a stronger concrete mix that will give the equivalent 28 day strength.

All concrete bases shall have their concrete strength verified with the exception of controller bases, sign post bases and post mounted flasher bases. Pre-cast concrete bases constructed off-site shall have their strength verified only where specifically requested by the Ministry Electrical Representative or the Ministry Manager, Electrical Services.

The top finished surface of a concrete base shall not vary by more than 3 mm in depth as measured across the widest surface. If this variation exceeds 3 mm then the top 50 mm of the base shall be broken off by hand and reformed or the base shall be replaced as directed by the Ministry Electrical Representative.

**635.07.03 Reinforcing Steel** – Reinforcing steel shall meet the requirements but not the payment provisions of SS 412 – Reinforcing Steel.

All reinforcing steel shall conform to CAN/CSA-G30.18-M 400R.

The Contractor shall adjust the spacing of reinforcing steel to suit anchor bolts and conduit.

**635.07.04 Anchor Bolts and Conduit** – Anchor bolts and conduits shall be cast into the concrete bases.

Where an anchor bolt is damaged it shall be repaired in accordance with Drawings SP635-1.1.42 and 1.1.43.

Welding of anchor bolts shall not be permitted.

**635.07.05 Steel Pipe Sleeves** – Steel pipe sleeves shall be cast into the concrete bases. The type of sleeve shall be as noted on the Drawings and shall be in accordance with SS 635.28 or SS 635.29

**635.07.06 Payment** – Payment for CONCRETE BASES will be at the Contract Unit Price per base.

The Unit Price shall include all costs of types B, C, and D excavation, other than concrete and asphalt removal; supply and installation of shoring to meet WCB requirements, formwork, concrete, reinforcing steel and conduit; supply and installation of grout and sand to fill knock-out voids in controller bases and concrete pads in front of controller bases; supply and installation of steel sleeves in sign post bases; installation of individual anchor bolts or anchor bolts in cages; placing and compaction of
excavated material as backfill; removal and disposal of excess excavated material; and all other labour, equipment, and materials necessary to complete the installation.

Any additional costs for supplying higher strength concrete shall be borne by the Contractor.

Payment for excavation of Type A material (solid rock) will be made on a Force Account Basis unless otherwise noted.

Shoring of excavations, as directed by the Ministry Electrical Representative, will be paid by Force Account unless otherwise noted. All costs related to shoring of excavations required to meet WCB regulations will be borne by the Contractor.

De-watering of excavations will be paid by Force Account.

Where excavated material is ruled unacceptable for backfill, payment for 25 mm Well Graded Base Course Aggregate will be made under SS 635.14.01.

635.08 Junction Boxes and Vaults – Plastic junction boxes shall be installed in accordance with Drawings SP635-1.2.1 through SP635-1.2.16 and SP635-1.4.1 through SP635-1.4.3.

Concrete junction boxes shall be supplied and installed in accordance with Drawings SP635-1.3.1, 1.3.2, and 1.3.4.

Concrete vaults shall be supplied and installed in accordance with Drawings SP635-1.3.3 and 1.3.4.

Concrete Junction Boxes shall be designed to withstand 5000 kg static loading.

Concrete vaults shall be designed to withstand CS600 (H-20) Static Loading.

The Ministry-approved concrete junction box and vault suppliers are listed on Drawings SP635-1.3.1 and 1.3.3. Concrete junction box or vault suppliers wishing to seek Ministry approval must submit shop drawings sealed by a Structural Engineer (registered with the APEGBC) to the Ministry of Transportation – Engineering Branch, Victoria, verifying that their junction box or vault meets the loading requirements. The junction box or vault shall also meet the size and functional characteristics shown on the Drawings.

Excavations for junction boxes and vaults shall meet the requirements but not the Quantities and Payment provisions of SS 407 – Foundation Excavation.

All excavation work shall be carried out as required to suit junction boxes and vaults. Where directed by the Ministry Electrical Representative, excavations shall be shored to avoid the cutting of pavement, sidewalks and curb and gutter.

Junction boxes and vaults shall be installed on a bedding of 25 mm Well Graded Base Course Aggregate material in accordance with SS 202 – Granular Surfacing, Base and Sub-bases.

Junction box or vault excavations shall be backfilled using the excavated material except where excavated material is ruled unacceptable by the Ministry Electrical Representative. Where new material is required, 25 mm Well Graded Base Course Aggregate material shall be used as specified in SS 635.14. Unacceptable materials shall be disposed of as specified in SS 635.15.

Bedding and backfill material shall be placed in layers not exceeding 150 mm compacted thickness and shall be compacted to a minimum 95% of the laboratory density obtained by the current ASTM test method D 698. Layer thickness shall be reduced and moisture content of the material adjusted as required to achieve compaction. Care shall be taken not to damage conduits.

The top of junction boxes and vaults shall be installed so that they are flush with the finished grade.

Concrete for junction box collars shall conform to SS 635.07.02.

All areas where excavation and backfilling have been performed shall be restored to their original condition.

Asphalt restoration shall be performed in accordance with SS 635.12.

Concrete curb and gutter restoration shall be performed in accordance with SS 635.13.

Lid hold down bolts shall be coated with anti-seize lubricant.

635.08.01 Payment – Payment for PLASTIC JUNCTION BOXES will be at the Contract Unit Price per junction box.

The Unit Price shall include all costs of types B, C, and D excavation, other than concrete and asphalt removal; installation of junction box sections, lids, drain plates, adapter plates and braces; supply and installation of shoring to meet WCB requirements, conductor support bars in boxes, concrete collars, 25 mm Well Graded Base Course Aggregate material below the junction box; placing and compaction of excavated material as backfill; removal and disposal of excess excavated material; and all other labour, equipment and materials necessary to complete the installation.

Payment for the excavation of Type A material (solid rock) will be made on a Force Account Basis unless otherwise noted.

Shoring of excavations, as directed by the Ministry Electrical Representative, will be paid by Force Account unless otherwise noted. All costs related to shoring of excavations required to meet WCB regulations shall be borne by the Contractor.
De-watering of excavations will be paid by Force Account.

Where excavated material is ruled unacceptable for backfill, payment for 25 mm Well Graded Base Course Aggregate will be made under SS 635.14.01.

Additional drainage in junction boxes, as required by the Ministry Electrical Representative, will be paid by Force Account.

635.08.02 Payment – Payment for CONCRETE JUNCTION BOXES AND VAULTS will be at the Contract Unit Price per junction box or vault.

The Unit Price shall include all costs of types B, C, and D excavation, other than concrete and asphalt removal; supply and installation of the concrete junction box or vault complete with collar and lid; supply and installation of conductor supports; supply and installation of 25 mm Well Graded Base Course Aggregate material below concrete junction box or the vault; placing and compaction of excavated material as backfill; removal and disposal of excess excavated material; and all other labour, equipment and materials necessary to complete the installation.

Payment for the excavation of Type A material (solid rock) will be made on a Force Account Basis unless otherwise noted.

Shoring of excavations, as directed by the Ministry Electrical Representative, will be paid by Force Account unless otherwise noted. All costs related to shoring of excavations required to meet WCB regulations shall be borne by the Contractor.

De-watering of excavations will be paid by Force Account.

Where excavated material is ruled unacceptable for backfill, payment for 25 mm Well Graded Base Course Aggregate will be made under SS 635.14.01.

Additional drainage in vaults as required by the Ministry Electrical Representative will be paid by Force Account.

635.09 Conduits – All electrical conduits shall be installed in accordance with the Drawings.

Rigid PVC (RPVC) conduit shall be unplasticized polyvinyl chloride and conform to CSA C22.2 No. 211.2. Couplings, adapters, bends and fittings shall be unplasticized polyvinyl chloride and conform to CSA C22.2 No. 85. RPVC conduit shall be installed using CSA certified cement. Each standard length of RPVC conduit and fitting shall bear a certification mark to the applicable CSA standard.

Rigid metal conduit (RMC) shall be hot-dipped galvanized rigid steel and conform to CSA C22.2 No. 45. Any exposed metal on conduit shall be coated with cold galvanizing compound in accordance with SS 635.23.

Flexible liquid-tight non-metallic conduit (FC) shall conform to CSA 22.2 No. 227.2. All joints shall be made with FC threaded couplers, adapters or conduit fittings.

Liquid-tight flexible metal conduit (FMC) shall conform to CSA 22.2 No. 56. All joints shall be made with FMC threaded couplers, adapters or conduit fittings.

Conduit straps shall be galvanized steel single hole or double hole type (sized to suit conduit).

All empty conduits shall have a pull string and shall be capped in accordance with Drawings SP635-1.2.16 and 1.3.4. Pull string shall be polypropylene with a minimum tensile strength of 1.1 kN.

The Contractor shall lay out conduit so that 90° bends are avoided. Where 90° bend cannot be avoided, only one will be allowed for each conduit run.

Conduit couplings or bell ends damaged when pulling conductors shall be rejected and replaced at the Contractor’s expense. An appropriate pulling jig or method shall be used to avoid damaging conduit or fittings when pulling conductors.

635.09.01 Payment – Payment for CONDUIT will be at the Contract Unit Price per metre.

The Unit Price shall include all costs for the supply and installation of underground conduit, fittings, cement and pull strings; and all other labour, equipment and materials necessary to complete the installation.

Payment for conduits installed above ground on poles or sign structures is not included in this Subsection.

635.10 Trenching and Backfilling for Conduit – Trenching and backfilling shall be performed in accordance with Drawings SP635-1.5.1, 1.5.2, 1.6.1, 1.6.2 and 1.7.1.

RPVC conduits shall be installed in an open trench in accordance with Drawings SP635-1.5.1, 1.5.2, 1.6.1, 1.6.2 and 1.7.1 except where conduits are to be drilled or pushed under the surface as specified in SS 635.11.

Trenches shall be excavated with neat, uniform sides to the minimum width necessary, but not less than the minimum dimensions indicated on Drawings SP635-1.5.1 and 1.5.2 (care shall be taken to prevent sloughing). Material in the floor of the trench shall be undisturbed, or if disturbed shall be re-compacted to the requirement herein for backfill.

Trenches shall be backfilled using the excavated material except where excavated material is ruled unacceptable for backfill. Where new material is required, 25 mm Well Graded Base Course Aggregate material shall be used as specified in SS 635.14. Unacceptable materials shall be disposed of as specified in SS 635.15.

A 150 mm wide yellow plastic marker tape indicating “WARNING ELECTRICAL” shall be installed in each
trench for the complete length of the trench. The location of the marker tape shall be as shown on Drawings SP635-1.5.1 and 1.5.2.

Bedding and backfill material shall be placed in layers not exceeding 150 mm compacted thickness and shall be compacted to a minimum 100% (for road crossings) and 95% (for shoulder trenches) of the laboratory density obtained by the current ASTM test method D 698. Layer thickness shall be reduced and moisture content of the material adjusted as required to achieve compaction. Care shall be taken not to damage conduits.

All areas where trenching and backfilling have been performed shall be restored to their original condition.

Asphalt restoration shall be performed in accordance with SS 635.12.

Concrete curb and gutter and sidewalk restoration shall be performed in accordance with SS 635.13.

### 635.10.01 Payment

Payment for **TRENCHING AND BACKFILLING FOR CONDUIT** will be at the Contract Unit Price per metre.

The Unit Price shall include all costs of Types B, C and D excavation, other than concrete and asphalt removal; placing and compaction of excavated material as backfill; dewatering; supply and installation of trench marker tape; removal and disposal of excess excavated material; and all other labour, equipment and materials necessary to complete the installation.

Payment for excavation of Type A material (solid rock) will be made on a Force Account Basis.

Where excavated material is ruled unacceptable for backfill, payment for 25 mm Well Graded Base Course Aggregate will be made under SS 635.14.01.

### 635.11 Trenchless Conduit Installation

Where noted on the Drawings the Contractor shall install the conduit using a suitable trenchless technology to avoid cutting the existing pavement or sidewalk.

The trenchless technology selected shall suit the site conditions.

The Contractor shall give the Ministry Electrical Representative a minimum of 48 hours notice prior to installing conduits.

The Contractor shall locate all underground utilities prior to installing conduits.

### 635.11.01 Payment

Payment for installing conduit using trenchless technology will be at the Contract Unit Price per metre.

The Unit Price shall include all costs of excavation for set up; backfilling and restoration when finished, and all other labour, equipment and materials necessary to complete the installation.

No separate payment will be made for unsuccessful installation.

Payment for the supply and installation of conduit is covered under SS 635.09.01.

#### 635.12 Asphalt Pavement

Asphalt paving shall be performed in accordance with SS 502 – Hot Mixed Asphalt Pavement (EPS).

Asphalt patching of conduit trenches shall be performed in accordance with Drawing SP635-1.5.1. Asphalt patching of excavations for junction boxes, vaults and bases shall be performed similar to the details shown on Drawing SP635-1.5.1.

Contrary to the requirements of Section 502, Asphalt placing by a paving machine will not be required. Asphalt pavement restoration shall be Class 1 medium mix installed in three 50 mm lifts unless otherwise noted or directed by the Ministry Electrical Representative.

The Contractor shall use a pavement saw to cut pavement and shall exercise care to obtain a neat, uniform excavation line along the edge of the pavement. The Contractor shall also prevent the existing base gravel from sloughing and undermining the pavement.

Where three lifts of asphalt pavement are being placed to reinstate a trench, the first two lifts shall be compacted with vibratory equipment capable of operating within the excavated area and of compacting over the whole of it. The third lift shall be compacted with rolling equipment to produce a uniform surface matching the adjacent existing pavement.

### 635.12.01 Payment

Payment for **ASPHALT PAVEMENT** for electrical and signing work will be as follows:

- Where the electrical work forms part of a paving or road construction Project, measurement and payment will be made in accordance with Section 502 – Hot Mixed Asphalt Pavement.
- Where the electrical work does not form part of a paving or road construction Project, payment shall be made in accordance with Section 502 – Hot Mixed Asphalt Pavement, except that:
  a) (not used)
  b) No separate payment shall be made for spray primer and tack coat and all costs of this work shall be included.
  c) Measurement for payment for conduit trenches shall be made in cubic meters of mix compacted in place, and shall be calculated using a 450 mm wide trench plus 300 mm (asphalt is excavated 150 mm beyond the trench on both sides as noted on Drawing SP635-1.5.1).
  d) Measurement for payment for installation of all other works shall be made in cubic metres of mix compacted in
place and shall be calculated from measurements of the work.

635.12.02 Payment – Payment for REMOVAL OF ASPHALT will be made at the Contract Unit Price per cubic metre.

The Unit Price shall include all costs of cutting, removing and disposing of existing asphalt; and all other labour, equipment and materials necessary to complete the removal of asphalt.

The volume for payment of asphalt removal for conduit trenches will be calculated by the actual volume of asphalt removed within a 450 mm wide trench plus 300 mm (asphalt is excavated 150 mm beyond the trench on both sides as noted on Drawing SP635.1.5.1).

The volume for payment of asphalt removal for all other work will be calculated from measurements of the work.

635.13 Concrete Curbs and Sidewalks – All concrete curbs and sidewalks shall be installed in accordance with SS 582 – Concrete Curb and Gutter and Storm Drainage.

Concrete shall meet the requirements of Note 1 on Drawing SP582-01.01.

The Contractor shall use a pavement saw to cut existing concrete unless otherwise directed by the Ministry Electrical Representative, and shall obtain a neat, uniform cut along the edge of concrete. The Contractor shall also prevent base gravel from sloughing and undermining the concrete.

635.13.01 Payment – Payment for CONCRETE CURBS will be at the Contract Unit Price in accordance with SS 582 – Concrete Curb and Gutter and Storm Drainage.

The Unit Price shall include all costs of excavation, other than concrete and asphalt removal; supply and installation of 25 mm Well Graded Base Course Aggregate bedding material; supply and installation of formwork, concrete and expansion joint material; removal and disposal of excess excavated material; and all other labour, equipment and materials necessary to complete the installation.

635.13.02 Payment – Payment for SIDEWALKS will be at the Contract Unit Price per cubic metre.

The Unit Price shall include all costs of excavation, other than concrete and asphalt removal; supply and installation of 25 mm Well Graded Base Course Aggregate bedding material; supply and installation of formwork, concrete and expansion joint material; removal and disposal of excess excavated material; and all other labour, equipment and materials necessary to complete the installation.

635.13.03 Payment – Payment for REMOVAL OF CONCRETE will be at the Contract Unit Price per cubic metre.

The Unit Price shall include all costs for the cutting, removing and disposing of existing concrete roadway, sidewalk, etc.; and all other labour, equipment and materials necessary to complete the removal of concrete.

The volume for payment of concrete removal for conduit trenches will be calculated by the actual volume of concrete removed within a 450 mm wide trench.

The volume for payment of concrete removal for all other work will be calculated from measurements of the work.

635.13.04 Payment – Payment for REMOVAL OF CONCRETE CURBS will be at the Contract Unit Price per metre.

The Unit Price shall include all costs of cutting, removing and disposing of existing concrete; and all other labour, equipment and materials necessary to complete the removal of concrete curbs.

635.14 25 mm Well Graded Base Course Aggregate – 25 mm Well Graded Base Course Aggregate shall meet the requirements of SS 202 – Granular Surfacing, Base and Sub-bases.

When acceptable excavated material is not available, 25 mm Well Graded Base Course Aggregate shall be used as backfill. It shall also be used for additional backfill around bases, junction boxes, vaults, median island fill and other work as required by the Ministry Electrical Representative.

635.14.01 Payment – Payment for 25 mm WELL GRADED BASE COURSE AGGREGATE will be at the Contract Unit Price per cubic metre.

The Unit Price shall include all costs of the supply, hauling, placing, trimming and compacting the material, and all other labour and equipment necessary to complete the installation.

Where the 25 mm Well Graded Base Course Aggregate material is used to backfill a conduit trench, its volume shall be calculated in place using:

a) The actual length of trench from which the material is designated unacceptable;

b) a 450 mm wide trench; and

c) the actual depth of this material compacted in place.

Where 25 mm Well Graded Base Course Aggregate material is used to backfill bases, junction boxes, vaults, or other work the volume will be calculated by the actual compacted volume of material installed in the excavation less the volume of the item installed in the excavation.

635.15 Removal of Rejected Excavated Material – Where excavated material is designated unacceptable for backfill by the Ministry Electrical Representative it shall be removed from the work site and disposed of by the Contractor.

The disposal site shall be approved by the Ministry Electrical Representative.
635.15.01 Payment – Payment for the REMOVAL OF REJECTED EXCAVATED MATERIAL will be at the Contract Unit Price per cubic metre.

The Unit Price shall include all costs of removal and disposal, and all other labour, equipment and materials necessary to complete the removal of rejected material.

Where the rejected material has been excavated from a conduit trench, its volume shall be calculated in place using:

a) The actual length of trench from which the material is designated unacceptable;

b) a 450 mm wide trench; and

c) the actual depth of material removed.

Where the rejected material has been excavated for bases, junction boxes, vaults or other work the volume will be calculated by the actual volume of excavated material less the volume of the item installed in the excavation.

635.16 Restoration – Areas where work has been performed shall be returned to their original condition and must be left in a neat state to the satisfaction of the Ministry Representative. All costs for restoration will be considered incidental to the Work.

PART C – ELECTRICAL

635.17 Luminaire, Signal and Sign Poles – Luminaire and signal poles shall be installed in accordance with Drawings SP635-2.1.1 through SP635-2.1.14, and SP635-2.2.1 through SP635-2.2.10.

Where specified, luminaire poles shall be mounted on frangible or breakaway bases in accordance with Drawings SP635-2.1.15 and 2.1.16.

Sign poles shall be installed in accordance with Drawings SP635-3.1.1 through SP635-3.1.22.

Poles shall not be erected until concrete bases have attained a strength of 30 MPa.

Push button and signal head locations shall be verified before poles are drilled and assembled.

Field drilling of holes larger than 33 mm (1 5/16") diameter will not be permitted in Type 1, 3, 6, 7, L, M and H shafts, and all arms and extensions. Where larger holes are required, the holes shall be reinforced with a welded bushing in accordance with Drawing SP635-2.4.13.

All components of the luminaire, signal and sign poles shall be handled with care to prevent stress to the components through bending or twisting. A nylon sling shall be used to transport and erect the components. The use of steel chains as slings will not be permitted. Any damage to the components through overstress, scratching or denting shall be repaired or replaced at the Contractor's expense to the satisfaction of the Ministry Electrical Representative.

All pole shafts shall be installed plumb. Where possible, all luminaire poles shall be positioned with the handhole oriented opposite the road and if not possible, on the downstream traffic side.

All wiring inside the poles shall be in accordance with SS 635.19.

Pole shafts shall mount directly on concrete bases and, where necessary, shall be trued to plumb using levelling shims.

The Contractor shall tighten all bolts and nuts to 1/3 rotation past snug tight. "Snug-tight" is the tightness attained by a few impacts of an impact wrench or the full effort of a person using a spud wrench.

All scratches in poles and all field drilled holes shall be coated with cold galvanizing compound as per SS 635.23. Hand hole bolts shall be coated with anti-seize lubricant.

635.17.01 Traffic and Pedestrian Signal Heads – Traffic and pedestrian signal heads shall be installed in accordance with Drawings SP635-2.3.1 through SP635-2.3.6 and -2.3.10.

All traffic and pedestrian signal heads and mounting hardware shall be securely attached to the pole.

Traffic and pedestrian signal signal heads shall be correctly aimed in the field to the satisfaction of the Ministry Electrical Representative.

All traffic and pedestrian signal heads shall have LED (light emitting diode) traffic signal heads unless noted otherwise on the Drawings.

The Contractor shall completely cover all traffic and pedestrian signal heads with dark coloured pre manufactured signal cover bags from the time they are installed until the system is required by the Ministry.

The Contractor shall aim all traffic signal heads in accordance with Drawing SP635-2.3.11. Pedestrian signal heads shall be aimed to line up with the opposing wheelchair ramp or centre of the crosswalk.

635.17.02 Pedestrian Pushbuttons and Signs – Pedestrian pushbuttons and signs shall be installed in accordance with Drawing SP635-2.3.7.

Pedestrian push buttons and signs shall be securely attached to the pole. Pedestrian pushbutton signs shall be temporarily covered until the signal is in operation.

635.17.03 Luminaires and Photocells – Luminaires and photocells shall be installed as per manufacturer's instructions or as noted on the Drawings. Luminaires shall be installed level. Where the luminaire has a multi-tap ballast, the Contractor shall verify the service voltage and adjust the luminaire voltage tap to suit.

When installing flat glass cobra head roadway luminaires the flat glass lens shall be oriented parallel to the roadway.
surface to reduce glare.

Sign luminaires will require different aiming depending on the manufacturer. Aiming angles shall be noted on the Drawings or shall be requested from the Ministry Electrical Representative.

Photocell eyes shall be aimed north.

635.17.04 Streetname Signs – Streetname signs shall be bolted directly to the pole arms in accordance with Drawing SP635-3.2.1.

635.17.05 Audible Signals - Audible Signals shall be installed on pedestrian signal heads in accordance with Drawing SP635-2.3.8. The Contractor shall aim and adjust the audible signal heads to the satisfaction of the Ministry Electrical Representative.

635.17.06 Emergency Vehicle Pre-emption Equipment – Emergency vehicle pre-emption equipment shall be installed in accordance with the Drawings and manufacturer’s instructions. The Contractor shall undertake all commissioning and set-up of the equipment under the direction of the supplier technical representative.

635.17.07 Small Overhead Signs – Small overhead signs are classed as signs 1200 mm x 900 mm or smaller. Small overhead signs shall be installed in accordance with Drawings SP635-3.2.2 through SP635-3.2.6.

Sign installations shall meet the requirements of SS 635.32.

635.17.08 Video Detection Equipment – Video Detection equipment shall be installed in accordance with the Drawings and manufacturer’s instructions. The cameras shall be installed on signal arms or on special combination type 2A luminaire / camera arms in accordance with Drawings SP635-2.3.12 and 2.3.13. The Contractor shall undertake all commissioning and set-up of the equipment under the direction of the supplier technical representative.

635.17.09 Payment – Payment for the installation of each SIGNAL POLE will be at the Lump Sum Price for that pole.

The Lump Sum Price shall include all costs for the installation of traffic signal poles and arms, traffic signal heads including mounting hardware, pedestrian pushbuttons and signs, luminaires and photocells, audible signals, street name signs, small overhead signs, and fire indication lights; supply and installation of wiring to the handhole at the base of the pole, fuse holders, fuses and splices; and all other labour, equipment and materials necessary to complete the installation.

635.17.10 Payment – Payment for the installation of LUMINAIRE POLES will be at the Contract Unit Price for each pole.

The Unit Price shall include all costs for the installation of luminaire poles, luminaires and photocells, and frangible or breakaway bases; supply and installation of wiring to the handhole at the base of the pole, fuse holders, fuses and splices; and all other labour, equipment and materials necessary to complete the installation.

635.17.11 Payment – Payment for the supply and installation of EMERGENCY VEHICLE PRE-EMPTION EQUIPMENT will be made at the contract Lump Sum Price for each signal.

The Lump Sum shall include all costs for the installation of the pre-emption equipment, commissioning, set-up and adjusting.

635.17.12 Payment – Payment for the supply and installation of VIDEO DETECTION EQUIPMENT will be made at the contract Lump Sum Price for each signal.

The Lump Sum shall include all costs for the supply and installation of the video detection equipment, commissioning, set-up and adjusting.

635.18 Service Equipment – Service equipment shall be installed in accordance with Drawings SP635-2.4.1 through SP635-2.4.16.

Service equipment shall include electrical panels and telephone demarcation panels.

Specialized service equipment (e.g., service kiosks) shall be installed in accordance with the Drawings and Special Provisions.

Service equipment shall be securely attached to the poles.

635.18.01 Payment – Payment for the installation of SERVICE EQUIPMENT will be at the Lump Sum Price for that service area.

The Lump Sum Price shall include all costs for the supply and installation of electrical service, distribution and disconnect panels and telephone demarcation panels including the pole where a separate service pole is required; supply and installation of service wiring including wiring between the disconnect and distribution panels; supply and installation of rigid metal conduit, fittings, mounting hardware, ground wire, ground clamp, insulating clevis, ground plate and branch circuit wiring to the handhole at the base of the pole; and all other labour, equipment and materials necessary to complete the installation.

635.19 Wiring – All wiring shall be installed in accordance with the Drawings or as directed by the Ministry Electrical Representative.

All conductors shall be stranded copper, RW90 XLPE insulated unless otherwise noted.

Conductor gauges (AWG) shall be as specified on the Drawings.
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Shielded detector loop and telephone demarcation cables shall be 2 conductor No. 18 Ministry pre-approved product. Shielded detector loop cables shall run continuous with no splices, from the traffic controller (or other type of control equipment) to the respective detector loop conductor.

Single conductor colour coding and labelling is required and shall be as noted on Drawings SP635-2.5.7 and 2.5.8. Conductor colour coding shall also meet the requirements of the Canadian Electrical Code.

Where specifically noted on the Drawings signal cable shall be used. Signal cable colour coding and conductor designations shall be as noted on Drawing SP635-2.5.9. Where signal cable is used all conductor splices shall be made in pole hand holes in accordance with Drawing SP635-2.5.10.

Each traffic and pedestrian signal head section and luminaire shall be wired separately to the base of the pole. A separate neutral and bond conductor shall run to each signal head and luminaire from the base of the pole. The neutral and bond conductors shall be bundled with the feeder circuits.

Luminaire conductor wiring and fusing in pole handholes shall conform to Drawing SP635-2.5.6.

Wiring inside junction boxes and vaults shall conform to Drawings SP635-2.5.1 through SP635-2.5.5.

Conductor splices shall be secured with solderless "Marrette" type connectors. Where the number and/or size of conductors exceed the capacity of the Marrette, split bolt connectors shall be used.

All wiring shall be neatly bundled and labelled in all junction boxes, vaults, traffic controllers, handholes at pole bases, and service panels.

Sealing of connections shall be performed using one of the following methods:

a) Double dipping using 3M "Scotchcote" or approved alternate. Dipping shall be performed strictly adhering to the manufacturer's specifications.

b) Each conductor shall have a wrap of the self-holding tape (3M Linerless Rubber Splicing Tape, Steadfast 8 Ounce Splicing tape or approved alternate), then the complete splice shall be wrapped. PVC tape shall then be applied to cover the complete splice.

If conductor connections require the use of split bolts or similar styles devices due to wire size, then the splice shall be completely covered with Duct Seal to form a ball over the connection. This Duct Seal shall be thick enough to prevent sharp ends of the conductors and/or points of the connector from protruding through the taped connection. Once the duct seal has been applied, the splice shall be taped with self-holding and PVC tape as described in SS 635.19(b).

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All luminaires and signal heads shall be bonded with a No. 12 RW90 conductor. Steel junction box lids and steel vault lids shall be bonded in accordance with Drawings SP635-2.5.1 through SP635-2.5.5.

635.19.01 Payment – Payment for the installation of WIREFING will be at the Lump Sum Price for all underground wiring included in the Work.

The Lump Sum Price shall include all costs for the supply and installation of wiring and cables located in the underground conduit system (unless otherwise noted) and splices; labelling of underground conductors; and all other labour, equipment and materials necessary to complete the installation.

635.20 Traffic Counter Stations – Traffic counter stations shall be short-duration type or permanent type.

Short duration traffic counter stations shall be installed in accordance with Drawing SP635-2.6.1.

Perforated square steel tubing shall conform to SS 635.28.

Permanent traffic counter stations shall be installed in accordance with Drawing SP635-2.6.2 and 2.6.3.

The Contractor will install all pole mount cabinets. The Ministry Electrical Maintenance Contractor will connect all field wiring in cabinets, trouble-shoot problems in the cabinet and undertake all equipment set-up.

635.20.01 Payment – Payment for the installation of TRAFFIC COUNTER STATIONS will be at the Contract Unit Price per traffic counter station.

The Unit Price shall include all costs for the supply and installation of perforated steel tubing, above ground conduit and junction boxes, connectors; supply and installation of rigid metal conduits, fittings, mounting hardware and branch circuit wiring to the handhole at the base of pole for pole mount cabinets; installation of counter cabinet including the pole where a separate pole is required; Supply and installation of W-55 signs and concrete pad in front of the controller door; and all other labour, equipment and materials necessary to complete the installation.

635.21 Controllers – Type B, C, M and S traffic controller cabinets shall be installed in accordance with Drawings SP635-2.7.1 through SP635-2.7.3.

The Ministry Electrical Maintenance Contractor will install all base mount traffic controller and cabinets. The Contractor will install all pole mount cabinets. The Ministry Electrical Maintenance Contractor will connect all field wiring in controller cabinets, trouble-shoot problems in the cabinet, enter all signal timings, undertake modifications to existing signal phasing and timings, start-up controller and complete Ministry signal turn-on sheets.

The Contractor shall be on hand to assist with controller start-up and make any repairs to field wiring or hardware
as required. The Contractor shall provide traffic control and assistance during the controller start-up.

The Contractor shall coil and label 2 m of each conductor inside the traffic controller for connections by the Ministry Electrical Maintenance Contractor or Ministry Electrical Trades Supervisor. The Contractor shall verify that all traffic and pedestrian signal phases are wired as shown on the Drawings and that all circuits are tested prior to activation. The Contractor shall verify that all signal and pedestrian phases are properly colour coded and labelled with identification tags.

635.21.01 Payment – Payment for the installation of each CONTROLLER will be at the Lump Sum Price for that controller.

The Lump Sum Price shall include all costs for the installation of pole mount cabinets and installation of the pole where a separate pole is required, rigid metal conduits, fittings, mounting hardware and branch circuit wiring to the handhole at the base of pole for pole mount cabinets; testing of all circuits; labelling of all conductors; traffic control and all other labour, equipment and materials necessary to complete the installation.

635.22 Detector Loops – Detector loops shall be constructed as noted on the Drawings and shall be installed in accordance with Drawings SP635-2.8.1 through SP635-2.8.16. Loop check sheets shall be completed and submitted to the Ministry Manager, Electrical Services prior to signal start-up.

635.22.01 Payment – Payment for DETECTOR LOOPS will be at the Contract Unit Price per loop.

The Unit Price shall include all costs for layout of the loop, asphalt cutting and preparation of pavement cuts; supply and installation of loop conductors or preformed loops as applicable, to the underground junction box, traffic counter post or cabinet; supply and installation of backer rod, sand and loop sealant; and all other labour, equipment and materials necessary to complete the installation.

635.23 Repairing Galvanized Surfaces – Any spots where the galvanized finish is damaged due to drilling, tapping, reaming or welding and any surface damage incurred during transportation and erection shall be refinished with cold galvanizing compound. Cold galvanizing compound shall be Crown No. 67007 spray type (or approved alternative). The application of cold galvanizing compound shall conform to the Manufacturer's instructions and the following:

a) The surface shall be mechanically cleaned with a wire brush or grinder and chemically cleaned to remove all welding flux, paint, grease, oil, rust, scale or other detrimental foreign matter.

b) The surface shall be absolutely dry and the ambient temperature shall be over 10°C.

c) Uniform coats shall be applied. Each coat shall be as thick as possible without causing runs on the finished surface.

All costs for the repair of galvanized surfaces will be considered incidental to the Work.

635.24 Flasher Luminaires – Flasher luminaires shall be mounted on perforated square steel tubing in accordance with Drawings SP635-2.9.1 through SP635-2.9.3. Flasher luminaires shall be mounted on poles in accordance with Drawings SP635-2.9.4 through SP635-2.9.6.

All perforated square steel tubing shall be in accordance with SS 635.28.

635.24.01 Payment – Payment for the installation of Flasher Luminaires on Perforated Square Steel Tubing will be at the Contract Unit Price for a one or two sign unit.

The Unit Price shall include all costs for the supply and installation of perforated square steel tubing, mounting hardware, wiring to the junction box nearest to the flasher post, ty-raps and connectors, signs, flasher luminaires, lamps; and all other labour, equipment and materials necessary to complete the installation.

635.24.02 Payment – Payment for the installation of Flasher Luminaires on Poles will be at the Contract Unit Price for each item.

The Unit Price shall include all costs for the supply and installation of all fittings, hardware and wiring to the underground junction box nearest the pole, signs, flasher luminaires and lamps; and all other labour, equipment and materials necessary to complete the installation.

PART D – SIGNING

635.25 Overhead Signs – Overhead signs are categorized in two classes:

a) small overhead sheet aluminium or plywood signs are 1200 mm x 900 mm or smaller;

b) large overhead sheet aluminum, plywood or extruded aluminum guide signs are larger than 1200 mm x 900 mm.

Small overhead signs are generally plywood or sheet aluminum, and are mounted on signal poles. Small overhead signs shall be installed in accordance with Drawings SP635-3.2.2 through SP635-3.2.6.

Large overhead guide signs are installed on sign poles in accordance with Drawings SP635-3.3.1 through SP635-3.3.6, unless otherwise noted. Large overhead extruded aluminum signs are installed on sign poles in accordance with Drawings SP635-3.3.11 through SP635-3.3.17, unless otherwise noted. Sign poles shall be installed in accordance with Drawings SP635-3.1.1 through SP535-3.1.19. Large overhead plywood signs are not typically used for new installations.
Sign lighting, where specified by the Ministry, shall be installed in accordance with Drawing SP635-3.3.18 and SS 635.17.03.

Overhead signs shall be securely installed on sign pole structures.

All horizontal supports and signs shall be level and vertical supports plumb.

Sign Poles shall be installed in accordance with SS 635.17.

Advance warning signs shall be extruded aluminum, and shall be installed in accordance with Drawings SP635-3.3.7 through SP635-3.3.10.

All signs shall be installed in accordance with SS 635.32.

635.25.01 Payment – Payment for the installation of each OVERHEAD SIGN POLE will be at the Lump Sum Price for that sign pole.

The Lump Sum Price shall include all costs for installation of sign poles and arms, overhead signs complete with T Section mounting brackets and clips, advance warning flasher equipment, sign luminaries and mounting hardware; small overhead signs and mounting brackets, wiring to the handhole at the base of the pole, fuse holders, fuses, junction boxes on pole arms, splices; and all other labour, equipment and materials necessary to complete the installation.

Where small overhead signs are installed on signal poles, payment will be made under SS 635.17.08.

635.26 Breakaway Sign Structures – Breakaway sign structures shall be installed in accordance with Drawings SP635-3.4.1 through SP635-3.4.12.

After concrete bases are installed, the Contractor shall survey the finished base elevations to determine the correct leg lengths. The fabricator shall cut legs to the correct lengths.

All legs and columns are to be transported in an unstressed manner.

All breakaway structures shall be installed with the legs and columns plumb, and the battens and signs level.

The Contractor shall tighten all bolts and nuts with a torque wrench to the torque specified on the drawings.

Signs shall be sheet aluminum plywood or extruded aluminum, as specified.

Plywood signs shall generally be installed in accordance with Drawings SP635-3.4.7, -3.4.8 and SS 635.32.

Plywood signs shall be installed with wood battens on the breakaway sign columns to support the signs. Wood battens shall be 4" x 6" Douglas Fir/Larch, No. 1 Grade or pressure treated, surfaced four sides, in complete lengths without splices. Battens shall be straight and free of cracks.

635.26.01 Payment – Payment for the installation of each BREAKAWAY SIGN STRUCTURE will be at the Lump Sum Price for that breakaway sign structure.

The Lump Sum Price shall include all costs for the installation of breakaway sign legs, columns, stub posts, fuse and connection joints, sign or signs, sign luminaires and mounting brackets, wood battens, painting, sign mounting bolts and hardware for plywood signs; and all other labour, equipment and materials necessary to complete the installation.

635.27 Wood Post Sign Structures – Wood post sign structures shall be installed in accordance with Drawings SP635-3.5.1 through SP635-3.5.9.

Excavations for wood posts shall be wide enough to allow for proper compaction of backfill around the wood posts. Wood posts shall be embedded in the ground to the depths indicated on Drawings SP635-3.5.1 through SP635-3.5.3.

Wood post excavations shall be backfilled using the excavated material except where excavated material is ruled unacceptable by the Ministry Representative. Where new material is required, 25 mm Well Graded Base Course Aggregate material shall be used as specified in SS 635.14. Unacceptable materials shall be disposed of as specified in SS 635.15.

Wood posts shall be Douglas Fir/Larch, No. 1 Grade or pressure treated, surfaced four sides, and shall be supplied in complete lengths without splices. Posts shall be straight and free of cracks.

All pressure treated wood posts and battens shall be pressure treated in accordance with CSA Standard O80.2 “Preservative Treatment of Lumber, Timber, Bridge Ties and Mine Ties by Pressure Processes”

Wood posts shall be installed plumb and at the proper offset and elevation.

Backfill material shall be placed in layers not exceeding 150 mm compacted thickness and shall be compacted to a minimum 100% of the laboratory density obtained by the current ASTM test method D 698. Layer thickness and moisture content of the material shall be adjusted as necessary to achieve compaction.
All areas excavated and backfilled shall be restored to their original condition.

Signs on single wood post structures shall be plywood or sheet aluminum. Sheet aluminum signs shall be installed in accordance with Drawing SP635-3.5.1 and SS 635.32.

Signs on multiple wood post structures shall be sheet aluminum, plywood or extruded aluminum.

Plywood signs shall be installed in accordance with Drawings SP635-3.5.4 and 3.5.5, and SS 635.32.

Extruded aluminum signs shall be installed in accordance with Drawings SP635-3.5.6 through SP635-3.5.9 and SS 635.32.

Plywood signs shall be installed on wood battens mounted on the sign posts to support the signs. Wood battens shall be Douglas Fir/Larch, No. 1 Grade and pressure treated, surfaced four sides, and shall be supplied in complete lengths without splices. Wood battens shall be straight and free of cracks.

Extruded aluminum signs shall be installed in accordance with Drawings SP635-3.5.6 through SP635-3.5.9 and SS 635.32.

Signs or battens or extruded aluminum signs and angle mounting brackets shall not be installed on wood posts until the paint has completely dried.

All areas around the post shall be fully restored to their original condition.

635.27.01 Payment – Payment for the installation of SINGLE WOOD POST SIGN STRUCTURES will be at the Contract Unit Price for each wood post sign structure. The Unit Price shall include all costs for the supply and installation of perforated square steel tubing, mounting bolts and hardware, battens for plywood signs, signs and aluminum angle sign supports for extruded aluminum signs; placing and compaction of excavated materials as backfill; removal of excess excavated material; restoration and all other labour, equipment and materials necessary to complete the installation.

Payment for excavation of Type A material (solid rock) will be made on a Force Account Basis unless otherwise noted.

De-watering of excavations will be paid for by Force Account.

Where excavated material is ruled unacceptable for backfill, payment for 25 mm Well Graded Base Course Aggregate will be made under SS 635.14.01.

635.28 Perforated Square Steel Sign Post Structures – Perforated Square Steel Sign Post shall be supplied in accordance with Drawings SP635-3.6.1 through SP635-3.6.4.

Sign posts shall be perforated square steel tubing. The perforated square steel tubing will be required in different outside dimensions as noted on the Drawings. The perforated square steel tubing shall be formed from 12 gauge hot rolled steel, conforming to ASTM Specification A 1011 Grade 50. The tubing shall be hot dipped galvanized conforming to ASTM Specification A 653 Designation G-90 or CSA Specification G164. Steel tubing shall have 7/16" holes on all four sides at 1" centres.

Galvanized perforated square steel tubing shall be supplied in continuous lengths, with no splices, and shall be field cut to suit the particular installation. All field cuts shall be painted with cold galvanizing compound in accordance with SS 635.23.

Perforated square steel tubing sign posts shall be installed on concrete bases or direct buried in accordance with Drawing SP635-3.6.1.

Perforated square steel tubing posts shall be installed plumb.

Signs on single perforated square steel sign posts shall be sheet aluminum or steel. Sheet aluminum and steel signs shall be installed in accordance with Drawings SP635-3.6.1, -3.6.3 and SS 635.32.

Signs on double perforated square steel sign posts shall be plywood or sheet aluminum.

Double post plywood and sheet aluminum signs shall be installed in accordance with Drawings SP635-3.6.2 through SP635-3.6.4 and SS 635.32.

635.28.01 Payment – Payment for the installation of SINGLE PERFORATED SQUARE STEEL SIGN POST STRUCTURES will be at the Contract Unit Price for each structure.

The Unit Price shall include all costs for the supply and installation of perforated square steel tubing, mounting bolts and hardware, battens for plywood signs, signs and aluminum angle sign supports for extruded aluminum signs; placing and compaction of excavated materials as backfill; removal of excess excavated material; restoration and all other labour, equipment and materials necessary to complete the installation.

Payment for excavation of Type A material (solid rock) will be made on a Force Account Basis unless otherwise noted.

De-watering of excavations will be paid for by Force Account.

Where excavated material is ruled unacceptable for backfill, payment for 25 mm Well Graded Base Course Aggregate will be made under SS 635.14.01.
635.28.02 Payment – Payment for DOUBLE PERFORATED SQUARE STEEL SIGN POST STRUCTURES will be at the Contract Unit Price for each sign structure.

The Unit Price shall include all costs for the supply and installation of perforated square steel tubing; mounting hardware, sign(s); and all other labour, equipment and materials necessary to complete the installation.

635.29 Round Steel Sign Post Structures – Round Steel sign posts shall be installed in accordance with Drawings SP635-3.8.1 through SP635-3.8.3.

Barrier sign posts shall be mounted on barrier stands, which shall be securely bolted to concrete roadside or concrete median barriers.

Posts and pipe sleeves shall be round Schedule 40 steel pipe conforming to ASTM Specification A 53, Grade A or B, Type E or S. The pipe shall be hot dip galvanized in accordance with CSA Specification G164. Pipe shall be field cut to lengths to suit sign mounting heights as noted on the Drawings or as directed by the Ministry Representative. All field cuts in galvanized steel pipes shall be coated with cold galvanizing compound in accordance with SS 635.23.

Signs shall be installed in accordance with SS 635.32.

635.29.01 Payment – Payment for the installation of ROUND STEEL SIGN POST STRUCTURES will be at the Contract Unit Price for each sign post.

The Unit Price shall include all costs for the supply and installation of sign or signs and barrier stands, sign posts and mounting hardware, breakaway devices, where warranted, pipe sleeves including trenching and backfilling where posts are installed in concrete sidewalks; and all other labour, equipment and materials necessary to complete the installation.

635.30 Sign Mounting on the Side of Poles – Signs mounted on the side of steel poles shall be installed in accordance with Drawing SP635-3.9.1.

Signs shall be securely attached to poles.

Signs shall be installed in accordance with SS 635.32.

Holes drilled in galvanized steel poles shall be coated with cold galvanizing compound in accordance with SS 635.23.

635.30.01 Payment – Payment for the installation of SIGN INSTALLATION ON THE SIDE OF POLES will be at the Contract Unit Price for signs installed on each pole.

The Unit Price shall include all costs for the supply and installation of signs, sign mounting hardware; and all other labour, equipment and materials necessary to complete the installation.

635.31 Delineators – Delineators shall be wood, perforated steel tubing or plastic as noted on the Drawings or as directed by the Ministry Representative.

Wood delineator posts shall be installed in accordance with Drawing SP635-3.10.1.

Perforated square steel tubing delineator posts shall be installed in accordance with Drawing SP635-3.10.2.

Where plastic delineators are specified, they shall be a Ministry preapproved type and shall be installed in accordance with the manufacturer's instructions.

Where delineators are mounted on a pole, sign post or structure, they shall be installed in accordance with Drawing SP635-3.10.3.

Wood delineator post excavation, backfill, type of wood, painting and installation methods shall be in accordance with SS 635.27.

Perforated square steel tubing shall be in accordance with SS 635.28.

All holes drilled in galvanized surfaces shall be coated with cold galvanizing compound in accordance with SS 635.23.

635.31.01 Payment – Payment for the installation of DELINEATORS will be at the Contract Unit Price for each delineator.

The Unit Price shall include all costs of excavation, other than concrete or asphalt removal; supply and installation of delineator posts and mounting hardware, W-0055 background plate and reflectors for perforated sign posts and W-055 reflectors for wood sign posts; placing and compaction of excavated materials as backfill; removal of excess excavated materials; and all other labour, equipment and materials necessary to complete the installation.

635.32 Signs – Small signs which are generally 1200 mm x 900 mm or smaller shall be sheet aluminum or plywood. Large signs which are generally larger than 1200 mm x 900 mm shall be plywood or extruded aluminum as specified.

All sign installations shall meet the requirements of the most current edition of the Ministry Manual of Standard Traffic Signs and Pavement Markings available at:

http://www.th.gov.bc.ca/publications/eng_publications/electrical/MoST_PM.pdf

The Contractor shall have a current copy of this document on site when installing signs.

All signs shall be completely covered with a suitable grade of polyethylene sheeting from the time they are installed until the roadway is in full operation, unless otherwise
directed by the Ministry Representative. The polyethylene sheeting material shall prevent sign messages from being visible. 

All signs shall be handled so as not to damage them in any way. Slip sheets between signs shall be removed carefully to avoid damage due to adhesion of the slip sheet to the sign. Signs shall be stored on end on dunnage or racks in a dry, covered area, safe from damage. Damaged signs shall be replaced by the Contractor at the Contractor's expense. Taping, screwing, nailing, gluing, bolting or stapling to sign faces or back is prohibited unless otherwise noted.

The Contractor shall confirm that all signs have the correct messaging. The Contractor shall verify that all signs are free of cracks, dents or warpage prior to installation. Any sign flaws shall be immediately reported to the Ministry Representative prior to sign installation.

Signs shall be bolted to the mounting hardware or structure as indicated on the applicable Drawings. Nylon washers shall be installed between the mounting bolt heads and the plywood sign face. The sign panels shall be tightened so as to eliminate sign movement but not over tightened so as to recess the bolt heads into the sign face.

Plywood signs larger than 1200 mm x 3000 mm will consist of multiple plywood panels. Each panel shall be correctly aligned so that no gaps exist between sign panels. The bottom of the sign panels shall be installed level.

Plywood exit number tabs shall be attached to plywood signs in accordance with Drawing SP635-3.7.1.

Extruded aluminum signs will be supplied unassembled. Aluminum sign sections shall be assembled and correctly aligned to the satisfaction of the Ministry Representative.

Extruded aluminum signs are supplied in typical widths shown on Drawing SP635-3.3.13.

Extruded aluminum exit number tabs shall attach to extruded aluminum signs in accordance with Drawings SP635-3.7.2 and -3.7.3.

Any unused holes in wooden sign boards shall be sealed to the satisfaction of the Ministry Representative. Holes on the sign face shall be covered with a trimmed piece of patching material to match the colour of the sign face.

Patching material shall meet current Ministry Specifications.

All plywood, sheet aluminum and extruded aluminum signs will be identified with their sign numbers labelled on the back.

The Contractor shall maintain all signs installed as part of the work within the project area for the duration of the Work. Maintenance shall be performed for the duration of the work in accordance with the following:

a) Sign maintenance shall include the straightening, replacing, repairing and cleaning of all signs installed under the work which is considered by the Ministry's Representative in need of repair and cleaning.

b) The Contractor shall regularly inspect the signs to ensure consistent maintenance for maximum visibility.

c) Where directed by the Ministry Representative the Contractor shall clean the signs by power washing or steam cleaning using pressures not exceeding 7 MPa and temperatures not exceeding 65°C. Chemical washing of sign faces will not be accepted.

All costs for installation and maintenance of signs shall be included in the prices for the applicable items.
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**Notes**


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**Date**

30/09/93 E.L. (Signature on File)

**Chief Highway Engineer**

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SECTION 635  ELECTRICAL AND SIGNING

CONCRETE SHALL HAVE ATTAINED A COMPRESSIVE STRENGTH OF 30MPa PRIOR TO POLE INSTALLATION.

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<th>POLE TYPE</th>
<th>APPROXIMATE MASS</th>
<th>VOLUME OF CONCRETE</th>
<th>A</th>
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<tr>
<td>A</td>
<td>TYPE 4 SHAFT</td>
<td>620 kg</td>
<td>0.24 m³</td>
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<td>TYPE 4A AND 5 SHAFTS</td>
<td>760 kg</td>
<td>0.30 m³</td>
<td>1500</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

NOT TO SCALE

### TYPES A AND B CONCRETE BASES (PRECAST OR Poured IN PLACE)

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Chief Highway Engineer
SECTION 635  ELECTRICAL AND SIGNING

ELEVATION

280 BOLT CIRCLE DIAMETER
LOCATE CONDUIT IN THE CENTRE
OF ANCHOR BOLT CIRCLE

*V GROOVE DRAIN TO START AT
ZERO DEPTH AND WIDTH IN
THE CENTRE OF THE BASE AND EXTEND
TO A 10mm DEPTH AND WIDTH AT
THE OUTSIDE EDGE (ORIENT IN
THE SAME DIRECTION AS CONDUIT)

LOCATE IMPRINT SO IT IS VISIBLE
AFTER POLE INSTALLATION.

NUTS AND WASHERS ARE SUPPLIED
WITH POLE BOLT KITS.

TOP VIEW
2" R.PVC COUPLING
(TYPICAL)
4 ANCHOR BOLTS WITH 225
OF 1" N.C. THREADS

TOP OF BASE SHALL BE LEVEL
TROWEL FINISH TOP & CHAMFER EDGES
VARIES (SEE DRAWINGS
SP635-1.4.1 TO 1.4.3)

CONCRETE SHALL HAVE ATTAINED
A COMPRESSIVE STRENGTH OF 30MPa
PRIOR TO POLE INSTALLATION.

STEEL PLATE (SUPPLIED
WITH ANCHOR BOLT)

FINISHED GRADE
2" R.PVC CONDUIT
(UNLESS OTHERWISE NOTED)
4-1"# x 36" (915) LONG
GALVANIZED AISI / SAE
4140 ANCHOR BOLTS
(EN1240)

ANCHOR BOLT
NUT (SUPPLIED WITH
ANCHOR BOLT)

NUTS SHALL BE
SUPPLIED TACK
WELDED TO
ANCHOR BOLTS.

ELECTRICAL AND SIGNING

VOLUME OF
CONCRETE
0.83 m³

BASE TYPE  POLE TYPE  APPROXIMATE

C  7.5m, 9.0m AND 11.0m
LUMINAIRE POLES AND
TYPES 4, 4A AND 5 SHAFTS
2000 kg

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. "SN" DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.
4. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL
   REQUIREMENTS.
NOT TO SCALE

TYPE C CONCRETE BASE
(PRECAST OR Poured IN PLACE)

BC MoT

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NOTES:
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

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NOT TO SCALE

TYPE CM MODIFIED TYPE C CONCRETE BASE (PRECAST OR Poured IN PLACE)

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**SECTION 635  ELECTRICAL AND SIGNING**

*BASE TYPE (I.E. 'D1' OR 'E1') SHALL BE IMPRINTED IN CONCRETE WITH A 20mm HIGH LETTER. LOCATE IMPRINT SO IT IS VISIBLE AFTER POLE INSTALLATION.*

**CONCRETE SPREAD FOOTING**

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<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>VOLUME OF CONCRETE</th>
<th>MASS OF REBAR</th>
<th>FORMWORK</th>
<th>APPROXIMATE MASS</th>
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<td>D1</td>
<td>13.5m LUMINAIRES POLES</td>
<td>2.7 m³*</td>
<td>280 kg*</td>
<td>7.3 m²*</td>
<td>216</td>
<td>205</td>
<td>4–1 1/4&quot; x 48&quot; (1220) GALVANIZED AISI / SAE 4140 (SN1851)</td>
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<td>E1</td>
<td>TYPE 1 AND 3 SHAFTS</td>
<td>2.7 m³*</td>
<td>260 kg*</td>
<td>7.3 m²*</td>
<td>197</td>
<td>280</td>
<td>4–1&quot;6 x 36&quot; (915) GALVANIZED AISI / SAE 4140 (SN1840)</td>
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(*) BASED ON SPREAD FOOTING WITH 1400 HIGH NECK

**NOTES**
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE PLANS FOR SIGNAL/SIGN/LUMINAIRES ARM ORIENTATION.
3. "SN" DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635–1.1.6, 1.1.6 & 1.4.5 FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
6. NECK HEIGHT MAY VARY FROM 750 TO 1400. SEE DRAWING SP635–1.4.5 FOR MORE INFORMATION.

**BASE DESIGNED FOR SOILS WITH A MINIMUM BEARING PRESSURE OF 100KPa**

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**TYPE D1 & E1 CONCRETE SPREAD FOOTINGS (POURED IN PLACE OR PRECAST)**

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<td>15/11/95</td>
<td></td>
<td>Chief Highway Engineer</td>
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**BC MoT**

635 (20 of 278) 2016
SECTION 635  ELECTRICAL AND SIGNING

See drawing SP635-1-1.4 for notes and additional details.

NOT TO SCALE

Type D1 & E1 Concrete Spread Footings (Poured in Place or Precast)

BC MoT 2016 635 (21 of 278)
BASE TYPE (i.e. "D2" or "E2") SHALL BE IMPRINTED IN CONCRETE WITH A 25mm HIGH LETTER. LOCATE IMPRINT SO IT IS VISIBLE AFTER POLE INSTALLATION.

B (ANCHOR BOLT CIRCLE)
C (ANCHOR BOLTS)

CONCRETE SHALL HAVE ATTAINED A COMpressive STRENGTH OF 30MPa PRIOR TO POLE INSTALLATION.

SEE DRAWING SP635-1.1.8 FOR REBAR DETAILS

PRECAST CONCRETE BASES

<table>
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<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>APPROXIMATE MASS</th>
<th>VOLUME OF CONCRETE</th>
<th>A</th>
<th>B</th>
<th>C (ANCHOR BOLTS)</th>
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<tbody>
<tr>
<td>D2</td>
<td>13.5m LUMINAIRE POLES</td>
<td>2450 kg</td>
<td>1.0 m³</td>
<td>216</td>
<td>305</td>
<td>4-1 1/4&quot; x 48&quot; (1220) GALVANIZED AISI / SAE 4140 (SN1851)</td>
</tr>
<tr>
<td>E2</td>
<td>TYPE 1 AND 3 SHAFTS</td>
<td>2410 kg</td>
<td>1.0 m³</td>
<td>197</td>
<td>280</td>
<td>4-1&quot; x 36&quot; (915) GALVANIZED AISI / SAE 4140 (SN1840)</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. "SN" DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. SEE DRAWING SP635-1.1.8 FOR ADDITIONAL DETAILS.
5. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

NOT TO SCALE

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<td>AUG 95</td>
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<td>A</td>
<td>GENERAL REVISIONS</td>
<td>AUG 94</td>
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TYPES D2 AND E2 CONCRETE BASES (PRECAST)

Date: 30/09/93
Approved: E.L. (Signature on File)

BC MoT 2016
635 (23 of 278)
SECTION 635  ELECTRICAL AND SIGNING

B (ANCHOR BOLT CIRCLE)
LOCATE CONDUIT IN THE CENTRE
OF ANCHOR BOLT CIRCLE

'V' GROOVE DRAIN TO START AT
ZERO DEPTH AND WIDTH IN THE
CENTRE OF THE BASE AND EXTEND
TO A 10mm DEPTH AND WIDTH AT
THE OUTSIDE EDGE (ORIENT IN THE
SAME DIRECTION AS CONDUIT)

NUTS AND WASHERS ARE SUPPLIED
WITH POLE BOLT KITS.

TOP OF BASE SHALL BE LEVEL
TROWEL FINISH TOP & CHAMFER EDGES
TYPE D2 VARIES
(SEE DRAWINGS
SP635-1.4.1 to 1.4.3)
TYPE E2 = 50
(UNLESS OTHERWISE NOTED)

20mm CHAMFERED
EDGE (TYPICAL)

BASE TYPE SHALL BE IMPRINTED IN
CONCRETE WITH A 25mm LETTER.
LOCATE IMPRINT SO IT IS VISIBLE
AFTER POLE INSTALLATION.

ONLY THE TOP AND BOTTOM
BARS ARE SHOWN FOR CLARITY

8-15M REINFORCING STEEL
BARS (3 EACH FACE)
(EQUALLY SPACED (TYPICAL)
7-10M REINFORCING
STEEL (TYPICAL)
SPACED AT 280

MINIMUM 75mm COVER. ALL OTHER
REINFORCING STEEL SHALL HAVE
MINIMUM 50mm COVER.

SEE DRAWING SP635-1.1.7 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

TYPE D2 AND E2 CONCRETE BASES
(PRECAST)

DATE: 30/09/93  E.L. (Signature on File)
CHIEF HIGHWAY ENGINEER

BC MoT
BASE TYPE (i.e. 'D3' or 'E3') SHALL BE IMPRINTED IN CONCRETE WITH A 25mm
HIGH LETTER. LOCATE IMPRINT SO IT IS VISIBLE AFTER POLE INSTALLATION.

B (ANCHOR BOLT CIRCLE)
C (ANCHOR BOLTS)

CONCRETE SHALL HAVE ATTAINED
A COMPRESSION STRENGTH OF 30MPa
PRIOR TO POLE INSTALLATION.

SEE DRAWING SP635-1.1.10
FOR REBAR DETAILS.

POURED IN PLACE CONCRETE BASES

<table>
<thead>
<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>APPROXIMATE MASS</th>
<th>VOLUME OF CONCRETE</th>
<th>A</th>
<th>B</th>
<th>C (ANCHOR BOLTS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>D3</td>
<td>13.5m LUMINAIRE POLES</td>
<td>2550 kg</td>
<td>1.05 m³</td>
<td>216</td>
<td>305</td>
<td>4-1 1/4&quot; x 48&quot; (1220) GALVANIZED AISI / SAE 4140 (SN1851)</td>
</tr>
<tr>
<td>E3</td>
<td>TYPE 1 AND 3 SHAFTS</td>
<td>2510 kg</td>
<td>1.05 m³</td>
<td>197</td>
<td>280</td>
<td>4-1 1/4&quot; x 36&quot; (915) GALVANIZED AISI / SAE 4140 (SN1840)</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. *SN* DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. SEE DRAWINGS SP635-1.1.10 FOR ADDITIONAL DETAILS.
5. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

NOT TO SCALE

BC MoT 2016 635 (25 of 278)
SECTION 635  ELECTRICAL AND SIGNING

PLAN VIEW

ANCHOR BOLTS LOCATE CONDUIT IN THE CENTRE OF ANCHOR BOLT CIRCLE

"V" GROOVE DRAIN TO START AT ZERO DEPTH AND WIDTH IN THE CENTRE OF THE BASE AND EXTEND TO A 10mm DEPTH AND WIDTH AT THE OUTSIDE EDGE (ORIENT IN THE SAME DIRECTION AS CONDUIT)

20mm CHAMFERED EDGE (TYPICAL)

BASE TYPE SHALL BE IMPRINTED IN CONCRETE WITH A 25mm LETTER. LOCATE IMPRINT SO IT IS VISIBLE AFTER POLE INSTALLATION.

NUTS AND WASHERS ARE SUPPLIED WITH POLE BOLT KITS.

TROWEL FINISH TOP & CHAMFER EDGES

TYPE D3 VARIES (SEE DRAWINGS SP635-1.4.1 TO 1.4.3)
TYPE E3 = 50 (UNLESS OTHERWISE NOTED)

4 ANCHOR BOLTS WITH 225 OF 1" OR 1 1/4" N.C. THREADS

80

2" R.PVC COUPLING (TYPICAL)

PLAN VIEW

TYPE D3 AND E3 CONCRETE BASES
(POURED IN PLACE)

150

2000

1800

700

250

MINIMUM 75mm COVER, ALL OTHER REINFORCING STEEL SHALL HAVE MINIMUM 50mm COVER.

8-15M REINFORCING STEEL BARS (3 EACH FACE) EQUALLY SPACED (TYPICAL)

6-10M REINFORCING STEEL TIES (TYPICAL) SPACED AT 335

SEE DRAWING SP635-1.1.9 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

ELEVATION

BRITISH COLUMBIA Ministry of Transportation

30/09/93 E.L. (Signature on File) SP635-1.1.10

Chief Highway Engineer

DATE

AUG 94

A General Revisions

DATE

AUG 94

B Rebar Added

DATE

AUG 93

C Elevation of Base to Finished Grade Rev'd

DATE

AUG 96

No. Revision Date

F

E

D

SPECIFICATION DRAWING No.

635 (26 of 278)  2016 BC MoT
### SECTION 635  ELECTRICAL AND SIGNING

#### BASE TYPE (I.E. 'F1', 'L1' OR 'S1') SHALL BE IMPRINTED IN CONCRETE WITH A 25mm HIGH LETTER. LOCATE IMPRINT SO IT IS VISIBLE AFTER POLE INSTALLATION.

CONCRETE SHALL HAVE ATTAINED A COMPRESSIVE STRENGTH OF 30MPa PRIOR TO POLE INSTALLATION.

#### CONCRETE SPREAD FOOTING

<table>
<thead>
<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>VOLUME OF CONCRETE</th>
<th>MASS OF REBAR</th>
<th>APPROXIMATE MASS</th>
<th>FORMWORK</th>
<th>A</th>
<th>B</th>
<th>C</th>
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<tbody>
<tr>
<td>F1</td>
<td>TYPE B AND 7 SIGNAL POLES</td>
<td>5.0 m³</td>
<td>455 kg*</td>
<td>12306 kg*</td>
<td>11.0 m²</td>
<td>243</td>
<td>343</td>
<td>160</td>
</tr>
<tr>
<td>S1</td>
<td>SIGNAL POLES</td>
<td>5.0 m³</td>
<td>455 kg*</td>
<td>12306 kg*</td>
<td>11.0 m²</td>
<td>243</td>
<td>343</td>
<td>160</td>
</tr>
<tr>
<td>L1</td>
<td>SIGNAL POLES</td>
<td>5.0 m³</td>
<td>455 kg*</td>
<td>12306 kg*</td>
<td>11.0 m²</td>
<td>276</td>
<td>390</td>
<td>140</td>
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**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE PLANS FOR SIGNAL/SIGN ARM ORIENTATION.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635–1.1.12, 1.1.13 & 1.4.5 FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
6. NECK HEIGHT MAY VARY FROM 750 to 1400.
   SEE DRAWING SP635–1.4.5 FOR MORE INFORMATION.

#### BASE DESIGNED FOR SOILS WITH A MINIMUM BEARING PRESSURE OF 100kPa

### TYPE F1, L1 & S1 CONCRETE SPREAD FOOTINGS (POURED IN PLACE)

<table>
<thead>
<tr>
<th>No.</th>
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<td>A</td>
<td>TYPE S1 BASE ADDED</td>
<td>OCT 03</td>
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**BC MoT** 2016 635 (27 of 278)
SECTION 635  ELECTRICAL AND SIGNING

TOP VIEW

SEE DRAWING SP635-1.1.11 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

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TYPE F1, L1 & S1 CONCRETE SPREAD FOOTINGS
(POURED IN PLACE)

Date  Approved
15/11/95  M.C. (Signature on File)

BC MoT  2016

635 (29 of 278)
CONCRETE SHALL HAVE ATTAINED A COMPRRESSIVE STRENGTH OF 30MPa PRIOR TO POLE INSTALLATION.

SEE DRAWING SP635-1.1.15 FOR REBAR DETAILS.

### PRECAST CONCRETE BASES

<table>
<thead>
<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>APPROXIMATE MASS</th>
<th>VOLUME OF CONCRETE</th>
<th>F (ANCHOR BOLTS)</th>
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<td></td>
<td></td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>F2</td>
<td>TYPE 6 AND 7 SHAFTS</td>
<td>4500 kg</td>
<td>1.8 m³</td>
<td>243</td>
</tr>
<tr>
<td>S2</td>
<td>TYPE S POLES</td>
<td>4500 kg</td>
<td>1.8 m³</td>
<td>243</td>
</tr>
<tr>
<td>L2</td>
<td>TYPE L POLES</td>
<td>5040 kg</td>
<td>2.0 m³</td>
<td>276</td>
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</table>

### NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLI METRES UNLESS OTHERWISE NOTED.
4. SEE DRAWING SP635-1.1.15 FOR ADDITIONAL DETAILS.
5. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

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### TYPE F2, L2 AND S2 CONCRETE BASES (PRECAST)

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<td>E.L.</td>
<td>SP635-1.1.14</td>
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**635 (30 of 278)** 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

B (ANCHOR BOLT CIRCLE)
D (ANCHOR BOLT CAGE)

BASE TYPE (i.e., 'F3', 'S3' OR 'L3') SHALL BE IMPRINTED IN CONCRETE WITH A 25mm HIGH LETTER. LOCATE IMPRINT SO IT IS VISIBLE AFTER POLE INSTALLATION.

REMOVE TOP PLATE PRIOR TO POLE INSTALLATION

CONCRETE SHALL HAVE ATTAINED A COMPRRESSIVE STRENGTH OF 30MPa PRIOR TO POLE INSTALLATION.

SEE DRAWING SP635-1.1.17 FOR REBAR DETAILS.

POURED IN PLACE CONCRETE BASES

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<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>APPROXIMATE MASS</th>
<th>VOLUME OF CONCRETE</th>
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<th>B</th>
<th>C</th>
<th>D (ANCHOR BOLTS)</th>
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<tbody>
<tr>
<td>F3</td>
<td>TYPE 6 AND 7 SHAFTS</td>
<td>5925 kg</td>
<td>2.37 m³</td>
<td>243</td>
<td>343</td>
<td>160</td>
<td>4-1 1/2&quot; x 48&quot; (1220) GALVANIZED GRADE 150 DYWIDAG BOLTS PRE-ASSEMBLED IN A CAGE (SN1841A)</td>
</tr>
<tr>
<td>S3</td>
<td>TYPE S POLES</td>
<td>5925 kg</td>
<td>2.37 m³</td>
<td>243</td>
<td>343</td>
<td>160</td>
<td>4-1 1/2&quot; x 48&quot; (1220) GALVANIZED GRADE 150 DYWIDAG BOLTS PRE-ASSEMBLED IN A CAGE (SN1841A)</td>
</tr>
<tr>
<td>L3</td>
<td>TYPE L POLES</td>
<td>5965 kg</td>
<td>2.37 m³</td>
<td>276</td>
<td>390</td>
<td>140</td>
<td>4-1 1/2&quot; x 54&quot; (1370) GALVANIZED AISI / SAE 4140 BOLTS PRE-ASSEMBLED IN A CAGE (SN1838L)</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. SEE DRAWING SP635-1.1.17 FOR ADDITIONAL DETAILS.
5. SEE DRAWINGS SP635-1.1.17 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

NOT TO SCALE

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TYPE F3, L3 & S3 CONCRETE BASES
(POURED IN PLACE)

Date: 30/09/93  E.L. (Signature on File)
Chief Highway Engineer

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

PLAN VIEW

- Anchor bolts
- Top of base may be located up to 100mm off centre and may be skewed up to 45°
- 20mm chamfered edge (typical)
- Conduit shall extend 150mm above top of concrete
- 2" R.PVC coupling (typical)
- Nuts and washers are supplied with pole bolt kits
- Trowel finish top and chamfer edges
- 50 (unless otherwise noted)

ELEVATION

- 2" R.PVC conduit (unless otherwise noted)
- 11-10M reinforcing steel ties (typical) spaced at 100
- 8-25M reinforcing steel bars (3 each face) equally spaced (typical)
- 4 anchor bolts in cage (see drawing SP635-1.1.18 or -1.1.19)
- 12-20M reinforcing steel bars (4 each face) equally spaced typical
- 5-10M reinforcing steel ties (typical) spaced at 340
- Minimum 75mm cover. All other reinforcing steel shall have minimum 50mm cover.

SEE DRAWING SP635-1.1.16 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

TYPE F3, L3 & S3 CONCRETE BASES
(Poured in Place)

Date 30/09/93  E.L.  (Signature on File)

BC MoT 2016  635 (33 of 278)
SECTION 635  ELECTRICAL AND SIGNING

TOP AND BOTTOM PLATES

REMOVE TOP PLATE PRIOR TO POLE INSTALLATION

4-1 1/2" GALVANIZED ASI/SAE ANCHOR BOLTS SHALL BE SUPPLIED IN A PRE-ASSEMBLED CAGE (SN1839L)

54" (1370)

4-1 1/2" N.C. THREADED ANCHOR BOLT (TYPICAL AT BOTH ENDS)

GALVANIZED HEX NUT (PART OF SN1839L) TYPICAL

GALVANIZED FLAT WASHER (PART OF SN1839L) TYPICAL

TOP PLATE (PART OF SN1839L)

TOP OF CONCRETE

BOTTOM PLATE (PART OF SN1839L)

APPROXIMATE MASS
95 kg

ANCHOR "BOLT CAGE"
SN1839L

SEE DRAWINGS SP635-1.1.11, 1.1.14 AND 1.1.16 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

ANCHOR BOLT CAGE
FOR TYPE L POLES

Date Approved
30/09/93 E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION
DRAWING No.
SP635-1.1.19

BC MoT 2016 635 (35 of 278)
SECTION 635  ELECTRICAL AND SIGNING

CONCRETE SPREAD FOOTING

**BASE TYPE**
- BASE TYPE M1  POLE TYPE M POLES
- VOLUME OF CONCRETE 5.80 m³
- MASS OF REBAR 540 kg
- FORM/WORK 11.6 m²
- APPROXIMATE MASS 14400 kg

(*) BASED ON SPREAD FOOTING WITH 1400 HIGH NECK

**NOTES**
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE PLANS FOR SIGNAL/SIGN ARM ORIENTATION.
3. "SN" DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635-1.1.21, 1.1.22 & 1.4.5 FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
6. NECK HEIGHT MAY VARY FROM 750 TO 2000.
   SEE DRAWING SP635-1.4.5 FOR MORE INFORMATION.

BASE DESIGNED FOR SOILS WITH A MINIMUM BEARING PRESSURE OF 100KPa

**TYPE M1 CONCRETE SPREAD FOOTING (POURED IN PLACE)**

Date  Approved  SPECIFICATION DRAWING No.

30/09/93  E.L. (Signature on File)  SP635-1.1.20

635 (36 of 278)  2016  BC MoT
SECTION 635  ELECTRICAL AND SIGNING

CONDUIT SHALL EXTEND 140mm ABOVE TOP OF CONCRETE

2" R.PVC CONDUIT (UNLESS OTHERWISE NOTED)

TROWEL FINISH TOP & CHAMFER EDGES

50 (UNLESS OTHERWISE NOTED)

FINISHED GRADE

GALVANIZED ANCHOR BOLTS IN CASE (SN1839m) SEE DRAWING SP635–1.1.25

2–20M REINFORCING STEEL BARS EQUALLY SPACED ON SIDES (TYPICAL)

15M REINFORCING STEEL TIES

15M REINFORCING STEEL TIES (TYPICAL) SPACED AT A MAXIMUM OF 100 C/C. NUMBER OF TIES VARIES DEPENDING ON NECK HEIGHT.

18–25M REINFORCING STEEL BARS

15M REINFORCING STEEL BARS ON TOP

MINIMUM 75mm COVER ON BOTTOM, ALL OTHER REINFORCING STEEL SHALL HAVE A MINIMUM 50mm COVER.

ELEVATION

SEE DRAWING SP635–1.1.20 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

BC MoT 2016 635 (37 of 278)
SECTION 635  ELECTRICAL AND SIGNING

ANCHOR BOLT CAGE
(SN1839M)

BASE TYPE SHALL BE IMPRINTED
IN CONCRETE WITH A 25mm HIGH
LETTERS. LOCATE IMPRINT SO IT
IS VISIBLE AFTER POLE INSTALLATION.

CONCRETE SHALL HAVE ATTAINED
A COMpressive STRENGTH OF 30MPa
PRIOR TO POLE INSTALLATION.

CONCRETE BASE

<table>
<thead>
<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>VOLUME OF CONCRETE</th>
<th>MASS OF REBAR</th>
<th>FORMWORK</th>
<th>APPROXIMATE MASS</th>
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<tbody>
<tr>
<td>M2</td>
<td>TYPE M POLES</td>
<td>3.7 m³</td>
<td>100 kg</td>
<td>12.5 m²</td>
<td>8935 kg</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. SEE PLANS FOR SIGNAL/SIGN ARM ORIENTATION.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635–1.1.24 & 1.4.1 to 1.4.4
   FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.
6. SEE DRAWINGS SP635–1.4.1 TO 1.4.4 FOR BACKFILL
   REQUIREMENTS.

NOT TO SCALE

BC MoT 2016

635 (39 of 278)
### Anchor Bolt Cage

**Anchor Bolt Cage**

**For Type M Poles**

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**Approved Date**: 30/09/93

**Signature on File**: E.L.

**Chief Highway Engineer**:

**Specification Drawing No.**: SP635-1.1.25

**Approximate Mass**: 140 kg

**SEE DRAWINGS SP635-1.1.20 AND 1.1.23 FOR NOTES AND ADDITIONAL DETAILS**

**NOT TO SCALE**

---

**Diagram Description**

- **Top and Bottom Plates**
- **Top Plate (Part of SN1839M)**
- **Bottom Plate (Part of SN1839M)**
- **Anchor Bolt Cage (SN1839M)**
- **54” (1.370)**
- **140 kg**
CONCRETE SPREAD FOOTING

<table>
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<tr>
<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>VOLUME OF CONCRETE</th>
<th>MASS OF REBAR</th>
<th>FORMWORK</th>
<th>APPROXIMATE MASS</th>
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<tr>
<td>H1</td>
<td>TYPE H POLES</td>
<td>10.9 m³ *</td>
<td>760 kg *</td>
<td>17.0 m² *</td>
<td>28700 kg *</td>
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(*) BASED ON SPREAD FOOTING WITH 1400 HIGH NECK

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE PLANS FOR SIGN ARM ORIENTATION.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635-1.1.27, 1.1.28 & 1.4.5 FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
6. NECK HEIGHT MAY VARY FROM 750 TO 2500.
SEE DRAWING SP635-1.4.5 FOR MORE INFORMATION.

BASE DESIGNED FOR SOILS WITH A MINIMUM BEARING PRESSURE OF 100KPa
**SECTION 635  ELECTRICAL AND SIGNING**

**SIDE VIEW**

SEE DRAWING SP635-1.1.28 FOR NOTES AND ADDITIONAL DETAILS

- **MINIMUM 75mm COVER ON BOTTOM. ALL OTHER REINFORCING STEEL SHALL HAVE A MINIMUM 50mm COVER.**
- **15M REINFORCING STEEL BARS ON TOP**
- **15M REINFORCING STEEL TIES (TYPICAL) SPACED AT A MAXIMUM OF 100C/C. NUMBER OF TIES VARIES DEPENDING ON NECK HEIGHT.**
- **20M REINFORCING STEEL BARS ON BOTTOM**
- **2-20M BARS EQUALLY SPACED ON SIDES (TYPICAL)**
- **15M REINFORCING STEEL TIES (TYPICAL)**
- **NECK HEIGHT VARIES (SEE NOTE 8)**
- **GALVANIZED ANCHOR BOLTS IN CAGE (SN1836H) SEE DRAWING SP635-1.1.31**
- **TROWEL FINISH TOP & CHAMFER EDGES**
- **2" R.PVC CONDUIT (UNLESS OTHERWISE NOTED)**
- **140mm ABOVE TOP OF CONCRETE.**
- **CONDUIT SHALL EXTEND 140mm ABOVE TOP OF CONCRETE.**

**TYPE H1 CONCRETE SPREAD FOOTING (POURED IN PLACE)**

Specified Date: 30/09/93

E.L. (Signature on File)

Chief Highway Engineer

BC MoT 2016 635 (43 of 278)
SECTION 635  ELECTRICAL AND SIGNING

SEE DRAWING SP635-1.1.28 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

No.  Revision  Date
F
E
D
C
B  REBAR ADDED  AUG 95
A  GENERAL REVISIONS  AUG 94

TYPE H1 CONCRETE SPREAD FOOTING
(Poured in Place)

Date    Approved
30/09/93  E.L.  (Signature on File)

Chief Highway Engineer

SPECIFICATION DRAWING No.
SP635-1.1.28

635 (44 of 278)  2016  BC MoT
SECTION 635  ELECTRICAL AND SIGNING

CONCRETE BASE

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<th>BASE TYPE</th>
<th>POLE TYPE</th>
<th>VOLUME OF CONCRETE</th>
<th>MASS OF REBAR</th>
<th>FORMWORK</th>
<th>APPROXIMATE MASS</th>
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<tr>
<td>H2</td>
<td>TYPE H POLES</td>
<td>6.0 m³</td>
<td>155 kg</td>
<td>17.4 m²</td>
<td>14445 kg</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE PLANS FOR SIGN ARM ORIENTATION.
3. "SN" DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635-1.1.30 & 1.4.1 to 1.4.3 FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
6. SEE DRAWINGS SP635-1.4.1 TO 1.4.4 FOR BACKFILL REQUIREMENTS.

NOT TO SCALE

TYPE H2 CONCRETE BASE (PRECAST OR Poured IN PLACE)
SECTION 635  ELECTRICAL AND SIGNING

THE TOP OF THE CONCRETE BASE MAY BE LOCATED UP TO 100mm OFF CENTER.

'V' GROOVE DRAIN TO START AT ZERO DEPTH AND WIDTH IN THE CENTRE OF THE BASE AND EXTEND TO A 10mm DEPTH AND WIDTH AT THE OUTSIDE EDGE (ORIENT IN THE SAME DIRECTION AS CONDUIT).

CONDUIT SHALL EXTEND 140mm ABOVE TOP OF CONCRETE.

TROWEL FINISH TOP & CHAMFER EDGES 50 (UNLESS OTHERWISE NOTED).

FINISHED GRADE

4-10M REINFORCING STEEL TIES AROUND ANCHOR BOLTS (TYPICAL) SPACED AT 100 C/C.

2" R.PVC CONDUIT (UNLESS OTHERWISE NOTED).

GALVANIZED ANCHOR BOLTS IN CAGE (SN1839H).
SEE DRAWING SP635-1.1.31.

8-10M REINFORCING STEEL TIES (TYPICAL) SPACED AT 410.

MINIMUM 75mm COVER ON BOTTOM, ALL OTHER REINFORCING SHALL HAVE MINIMUM 50mm COVER.

SEE DRAWING SP635-1.1.29 FOR NOTES AND ADDITIONAL DETAILS.

NOT TO SCALE

TYPE H2 CONCRETE BASE
(POURED IN PLACE)

DATE: 30/09/93
E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION
DRAWING No.
SP635-1.1.30

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

- Top and Bottom Plates
  - Ø of Signal/Sign Arm
  - 20mm Thick Steel Plates
  - 475# Hole
  - 575 BCD
  - 8-40# Holes

- Top Plate (Part of SN1839H)
- Top of Concrete
- Galvanized Hex Nut (Part of SN1839H) Typical
- 1 1/2" N.C. Threaded Anchor Bolt (Typical Both Ends)
- Galvanized Flat Washer (Part of SN1839H) Typical

- Bottom Plate (Part of SN1839H)

- Anchor Bolt Cage SN1839H

See Drawings SP635-1.1.28 and -1.1.29 for Notes and Additional Details

Approximate Mass: 190 kg

Anchors Bolt Cage for Type H Poles

30/09/93 E.L. (Signature on File)
Chief Highway Engineer

BC MoT 2016 635 (47 of 278)
CONCRETE SHALL HAVE ATTAINED A COMPRRESSIVE STRENGTH OF 30MPa PRIOR TO BREAKAWAY STRUCTURE INSTALLATION.

ANCHOR BOLT (TYPICAL)

BASE DESIGNED FOR SOILS WITH A MINIMUM BEARING PRESSURE OF 75KPa

APPROXIMATE MASS
8000 kg

VOLUME OF CONCRETE
3.28 m³

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. MINIMUM 2 BASES REQUIRED PER BREAKAWAY SIGN INSTALLATION.
3. "SN" DENOTES MINISTRY STOCK NUMBER.
4. SEE DRAWINGS SP635-1.1.33 AND 1.1.34 FOR ADDITIONAL DETAILS.
5. ALL DIMENSIONS ARE IN MILLimetRES UNLESS OTHERWISE NOTED.
SECTION 635  ELECTRICAL AND SIGNING

TOP OF BASE SHALL BE LEVEL
TROWEL FINISH TOP & BEVEL EDGES
NUTS AND WASHERS SHALL BE SUPPLIED WITH BREAKAWAY SIGN STRUCTURE STUB POST.

ANCHOR BOLTS WITH 225 OF 1 1/4" N.C. THREAD.

4-1 1/4" x 48" (1220) LONG GALVANIZED AISI / SAE 4140 ANCHOR BOLTS (SN1851)

20mm CHAMFERED EDGE (TYPICAL)
FINISHED GRADE

3-15M REINFORCING STEEL STIRRUPS EQUALLY SPACED EACH WAY

MINIMUM 75mm COVER ON BOTTOM.
ALL OTHER REINFORCING STEEL SHALL BE MINIMUM 50mm COVER

4-20M REINFORCING STEEL BARS EQUALLY SPACED TOP AND BOTTOM
15M REINFORCING STEEL TIES AT 390 C/C

SIDE VIEW

STEEL PLATE (SUPPLIED WITH ANCHOR BOLT)

ANCHOR BOLT
NUT (SUPPLIED WITH ANCHOR BOLT)
NUTS SHALL BE SUPPLIED TACK WELDED TO ANCHOR BOLTS.

SEE DRAWING SP635-1.1.32 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

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CONCRETE SPREAD FOOTING FOR BREAKAWAY SIGN STRUCTURE (POURED IN PLACE)

Date  Approved  SPECIFICATION DRAWING No.
30/09/93 E.L. (Signature on File)  SP635-1.1.33

Chief Highway Engineer

BC MoT  2016  635 (49 of 278)
SECTION 635  ELECTRICAL AND SIGNING

TOP VIEW

MINIMUM 50mm CONCRETE COVER OVER ALL RE-BAR

3-15M REINFORCING STEEL STIRRUPS EQUALLY SPACED EACH WAY

15M REINFORCING STEEL TIES SPACED AT 380

15M REINFORCING STEEL BARS TOP AND BOTTOM

14-20M REINFORCING STEEL BARS EQUALLY SPACED

ANCHOR BOLTS

SPACE REINFORCING STEEL TO SUIT ANCHOR BOLTS

SEE DRAWING SP635-1.1.32 FOR NOTES AND ADDITIONAL DETAILS

CONCRETE SPREAD FOOTING FOR BREAKAWAY SIGN STRUCTURE (POURED IN PLACE)

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B: DRAWING TITLE & NUMBER CHANGED AUG 93
A: GENERAL REVISIONS AUG 94

Date: 30/09/93
Approved: E.L. [Signature on File]

SPEClFICATION DRAWING No.

SP635-1.1.34

CHIEF HIGHWAY ENGINEER

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

SLEEVE SCHEDULE

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<th>POST O.D.</th>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. "SN" DENOTES MINISTRY STOCK NUMBER.
3. BASE SHALL BE INSTALLED 25mm ABOVE FINISHED GRADE EXCEPT WHERE INSTALLED IN SIDEWALK IT SHALL BE FLUSH WITH TOP OF SIDEWALK WITH NO CHAMFERED EDGE.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

SEE SPECIAL PROVISIONS FOR ALTERNATIVE BASES FOR SINGLE POST SIGNS

BASE TYPE  | APPLICATION                          | APPROXIMATE MASS | VOLUME OF CONCRETE | A |
-----------|--------------------------------------|------------------|--------------------|---|
1          | SINGLE POST SIGNS IN PAVED ISLANDS OR CONCRETE SIDEWALKS | 100 kg           | 0.04 m³            | 600 |
2          | SINGLE OR TWO POST SIGNS IN GRAVEL SHOULDER | 147 kg           | 0.06 m³            | 800 |

ROUND CONCRETE BASES FOR PERFORATED SQUARE STEEL SIGN POSTS (PRECAST OR Poured IN PLACE)

BC MoT 2016 635 (51 of 278)
SECTION 635  ELECTRICAL AND SIGNING

Diagram showing details of a pipe sleeve and base with dimensions and notes.

### Table: Application and Concrete Volume

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<th>Application</th>
<th>Approximate Mass</th>
<th>Volume of Concrete</th>
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<td>1</td>
<td>SINGLE POST SIGNS IN PAVED ISLANDS OR CONCRETE SIDEWALKS</td>
<td>100 kg</td>
<td>0.04 m³</td>
<td>600</td>
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<tr>
<td>2</td>
<td>SINGLE OR TWO POST SIGNS IN GRAVEL SHOULDER</td>
<td>147 kg</td>
<td>0.06 m³</td>
<td>800</td>
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**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ‘SN’ DENOTES MINISTRY STOCK NUMBER.
3. BASE SHALL BE INSTALLED 25mm ABOVE FINISHED GRADE EXCEPT WHERE INSTALLED IN SIDEWALK IT SHALL BE FLUSH WITH TOP OF SIDEWALK WITH NO CHAMFERED EDGE.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

SEE SPECIAL PROVISIONS FOR ALTERNATIVE BASES FOR SINGLE POST SIGNS

ROUND CONCRETE BASES FOR ROUND STEEL SIGN POSTS (PRECAST OR Poured IN PLACE)

Date: 30/09/93  
Approved: E.L. (Signature on File)  
Chief Highway Engineer

SPECIFICATION DRAWING No. SP635-1.1.36

635 (52 of 278)  2016  BC MoT
SECTION 635
ELECTRICAL AND SIGNING

SITE PLAN OF FLASHER IN ISLAND

- INSTALL SQUARE TUBING IN THE CENTRE OF BASE
- SLOT (ORIENT SLOT PARALLEL WITH SIGN)
- 12mm CHAMFERED EDGE
- LIFTING STRAPS

TOP VIEW

- THREADED RPVC FEMALE ADAPTOR
- FLUSH WITH TOP OF BASE
- CAST INTO BASE

SIDE VIEW

- TROWEL FINISH TOP OF BASE
- LEVEL
- FINISHED GRADE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.

ROUND POST MOUNTED FLASHER CONCRETE BASE
(PRECAST OR Poured IN PLACE)

BC MoT 2016 635 (53 of 278)
**SECTION 635  ELECTRICAL AND SIGNING**

**CONCRETE CONTROLLER BASE DETAILS**

**NOT TO SCALE**

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**CONCRETE SHALL HAVE ATTAINED A COMRESSIVE STRENGTH OF 30MPa PRIOR TO CONTROLLER INSTALLATION.**

**PICTORIAL VIEW**

**TOP VIEW**

- 20mm CHAMFERED EDGE (TYPICAL)
- BASE SUPPLIED WITH 3 OPENINGS FOR CONDUITS, EACH OPENING COVERED WITH MIN. 25mm SHIM COAT, KNOCK OUT AS REQUIRED FOR SPECIFIED CONDUIT CONFIGURATION

**FRONT VIEW**

- 38x250x12 FLAT BAR WITH 20Ø HOLE AND 20x40 SLOTTED HOLES ATTACHED TO INSERTS FOR LIFTING.
- LEVEL
- BOLT
- 4-3/4" FERRULE INSERTS FOR LIFTS.

**SIDE VIEW**

**APPROXIMATE MASS**

- 1620 kg

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-1.1.39 FOR REBAR DETAILS, AND DRAWINGS SP635-1.1.40, 1.1.41 AND 1.1.42 FOR INSTALLATION DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

**CONCRETE CONTROLLER BASE DETAILS (PRECAST)**

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Chief Highway Engineer  
BC MoT
MINIMUM 75mm COVER ON TOP, ALL OTHER REINFORCING SHALL HAVE A MINIMUM 50mm COVER.

NOTES
1. CONDUITS AND ROUTING MAY VARY. EXACT CONDUIT ROUTING SHALL BE AS INDICATED ON THE TRAFFIC SIGNAL DESIGN DRAWINGS. UTILIZE 75mm SIGNAL CONDUIT FOR SIGNAL CABLE APPLICATIONS.

SEE DRAWING SP635-1.1.38 FOR NOTES AND DETAILS
NOT TO SCALE

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CONCRETE CONTROLLER BASE REBAR DETAILS (PRECAST)

SPECIFICATION DRAWING No.
SP635-1.1.39

BC MoT 2016 635 (55 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. INSTALL CONDUITS AND GROUT PRIOR TO CONTROLLER INSTALLATION.
3. CONDUITS AND ROUTING MAY VARY. EXACT CONDUIT ROUTING SHALL BE AS INDICATED ON THE TRAFFIC SIGNAL DESIGN DRAWINGS. UTILIZE 75MM SIGNAL CONDUIT FOR SIGNAL CABLE APPLICATIONS.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. INSTALL CONDUITS AND GROUT PRIOR TO
   CONTROLLER INSTALLATION.
3. CONDUITS AND ROUTING MAY VARY. EXACT CONDUIT
   ROUTING SHALL BE AS INDICATED ON THE TRAFFIC
   SIGNAL DESIGN DRAWINGS. UTILIZE 75mm SIGNAL CONDUIT
   FOR SIGNAL CABLE APPLICATIONS.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.
NOT TO SCALE

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CONTROLLER BASE INSTALLATION DETAILS
(FOR TYPE S CABINET)

Date: 05/02/16
D.N. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING No.
SP635-1.1.41
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. INSTALL CONDUITS AND GROUT PRIOR TO CONTROLLER INSTALLATION.
3. CONDUITS AND ROUTING MAY VARY. EXACT CONDUIT ROUTING SHALL BE AS INDICATED ON THE TRAFFIC SIGNAL DESIGN DRAWINGS. UTILIZE 75mm SIGNAL CONDUIT FOR SIGNAL CABLE APPLICATIONS.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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| CONTROLLER BASE INSTALLATION DETAILS |
| (FOR TYPE P6 CABINET) |

635 (58 of 278) 2016 BC MoT
ANCHOR BOLT REPAIR PROCEDURES

1.0 GENERAL

ANCHOR BOLT DAMAGE IS CLASSED AS THE BENDING OR STRETCHING OF THE BOLTS TO THE POINT THAT A POLE CAN NOT BE REMOVED OR INSTALLED.

2.0 REPAIR PROCEDURE

REPAIR OF ANCHOR BOLTS SHALL BE AS DETAILED ON DRAWING SP635-1.1.44.

WHERE AN ANCHOR BOLT REQUIRES REPAIR, THE BOLT SHALL BE CUT OFF AND A COUPLER INSTALLED. ANCHOR BOLT COUPLERS SHALL BE USED AS FOLLOWS:

A) 4 ANCHOR BOLT BASE — MAXIMUM 1 COUPLER PER BASE
B) 6 TO 8 ANCHOR BOLT BASE — MAXIMUM 2 COUPLERS PER BASE
C) 10 TO 12 ANCHOR BOLT BASE — MAXIMUM 3 COUPLERS PER BASE

WHERE THE NUMBER OF COUPLERS REQUIRED PER BASE EXCEEDS THE NUMBER ALLOWED, THE BASE MUST BE REPLACED.

ANY DEVIATIONS FROM THESE PROCEDURES MUST BE APPROVED BY THE "MINISTRY ELECTRICAL REPRESENTATIVE" PRIOR TO CONSTRUCTION.
SECTION 635  ELECTRICAL AND SIGNING

1. CAREFULLY REMOVE THE CONCRETE AROUND ANCHOR BOLT AND REBAR. REMOVE THE MINIMUM AMOUNT OF CONCRETE REQUIRED TO INSTALL THE COUPLER.

2. CUT ANCHOR BOLT 75mm BELOW TOP OF CONCRETE BASE TO SUIT COUPLER.

3. INSTALL THREADED GALVANIZED ANCHOR BOLT EXTENSION TO MATCH EXISTING.

   - INSTALL COUPLER. COUPLER SHALL NOT EXTEND ABOVE THE TOP OF THE BASE.
   - IF REQUIRED THREAD EXISTING ANCHOR BOLT PRIOR TO INSTALLING COUPLER.

   - REPLACE CONCRETE WITH NON-SHRINKING GROUT. EMAAC T430 RAPID STRENGTH MORTAR OR APPROVED ALTERNATE, INSTALL AS PER MANUFACTURERS INSTRUCTIONS.

   - GROUT SHALL HAVE REACHED A COMpressive STRENGTH OF 30MPa PRIOR TO INSTALLING POLE.

ANCHOR BOLT COUPLERS

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<th>ANCHOR BOLTS</th>
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<tr>
<td>1(^{\text{a}})</td>
<td>125</td>
<td>205</td>
<td>62</td>
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<tr>
<td>1 1/4(^{\text{a}})</td>
<td>125</td>
<td>205</td>
<td>62</td>
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<tr>
<td>1 1/2(^{\text{a}})</td>
<td>125</td>
<td>265</td>
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<tr>
<td>1(^{\text{a}}) (DWIDAG)</td>
<td>150</td>
<td>310</td>
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ALL COUPLERS SHALL HAVE A MINIMUM OF 125% OF THE SPECIFIED ANCHOR BOLT YIELD STRENGTH.

NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-1.1.43 FOR ADDITIONAL INFORMATION.

NOT TO SCALE

ANCHOR BOLT REPAIR PROCEDURES

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05/02/16 | D.N. (Signature on File) | SP635-1.1.44

Chief Highway Engineer

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

12mm CHAMFERED EDGE

LOCATE ROUND PIPE SLEEVE IN THE CENTRE OF BASE

RE-TAP THREADS AFTER GALVANIZING
1/2" (UNC) x 1 1/4" LONG STAINLESS STEEL HEX HEAD BOLT
TROWEL FINISH TOP OF BASE
DRILL 15° HOLE IN PIPE AND WELD NUT TO PIPE PRIOR TO GALVANIZING.

FINISHED GRADE
VARS (SEE NOTE 2)
PIPE SLEEVE TO BE GALVANIZED AFTER FABRICATION
LIFTING STRAP (TYPICAL)
CONCRETE SHALL HAVE ATTAINED A COMPRRESSIVE STRENGTH OF 30MPa PRIOR TO POST INSTALLATION.
2 1/2" (1D.) ASTM A53 GRADE B SCHEDULE 40 PIPE SLEEVE
MANTAIN PIPE THROUGH CONCRETE FOR DRAINAGE
INSTALL PIPE SLEEVE PLUMB

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<th>APPLICATION</th>
<th>APPROXIMATE MASS</th>
<th>VOLUME OF CONCRETE</th>
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<td>a</td>
<td>SINGLE POST SIGNS IN PAVED ISLANDS OR CONCRETE SIDEWALKS</td>
<td>34 kg</td>
<td>0.015 m³</td>
<td>400</td>
<td>160</td>
<td>230</td>
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<td>SINGLE OR TWO POST SIGNS IN GRAVEL SHOULDER UP TO 1.0 x 1.2m</td>
<td>166 kg</td>
<td>0.068 m³</td>
<td>470</td>
<td>300</td>
<td>460</td>
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<td>c</td>
<td>TWO POST SIGNS IN GRAVEL SHOULDER UP TO 1.0 x 1.2m</td>
<td>390 kg</td>
<td>0.16 m³</td>
<td>750</td>
<td>330</td>
<td>600</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. BASE SHALL BE INSTALLED 25mm ABOVE FINISHED GRADE EXCEPT WHERE INSTALLED IN SIDEWALK IT SHALL BE FLUSH WITH TOP OF SIDEWALK WITH NO CHAMFERED EDGE.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

TRAPEZOIDAL CONCRETE BASE FOR ROUND STEEL SIGN POST (PRECAST OR POURED IN PLACE)

05/02/16  D.N. (Signature on File)

Chief Engineer

SPECIFICATION DRAWING No. SP635-1.1.46
SECTION 635  ELECTRICAL AND SIGNING

SITE PLAN OF FLASHER IN ISLAND

1. Install square tubing in the centre of base.
2. Slot (orient slot parallel with sign).
3. 12mm chamfered edge.
4. RPVC coupling.
5. Threaded RPVC female adaptor flush with top of base (cast into base).

TOP VIEW

1. Trowel finish top of base.
2. Slot 25.
3. Island fill.
4. Curb.
5. 25mm RPVC factory bend.
6. Concrete shall have attained a compressive strength of 30MPa prior to post installation.
7. Install pipe sleeve plumb.

SIDE VIEW

1. Maintain tubing through concrete for drainage.

TRAPEZOIDAL POST MOUNTED FLASHER CONCRETE BASE (PRECAST OR Poured IN PLACE)

NOTES
1. See standard specifications & special provisions for additional information.
2. NOT TO SCALE.

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Date: 05/02/16

BC MoT 2016 635 (63 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10 (UNLESS OTHERWISE NOTED)

POLE

1" x 390 LONG R.PVC CONDUCTOR SUPPORT BARS (2 REQUIRED)

GALVANIZED STEEL J.B. LID

LID HOLD DOWN BOLT

INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

BONDING TAB

FINISHED GRADE

CONCRETE BASE

MINIMUM 600

MINIMUM 600

SLOPE DOWN TO J.B.

-75 (TYPICAL)

100

100

150

25mm WELL GRADED BASE COURSE AGGREGATE

PLASTIC DRAIN PLATE (BOLT TO JUNCTION BOX)

R.PVC END BELL AND COUPLING (TYPICAL)

TYPE 6 JUNCTION BOX

TWO J.B. SECTIONS (SN1847)

ONE LID (SN1850)

ONE MID BRACE (SN1857)

ONE DRAIN PLATE (SN1859)

NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. PLACE LID ON BOX & MID BRACE INSIDE BOX BEFORE BACKFILLING, TAMING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TYPE 6 RECTANGULAR PLASTIC JUNCTION BOX INSTALLATION DETAILS

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C LID HOLD DOWN BOLT & ANTI-SEIZE LUBRICANT NOTED NOV 98
B LID STOCK NUMBER REVISED AUG 98
A GENERAL REVISIONS AUG 94

Date Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635-1.2.1

635 (64 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10 (UNLESS OTHERWISE NOTED)

1"Ø x 390 LONG R.PVC CONDUCTOR SUPPORT BARS (2 REQUIRED)

GALVANIZED STEEL J.B. LID

FINISHED GRADE

150

300

MID BRACE

CONCRETE COLLAR TO SUIT THE SHAPE OF JUNCTION BOX (USE JUNCTION BOX AS FORM WHEN POURING COLLAR)

25mm WELL GRADED BASE COURSE AGGREGATE

-75

J.B SECTION

-100

100

PLASTIC DRAIN PLATE (BOLT TO JUNCTION BOX)

R.PVC END BELL AND COUPLING

* TYPE 6 'SPECIAL' JUNCTION BOX
TWO J.B. SECTIONS (SN1847)
ONE LID (SN1850)
ONE MID BRACE (SN1857)
ONE DRAIN PLATE (SN1859)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. PLACE LID ON BOX & MID BRACE INSIDE BOX BEFORE BACKFILLING, TAMPER & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

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TYPE 6 'SPECIAL' RECTANGULAR PLASTIC JUNCTION BOX INSTALLATION DETAILS

DENOTED AS 6* ON DRAWINGS

BC MoT 2016 635 (65 of 278)

British Columbia Ministry of Transportation
SECTION 635  ELECTRICAL AND SIGNING

NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10
(UNLESS OTHERWISE NOTED)

1" x 390 LONG R.PVC CONDUCTOR SUPPORT BARS (2 REQUIRED)
GALVANIZED STEEL J.B. LID
J.B. LEVEL WITH TOP OF SIDEWALK (OR CURB WHERE GRAVEL BACKFILL ONLY)
SEE DRAWING SP635-1.4.3

CONCRETE CURB AND GUTTER
ROAD GRADE

600

700

150

25mm WELL GRADED BASE COURSE AGGREGATE

PLASTIC DRAIN PLATE (BOLT TO JUNCTION BOX)
PVC END BELL AND COUPLING (TYPICAL)

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS
BONDING TAB

TYPE 7 JUNCTION BOX
THREE JUNCTION BOX SECTIONS (SN1847)
ONE LID (SN1850)
ONE MID BRACE (SN1857)
ONE DRAIN PLATE (SN1859)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. PLACE LID ON BOX & MID BRACE INSIDE BOX BEFORE
   BACKFILLING, TAMMING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR
   J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
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TYPE 7 RECTANGULAR
PLASTIC JUNCTION BOX INSTALLATION DETAILS

Date: 30/09/93  E.L. (Signature on File)
Approved: 30/09/93  E.L. (Signature on File)
Chief Highway Engineer

BC MoT
NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10 (UNLESS OTHERWISE NOTED)

1" x 380 LONG R.PVC CONDUCTOR
SUPPORT BARS (2 REQUIRED)

GALVANIZED STEEL J.B. LID

REMOVE PAVEMENT, ADD SECTION,
MOVE LID TO TOP.

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

BONDING TAB
ISLAND FILL

ISLAND CURB. (TOP SECTION OF TYPE 8
J.B. NOT TO BE INSTALLED UNTIL CURBING
IS IN PLACE)

ROAD GRADING

FINAL LIFT OF ROADWAY PAVEMENT

CONCRETE COLLAR TO SUIT THE
SHAPE OF JUNCTION BOX (USE
JUNCTION BOX AS FORM WHEN
POURING COLLAR)

VARES

25mm WELL GRADED
BASE COURSE AGGREGATE

R.PVC END BELL AND COUPLING

PLASTIC DRAIN PLATE (BOLT TO JUNCTION BOX)

MID BRACE

150

15D

300

1.00

TYPE 8 JUNCTION BOX
THREE JUNCTION BOX SECTIONS (SN 1847)
ONE LID (SN1856)
ONE MID BRACE (SN1857)
ONE DRAIN PLATE (SN1859)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. PLACE LID ON BOX & MID BRACE INSIDE BOX BEFORE
   BACKFILLING, TAMING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR
   J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

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TYPE 8 RECTANGULAR
PLASTIC JUNCTION BOX INSTALLATION DETAILS

30/09/93 E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING No.
SP635-1.2.4
SECTION 635  ELECTRICAL AND SIGNING

1\" x 390 LONG R-PVC CONDUCTOR SUPPORT BARS (2 REQUIRED)

GALVANIZED STEEL J.B. LID

1\" R-PVC FOR DRAINAGE, DRAIN TO LOW SIDE OF ISLAND

FINAL LIFT OF ROADWAY PAVEMENT

J.B. SECTION CUT TO REQUIRED DEPTH

FACTORY 45\° CONDUIT BEND

1\" R-PVC CONDUIT FOR DETECTOR LOOPS (No. OF CONDUITS VARIES)

LID HOLD DOWN BOLT

INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

BONDING TAB

ISLAND FILL AND CURB

FILL SLOT WITH HOT TAR

CUT 50 DEEP SLOT IN ASPHALT FOR LOOP CONDUIT

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. PLACE LID ON BOX & MID BRACE INSIDE BOX BEFORE BACKFILLING, TAMPLING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

TYPE 9 JUNCTION BOX
ONE JUNCTION BOX SECTION (SN1847)
ONE LID (SN1850)

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TYPE 9 RECTANGULAR
PLASTIC JUNCTION BOX INSTALLATION DETAILS

Date       Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION
DRAWING No.
SP635-1.2.5

BC MoT
INSTALL ANTI-SEIZING LUBRICANT ON BOLT THREADS

3/8" x 1" LONG BOLT (PART OF SN1847)

RECTANGULAR GALVANIZED STEEL LID (SN1850)

TWO HOLD DOWN CLAMPS PER LID

CONDUCTOR SUPPORTS

CONDUCTOR SUPPORT BRACKET (PART OF SN1847)

JUNCTION BOX SECTION (SN1847)

MID Brace (SN1857)

LOCKING PIN (TYPICAL)

LOCKING HOLE (TYPICAL)

JUNCTION BOX SECTION (SN1847)

PLASTIC BOTTOM DRAIN PLATE (SN1858)

2-3/8" x 1" LONG BOLTS (PART OF SN1847)

NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. PLACE LID ON BOX & MID BRACE INSIDE BOX BEFORE BACKFILLING, TAMPLING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
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RECTANGULAR PLASTIC JUNCTION BOX DETAILS

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30/09/93 E.L. (Signature on File)

Chief Highway Engineer

SP635-1.2.6

BC MoT 2016

635 (69 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10 (UNLESS OTHERWISE NOTED)

LIDS SHALL GENERALLY BE STEEL EXCEPT WHERE PLASTIC LIDS ARE SPECIFIED.

1" x 552 LONG R.PVC CONDUCTOR SUPPORT BAR (1 REQUIRED)

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

BONDING TAB

POLE

FINISHED GRADE

CONCRETE BASE

25mm WELL GRADED BASE COURSE AGGREGATE

PLASTIC DRAIN PLATE (BOLT TO JUNCTION BOX)

R.PVC END BELL AND COUPLING (TYPICAL)

TYPE 10 JUNCTION BOX
TWO J.B. SECTIONS (SN1847R)
ONE PLASTIC LID (SN1850R) OR ONE STEEL LID (SN1848)
ONE DRAIN PLATE (SN1849)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. BOLT DOWN LID ON BOX BEFORE BACKFILLING, TAMING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635–1.4.1, 1.4.2 & 1.4.3 FOR J.B. INSTALLATION DETAILS.
4. ALL CONDUIT'S SHALL DRAIN TO J.B.'S
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TYPE 10 ROUND
PLASTIC JUNCTION BOX INSTALLATION DETAILS

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Date: 30/09/93  E.L. (Signature on File)  SP635–1.2.7
Approved: Chief Highway Engineer

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10
(UNLESS OTHERWISE NOTED)

1" x 552 LONG R.PVC CONDUCTOR
SUPPORT BAR (1 REQUIRED)

LIDS SHALL GENERALLY BE STEEL
EXCEPT WHERE PLASTIC LIDS ARE
SPECIFIED.

JUNCTION BOX LEVEL
WITH TOP OF SIDEWALK

CONCRETE SIDEWALK

CONCRETE CURB AND GUTTER

ROAD GRADE

600 MINIMUM

EXPANSION JOINT MATERIAL

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE
LUBRICANT ON BOLT
THREADED

BONDING TAB

HEIGHT ADJUSTABLE

25mm WELL GRADED
BASE COURSE AGGREGATE

PLASTIC DRAIN PLATE
(BOLT TO JUNCTION BOX)

R.PVC END BELL AND COUPLING (TYPICAL)

TYPE 11 JUNCTION BOX
THREE JUNCTION BOX SECTIONS (SN1847R)
ONE PLASTIC LID (SN1850R) OR ONE STEEL LID (SN1848)
ONE DRAIN PLATE (SN1849)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. BOLT DOWN LID ON BOX BEFORE BACKFILLING,
   TAMING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR
   J.B. INSTALLATION DETAILS.
4. ALL CONDUIT'S SHALL DRAIN TO J.B.'S
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

NOT TO SCALE

BC MoT

PLASTIC JUNCTION BOX INSTALLATION DETAILS

Type 11 Round

DATE
30/09/93

E.L. (Signature on File)

Chief Highway Engineer

SPEIFICATION No.
SP635-1.2.8

BC MoT

2016

635 (71 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NUMBER OF CONDUITS ENTERING JUNCTION BOX NOT TO EXCEED 10
(UNLESS OTHERWISE NOTED)

LIDS SHALL GENERALLY BE STEEL
EXCEPT WHERE PLASTIC LIDS ARE
SPECIFIED.

REMOVE PAVEMENT. ADD SECTION.
MOVE LID AND BRACE TO TOP.

VARI

PAVEMENT

25mm WELL GRADED
BASE COURSE AGGREGATE

PLASTIC DRAIN PLATE
(BOLT TO JUNCTION BOX)

R.PVC END BELL AND COUPLING

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE
LUBRICANT ON BOLT
THREADS

BONDING TAB
ISLAND FILL
ISLAND CURB. (TOP SECTION OF TYPE 12
JUNCTION BOX NOT TO BE INSTALLED
UNTIL CURBING IS IN PLACE)

JUNCTION BOX EXTENSION
CUT TO REQUIRED DEPTH

ROAD GRADE

600
MINIMUM

TYPE 12 JUNCTION BOX
THREE JUNCTION BOX SECTIONS (SN1847R)
ONE PLASTIC LID (SN1850R)
OR ONE STEEL LID (SN1848)
ONE DRAIN PLATE (SN1849)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. BOLT DOWN LID ON BOX BEFORE BACKFILLING,
   TAMING & PAVING OPERATIONS.
3. SEE DRAWINGS SP635–1.4.1, 1.4.2 & 1.4.3 FOR
   J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

NOT TO SCALE

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TYPE 12 ROUND
PLASTIC JUNCTION BOX INSTALLATION DETAILS

Date  Approved  SPECIFICATION
30/09/93  E.L. (Signature on File)  SP635–1.2.9

Ministry of Transportation

635 (72 of 278)  2016  BC MoT
SECTION 635  ELECTRICAL AND SIGNING

1" Ø x 552 LDNC R.PVC CONDUCTOR SUPPORT BAR (1 REQUIRED)
LIDS SHALL GENERALLY BE STEEL EXCEPT WHERE PLASTIC LIDS ARE SPECIFIED.

1" R.PVC FOR DRAINAGE, DRAIN TO LOW SIDE OF ISLAND

J.B. SECTION CUT TO REQUIRED DEPTH
FACTORY 45° CONDUIT BEND

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS
BONDING TAB
ISLAND FILL AND CURB

CUT 50 DEEP SLOT IN ASPHALT FOR LOOP CONDUIT
1" R.PVC CONDUIT FOR DETECTOR LOOPS, (No. OF CONDUITS VARIES)

TYPE 13 JUNCTION BOX
ONE JUNCTION BOX SECTION (SN1847R)
ONE PLASTIC LID (SN1850R) OR ONE STEEL LID (SN1848)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. BOLT DOWN LID ON BOX BEFORE BACKFILLING, TAMING & PAYING OPERATIONS.
3. SEE DRAWINGS SP635-1.4.1, 1.4.2 & 1.4.3 FOR J.B. INSTALLATION DETAILS.
4. ALL CONDUITS SHALL DRAIN TO J.B.'S
5. 'SN' DENOTES MINISTRY STOCK NUMBER.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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TYPE 13 ROUND
PLASTIC JUNCTION BOX INSTALLATION DETAILS

30/09/93 E.L. (Signature on File) SP635-1.2.10

635 (73 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NOT TO SCALE

PLASTIC BOTTOM DRAIN PLATE (SN1849R)

LOCKING PIN (TYPICAL)

LOCKING HOLE (TYPICAL)

JUNCTION BOX SECTION (SN1847R)

BONDING TAB (TYPICAL 2 LOCATIONS)

CONDUCTOR SUPPORT BRACKET (PART OF SN1847R)

INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

ROUNDS GALVANIZED STEEL LID (SN1848)

HOLD DOWN FEET ON STEEL LID ONLY

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. "SN" DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

2 - 3/8" x 1" LONG BOLTS (PART OF SN1847R)

INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

ROUND PLASTIC LID (SN1850R)

LABEL
SECTION 635  ELECTRICAL AND SIGNING

LIDS SHALL GENERALLY BE STEEL EXCEPT WHERE PLASTIC LIDS ARE SPECIFIED.

1" x 552 LONG R.PVC CONDUCTOR SUPPORT BAR (1 REQUIRED)

FINISHED GRADE

LID HOLD DOWN BOLT
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

BONDING TAB

LARGE ROUND J.B. SECTION
(SN1847R)

J.B. ADAPTOR PLATE
(SN1847A)

R.PVC

RECTANGULAR J.B. SECTION

R.PVC COUPLING
(TYPICAL)

BRICKS

JUNCTION BOX
ONE J.B. SECTION (SN1847R)
ONE PLASTIC LID (SN1850R) OR ONE STEEL LID (SN1848)
ONE J.B. ADAPTOR (SN1847A)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. BOLT DOWN LID ON BOX BEFORE BACKFILLING, TAMING & PAVING OPERATIONS.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

BC MoT 2016

RECTANGULAR TO ROUND PLASTIC JUNCTION BOX INSTALLATION DETAILS

30/09/93 E.L. (Signature on File)  SP635-1.2.12

Chief Highway Engineer

BC MoT 2016  635 (75 of 278)
SECTION 635  ELECTRICAL AND SIGNING

2 - 3/8" x 1" LONG BOLT (PART OF SN1847R)
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

ROUND GALVANIZED STEEL LID (SN1848)

ROUND PLASTIC LID (SN1850R)

HOLD DOWN FEET ON STEEL LID ONLY

JUNCTION BOX SECTION (SN1847R)

BONDING TAB (TYPICAL 2 LOCATIONS)

CONDUCTOR SUPPORT BRACKET (PART OF SN1847R)

PLASTIC JUNCTION BOX ADAPTOR PLATE (SN1847A)

RECTANGULAR PLASTIC JUNCTION BOX AND BRICKS ARE GENERALLY EXISTING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. "SN" DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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635 (76 of 278)  2016  BC MoT
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. BOLT DOWN LID ON BOX BEFORE BACKFILLING, TAMING & PAVING OPERATIONS.
3. ALL CONDUITS SHALL DRAIN TO J.B.'S
4. 'SN' DENOTES MINISTRY STOCK NUMBER.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

TYPE 14 SMALL ROUND PLASTIC JUNCTION BOX INSTALLATION DETAILS

BC MoT 2016 635 (77 of 278)
2 - 3/8" Ø x 1" long bolt (part of SN1853)

Install anti-seize lubricant on bolt threads

Install anti-seize lubricant on bolt threads

Round galvanized steel lid (SN1853B)

Round plastic lid (SN1853A)

Bonding tab (typical 2 locations)

Conductor support bracket (part of SN1853)

Junction box section (SN1853)

Locking pin (typical)

Locking hole (typical)

Plastic bottom drain plate (SN1853C)

NOTES
1. See standard specifications & special provisions for additional information.
2. 'SN' denotes ministry stock number.
3. All dimensions are in millimetres unless otherwise noted.
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. PULL STRING SHALL BE POLYPROPYLENE WITH A MINIMUM TENSILE STRENGTH OF 1.1kN. (BC HYDRO SPEC.)

CONDUIT ENTRY INTO PLASTIC JUNCTION BOXES

BC MoT 2016
635 (79 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. JUNCTION BOX SHALL BE 'A.E. CONCRETE PRODUCTS LTD'
   No. 5686 OR APPROVED ALTERNATIVE.
3. JUNCTION BOX SHALL BE DESIGNED FOR 5000kg STATIC LOADING.
4. VAULTS SHALL BE PRE-CAST CONCRETE WITH A MINIMUM
   COMpressive STRENGTH OF 35 MPa AT 28 DAYS.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
   NOT TO SCALE.
SECTION 635  ELECTRICAL AND SIGNING

RECESSED HOLE (TYPICAL)
BOLT HEAD SHALL NOT EXTEND BEYOND TOP OF LID
USE HOLES IN BOX SECTION FOR CONDUCTOR SUPPORT BARS FOR LIFTING BOXES.

2-3/8" HOLD DOWN BOLTS
INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS
RECTANGULAR GALVANIZED STEEL LID

25# R.PVC CONDUCTOR SUPPORT BARS

1-100mm x 100mm HIGH KNOCK OUT ON EACH SIDE

CONCRETE BOX SECTION

1-100mm x 100mm HIGH KNOCK OUT ON EACH SIDE

CONCRETE BOX SECTION

50mm DRAIN HOLE

2-70mm x 60mm HIGH KNOCK OUTS AT EACH END

CONCRETE BASE SECTION

2-140mm x 120mm HIGH KNOCK OUTS AT EACH END

SEE DRAWING SP635-1.3.1 FOR NOTES
NOT TO SCALE

CONCRETE JUNCTION BOX DETAILS

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<td>BOLTS &amp; STEEL INSERTS ADDED</td>
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18/11/94  E.L. (Signature on File)  SP635-1.3.2
CHief Highway Engineer

BC MoT 2016
635 (81 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. VAULT SHALL BE 'A.E. CONCRETE PRE-CAST PRODUCTS LTD' TYPE, 'KOH KAST PRODUCTS LTD.' OR APPROVED ALTERNATIVE.
3. VAULT SHALL BE DESIGNED FOR H=20 STATIC LOADING.
4. LIDS SHALL BE SUPPLIED GALVANIZED.
5. VAULTS SHALL BE PRE-CAST CONCRETE WITH A MINIMUM COMRESSIVE STRENGTH OF 35 MPa AT 28 DAYS.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

SMALL CONCRETE VAULT DETAILS
(1020 SQUARE X 1015 DEEP)

DATE
30/09/93 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635-1.3.3

CHIEF HIGHWAY ENGINEER

635 (82 of 278) 2016 BC MoT
DO NOT GLUE R.PVC COUPLING TO CONDUIT

FRICITION FIT HERE ONLY

75mm LENGTH OF R.PVC

END CAP (GLUE TO R.PVC CONDUIT)

NYLON FULL STRING

STYROFOAM BACKER PLATE TO SUPPORT GROUT

CONDUIT ENTRY TO VAULT OR CONCRETE JUNCTION BOX

NOTES

1. SEE DRAWINGS SP635-1.3.1 TO -1.3.3 FOR NOTES AND ADDITIONAL DETAILS.

2. PULL STRING SHALL BE POLYPROPYLENE WITH A MINIMUM TENSILE STRENGTH OF 1.1kN. (BC HYDRO SPEC.)

CONDUIT ENTRY INTO CONCRETE VAULT OR JUNCTION BOX

DATE: 30/09/93

SPECIFICATION DRAWING No.: SP635-1.3.4

BC MoT 2016 635 (83 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. OFFSET SHOWN MAY VARY WHERE NOTED ON THE PLANS OR DIRECTED BY THE MINISTRY REPRESENTATIVE.
4. EXCAVATED MATERIAL SHALL BE USED AS BACKFILL WHERE IT CONSISTS OF CLEAN WELL GRADED GRANULAR SOIL HAVING A MAXIMUM FINES CONTENT OF 8% (SILT AND CLAY SIZE PARTICLES) AND A MAXIMUM AGGREGATE SIZE OF 100mm.
5. WHERE EXCAVATED MATERIAL IS UNACCEPTABLE OR EXTRA FILL IS REQUIRED AROUND POLE BASE & JUNCTION BOXES, USE 25mm WELL GRADED BASE COURSE AGGREGATE.
6. BACKFILL MATERIAL SHALL BE INSTALLED AND FULLY COMPACTED IN ACCORDANCE WITH SUBSECTION 635.07.01 FOR THE MINIMUM AREA ALL AROUND THE BASE AS SHOWN ABOVE.

LUMINAIRE POLE BASE AND JUNCTION BOX INSTALLATION DETAIL FOR STANDARD ROADWAY

DATE: 30/09/93
E.L. (Signature on File)
CHIEF HIGHWAY ENGINEER

SPECSIFICATION
DRAWING NO.
SP635-1.4.1
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. OFFSET SHOWN MAY VARY WHERE NOTED ON THE PLANS OR DIRECTED BY THE MINISTRY REPRESENTATIVE.
4. EXCAVATED MATERIAL SHALL BE USED AS BACKFILL WHERE IT CONSISTS OF CLEAN WELL GRADED GRANULAR SOIL HAVING A MAXIMUM FINES CONTENT OF 8% (SILT AND CLAY SIZE PARTICLES) AND A MAXIMUM AGGREGATE SIZE OF 100mm.
5. WHERE EXCAVATED MATERIAL IS UNACCEPTABLE OR EXTRA FILL IS REQUIRED AROUND POLE BASE & JUNCTION BOXES, USE 25mm WELL GRADED BASE COURSE AGGREGATE.
6. BACKFILL MATERIAL SHALL BE INSTALLED AND FULLY COMPACTED IN ACCORDANCE WITH SUBSECTION 635.07.01 FOR THE MINIMUM AREA ALL AROUND THE BASE AS SHOWN ABOVE.
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. OFFSET SHOWN MAY VARY WHERE NOTED ON THE PLANS OR DIRECTED BY THE MINISTRY REPRESENTATIVE.
4. EXCAVATED MATERIAL SHALL BE USED AS BACKFILL WHERE IT CONSISTS OF CLEAN WELL GRADED GRANULAR SOIL HAVING A MAXIMUM FINES CONTENT OF 8% (SILT AND CLAY SIZE PARTICLES) AND A MAXIMUM AGGREGATE SIZE OF 100mm.
5. WHERE EXCAVATED MATERIAL IS UNACCEPTABLE OR EXTRA FILL IS REQUIRED AROUND POLE BASE & JUNCTION BOXES, USE 25mm WELL GRADED BASE COURSE AGGREGATE.
6. BACKFILL MATERIAL SHALL BE INSTALLED AND FULLY COMPACTED IN ACCORDANCE WITH SUBSECTION 635.07.01 FOR THE MINIMUM AREA ALL AROUND THE BASE AS SHOWN ABOVE.

LUMINAIRE POLE BASE AND JUNCTION BOX INSTALLATION DETAIL FOR SIDEWALK

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### BASE TYPES

| TYPES A, B AND C CONCRETE BASES | 300 |
| TYPES D2, D3, E2 AND E3 CONCRETE BASES | 3600 |
| TYPES F2, F3, L2, L3, S2 AND S3 CONCRETE BASES | 4800 |
| TYPE M2 CONCRETE BASES | 5400 |
| TYPE H2 CONCRETE BASES | 6400 |

### NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. FILL MATERIAL SHALL CONSIST OF CLEAN WELL GRADED GRANULAR SOIL HAVING A MAXIMUM FINES CONTENT OF 3% (SILT AND CLAY SIZE PARTICLES) AND A MAXIMUM AGGREGATE SIZE OF 100mm.

3. FILL MATERIAL SHALL BE SUPPLIED, INSTALLED AND FULLY COMPACTED IN ACCORDANCE WITH SUBSECTION 635.07.01 FOR THE MINIMUM AREA ALL AROUND THE BASE AS SHOWN ABOVE.

4. WHERE THE MINIMUM FILL REQUIREMENTS LISTED UNDER NOTES 2 AND 3 CANNOT BE MET, TYPE D1, E1, F1, L1, S1, M1 OR H1 SPREAD FOOTINGS SHALL BE USED.

5. TYPICAL OFFSETS OF TYPE C, D2 & D3 LUMINAIRE POLE BASES ARE SHOWN ON DRAWINGS SP635-1.4.1 TO 1.4.3. OFFSETS OF TYPE A, B, E2, E3, F2, F3, L2, L3, S2, S3, M2 & H2 SIGN POLE BASES SHALL BE NOTED ON PLANS OR AS DIRECTED BY THE MINISTRY ELECTRICAL REPRESENTATIVE.

---

**BACKFILL REQUIREMENTS FOR TYPE A, B, C, D2, D3, E2, E3, F2, F3, L2, L3, S2, S3, M2 & H2 CONCRETE BASES**

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**BC MoT**

2016

635 (87 of 278)
SECTION 635  ELECTRICAL AND SIGNING

ELEVATION

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. VARY NECK HEIGHT UP TO THE MAXIMUMS SHOWN TO PROVIDE COVER AROUND SPREAD FOOTING.
4. BACKFILL MATERIAL SHALL BE INSTALLED & FULLY COMPACTED IN ACCORDANCE WITH SUBSECTION 635.07.01 TO PROVIDE THE MINIMUM COVER OVER THE SPREAD FOOTING.

BACKFILL REQUIREMENTS FOR TYPE D1, E1, F1, L1, S1, M1 & H1 CONCRETE SPREAD FOOTINGS

Date Approved
15/11/96 M.C. (Signature on File)

Chief Highway Engineer

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. WHERE MINIMUM CLEARANCES FROM UTILITIES CAN NOT BE MAINTAINED, NOTIFY THE MINISTRY REPRESENTATIVE.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. APPLY 0.25 L/m² OF RM-20 SEALANT TO THE EDGE OF EXISTING ASPHALT.
5. APPLY 1.5 L/m² OF RM-20 SEALANT TO THE GRAVEL BASE.

NOT TO SCALE

CONDUIT INSTALLATION IN PAVED AREAS

<table>
<thead>
<tr>
<th>No.</th>
<th>Revision</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>F</td>
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<td>E</td>
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<tr>
<td>D</td>
<td></td>
<td></td>
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<tr>
<td>C</td>
<td></td>
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<tr>
<td>B</td>
<td></td>
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<td>A</td>
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<td>AUG 94</td>
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</table>

Date: 30/09/93
E.L. (Signature on File)

SPECIFICATION
DRAWING No. SP635–1.5.1

BC MoT 2016 635 (89 of 278)
### NOTES

2. Where minimum clearances from utilities can not be maintained, notify the Ministry Representative.
3. All dimensions are in millimetres unless otherwise noted.

### Conduit Installation in Non-Paved Areas

<table>
<thead>
<tr>
<th>No.</th>
<th>Revision</th>
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<tbody>
<tr>
<td>A</td>
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<td>AUG 94</td>
</tr>
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</table>

**Date**: 30/09/93

**E.L.** (Signature or File)

**Chief Highway Engineer**

**Specification Drawing No.**: SP635-1.5.2

2016

BC MoT
MARK LOOP LOCATIONS IN CONCRETE CURB WITH 1/2" DROP-IN ANCHOR

WHERE DETECTOR LOOPS ARE NOT BEING INSTALLED, COVER SAND WITH MINIMUM 50mm OF LOOP SEALANT.

THICKNESS OF ASPHALT VARIES.

ALTERNATIVE CONDUIT ROUTING (CAST INTO CURB)

SLOPE TO JUNCTION BOX

TO JUNCTION BOX

1" R.PVC (TYPICAL)

100 OR LESS

CUT 100 x 200 SLOT IN ASPHALT

NUMBER OF CONDUITS VARY

ELEVATION

TOP VIEW

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. LOCATE LOOP CONDUIT IN ASPHALT TO SUIT LOOP LOCATIONS AND TO MINIMIZE THE LENGTH OF HOME RUN SLOTS IN THE ASPHALT.

BC MoT 2016

LOOP CONDUIT INSTALLATION DETAILS AT CONCRETE CURB

<table>
<thead>
<tr>
<th>Date</th>
<th>Approved</th>
<th>SPECIFICATION DRAWING No.</th>
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<tr>
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<tr>
<td>AUG 94</td>
<td>Chief Highway Engineer</td>
<td></td>
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</tbody>
</table>
SECTION 635  ELECTRICAL AND SIGNING

CUT LOOP SLOT 300mm FROM EDGE OF ASPHALT OR WHERE CONCRETE BARRIERS ARE PROPOSED OR EXISTING CUT SLOT 150mm IN FRONT OF BARRIER.

WHERE DETECTOR LOOPS ARE NOT BEING INSTALLED, COVER SAND WITH MINIMUM 50mm OF LOOP SEALANT.

THICKNESS OF ASPHALT VARIES

SLOPE TO JUNCTION BOX

TO JUNCTION BOX

1" R.PVC (TYPICAL)

ELEVATION

ASPHALT ROADWAY

CUT 100 x 200 SLOT IN ASPHALT

CONCRETE BARRIER

MINIMUM 300 FROM OTHER LOOP CONDUIT

NUMBER OF CONDUITS VARY (1 CONDUIT PER EACH LANE)

1" R.PVC (TYPICAL)

TOP VIEW

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. LOCATE LOOP CONDUIT IN ASPHALT TO SUIT LOOP LOCATIONS AND TO MINIMIZE THE LENGTH OF HOME RUN SLOTS IN THE ASPHALT.

NOT TO SCALE

LOOP CONDUIT INSTALLATION DETAILS IN GRAVEL SHOULDER

Date: 18/11/94  E.L. (Signature on File)  SP635-1.6.2
Approved

AUG 95  Chief Highway Engineer

REV

A

B

C

NOV 95

D


635 (92 of 278)  2016  BC MoT
CONDUIT ADAPTOR AND PLUG DETAIL

BREAK AWAY AND REMOVE A 600 WIDE STRIP OF EXISTING CONCRETE OR PAVEMENT. FROM THE END OF CONDUIT TO THE TELEPHONE VAULT, MANHOLE OR JUNCTION BOX.

TELEPHONE UTILITY TO TIE CONDUIT INTO VAULT, MANHOLE OR JUNCTION BOX

NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

CONDUIT TIE-IN TO TELEPHONE VAULT, MANHOLE OR JUNCTION BOX

Date: 17/11/94  E.L. (Signature on File)  SP635—1.7.1

Chief Highway Engineer
**PARTS LIST**

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<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<tbody>
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<td>TYPE [1(6,6)] SHAFT - 6.5m</td>
<td>SN1821</td>
<td>195</td>
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<tr>
<td>TYPE [1(8)] SHAFT - 8.0m</td>
<td>SN1822</td>
<td>209</td>
</tr>
<tr>
<td>TYPE [3C] SIGNAL ARM - 1.8m</td>
<td>SN1836</td>
<td>18</td>
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<tr>
<td>TYPE [3A] SIGNAL ARM - 3.0m</td>
<td>SN1834</td>
<td>27</td>
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<tr>
<td>TYPE [3D] SIGNAL ARM - 4.5m</td>
<td>SN1837</td>
<td>54</td>
</tr>
<tr>
<td>TYPE [3E] SIGNAL ARM - 5.5m</td>
<td>SN1838</td>
<td>88</td>
</tr>
<tr>
<td>TYPE [3F] SIGNAL ARM - 0.3m to 3.0m (LENGTH VARIES)</td>
<td>SN1836A</td>
<td>9 PER METRE</td>
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<tr>
<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
<td>SN1833</td>
<td>88</td>
</tr>
<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
<td>5</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1837</td>
<td>1.5</td>
</tr>
</tbody>
</table>

* (*) I.D. LABEL ON POLE

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.1.2 FOR TYPE 1 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

**NOT TO SCALE**

---

**TYPE 1 SHAFT INSTALLATION DETAILS**

**SIGNAL POLE**

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<tr>
<th>Date</th>
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Chief Highway Engineer

635 (94 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

TYPE 1 SHAFT BOLT KIT (SN1790)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>8</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>2</td>
<td>SMALL HANDHOLE COVER WITH 3/8&quot; x 3 1/2&quot; LONG BOLT, WASHER &amp; BACKER BAR.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1&quot; NUTS.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMS</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1&quot; NUTS AND WASHERS.</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6

POLE ASSEMBLY DETAIL

1" ANCHOR BOLTS (SN1840)
MAXIMUM 4 SHIMS PER BOLT
CONCRETE BASE

NOT TO SCALE

TYPE 1 SHAFT INSTALLATION DETAILS (SIGNAL POLE)

| No.  | Revision  | Date  | Date | Approved | Specification Drawing No.
<table>
<thead>
<tr>
<th></th>
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<tbody>
<tr>
<td>E</td>
<td></td>
<td></td>
<td></td>
<td>30/09/93</td>
<td>E.L. (Signature on File)</td>
</tr>
<tr>
<td>D</td>
<td>TYPE 1 FLANGE BOLTS CHANGED TO A325</td>
<td>DEC 10</td>
<td></td>
<td></td>
<td>SP635-2.1.2</td>
</tr>
<tr>
<td>C</td>
<td>ANTI-SEIZING LUBRICANT NOTED ON HANDHOLE BOLT</td>
<td>NOV 98</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>HANDBOLE BOLT LENGTH REVISED</td>
<td>AUG 96</td>
<td></td>
<td></td>
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<tr>
<td>A</td>
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<td>AUG 94</td>
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</table>

BC MoT 2016 635 (95 of 278)
SECTION 635  ELECTRICAL AND SIGNING

PARTS LIST

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TYPE 2(5) SHAFT - 5.0m</td>
<td>SN1822A</td>
<td>63</td>
</tr>
<tr>
<td>TYPE 2(6.5) SHAFT - 6.5m</td>
<td>SN1823</td>
<td>102</td>
</tr>
<tr>
<td>TYPE 2(8.5) SHAFT - 8.5m</td>
<td>SN1824</td>
<td>128</td>
</tr>
<tr>
<td>TYPE 2A LUMINAIRE ARM</td>
<td>SN1832</td>
<td>33</td>
</tr>
<tr>
<td>TYPE 2C LUMINAIRE ARM</td>
<td>SN1833</td>
<td>85</td>
</tr>
<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
<td>5</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FC]</td>
<td>SN1367</td>
<td>1.5</td>
</tr>
</tbody>
</table>

* [ ] I.D. LABEL ON POLE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.1.4 FOR TYPE 2 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

**TYPE 2 SHAFT INSTALLATION DETAILS**
(7.5 m, 9.0 m AND 11.0 m LUMINAIRE POLES)

Date Approved
30/09/93  E.L. (Signature on File)

BC MoT
### TYPE 2 SHAFT BOLT KIT (SN1791)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot;Ø x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>1</td>
<td>SMALL HANDHOLE COVER WITH 3/8&quot;Ø x 3 1/2&quot; LONG BOLT, WASHER &amp; BACKER BAR.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/8&quot;Ø x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1&quot; NUTS.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMS.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1&quot;Ø NUTS AND WASHERS.</td>
</tr>
</tbody>
</table>

#### NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6.

---

**POLE ASSEMBLY DETAIL**

**TYPE 2 SHAFT INSTALLATION DETAILS** (7.5 m, 9.0 m AND 11.0 m LUMINAIRE POLES)

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
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<th>Date</th>
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<tr>
<td>E</td>
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<td></td>
</tr>
<tr>
<td>C</td>
<td>ANTI-SEIZING LUBRICANT NOTED ON HANDHOLE BOLT  NOV 98</td>
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<tr>
<td>B</td>
<td>HANDHOLE BOLT LENGTH REVISED  AUG 96</td>
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Date: 30/09/93  E.L. (Signature on File)  Chief Highway Engineer

SPECIFICATION DRAWING No. SP635-2.1.4

BC MoT 2016 635 (97 of 278)
**PARTS LIST**

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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</thead>
<tbody>
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<td>SN1825</td>
<td>252</td>
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<tr>
<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
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<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
<td>SN1833</td>
<td>65</td>
</tr>
<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
<td>5</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE (1FCP)</td>
<td>SN1367</td>
<td>1.5</td>
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</tbody>
</table>

* [] I.D. LABEL ON POLE

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. SEE DRAWING SP635–2.1.6 FOR TYPE 2 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.

3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

**NOT TO SCALE**

**TYPE 2 SHAFT INSTALLATION DETAILS (13.5 m LUMINAIRE POLE)**

Date Approved: 30/09/93
E.L. (Signature on File): Chief Highway Engineer

305 B.C.D.

**BC MoT**
TYPE 2 (11.0m) SHAFT BOLT KIT (SN1791A)

<table>
<thead>
<tr>
<th>ITEM</th>
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<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>1</td>
<td>SMALL HANDHOLE COVER WITH 3/8&quot; x 3 1/2&quot; LONG BOLT, WASHER &amp; BACKER BAR.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/5&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1 1/2&quot; NUTS</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMS.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1 1/4&quot; NUTS AND WASHERS.</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED:
   5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6

POLE ASSEMBLY DETAIL

No. | Revision | Date   | Description                                      | Approved Date | Specification Drawing No. |
--- | -------- | ------ | ------------------------------------------------ |---------------|--------------------------|
E  |          | DEC 10| TYPE 1 FLANGE BOLTS CHANGED TO A325              | 30/09/93      | SP635-2.1.6              |
D  |          | NOV 98| ANTI-SEEZE LUBRICANT NOTED ON HANDHOLE BOLT      |               |                          |
C  |          | AUG 96| HANDHOLE BOLT LENGTH REVISED                     |               |                          |
B  |          | AUG 94| GENERAL REVISIONS                                |               |                          |
A  |          |       |                                                  |               |                          |
PARTS LIST

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<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<td>186</td>
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<tr>
<td>TYPE [3C] SIGNAL ARM: 1.8m</td>
<td>SN1B36</td>
<td>18</td>
</tr>
<tr>
<td>TYPE [3A] SIGNAL ARM: 3.0m</td>
<td>SN1B34</td>
<td>27</td>
</tr>
<tr>
<td>TYPE [3D] SIGNAL ARM: 4.3m</td>
<td>SN1B37</td>
<td>54</td>
</tr>
<tr>
<td>TYPE [3E] SIGNAL ARM: 5.5m</td>
<td>SN1B38A</td>
<td>68</td>
</tr>
<tr>
<td>TYPE [3F] SIGNAL ARM: 0.3m to 3.0m</td>
<td>SN1B36A</td>
<td>9 PER METRE</td>
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* [ ] I.D. LABEL ON POLE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.1.8 FOR TYPE 3 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TYPE 3 SHAFT INSTALLATION DETAILS
(SIGNAL POLE)

Date Approved: 30/09/93
Signature on File: E.L.
Chief Highway Engineer

SPECIFICATION DRAWING No. SP635-2.1.7
### TYPE 3 SHAFT BOLT KIT (SN1791)

<table>
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<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
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<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot;Ø x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>1</td>
<td>SMALL HANDBOARD COVER WITH 3/8&quot;Ø x 3 1/2&quot; LONG BOLT, WASHER &amp; BACKER BAR.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/8&quot;Ø x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1&quot; NUTS.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMS.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1&quot;Ø NUTS AND WASHERS.</td>
</tr>
</tbody>
</table>

### NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6

---

**POLICLE ASSEMBLY DETAIL**

**TYPE 3 SHAFT INSTALLATION DETAILS (SIGNAL POLE)**

<table>
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<td>DEC 10</td>
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<td>SP635-2.1.8</td>
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<tr>
<td>NOV 98</td>
<td>E.L. (Signature on File)</td>
<td></td>
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<tr>
<td>AUG 96</td>
<td>Chief Highway Engineer</td>
<td></td>
</tr>
</tbody>
</table>

**BC MoT 2016 635 (101 of 278)**
SECTION 635  ELECTRICAL AND SIGNING

PARTS LIST

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TYPE 4 SHAFT</td>
<td>SN1827</td>
<td>45</td>
</tr>
<tr>
<td>TYPE 4A SHAFT</td>
<td>SN1827A</td>
<td>66</td>
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<tr>
<td>TYPE 5 SHAFT</td>
<td>SN1828</td>
<td>77</td>
</tr>
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</table>

* [ ] I.D. LABEL ON POLE

NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.1.10 FOR TYPE 4, 4A AND 5 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

Type 4, 4A and 5 Shaft Installation Details

Date: 30/09/93  E.L. (Signature on File)
Specification Drawing No.: SP635-2.1.9

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### Type 4 & 5 Shaft Bolt Kit (SN1791B)

<table>
<thead>
<tr>
<th>Item</th>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>1</td>
<td>Large handhole cover with 2-3/8&quot; x 1 1/4&quot; long bolts and 2 washers.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; long bonding bolt with 1 nut and 3 washers.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>Plastic nut covers for 1&quot; nuts.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>Levelling shims.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1&quot; nuts and washers.</td>
</tr>
</tbody>
</table>

### Type 4A Shaft Bolt Kit (SN1791C)

<table>
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<th>Item</th>
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<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>Plastic end cap</td>
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<td>B</td>
<td>1</td>
<td>Large handhole cover with 2-3/8&quot; x 1 1/4&quot; long bolts and 2 washers.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/8&quot; x 1&quot; long bonding bolt with 1 nut and 2 washers.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>Plastic nut covers for 1&quot; nuts.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>Levelling shims.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1&quot; nuts and washers.</td>
</tr>
</tbody>
</table>

**NOTES**

1. See standard specifications & special provisions for additional information.
2. Pole shaft shall be installed plumb.
3. All shafts, arms and extensions shall be supplied with a galvanized finish.
4. Apply grease to anchor bolt threads.
5. Touch-up any scratches in galvanized surfaces with cold galvanizing compound.

**Maximum 4 shims per bolt**

**Pole Assembly Detail**

---

**British Columbia Ministry of Transportation**

**Type 4, 4A and 5 Shaft Installation Details (Signal Posts)**

**Date** 30/09/93  
**Approved** E.L. (Signature on File)  
**Specification Drawing No.** SP635-2.1.10

---

**Revision History**

- **C**: Anti-Seizing compound noted on handhole bolts  
  - **Date**: Nov 93
- **B**: Handhole bolt length revised  
  - **Date**: Aug 95
- **A**: General revisions  
  - **Date**: Aug 94

---

**BC MoT**  
**2016**  
**635 (103 of 278)**
### PARTS LIST

<table>
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<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<td>TYPE [6] SHAFT</td>
<td>SN1829</td>
<td>412</td>
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<td>TYPE [3C] SIGNAL ARM</td>
<td>SN1836</td>
<td>18</td>
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<td>TYPE [3A] SIGNAL ARM</td>
<td>SN1834</td>
<td>27</td>
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<td>TYPE [3D] SIGNAL ARM</td>
<td>SN1837</td>
<td>54</td>
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<td>TYPE [3E] SIGNAL ARM</td>
<td>SN1838</td>
<td>68</td>
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<td>TYPE [3F] SIGNAL ARM</td>
<td>SN1836A</td>
<td>9 PER METRE (LENGTH VARIES)</td>
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<tr>
<td>TYPE [7A] EXTENSION</td>
<td>SN1890A</td>
<td>20</td>
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<td>TYPE [7B] EXTENSION</td>
<td>SN1890B</td>
<td>69</td>
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<tr>
<td>TYPE [7C] EXTENSION</td>
<td>SN1890C</td>
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<tr>
<td>TYPE [7D] EXTENSION</td>
<td>SN1890D</td>
<td>154</td>
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<tr>
<td>TYPE 1 FLANGE COVER PLATE</td>
<td>SN1387</td>
<td>1.5</td>
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<tr>
<td>TYPE 8 FLANGE COVER PLATE</td>
<td>SN2089</td>
<td>2.5</td>
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* [ ] I.D. LABEL ON POLE

### NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.1.12 FOR TYPE 6 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

### TYPE 6 SHAFT INSTALLATION DETAILS (SIGNAL POLE)

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Chief Highway Engineer

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**PARTS LIST**

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<td>D</td>
<td>OCT 03</td>
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<tr>
<td>E</td>
<td>D</td>
<td>AUG 98</td>
</tr>
<tr>
<td>D</td>
<td>D</td>
<td>AUG 95</td>
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<td>C</td>
<td>GENERAL REVISIONS</td>
<td>AUG 94</td>
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SECTION 635  ELECTRICAL AND SIGNING

Type 6 Shaft Bolt Kit (SN1792)

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<th>DESCRIPTION</th>
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<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot;Ø x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>4</td>
<td>1&quot;Ø x 4&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>LARGE HANDHOLE COVER WITH 2-3/8&quot;Ø x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>1</td>
<td>3/8&quot;Ø x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMLS.</td>
</tr>
</tbody>
</table>

Notes:
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS. TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH OR 1" DIAMETER, 5" LENGTH, 2 WASHERS, AND 2 NUTS.
   CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OFF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6.

Type 6 Shaft Installation Details (Signal Pole)

Table of Revisions:

- **D**: TYPE 1 & 8 FLANGE BOLTS CHANGED TO A325  DFC 10
- **C**: ANTI-SEIZING LUBRICANT NOTED ON HANDHOLE BOLT  NOV 98
- **B**: HANDHOLE BOLT LENGTH REVISED  AUG 95
- **A**: GENERAL REVISIONS  AUG 94

Approved:

30/09/93 E.L. (Signature on File)  Chief Highway Engineer

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SECTION 635  ELECTRICAL AND SIGNING

2-3/8" x 1" LONG BOLTS, AND WASHERS. (SUPPLIED WITH PANEL) TYPICAL TOP AND BOTTOM.

INTERIOR TOOTH WASHER (TYPICAL)
FLAT WASHER (TYPICAL)

GALVANIZED STEEL POLE

LOCKNUT
SWING UP DOOR

TELEPHONE DEMARCATION PANEL (APPROXIMATELY)
200(H) x 125(W) x 75(D)

COIL 300mm OF NO. 12RW30 BONDING CONDUCTOR IN PANEL TELEPHONE UTILITY TO CONNECT
TRACER TAPE ON SHIELDED CABLE IN THE CONTROLLER AND DEMARCATION PANEL.

COIL 300mm OF SHIELDED CABLES IN PANEL TELEPHONE UTILITY TO CONNECT CONDUCTORS TO DEMARCATION BLOCK WIRE TO BOND STUD PROVIDED.

J-BOX LABELLED 'TEL' (SUPPLIED WITH PANEL)

INSTALL TEMPORARY LOCKING DEVICE (SUPPLIED WITH PANEL). PERMANENT TELEPHONE UTILITY LOCK MECHANISM INSTALLED BY TELEPHONE UTILITY.

LOCKNUT (SUPPLIED WITH PANEL)

HOLE SUPPLIED IN PANEL

25mm THREADLESS CONNECTOR (SUPPLIED WITH PANEL)

SIDE VIEW

NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TELEPHONE DEMARCATION PANEL INSTALLATION DETAILS

Date  Approved  SP635-2.4.15
05/02/16  D.N. (Signature on File)

Chief Highway Engineer

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SECTION 635  ELECTRICAL AND SIGNING

BREAKEAWAY BASE ASSEMBLY
(SN1789)

NOTES:
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. INSTALL BASE AND TIGHTEN BOLTS AS PER MANUFACTURERS INSTRUCTIONS.

CONCRETE BASE
1 1/4" ANCHOR BOLT SN188 (TYPICAL)

POLE BASE PLATE

SHROUD COVER (PART OF SN1789)
3 SHEET METAL SCREWS (PART OF SN1789)
REACTION PLATE (PART OF SN1789)

4 NUT COVERS (PART OF BOLT KIT)
4 RETAINING NUTS (PART OF SN1789)
4 UPPER WASHERS (PART OF SN1789)
4 LOWER WASHERS (PART OF SN1789)
4 COUPLER ASSEMBLIES (PART OF SN1789)

STUD
WASHER
LEVELING NUT
SPACER
LOCK NUT
COUPLER

NOTE: ALIGN SLOT TOWARDS TRAFFIC

BREAKEAWAY BASE FOR 13.5 m LUMINAIRE POLES

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SECTION 635  ELECTRICAL AND SIGNING

TYPE 2C LUMINAIRE ARM DETAILS

TYPE L POLE BASE PLATE

PARTS LIST FOR TYPE L SIGNAL POLE

<table>
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<th>PART</th>
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<tr>
<td>TYPE [L] POLE SHAFT</td>
<td>SN2052</td>
<td>442</td>
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<tr>
<td>TYPE [3L] SIGNAL ARM - 3.0m</td>
<td>SN2053</td>
<td>97</td>
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<tr>
<td>TYPE [4L] SIGNAL ARM - 4.0m</td>
<td>SN2054</td>
<td>118</td>
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<td>TYPE [5L] SIGNAL ARM - 5.0m</td>
<td>SN2055</td>
<td>173</td>
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<td>TYPE [6L] SIGNAL ARM - 6.0m</td>
<td>SN2056</td>
<td>201</td>
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<td>TYPE [7L] SIGNAL ARM - 7.0m</td>
<td>SN2057</td>
<td>229</td>
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<td>TYPE [8L] SIGNAL ARM - 8.0m</td>
<td>SN2058</td>
<td>259</td>
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<td>TYPE [9L] SIGNAL ARM - 9.0m</td>
<td>SN2059</td>
<td>284</td>
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<tr>
<td>TYPE [10L] SIGNAL ARM - 10.0m</td>
<td>SN2060</td>
<td>377</td>
</tr>
<tr>
<td>TYPE [11L] SIGNAL ARM - 11.0m</td>
<td>SN2061</td>
<td>410</td>
</tr>
<tr>
<td>TYPE [3LE] SIGNAL ARM EXTENSION - 3.0m</td>
<td>SN2065</td>
<td>114</td>
</tr>
<tr>
<td>TYPE [4.25L] LUMINAIRE ARM EXTENSION - 4.25m</td>
<td>SN2062</td>
<td>82</td>
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<tr>
<td>TYPE [1.75L] LUMINAIRE ARM EXTENSION - 1.75m</td>
<td>SN2063</td>
<td>29</td>
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<tr>
<td>TYPE [0.25L] LUMINAIRE ARM EXTENSION - 0.25m</td>
<td>SN2064</td>
<td>10</td>
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<tr>
<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
<td>SN1833</td>
<td>65</td>
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<tr>
<td>TYPE 1 FLANGE COVER PLATE [1 FCP]</td>
<td>SN1387</td>
<td>1.5</td>
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<td>TYPE 2 FLANGE COVER PLATE [2 FCP]</td>
<td>SN2083</td>
<td>4</td>
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<td>TYPE 3 FLANGE COVER PLATE [3 FCP]</td>
<td>SN2084</td>
<td>4</td>
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<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
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* [] I.D. LABEL ON POLE

NOT TO SCALE

TYPE L SIGNAL POLE
INSTALLATION DETAILS

Date: 30/09/93  E.L. (Signature on File)  SP635-2.2.2

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RUN ALL WIRING THROUGH HOLE IN CONDUCTOR SUPPORT BAR & TY-RAP TO REDUCE STRAIN

### TYPE L POLE BOLT KIT (SN2090)

<table>
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<th>ITEM</th>
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<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>4</td>
<td>1 1/2&quot; x 5&quot; LONG BOLT, NUT AND WASHER.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>NUT AND WASHER FOR 1&quot; BOLT.</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HANDLE COVER WITH 2-3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1 1/2&quot; NUTS.</td>
</tr>
<tr>
<td>G</td>
<td>1</td>
<td>PLASTIC END CAP</td>
</tr>
<tr>
<td>H</td>
<td>4</td>
<td>LEVELLING SHIMS</td>
</tr>
</tbody>
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### NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6.

### POLE ASSEMBLY DETAIL

**Type L Signal Pole Installation Details**

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<tr>
<td>E</td>
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<td>DEC 10</td>
<td>30/09/93</td>
<td>E.L. (Signature on File)</td>
<td>SP635-2.2.3</td>
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<td>NOV 98</td>
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<td>C</td>
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<td>B</td>
<td>HAND-HOLE BOLT LENGTH REVISED</td>
<td>AUG 95</td>
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BC MoT

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### SECTION 635  ELECTRICAL AND SIGNING

#### TYPE M SIGNAL POLE

**INSTALLATION DETAILS**

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<td>D</td>
<td>SIGNAL HEAD MOUNTING ADDED</td>
<td>OCT 93</td>
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<td>C</td>
<td>TYPE 6M EXTENSION ARM NOTE REVISED</td>
<td>AUG 96</td>
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<td>B</td>
<td>6M ARM REVISED</td>
<td>AUG 95</td>
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<td>A</td>
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<td>AUG 94</td>
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**Date** 30/09/93  
**E.L. (Signature on File)**  
**Chief Highway Engineer**  
**SPECIFICATION DRAWING No.** SP635-2.2.4

---

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.2.6 FOR BOLT KITS AND POLE ASSEMBLY DETAILS.
3. SEE DRAWING SP635-2.2.5 FOR BASE PLATE AND PARTS LIST.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
5. SEE DRAWING SP635-2.2.2 FOR TYPE 2C LUMINAIRE ARM DETAILS.

---

**LEVEL**

- **LUMINAIRE (TYPICAL)**
- **TRAFFIC SIGNAL HEAD OR SIGN**
- **PLUMBIZER MOUNT (TYPICAL)**

**END CAP**

- **TYPE L SIGNAL ARMS**
  - 2" RISE (TYPICAL)

- **TYPE 2 FLANGES**
  - 120 A/F

**TYPE 4 FLANGE**

- ORIENT ARM WITH "T" ON TOP AND CLOSEST TO SHAFT (THIS ARM ONLY)

**TYPE 6M SIGNAL ARM EXTENSION [6M], INCLUDING**

- 4-1 1/2" x 6 1/2" LONG BOLTS, 8 WASHERS & 8 NUTS

**TYPE M SHAFT**

- 325 A/F

**TOTAL HEIGHTS - 9500, 11500 OR 13500**

---

**LARGE HANDHOLE**

**2A LUMINAIRE ARM**

- TYPE 1 FLANGES
  - TYPES 0.25M, 1.75M AND 4.25M LUMINAIRE ARM EXTENSIONS

- **TYPE 4 TO TYPE 2 FLANGE ADAPTOR [FA]**
  - 120 A/F

- **TYPE 5 FLANGE**
  - 275 A/F

**3000 TO 11000**

---

**6000 TO 11000**

**12000 TO 17000**

---

**BC MoT 2016 635 (113 of 278)**

---

**MINISTRY OF TRANSPORTATION**
SECTION 635 ELECTRICAL AND SIGNING

TYPE 2C LUMINAIRE ARM DETAILS

TYPE M POLE BASE PLATE

PARTS LIST FOR TYPE M SIGNAL POLE

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<tbody>
<tr>
<td>TYPE [M] POLE SHAFT</td>
<td>SN2070</td>
<td>565</td>
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<tr>
<td>TYPE [6M] SIGNAL ARM EXTENSION - 6.0m</td>
<td>SN2071</td>
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<tr>
<td>TYPE [3L] SIGNAL ARM - 3.0m</td>
<td>SN2053</td>
<td>97</td>
</tr>
<tr>
<td>TYPE [4L] SIGNAL ARM - 4.0m</td>
<td>SN2054</td>
<td>118</td>
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<td>TYPE [5L] SIGNAL ARM - 5.0m</td>
<td>SN2055</td>
<td>173</td>
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<tr>
<td>TYPE [6L] SIGNAL ARM - 6.0m</td>
<td>SN2056</td>
<td>201</td>
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<td>TYPE [7L] SIGNAL ARM - 7.0m</td>
<td>SN2057</td>
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<td>TYPE [8L] SIGNAL ARM - 8.0m</td>
<td>SN2058</td>
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<td>TYPE [9L] SIGNAL ARM - 9.0m</td>
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<td>TYPE [10L] SIGNAL ARM - 10.0m</td>
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<td>377</td>
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<td>TYPE [11L] SIGNAL ARM - 11.0m</td>
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<td>410</td>
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<td>TYPE [4.25M] LUMINAIRE ARM EXTENSION - 4.25m</td>
<td>SN2072</td>
<td>115</td>
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<td>TYPE [1.75M] LUMINAIRE ARM EXTENSION - 1.75m</td>
<td>SN2073</td>
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<td>TYPE [0.25M] LUMINAIRE ARM EXTENSION - 0.25m</td>
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<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
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<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
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<td>65</td>
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<tr>
<td>TYPE 1 FLANGE COVER PLATE [1 FCP]</td>
<td>SN1367</td>
<td>1.5</td>
</tr>
<tr>
<td>TYPE 3 FLANGE COVER PLATE [3 FCP]</td>
<td>SN2084</td>
<td>4</td>
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<tr>
<td>TYPE 4 FLANGE COVER PLATE [4 FCP]</td>
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<td>8</td>
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<td>TYPE 5 FLANGE COVER PLATE [5 FCP]</td>
<td>SN2086</td>
<td>4</td>
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<tr>
<td>TYPE 4 TO 2 FLANGE ADAPTOR [FA]</td>
<td>SN2080</td>
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<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1B31</td>
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</tbody>
</table>

* [ ] I.D. LABEL ON POLE

NOT TO SCALE

TYPE M SIGNAL POLE INSTALLATION DETAILS

Date Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635-2.2.5

Chief Highway Engineer

635 (114 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

SECTION 635  ELECTRICAL AND SIGNING

TYPE M POLE BOLT KIT (SN2091)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT ANTI 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>6</td>
<td>1 1/2&quot; x 5&quot; LONG BOLT, NUT AND WASHER.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>NUT AND WASHER FOR 1&quot;BOLT</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HANDHOLE COVER WITH 2-3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>F</td>
<td>6</td>
<td>PLASTIC NUT COVERS FOR 1 1/2&quot; NUTS.</td>
</tr>
<tr>
<td>G</td>
<td>1</td>
<td>PLASTIC END CAP</td>
</tr>
<tr>
<td>H</td>
<td>6</td>
<td>LEVELLING SHIMS</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6.

NOT TO SCALE

TYPE M SIGNAL POLE INSTALLATION DETAILS

Date  Approved  Specification
30/09/93  E.L. (Signature on File)  SP635-2.2.6

Chief Highway Engineer

BC MoT  2016  635 (115 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.2.9 FOR BOLT KITS AND POLE ASSEMBLY DETAILS.
3. SEE DRAWING SP635-2.2.8 FOR BASE PLATE AND PARTS LIST.
4. ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TYPE S SIGNAL POLE INSTALLATION DETAILS

<table>
<thead>
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<td>B</td>
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NEW DRAWING—PREVIOUS DRAWING
2.2.7 TO MOVED TO 2.2.10

Date Approved
14/11/03 D.N. (Signature on File)

SPECIFICATION DRAWING No.
SP635—2.2.7

Chief Engineer

2016

BC MoT
### TYPE S POLE BASE PLATE

![Diagram of Type S Pole Base Plate]

### PARTS LIST FOR TYPE S SIGNAL POLE

<table>
<thead>
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<th>Part Description</th>
<th>Ministry Stock Number</th>
<th>Mass (kg)</th>
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<tr>
<td>TYPE [S] POLE SHAFT</td>
<td>SN3152</td>
<td>385</td>
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<tr>
<td>TYPE [55] SIGNAL ARM - 5.0m</td>
<td>SN3150</td>
<td>104</td>
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<td>TYPE [5.5S] SIGNAL ARM - 5.5m</td>
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<td>SN3165</td>
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<td>TYPE [9.5S] SIGNAL ARM - 9.5m</td>
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<td>TYPE [0.25L] LUMINAIRE ARM EXTENSION - 0.25m</td>
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<td>TYPE [2A] LUMINAIRE ARM</td>
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<td>SN1367</td>
<td>1.5</td>
</tr>
<tr>
<td>TYPE S FLANGE COVER PLATE [S FCP]</td>
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<tr>
<td>TYPE 3 FLANGE COVER PLATE [3 FCP]</td>
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</tr>
<tr>
<td>PDST TOP TENON [TT]</td>
<td>SN1831</td>
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* [ ] I.D. LABEL ON POLE

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**NOT TO SCALE**

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<th>Description</th>
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<tr>
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</table>

**TYPE S SIGNAL POLE INSTALLATION DETAILS**

Date: 14/11/03

Approved: D.N. (Signature on File)

Chief Engineer

**SPECIFICATION DRAWING NO.**

SP635-2.2.8

BC MoT 2016

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SECTION 635  ELECTRICAL AND SIGNING

TYPE S POLE BOLT KIT (SN1790S)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
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<tr>
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</tr>
<tr>
<td>B</td>
<td>6</td>
<td>1&quot; x 4&quot; LONG BOLT, NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>NUT AND WASHER FOR 1 BOLT.</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HANDHELD COVER WITH 2-3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
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<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>G</td>
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<td>PLASTIC END CAP</td>
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<tr>
<td>H</td>
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<td>LEVELLING SHIMS</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SHAFTS TO BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS TO BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OFF-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6.

NOT TO SCALE

TYPE S SIGNAL POLE INSTALLATION DETAILS

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No. | Revision | Date |
----|----------|------|
F   |          |      |
E   |          |      |
D   |          |      |
C   |          |      |
B   | ARM FLANGE BOLTS CHANGED TO A325 | DEC 10 |
A   | TYPE 1 FLANGE BOLTS CHANGED TO A325 | DEC 10 |
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGNAL HEADS IN ACCORDANCE WITH DRAWING SP635-2.3.11
3. 'SN' DENOTES MINISTRY STOCK NUMBER.

FOR REFERENCE ONLY
USE END PLUMBIZER FOR INSTALLATIONS UNLESS OTHERWISE NOTED

OVERHEAD SPRING CUSHION END SIGNAL HEAD HANGER INSTALLATION DETAILS

Date       Approved
30/09/93   E.L. (Signature on File)

 Sp635—2.3.2

BC MoT 2016 635 (121 of 278)
FOR REFERENCE ONLY
USE PLUMBIZER FOR INSTALLATIONS UNLESS OTHERWISE NOTED

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGNAL HEADS IN ACCORDANCE WITH DRAWING SP635-2.3.11
3. 'SN' DENOTES MINISTRY STOCK NUMBER.

ELECTRICAL AND SIGNING

OVERHEAD SPRING CUSHION MID HANGER SIGNAL HEAD INSTALLATION DETAILS

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<td>NOV 01</td>
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<td>D</td>
<td>NYLON KNOT REMOVED, DOUBLE NUTS ADDED</td>
<td>AUG 95</td>
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<td>NEW DRAWING NUMBER</td>
<td>OCT 97</td>
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<td>B</td>
<td>SIGNAL HEAD SIZE CHANGED</td>
<td>AUG 95</td>
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<td>A</td>
<td>GENERAL REVISIONS</td>
<td>AUG 94</td>
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Date: 30/09/93  E.L. (Signature on File)
Chief Highway Engineer

Specification Drawing No.
SP635-2.3.3

British Columbia Ministry of Transportation

635 (122 of 278) 2016 BC MoT
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGNAL HEADS IN ACCORDANCE WITH DRAWING SP635-2.3.11
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. ADJUST SIGNAL HEAD MOUNTING HEIGHT AS DIRECTED TO AVOID CONFLICTS.

SIGNAL HEAD ADJUSTABLE BRACKET DETAILS

<table>
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<td>OCT 03</td>
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2001/12/13 D.N. (Signature on File)

SP635-2.3.5

Chief Highway Engineer

635 (124 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

GALVANIZED STEEL POLE

DRILL 1/2" HOLE IN POLE TO SUIT, COAT WITH COLD GALVANIZING COMPOUND.

2.2m OF NO. 14 RW90 (PURPLE) SUPPLIED WITH PUSHBUTTON

TO HANDHOLE

DRILL AND TAP POLE TO SUIT (TYPICAL 2 LOCATIONS) COAT HOLES WITH COLD GALVANIZING COMPOUND

4 STAINLESS STEEL SCREWS SUPPLIED WITH BUTTON TO SUIT HOUSING

RUBBER GASKET

PUSHBUTTON

CYCLIST SIGN (FOR CYCLIST ACTIVATED SIGNALS)
(SN1405L LEFT ARROW, SN1405R RIGHT ARROW OR SN1405D LEFT & RIGHT ARROW)

PEDESTRIAN PUSHBUTTON AND SIGN ASSEMBLY.
(SN1406L LEFT ARROW, SN1406R RIGHT ARROW OR SN1406D LEFT & RIGHT ARROW).

1/8"-20 X 1" LONG STAINLESS STEEL HEX HEAD BOLTS, FLAT WASHERS (TYPICAL 2 LOCATIONS)

1000

HANDHOLE

POLE BASE PLATE

CONCRETE BASE

FINISHED GRADE

NOT TO SCALE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. NO MORE THAN 2 PUSH BUTTONS SHALL BE INSTALLED ON EACH POLE, UNLESS OTHERWISE NOTED.
3. PUSH BUTTON SHALL HAVE NORMALLY OPEN CONTACTS.
4. 'SN' DENOTES MINISTRY STOCK NUMBER.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
6. COVER SIGN WITH SACKS UNTIL SIGNAL IS OPERATIONAL.

PEDESTRIAN PUSHBUTTON WITH INTEGRAL SIGN INSTALLATION DETAILS

Date  Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635—2.3.7

Chief Highway Engineer

BC MoT
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. AIM, ADJUST AND CONNECT AUDIBLE SIGNAL AS PER MANUFACTURERS INSTRUCTIONS TO THE SATISFACTION OF THE MINISTRY REPRESENTATIVE.

3. AUDIBLE SIGNAL SHALL 'CHIRP–CHIRP' FOR EAST TO WEST CROSSINGS AND 'CUCKOO' FOR NORTH TO SOUTH CROSSINGS. AT INTERSECTIONS WHERE NORTH/SOUTH AND EAST/WEST ARE NOT EASILY DEFINED CONTACT THE MINISTRY REPRESENTATIVE.

4. 'SN' DENOTES MINISTRY STOCK NUMBER.

AUDIBLE SIGNAL INSTALLATION DETAILS

Date

21/11/94

Approved

E.L. (Signature on File)

SPECIFICATION

DRAWING No.

SP635-2.3.8

BC MoT

2016

635 (127 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL NUTS, WASHERS, NIPPLES & BUSHINGS SHALL BE GALVANIZED.
3. ORIENT FIRE LIGHTS ON POLE SO VISIBLE BY FIRE TRUCK DRIVER.
4. 'SN' DENOTES MINISTRY STOCK NUMBER.

FIRE SIGNAL INDICATION LIGHT INSTALLATION DETAIL

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BC MoT
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGNAL HEADS IN ACCORDANCE WITH DRAWING SP635-2.3.11.
3. *SN* DENOTES MINISTRY STOCK NUMBER.

ELEVATION

320

TIGHTEN TENON BOLTS

3A, 3C, 3D OR 3E ARM

60# O.D. x 180 LONG TENON ON POLE ARM

TENON MOUNT ELEVATOR PLUMBIZER (SN1660A)

4 SECTION SIGNAL HEAD AND BACKBOARD

FLUORESCENT YELLOW PRISMATIC LENS REFLECTIVE TAPE (75mm WIDE)

BOLT CAGE (PART OF SN1660A)

RUBBER GASKETS (PART OF SN1660A)

PLUMBIZER

RUBBER GASKETS (PART OF SN1660A)

RETAINING WASHER (PART OF SN1660A)

LOCK WASHERS (PART OF SN1660A)

NUTS (PART OF SN1660A)

DETAIL

SIGNAL HEAD PLUMBIZER

INSTALLATION DETAILS (FOR TYPE 3 SIGNAL ARMS)

Date Approved
14/11/03 D.N. [Signature on File]

Chief Engineer

SPECIFICATION DRAWING No.
SP635-2.3.10
NOTES
1. DESIGNER SHALL REVIEW SIGNAL HEAD AIMING PRIOR TO SIGNAL START UP.
2. SIGNAL HEADS SHALL BE VISIBLE FROM THE MINIMUM DISTANCE SHOWN IN THE TAC MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES.

SIGNAL HEAD AIMING DIAGRAM

No.  Revision  Date
F
E
D
C
B
A

Date  Approved  SPECIFICATION
14/11/03  D.N. (Signature on File)  DRAWING No.
Chief Engineer  SP635-2.3.11
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. EXACT HEIGHT OF CAMERA ARM WILL VARY AS SHOWN ON THE CONTRACT DRAWINGS. ARM SHALL BE DESIGNED & SEALED BY POLE SUPPLIER'S STRUCTURAL ENGINEER IN ACCORDANCE WITH MINISTRY ELECTRICAL & SIGNING MATERIAL STANDARDS (SUPPLY SHOP DRAWINGS PRIOR TO FABRICATION)

EMON DETECTION CAMERA  POLE MOUNTING DETAIL
N.T.S.

VIDEO DETECTION INSTALLATION DETAIL ON SPECIAL 2A ARM

DATE
14/11/03

APPROVED
D.N. (Signature on File)
Chief Engineer

SPECIFICATION
SP635-2.3.12

BC MoT  2016 635 (131 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NOT TO SCALE

VIDEO DETECTION INSTALLATION DETAIL ON SIGNAL ARM

Date  Approved  Specification
14/11/03  D.N. (Signature on File)  SP635–2.3.13

Chief Engineer

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
NOT TO SCALE

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100A - OVERHEAD SERVICE INSTALLATION DETAILS

05/02/16 D.N. (Signature on File)  
Chief Highway Engineer

SPECIFICATION DRAWING No.  
SP635-2.4.1

BC MoT 2016 635 (133 of 278)
NOT TO SCALE

MINISTRY OF TRANSPORTATION AND INFRASTRUCTURE

100A - OVERHEAD SERVICE PANEL
INSTALLATION DETAILS

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Date: 05/02/16

Chief Highway Engineer

SPECIFICATION DRAWING No. SP635-2.4.2
SECTION 635  ELECTRICAL AND SIGNING

32mm R.M.C.
WEATHERHEAD

POLE FLANGE

32mm R.M.C.
3 No. 3 RW90 SERVICE POWER (120/240V PANEL)
(UNLESS OTHERWISE NOTED)

ATTACH CONDUIT TO POLE
EVERY 1000mm WITH
GALVANIZED CONDUIT
STRAPS (SEE DETAIL)
TYPICAL

FIELD BEND CONDUIT TO SUIT
GALVANIZED STEEL POLE
100A–120/240V, 10 METERED SERVICE PANEL
(APPROX. 942H x 406W x 204D)
SEE DRAWING SP635–2.4.17 FOR MOUNTING DETAILS.

SEE DETAIL ABOVE FOR PANEL ORIENTATION ON POLE

APPROXIMATE PANEL MASS
27 kg

* WITH NO INTERNAL COMPONENTS

DRILL AND TAP POLE TO SUIT, COAT HOLES WITH GALVANIZING
COMPOUND

GROUND CONDUCTOR
INSIDE POLE

CONCRETE WORKING
PAD (SEE SP635–2.4.20
FOR DETAILS)

SINGLE OR DOUBLE HOLE
GALVANIZED CONDUIT STRAP

CONDUIT ATTACHMENT DETAIL

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL
   PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

NOT TO SCALE

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FEB 16

MINIMUM 300

RUN CONDUCTOR THROUGH DRAIN PLATE (TYPICAL)

GROUND PLATE (SEE DRAWING SP635–2.4.18)

1/4”–20 x 3/4” LONG STAINLESS STEEL HEX HEAD BOLT

MINIMUM 600

CONCRETE BASE

JUNCTION BOX

COIL AND TAG 1m OF No. 6 RW90
(GREEN) GROUND CONDUCTOR
IN J.B. (CONNECT IN PANEL)

BC MoT 2016 635 (135 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

100A - 120/240V SINGLE PHASE OVERHEAD SERVICE PANEL INSTALLATION DETAILS (METERED)

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Chief Highway Engineer

SP635-2.4.4
SECTION 635  ELECTRICAL AND SIGNING

CONTRACTOR MAY DRILL AND TAP WIREWAY HOLE IN TYPES 2 (WITH 2A ARM), 4, 4A, AND 5 SHAFTS ONLY. ALL OTHER SHAFTS MUST BE SUPPLIED WITH A WELDED BUSHING AS PER DRAWING SP635-2.4.17.

1000 (EXCEPT NORTHERN REGION SHALL BE 1200)
800 WITH FRANGIBLE BASE (EXCEPT NORTHERN REGION SHALL BE 1000)
GROUND CONDUCTOR INSIDE POLE
CONCRETE WORKING PAD (SEE SP635-2.4.20 FOR DETAILS)
CONCRETE PAD BOTTOM OF BASE PLATE
FINISHED GRADE

COIL AND TAG 1m OF NO. 6 RW90 (GREEN) GROUND CONDUCTOR IN J.B. (CONNECT IN PANEL)

MINIMUM 300

GROUND PLATE (SEE DRAWING SP635-2.4.18)

100A - UNDERGROUND DISTRIBUTION INSTALLATION DETAILS

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05/02/16  D.N. (Signature on File)  Chief Highway Engineer

SPE635-2.4.5

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
NOT TO SCALE

APPROXIMATE PANEL MASS
30 kg*

* WITH NO INTERNAL COMPONENTS
SECTION 635  ELECTRICAL AND SIGNING

CONDUIT ATTACHMENT DETAIL

32mm RMC CONDUIT BULLET HUB

32mm RPVC WEATHERHEAD

TOP OF SECONDARY

COIL ADEQUATE LENGTH FOR CONNECTION BY UTILITY COMPANY
32mm R.M.C.
3 No. 3 RW90 DISTRIBUTION
POWER (120/240V PANEL)
(UNLESS OTHERWISE NOTED)

120/240V 18 SERVICE DISCONNECT PANEL (APPROX. 379 H x 161 W x 1290) SEE DRAWING SP635-2.4.8 FOR MOUNTING DETAILS

CONCRETE PAD

GROUND PLATE (SEE DRAWING SP635-2.4.18)

No.6 RW90 (GREEN) GROUND CONDUCTOR (CONNECT IN PANEL)

TO DISTRIBUTION PANEL ON MINISTRY POLE (SEE DRAWINGS SP635-2.4.6 & 2.4.8)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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100A - DIP SERVICE DISCONNECT INSTALLATION DETAILS (METERED)

Date Approved: 05/02/16  D.N. (Signature on File)

Chief Highway Engineer

BC MoT 2016 635 (139 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL
PROVISIONS FOR ADDITIONAL INFORMATION.
NOT TO SCALE

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**100A - DIP SERVICE DISCONNECT & METER INSTALLATION DETAILS**

Date  Approved  SPECIFICATION DRAWING No.
05/02/16  D.N. (Signature on File)  SP635-2.4.8

Chief Highway Engineer
SECTION 635  ELECTRICAL AND SIGNING

CONDUIT ATTACHMENT DETAIL

DRILL & TAP POLE TO SUIT, COAT HOLES WITH COLD GALVANIZING COMPOUND

STAINLESS STEEL FLAT WASHER

1/4" - 20 x 3/4" LONG STAINLESS STEEL HEX HEAD BOLT

DIRECTION OF TRAVEL

POLE

GRAN " SHOULDER WORKING PAD

COMANT ORIENTATION PLAN

SEE DRAWING SP635-2.4.20

CONSTRUCTION HUB (SUPPLIED AS PANEL)

MINIMUM 600

75mm R.P.V.C.

GROUND PLATE (SEE DRAWING SP635-2.4.18)

No. 6 RW90 (GREEN) GROUND CONDUCTOR (CONNECT IN PANEL)

120/240V 1st METERED SERVICE PANEL

(Approx. 1269 H x 381 W x 384 D)

SEE DRAWING SP635-2.4.10 FOR MOUNTING DETAILS

32mm R.M.C.

3 No. 3 RW90 SERVICE POWER (120/240V PANEL)

(UNLESS OTHERWISE NOTED)

ADAPTORS AS REQUIRED

CONCRETE PAD

FINISHED GRADE

MINIMUM 300

SEAL ALL AROUND CONDUIT

150

TO BC HYDRO SERVICE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

100A - UNDERGROUND SERVICE INSTALLATION DETAILS (METERED)

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Date  | 05/02/16  | D.N. (Signature on File) | Chief Highway Engineer

SPECIFICATION DRAWING No.  | SP635-2.4.9

MINISTRY OF TRANSPORTATION AND INFRASTRUCTURE

635 (142 of 278) 2016 BC MoT
SECTION 635 ELECTRICAL AND SIGNING

POLE FLANGE
25mm R.M.C. WEATHERHEAD

MAXIMUM 46m TO
TELEPHONE POLE

PORCELAIN INSULATING CLEVIS,
SEE DRAWING SP635-2.4.19
FOR MOUNTING DETAILS. ORIENT
TO SUIT TELEPHONE SERVICE
POLE LOCATION.

GALVANIZED STEEL POLE

STRAP CONDUIT TO POLE
EVERY 1000 WITH GALVANIZED
SINGLE HOLE CONDUIT STRAPS.
(SEE DETAIL) TYPICAL

MINIMUM 5000

1500

FIELD BEND CONDUIT TO SUIT

TELEPHONE DEMARCATION PANEL
(APPROXIMATELY 2500 x 1300 x 900)
SEE DRAWING SP635-2.4.15 FOR MOUNTING DETAILS.
INSTALL TEMPORARY LOCKING DEVICE
(SUPPLIED WITH PANEL)

TELEPHONE UTILITY COMPANY TO
INSTALL PERMANENT PADLOCK DEVICE

25mm R.M.C.
2-20 No.18 SHEEDED CABLES
1 No.12 RW90 BOND

FIELD BEND CONDUIT AROUND BASE

R.M.C. TO R.PVC ADAPTOR
AND REDUCERS

DRILL & TAP POLE
TO SUIT, COAT HOLES
WITH COLD GALVANIZING
COMPOUND

STAINLESS STEEL
FLAT WASHER

1/4"-20 x 3/4" LONG
STAINLESS STEEL HEX
HEAD BOLT

SINGLE OR DOUBLE HOLE
GALVANIZED CONDUIT STRAP

CONDUIT ATTACHMENT DETAIL

NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL
   PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES
   UNLESS OTHERWISE NOTED.
3. WHERE PANEL AND CONDUITS ARE TO BE INSTALLED ON
   A TELEPHONE/POWER POLE THE INSTALLATION SHALL BE
   CARRIED OUT BY THE TELEPHONE UTILITY COMPANY.

NOT TO SCALE

No. Revision Date
F E
D NEW DRAWING NUMBER - PREVIOUSLY NUMBERED 249 FEB 16
C TEMPORARY LOCKING DEVICE NOTE ADDED SEPT 00
B MOUNTING HEIGHT CHANGED TO FINISHED GROUND NOV 99
A PANEL SIZE & STOCK NUMBER REVISED AUG 98

TELEPHONE OVERHEAD DROP SERVICE
INSTALLATION DETAILS

Date Approved
05/02/16 D.N. (Signature on File)
Chief Highway Engineer

SPECIFICATION
DRAWING No.
SP635-2.4.13

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

CONDUIT ATTACHMENT DETAIL

- Drill & tap pole to suit, coat holes with cold galvanizing compound
- Stainless steel flat washer
- Single or double galvanized conduit strap
- 1/4"-20 x 3/4" long stainless steel hex head bolt

TELEPHONE DEMARCATION PANEL
- Approx. 200H x 125W x 75D) SN1430, see drawing SP635-2.4.15 for mounting details.
- Install temporary locking device (supplied with panel)

TELEPHONE UTILITY COMPANY TO INSTALL PADLOCK DEVICE

FIELD BEND CONDUIT TO SUIT

STRAP CONDUIT TO POLE EVERY 1000 WITH GALVANIZED SINGLE HOLE CONDUIT STRAPS. (SEE DETAIL) TYPICAL

25mm R.M.C. 2-2C No.18 SHIELDED CABLES TELEPHONE SERVICE CONDUCTORS (BY TEL. UTILITY)
1 No.12 RW90 BOND

FIELD BEND CONDUIT AROUND BASE

BOND STEEL JUNCTION BOX LID

CLEAN TRIM R.P.V.C. TO CONTROLLER LEGEND
1-50mm R.P.V.C TO CONTROLLER
2-1 No.12 RW90 BOND

1-50mm R.P.V.C TELEPHONE SERVICE CONDUCTORS (BY OTHERS) TO TELEPHONE POLE OR UNDERGROUND VAULT

NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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C NEW DRAWING NUMBER - PREVIOUSLY NUMBERED 24.16 FEB 16
D TEMPORARY LOCKING DEVICE NOTE ADDED SEPT 00
A MOUNTING HEIGHT CHANGED TO FINISHED GRADE NOV 95

TELEPHONE UNDERGROUND SERVICE INSTALLATION DETAILS

Date    Approved
05/02/16 D.N. (Signature on File) SP635-2.4.14

Chief Highway Engineer

BC MoT 2016 635 (147 of 278)
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TELEPHONE CONDUIT INSTALLATION DETAILS (WOOD POLE)

Date  Approved  SPECIFICATION DRAWING No.
05/02/16  D.N. (Signature on File)  SP635-2.4.16

Chief Highway Engineer
NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES.

PILE SHALL BE SUPPLIED WITH BUSHING INSTALLED, UNLESS OTHERWISE NOTED

SERVICE PANEL BUSHING DETAIL

Date Approved
05/02/16 D.N. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING No.
SP635-2.4.17

BUSHING LOCATION

BUILD UP AREAS FOR PANEL MOUNTING BOLTS WITH STAINLESS STEEL WASHERS (TYPICAL 5 LOCATIONS)

63.5 (2 1/2") I.D. STEEL BUSHING SUPPLIED WELDED TO POLE

GALVANIZED STEEL POLE (3 TO 8 THICK STEEL)

TO BOTTOM OF POLE BASE PLATE

TO SUIT PANEL CONFIGURATION

NOT TO SCALE
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. WHERE PLATE CAN NOT BE INSTALLED UNDER THE BASE IT SHALL BE INSTALLED AT A MINIMUM DEPTH OF 600mm BELOW FINISHED GRADE, BESIDE THE BASE

NOT TO SCALE

GROUND PLATE INSTALLATION DETAIL

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Date: 05/02/16
D.N. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING No. SP635-2.4.18

BC MoT 2016 635 (151 of 278)
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

NOT TO SCALE

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INSULATING CLEVIS INSTALLATION DETAILS

05/02/16 D.N. (Signature on File)
Chief Highway Engineer

SP635-2.4.19
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. GROUP, BUNDLE & LABEL ALL CONDUCTORS SEPARATELY AS FOLLOWS:
   - DETECTOR LOOP CONDUCTORS
   - SIGNAL CONDUCTORS
   - LIGHTING & MISC. CONDUCTORS
3. IDENTIFICATION TAGS SHALL BE NEATLY MARKED WITH A BLACK INDELIBLE PEN.
4. SEE DRAWING SP635-2.5.7 FOR ID. TAG TYPES AND DESIGNATIONS.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.

NOT TO SCALE

WIRING INSIDE TYPES 6 TO 9 RECTANGULAR PLASTIC JUNCTION BOXES

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BC MoT 2016 635 (155 of 278)
CONDUIT (TYPICAL)

1" RPVC CONDUCTOR SUPPORT BAR

TY-RAP EACH GROUP OF CONDUCTORS ON SUPPORT BAR

TY-RAP (TYPICAL)

STEEL LID

RING TYPE CONNECTOR

BOND CONDUCTOR

10-24 x 3/4" LONG HEX HEAD BOLT NUT AND FLAT WASHER. (STAINLESS STEEL)

BONDING CONNECTION

CONCRETE JUNCTION BOX

STEEL LID

LEAVE ENOUGH CONDUCTOR SLACK IN J.B. TO EXTEND CONDUCTORS 500mm OUT OF JUNCTION BOX.

SOLDERLESS MARRETT TYPE CONNECTORS, TAPE OVER AND AIM UPWARDS.

IDENTIFICATION TAGS ABOVE SUPPORT BAR

No. 12 RW90 BOND CONDUCTOR (GREEN)

CONDUIT (TYPICAL)

CONNECT BOND CONDUCTOR TO LID (SEE DETAIL)

ELEVATION

GROVER BUNDLE AND TY-RAP CONDUCTORS

NOT TO SCALE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. GROUP, BUNDLE & LABEL ALL CONDUCTORS SEPARATELY AS FOLLOWS:
   - DETECTOR LOOP CONDUCTORS
   - SIGNAL CONDUCTORS
   - LIGHTING & MISC. CONDUCTORS
3. IDENTIFICATION TAGS SHALL BE NEATLY MARKED WITH A BLACK INDELIBLE PEN.
4. SEE DRAWING SP635-2.5.7 FOR I.D. TAG TYPES AND DESIGNATIONS.
5. 'SN' DENOTES MINISTRY STOCK NUMBER.

WIRING INSIDE CONCRETE JUNCTION BOX

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Data Approved
21/11/94 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635-2.5.3

Chief Highway Engineer

BC MoT 2016 635 (157 of 278)
SECTION 635

ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL
   PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-2.5.5 FOR ADDITIONAL
   NOTES AND DETAILS.
3. GROUP & BUNDLE ALL CONDUCTORS SEPARATELY
   AS FOLLOWS:
   - DETECTOR LOOP CONDUCTORS
   - SIGNAL CONDUCTORS
   - LIGHTING & MISC. CONDUCTORS
4. IDENTIFICATION TAGS SHALL BE NEATLY MARKED
   WITH A BLACK INDELEIBLE PEN.
5. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.
6. SEE DRAWING SP635-2.5.7 FOR I.D. TAG
   TYPES AND DESIGNATIONS.
7. "SN" DENOTES MINISTRY STOCK NUMBER.

NOT TO SCALE

WIRING INSIDE CONCRETE VAULTS

Date Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION
DRAWING No.
SP635-2.5.4

635 (158 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

SECTION A-A

GALVANIZED CHANNEL
SUPPLIED WITH VAULT

GALVANIZED 'UNISTRUT'
1/2" NUT AND SPRING (TYPICAL)

HANGER (SEE DETAIL)

1/2" HEX HEAD BOLT
AND WASHER (TYPICAL)

SIGNAL OR LOOP
DETECTOR CABLES

SECTION B-B

SOLDERLESS 'MARRETTE' TYPE
CONNECTORS. TAPE OVER
AND AIM UPWARDS.

IDENTIFICATION TAG
ABOVE CONDUIT BAR

1/2" HEX HEAD BOLT
AND WASHER (TYPICAL)

1" R.PVC CONDUIT
SUPPORT BAR

GROUP & TY-RAP
CONDUCTORS TO
CONDUIT SUPPORT BAR

5/8" I.D. x 2" LONG
GALVANIZED SPACER

NOTES
1. SEE DRAWING SP635-2.5.4 FOR ADDITIONAL
   NOTES & DETAILS.
2. ALL BOLTS & WASHERS SHALL BE GALVANIZED.

NOT TO SCALE

WIRING INSIDE CONCRETE VAULTS

Date Approved
30/09/93 E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION
DRAWING No.
SP635-2.5.5
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.

2. IN-LINE FUSE HOLDER SHALL BE A TRON HEB-AA WEATHERPROOF
   FUSE HOLDER OR A GOULD SHAMMUT GEB-11-11 C/W 5A GOULD
   SHAMMUT ATM OR BUSS KTK FUSE (347V) OR A 10A
   GOULD SHAMMUT CTM OR BUSS BAN-10 FUSE (347V) AND 2 'L'
   TYPE INSULATING BOOTS.

3. FUSE INSTALLATION IN JUNCTION BOXES SIMILAR.

4. 'SN' DENOTES MINISTRY STOCK NUMBER.

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**LUMINAIRE WIRING IN POLE HANDHOLE**

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**Date**
30/09/93

**E.L. (Signature on File)**

**SPECIFICATION DRAWING No.**
SP635-2.5.6

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635 (160 of 278) 2016 BC MoT
### Conductor Colour Coding

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<th>I.D. Tag Designations</th>
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<td>B and D BLACK</td>
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### Notes
1. See standard specifications & special provisions for additional information.
2. TT denotes tape tracer (WH - WHITE, BL - BLUE, OR - ORANGE, RD - RED, BR - BROWN)
3. Each shielded cable shall be identified at both ends. Identification shall be made using ty-rap identification tags (T&B TY5532 OR APPROVED ALTERNATE) with the loop number or pre-emption and phase type clearly marked using a black indelible marking pen.
4. See drawing SP635-2.8.5 for detector loop conductor colour coding.
5. See drawing SP635-2.5.8 for traffic signal colour coding.
6. Conductors shall be identified in all J.B.'s, traffic controllers and all access points. Identification shall be made using ty-rap identification tags (T&B TY5532 OR APPROVED ALTERNATE) indicating signal phases or pedestrian phases as noted on drawing SP635-2.5.8. Tags shall be clearly marked with a black indelible pen.

### Single Conductor Colour Coding

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**Date**: 30/09/93

**Chief Highway Engineer**: "Signature on File"

**Specification Drawing No.**: SP635-2.5.7

**BC MoT 2016**: 635 (161 of 278)
### Conductor Colour Coding

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*FS* indicates "fire signal" head

**NOTES:**

1. See drawing SP635-2.5.7 for notes and additional colour coding.

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**Single Conductor Colour Coding**

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**Date** 30/09/93  **E.L.** (Signature on File)

**Chief Highway Engineer**

**BC MoT**
### COLOUR CODING (MULTICONDUCTOR SIGNAL CABLE)

**19 OR 25 CONDUCTOR No. 14 (41 STRAND)**  
**CSA SPEC. No.C21.1 OR C22.2 No. 210.2–M80 CABLE**

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<td>BLUE</td>
<td>BLUE(*)</td>
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<tr>
<td>16</td>
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<td>GREEN TWO</td>
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<td>BLUE(*)</td>
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<tr>
<td>17</td>
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<td>GREEN THREE</td>
<td>BLUE</td>
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<tr>
<td>18</td>
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<td>GREEN FOUR</td>
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<tr>
<td>19</td>
<td>PRIMARY PED WALK</td>
<td>GREEN FIVE</td>
<td>BLUE</td>
<td>BLUE(*)</td>
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<tr>
<td>20</td>
<td>PRIMARY LT RED</td>
<td>RED SIX</td>
<td>RED</td>
<td>RED (BLUE T.T.)</td>
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<tr>
<td>21</td>
<td>SECONDARY LT RED</td>
<td>RED SEVEN</td>
<td>RED</td>
<td>RED (BLUE T.T.)</td>
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<tr>
<td>22</td>
<td>SPARE</td>
<td>AMBER SIX</td>
<td>YELLOW</td>
<td>–</td>
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<td>23</td>
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<td>25</td>
<td>SPARE</td>
<td>GREEN SEVEN</td>
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**LT** = LEFT TURN SIGNAL  
**DW** = DON'T WALK  
**PB** = PEDESTRIAN PUSHBUTTON  
**TT** = TRACER TAPE  
*YELLOW or BROWN DESIGNATIONS - YELLOW (N/B & S/B) BROWN - (E/B & W/B)  

(*) SEE NOTE 3

### NOTES

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.  
2. 19 CONDUCTOR CABLE TO BE USED EXCEPT WHERE EXTRA CONDUCTORS ARE REQUIRED (IE; PROTECTED LEFT TURNS ON SIGNAL ARMS).  
3. COLOUR CODING AND TRACER TAPE INSIDE POLES SHALL BE IN ACCORDANCE WITH SP635–2.5.7 & 2.5.8.

---

**SIGNAL CABLE WIRING & COLOUR CODING**

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ELEVATION

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.
3. REFER TO SP635–2.5.7 FOR CONDUCTOR LABELING.

SIGNAL CABLE WIRING IN POLE HANDHOLE

Date: 14/11/03
Approved: D.N. (Signature on File)
Chief Engineer

SPECIFICATION DRAWING No.
SP635–2.5.10

INSTRUCTION

No.14 RW90 TO EACH SIGNAL HEAD.
REFER TO SP635–2.5.7 TO 2.5.9 FOR
COLOUR CODING AND TRACER TAPE.

WIRENUTS AND DOUBLE
DIP OR TAPE OVER
WITH PVC TAPE

POLE

GROUP, BUNDLE AND TYRAP
CONDUCTORS FOR EACH PHASE.
EACH PHASE SHALL BE LABELED
ON BOTH SIDES OF THE
WIRENUT. LABELING SHALL BE
 VIA TAGS AS PER SP635–2.5.7.

POLE HANDHOLE

STRIP JACKET OFF SIGNAL
CABLE. PROVIDE 600mm OF
SLACK SINGLE CONDUCTORS
IN POLE.

3/8" x 1 1/4" LONG
BOLT, NUT AND WASHERS.
(SUPPLIED WITH POLES)

CRIMP-ON INSULATED
RING TYPE CONNECTOR

No.12 RW90
BOND CONDUCTOR
(GREEN)

TAPE END OF JACKET
WITH PVC TAPE

CONDUIT INSIDE POLE
NUT COVER (TYPICAL)

CONCRETE BASE
SECTION 635  ELECTRICAL AND SIGNING

CELLULAR PHONE ANTENNA WHERE INDICATED ON THE PLANS OR AS DIRECTED BY THE MINISTRY REPRESENTATIVE. ANTENNA AND MOUNTING PLATE SUPPLIED WITH CABINET.

SEE DRAWING SP635–2.6.3 FOR SITE LAYOUT

OVERHEAD TEL SERVICE WHERE SPECIFIED
(SEE DRAWING SP635–2.4.9 FOR DETAILS)

TELEPHONE DEMARCATION PANEL, IF REQUIRED, ON DOWNSIDE OF POLE
(SEE DETAIL DRAWING SP635–2.4.11 & –2.6.3).
INSTALL No.12 RW90 BOND CONDUCTOR FROM GROUND BOLT ON SHAFT TO TEL DEMARCATION.

PHONE LINE TO BE CONNECTED FROM TELEPHONE DEMARCATION PANEL TO THE JACK INSIDE CABINET.

TYPE B POLE MOUNT CABINET,
(SEE DRAWING SP635–2.7.3 FOR MOUNTING DETAILS)

HANDLE/LOCK
DRILL HOLE IN POLE TO SUIT 50mm INSULATED CHASE NIPPLE
(CHASE NIPPLE AND GASKET SUPPLIED WITH CABINET); SEAL

No.12 RW90 BOND CONDUCTOR FROM GROUND BOLT ON SHAFT TO TERMINAL BLOCK INSIDE CABINET

ALUMINUM FRANGIBLE BASE AS PER SP635–2.1.15 WHERE NOTED ON THE PLANS OR DIRECTED BY THE MINISTRY REPRESENTATIVE

CONCRETE PAD IN FRONT OF CABINET
(SEE DRAWING SP635–2.4.16)

TO TYPE 10 ROUND PLASTIC JUNCTION BOX WITH STEEL LID (UNLESS OTHERWISE SPECIFIED). LOCATE JB AS SHOWN ON SITE PLAN. JB LID SHALL BE BONDED. INSTALL GROUND PLATE.
(SEE DRAWING SP635–2.4.14)

ELEVATION

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. CONTRACTOR TO CONFIRM ORIENTATION OF CABINET WITH THE MINISTRY REPRESENTATIVE PRIOR TO INSTALLATION.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. CABINET SHALL BE SUPPLIED BY THE MINISTRY.

SCALE: 1:25

PERMANENT COUNTER STATION INSTALLATION DETAILS

Date
30/09/93
Approved
E.L. (Signature on File)

SP635–2.6.2

No.

Revision

Date

A

G/H TEL & POWER SERVICES ADDED OCT 97

B

TEL DEMARCATION & CONCRETE PADS SHOWN NOV 98

C

TEL DEMARCATION PANEL RELOCATED AUG 99

D

GENERAL REVISIONS SEPT 00

BC MoT

635 (166 of 278) 2016
SECTION 635  ELECTRICAL AND SIGNING

CONCRETE CONTROLLER BASE

TRAFFIC SIDE

762
610

270 422

200 x 400 OPENING

CONTROLLER CABINET BASE

CONDUITS NOT SHOWN

1" SLOTTED HOLES SUPPLIED IN CABINET BASE (TYPICAL 2 LOCATIONS)

HOLD DOWN BAR (TYPICAL)

SECTION A

TYPE M TRAFFIC CONTROLLER CABINET

DOOR

1220

2 HOLD DOWN BARS SUPPLIED WITH CONTROLLER CABINET

SEAL AROUND CONTROLLER CABINET AND CONCRETE BASE WITH SILICONE SEALANT.

CONCRETE CONTROLLER BASE

FINISHED GRADE

PAD

2 DROP IN ANCHORS, BOLTS & WASHERS SUPPLIED WITH CABINET

DRILL CONCRETE TO SUIT ANCHORS (TYPICAL FOR 2 LOCATIONS)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

BC MoT 2016 635 (169 of 278)
SECTION 635  ELECTRICAL AND SIGNING

CONCRETE CONTROLLER BASE
Door
Pad

TRAFFIC SIDE
978
845

DOOR
Pad

100 x 400 OPENING (TYPICAL)
CONTROLLER CABINET FRAME

SECTION A

23± (TYPICAL)
4 HOLD DOWN BARS SUPPLIED WITH CONTROLLER CABINET

SIGMA 8 CONTROLLER CABINET

APPROXIMATE MASS OF CABINET
220* kg
* INCLUDING INTERNAL COMPONENTS

HANDLE/LOCK
1705

PAD
FINISHED GRADE

4 - DROP IN ANCHORS, BOLTS & WASHERS SUPPLIED WITH CABINET
SEAL AROUND CONTROLLER CABINET AND CONCRETE BASE WITH SILICONE SEALANT.

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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30/09/93 E.L. (Signature on File)
Chief Highway Engineer

635 (170 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

CABINET TYPE | HEIGHT | WIDTH | DEPTH | APPROXIMATE MASS
--- | --- | --- | --- | ---
B | 883 | 556 | 406 | 37 kg
C | 1040 | 556 | 406 | 56 kg

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ORIENTATION OF CABINET SHALL BE CONFIRMED BY THE MINISTRY ELECTRICAL REPRESENTATIVE PRIOR TO INSTALLATION.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

CONTRACTOR MAY DRILL AND TAP WIREWAY HOLE IN TYPES 2 (2A ARM ONLY), 4, 4A, AND 5 SHAFTS ONLY. ALL OTHER SHAFTS MUST BE SUPPLIED WITH A WELDED BUSHING AS PER DRAWING SP635-2.4.13.

ELEVATION

1/2" x 1 3/4" LONG BOLTS, FLAT WASHERS, LOCK WASHERS AND NUTS (SUPPLIED WITH CABINET)
ANGLE MOUNTING BRACKETS (4 REQUIRED) SUPPLIED WITH CABINET.
FLAT WASHERS
LOCK WASHERS

WHERE ENTRY INTO POLE IS REQUIRED DRILL AND TAP POLE TO SUIT POLE TO SUITCHASE NIPPLE. COAT EXPOSED METAL WITH COLD GALVANIZING COMPOUND.
CONTRACTOR TO PUNCH HOLE IN CABINET TO SUIT CHASE NIPPLE
WHERE ENTRY INTO POLE IS REQUIRED INSTALL A 2" INSULATED CHASE NIPPLE (UNLESS OTHERWISE NOTED)

NOT TO SCALE

BC MoT 2016 635 (171 of 278)
SECTION 635  ELECTRICAL AND SIGNING

FILL THE TOP 50 OF SLOT WITH ELSRO 1170 INSTANT ROAD REPAIR

DETECTOR LOOP CONDUCTORS (TWISTED)

GRATE SHELF (AS SPECIFIED)

BOTTOM OF SAWCUT SAWCUT FOR DETECTOR LOOP
THICKNESS OF ASPHALT MAY VARY
SURROUND CONDUCTORS WITH SAND

SEAL CONDUIT
1" R.PVC (TYPICAL)

TD JUNCTION BOX

100 x 200 BLOCK-OUT AT EACH LOOP CONDUIT (SEE DRAWINGS SP635-1.6.1 AND -1.6.2)

LOOP HOME RUN ASPHALT (TYPICAL)

ASPHALT ROADWAY

MINIMUM 300

MINIMUM 1000

MINIMUM 300 SEPARATION

MINIMUM 75 AT THIS POINT BETWEEN HOME RUN SLOTS FOR EACH LANE.

EASE CONDUCTOR LOOP SHALL BE INDIVIDUALLY TWISTED IN ITS OWN SLOT FROM LOOP TO J.B.

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS.
2. SEE DRAWING SP635-2.8.6 FOR LOOP COLOR CODING.
3. SEE DRAWING SP635-1.6.1 & 1.6.2 FOR LOOP CONDUIT INSTALLATION DETAILS.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

DETECTOR LOOP INSTALLATION DETAILS

Date: 15/11/95  M.C. (Signature on File)

Chief Highway Engineer

BC MoT
No. 14 RWBG LOOP CONDUCTOR
(SEE DRAWING SP635–2.8.6 FOR CONDUCTOR COLOUR CODING)

4 TURN LOOP SHOWN
(NUMBER OF TURNS MAY VARY
AS NOTED ON THE PLANS OR
AS DIRECTED BY THE MINISTRY
REPRESENTATIVE)

Lay conductor in
direction of arrows
(Typical)

Twist of loop conductors
in home run slot from
loop to shielded cable
(15 turns per metre)

Leave enough slack in loop
conductors and shielded
cables to extend 500mm
out of the junction box

Shielded cable to loop
conductor splice in
junction box (see drawing
SP635–2.8.7 for details)

Shielded lead-in cable

**LOOP CONDUCTOR LAYOUT**

**LOOP SLOT PATTERN**

### LOOP INDUCTANCE TABLE (µH)
(LESS SHIELDED LEAD-IN CABLE INDUCTANCE)

<table>
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<tr>
<th>Turns</th>
<th>Inductance</th>
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<tr>
<td>4</td>
<td>120 µH</td>
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<td>5</td>
<td>160 µH</td>
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<td>6</td>
<td>252 µH</td>
</tr>
<tr>
<td>7</td>
<td>336 µH</td>
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Loop inductance shall be greater than
the shielded cable inductance.
(A 2:1 ratio is preferable). Shielded
cable inductance is 0.56 µH per metre
for 18 AWG wire.

---

**NOTES**

1. See standard specifications & special
   provisions for additional information.
2. All dimensions are in millimetres unless
   otherwise noted.
3. Loop conductors shall be installed in
   the sawcut slot.
4. Loop installation procedures & rules
   shall be followed in accordance
   with drawings SP635–2.8.8 and -2.8.9.
5. All diamond detector loops shall be
   4 turn unless otherwise noted.
6. Diamond loops shall not be used for
   short duration or permanent traffic
   counter station installations.

---

**DIAMOND DETECTOR LOOP**
INSTALLATION DETAILS

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**15/11/95 M.C. (Signature on File)**

Chief Highway Engineer

**SPECIFICATION**
DRAWING No.
SP635–2.8.2

---

BC MoT 2016 635 (173 of 278)
No. 14 RWBG LOOP CONDUCTOR
(SEE DRAWING SP635-2.8.6 FOR
CONDUCTOR COLOUR CODING)

4. TURN LOOP SHOWN
(NUMBER OF TURNS MAY VARY
AS NOTED ON THE PLANS OR
AS DIRECTED BY THE MINISTRY
REPRESENTATIVE)

LAY CONDUCTOR IN
DIRECTION OF ARROWS
(TYPICAL)

TWIST OF LOOP CONDUCTORS
IN HOME RUN SLOT FROM
LOOP TO SHIELDED CABLE
(15 TURNS PER METRE)

LEAVE ENOUGH SLACK IN LOOP
CONDUCTORS AND SHIELDED
CABLES TO EXTEND 500mm
OUT OF THE JUNCTION BOX

SHIELDED CABLE TO LOOP
CONDUCTOR SPLICES IN
JUNCTION BOX (SEE DRAWING
SP635-2.8.7 FOR DETAILS)

SHIELDED LEAD-IN CABLE

LOOP CONDUCTOR LAYOUT

LOOP SLOT PATTERN

LOOP INDUCTANCE TABLE (µH)
(LESS SHIELDED LEAD-IN CABLE INDUCTANCE)

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<th>INDUCTANCE</th>
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<tr>
<td>4</td>
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<tr>
<td>5</td>
<td>140 µH</td>
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<td>6</td>
<td>195 µH</td>
</tr>
<tr>
<td>7</td>
<td>260 µH</td>
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LOOP INDUCTANCE SHALL BE GREATER THAN
THE SHIELDED CABLE INDUCTANCE.
(A 2:1 RATIO IS PREFERABLE). SHIELDED
CABLE INDUCTANCE IS 0.56 µH PER METRE
FOR 18 AWG WIRE.

NOT TO SCALE

ROUND DETECTOR LOOP
INSTALLATION DETAILS

Date  Approved  Specification
30/09/93 E.L. (Signature on File)  SP635-2.8.3

(635) (174 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

LOOP SLOT PATTERN

LOOP SLOT (SEE DRAWING SP635–2.8.5 FOR DETAILS)

No.14 RW90 LOOP CONDUCTOR
(SEE DRAWING SP635–2.8.6 FOR CONDUCTOR COLOUR CODING)

3 TURN LOOP SHOWN
(NUMBER OF TURNS MAY VARY
AS NOTED ON THE PLANS OR
AS DIRECTED BY THE MINISTRY
REPRESENTATIVE)

LAY CONDUCTOR IN
DIRECTION OF ARROWS
(TYPICAL)

LENGTH VARIES

TO J.B.

HOME RUN SLOT
(SEE DRAWING SP635–2.8.5
FOR DETAILS)

LOOP INDUCTION FORMULA (µH)
(LESS SHEilded LEAD-IN CABLE INDUCTION)

L= P/4 (3.28)(N²+N)

L = LOOP INDUCTION (µH)
P = PERIMETER (METRES)
N = NUMBER OF TURNS

LOOP INDUCTION SHALL BE GREATER THAN
THE SHEilded CABLE INDUCTION.
(A 2:1 RATIO IS PREFERABLE). SHEilded
CABLE INDUCTION IS 0.56 µH PER METRE
FOR 1B AWG WIRE.

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL
   PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.
3. LOOP CONDUCTORS SHALL BE INSTALLED IN
   THE SLOTTED SAWCUT.
4. LOOP INSTALLATION PROCEDURES & RULES
   SHALL BE FOLLOWED IN ACCORDANCE
   WITH DRAWINGS SP635–2.8.8 AND -2.8.9.
5. ALL RECTANGULAR DETECTOR LOOPS SHALL
   BE 3 TURN UNLESS OTHERWISE NOTED.

NOT TO SCALE

RECTANGULAR DETECTOR LOOP
INSTALLATION DETAILS

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DRAWING NUMBER CHANGED &
SHEilded CABLE WIRE SIZE NOTED
NOV 98

SHEilded CABLE INDUCTION REVISED AURG 98

DATE 15/11/95  APPROVED M.C.  (Signature on File)

SPECIFICATION
DRAWING NO: SP635–2.8.4

Chief Highway Engineer

BC MoT 2016 635 (175 of 278)
TYPICAL LOOP CORNER DETAIL
(FOR DIAMOND & RECTANGULAR LOOPS)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES.
3. APPROVED LOOP SLOT SEALANTS ARE ELBRO HOT POUR CRACK FILLER No. 1190, BURFALT 16697 170,
   TYPE 2 OR LEFRENTZ SYSTEM 400. ALTERNATE PRODUCTS MUST MEET MINISTRY APPROVAL.
4. APPROVED BACKER RODS ARE DETECTOR SYSTEMS BR-529. ALTERNATE PRODUCTS MUST MEET
   MINISTRY APPROVAL.
5. ONLY ONE LOOP SHALL BE INSTALLED IN EACH HOME RUN SLOT.

NOT TO SCALE

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LOOP AND HOME RUN SLOT DETAILS

Date Approved

15/11/95 M.C. (Signature on File)

SPECIFICATION DRAWING No.

SP635-2.8.5

635 (176 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION
2. COLOUR CODE IS BASED ON USING RIGHT HAND CURB OF ROAD AS POINT OF REFERENCE & WORKING LOOP CONDUCTORS LEFT TOWARDS CENTRE OF ROADWAY.
   WHERE A 5th LANE, USE ORANGE CONDUCTOR COLOUR.
3. RECTANGULAR DETECTOR LOOP CONDUCTORS SHALL BE BLACK.

DETECTOR LOOP TYPES COLOUR CODING

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BC MoT 2016 635 (177 of 278)
STEP 1. STRIP LOOP WIRES AND LEAD-IN CABLE AND SLIDE ON HEAT SHRINKS

CUT AND ISOLATE DRAIN WIRE

25

SHIELDED LEAD-IN CABLE

37

DETECTOR LOOP WIRE

STEP 2. CONNECT AND SOLDER TWIST BARE CONDUCTORS TOGETHER AND SOLDER WITH 60/40 (TIN/LEAD) RESIN SOLDER.

STEP 3. INSULATE EACH SOLDER JOINT SEPARATELY

HEAT SHRINK INDIVIDUAL CONDUCTORS

100

100

STEP 4. ENVIRONMENTALLY SEAL TOTAL SPLICE.

OVERALL HEAT SHRINK

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES.
3. HEAT SHRINK SHALL BE PREMIER CLEAR-SEAL (1/4" I.D. INDIVIDUAL CONDUCTORS & 3/8" I.D. FOR OVERALL) OR APPROVED ALTERNATE.

NOT TO SCALE

DETECTOR LOOP TO SHIELDED CABLE SPLICING DETAILS

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Date: 15/11/95
Approved: M.C. (Signature on File)
Specification Drawing No.: SP635-2.8.7

Chief Highway Engineer

635 (178 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

STEP BY STEP LOOP INSTALLATION PROCEDURES AND RULES ARE AS FOLLOWS:

**STEP 1** CONFIRM THE TYPE OF LOOP TO BE INSTALLED (e.g., DIAMOND ROUND OR RECTANGULAR). LOOP TYPES ARE DETAILED ON DRAWINGS SP635–2.8.2 to –2.8.4.

**STEP 2** LAYOUT DETECTOR LOOPS AND REVIEW LOCATIONS WITH THE MINISTRY ELECTRICAL REPRESENTATIVE PRIOR TO SAWCUTTING THE ROADWAY. THE GENERAL LAYOUT OF THE DETECTOR LOOPS IS INDICATED ON DRAWINGS SP635–2.8.11 to –2.8.14. STOP BARS AND LANE LINES MUST BE LAY OUT PRIOR TO LOCATING DETECTOR LOOPS.

**RULE 1** DETECTOR LOOPS SHALL NOT BE INSTALLED WHEN THE ROAD IS WET OR WHEN THE AMBIENT AIR TEMPERATURE IS LOWER THAN 5°C UNLESS APPROVED IN WRITING BY THE MINISTRY ELECTRICAL REPRESENTATIVE. SEALANTS DO NOT ADHERE PROPERLY IN WET CONDITIONS. SHOULD THE CONTRACTOR BE ASKED IN WRITING BY THE MINISTRY ELECTRICAL REPRESENTATIVE TO INSTALL LOOPS IN THE WET AND/OR WHEN THE AIR TEMPERATURE IS BELOW 5°C, THE INSTALLATION WARRANTY WILL NOT BE ENFORCED.

**RULE 2** DETECTOR LOOPS SHALL NOT BE INSTALLED WHEN THE PAVEMENT IS CRACKED OR BADLY RUTTED UNLESS THE INSTALLATION IS APPROVED IN WRITING BY THE MINISTRY ELECTRICAL REPRESENTATIVE. SAW CUTS CAN OFTEN CAUSE PAVEMENT CONDITIONS TO DETERIORATE FURTHER IF RE-SURFACING OF THE INTERSECTION IS NOT PLANNED THEN PHOTOGRAPHS SHOULD BE TAKEN TO DOCUMENT THE PAVEMENT CONDITIONS BEFORE AND AFTER THE LOOP INSTALLATION. PHOTOGRAPHS SHALL BE LABELED WITH THE LOOP NUMBERS AND THEN SUBMITTED TO THE MINISTRY ELECTRICAL REPRESENTATIVE AFTER THE INSTALLATION IS COMPLETED.

**STEP 3** CUT LOOP AND HOME RUN SLOTS IN ASPHALT.

**RULE 3** ALL LOOP AND HOME RUN SLOTS SHALL BE CUT TO THE SAME DEPTH, WITH A PAVEMENT SAW. SLOTS SHALL NOT PASS THROUGH PAVEMENT INTO THE BASE GRAVEL.

**RULE 4** LOOP AND HOME RUN SLOTS MUST BE INSTALLED AT LEAST 300mm FROM ANY OTHER LOOP AND EACH LEAD–IN SLOTS. EXCEPT WHERE THE LEAD–IN CONDUCTORS ENTER THE 1” RPVC CONDUIT. THIS WILL REDUCE THE PROBABILITY OF INTERFERENCE BETWEEN LOOPS.

**RULE 5** WHEN REPLACING LOOPS, CUT THROUGH TWICE ON EACH SIDE OF EXISTING LOOP. THIS MAY REQUIRE ADDITIONAL SAW CUTS; IF THE EXISTING LOOP IS NOT LOCATED IN THE SAW CUT PATH OF THE NEW LOOP, THIS WILL ELIMINATE THE POSSIBILITY OF INTERFERENCE BETWEEN THE OLD AND THE NEW LOOP.

**STEP 4** CLEAN THE SLOT WITH A PROFESSIONAL GRADE PRESSURIZED WATER SYSTEM. REMOVE ALL WATER AND DIRT OUT OF THE SLOT CUT AND THE SURROUNDING 100mm OF ROAD SURFACE USING COMPRESSED AIR. SLOT MUST REMAIN COMPLETELY CLEAN AND DRY UNTIL THE SLOT IS SEALED.

**STEP 5** INSTALL THE LOOP CONDUCTOR INTO THE LOOP SLOT. ENSURE CONDUCTORS ARE TIGHTLY WOUND AND PULLED INTO THE BOTTOM OF THE SLOT. TWIST CONDUCTOR HOME RUN AT 15 TURNS PER METRE. INSTALL 75mm STRIPS OF BACKER ROD EVERY 600mm TO HOLD CONDUCTORS INTO SLOT.

**RULE 5** ONLY ONE CONTINUOUS CONDUCTOR SHALL BE INSTALLED IN EACH LOOP AND HOME RUN SLOT TO THE JUNCTION BOX.

**RULE 6** LOOP CONDUCTORS MUST BE INSTALLED IMMEDIATELY AFTER THE LOOP AND HOME RUN SLOTS ARE CUT.

**STEP 7** INSTALL LOOP SEALANT AFTER CONDUCTORS HAVE BEEN INSTALLED. LOOP SEALANTS SHALL BE HEATED AS PER MANUFACTURER’S INSTRUCTIONS AND NEATLY APPLIED USING A FUNNEL WITH A NARROW SPOUT. ANY EXCESS SEALANT ON ROAD SURFACE SHALL BE REMOVED. AN ADDITIONAL APPLICATION OF LOOP SEALANT MAY BE REQUIRED WHERE THE SEALANT IS NOT UP TO THE PAVEMENT GRADE.

**STEP 8** ONCE THE SEALING OF THE SLOT HAS BEEN PROPERLY COMPLETED, A DUST SUCH AS PORTLAND CEMENT SHALL BE SPRINKLED ONTO THE SEALANT TO PREVENT TRACKING BY ROADWAY TRAFFIC. ANY EXCESS DUST SHALL BE SWEEP OFF THE ROADWAY PRIOR TO ALLOWING TRAFFIC TO PASS OVER THE SEALED SLOT.

**RULE 7** SPLICES WILL NOT BE ALLOWED IN LOOP CONDUCTORS OR SHIELDED CABLES.

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**NOTES**

1. SEE DRAWING SP635–2.8.9 FOR CONTINUATION OF PROCEDURES AND RULES.

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**BC MoT 2016 635 (179 of 278)**
CONTINUED FROM DRAWING SP635-2.8.8

**STEP 8** A LOOP CHECK SHEET AS SHOWN ON DRAWING SP635-2.8.10 SHALL BE COMPLETED EACH TIME A NEW LOOP IS INSTALLED. PAVEMENT CONDITIONS ARE TO BE RECORDED BEFORE ANY SAW CUTS HAVE BEEN MADE. WEATHER CONDITIONS ARE TO BE RECORDED AT THE TIME THAT THE LOOPS ARE SEALED. MEASUREMENTS SHALL BE TAKEN AT THE JUNCTION BOX CLOSEST TO THE LOOP. (SEE RULE 8)

**STEP 9** THE SPUCES BETWEEN DETECTOR LOOP CONDUCTORS AND THE SHIELDED CABLE ARE TO BE SOLDERED AND SEALED WITH HEAT SHRINK IN ACCORDANCE WITH DRAWING SP635-2.8.7.

**STEP 10** REPEAT STEP 8 AT THE JUNCTION BOX OR VAULT NEAREST CONTROLLER.

**RULE 8** LOOP DETECTOR RESISTANCE TO GROUND SHALL BE GREATER THAN 1 MEGOHM. LOOP RESISTANCE SHALL BE FROM 0 TO 5 OHMS & LOOP INDUCTANCE SHALL BE WITHIN 20% OF THE VALUES SHOWN ON DRAWINGS SP635-2.8.2 TO -2.8.4 OR AS NOTED ON THE PLANS.

**STEP 11** SUBMIT THE COMPLETED LOOP CHECK SHEET AND ANY RELEVANT PHOTOGRAPHS TO THE MINISTRY ELECTRICAL REPRESENTATIVE AND THE MINISTRY REGIONAL ELECTRICAL MANAGER. THE TOTAL CIRCUIT INDUCTANCE VALUES AND THE MEGGER TEST VALUES WILL BE USED AS A BASELINE TO VERIFY DEGRADATION IN LOOP PERFORMANCE.

**STEP 12** TAG EACH LOOP CABLE AS NOTED ON DRAWINGS SP635-2.5.7 AND -2.5.8.

**RULE 9** MAINTAIN THE MAXIMUM SEPARATION POSSIBLE IN THE JUNCTION BETWEEN THE LOOP CONDUCTORS AND POWER CONDUCTORS.

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**DETECTOR LOOP INSTALLATION PROCEDURES AND RULES**

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**REFER TO RULE 8 ON DRAWING SP635-2.8.9 FOR MINIMUM ALLOWABLE GROUND TO RESISTANCE AND MAXIMUM VARIATION IN INDUCTANCE VALUES.**

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<th>Pavement Conditions*:</th>
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<th>Weather Conditions:</th>
<th>Air Temp:</th>
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### LOOP CHECK SHEET

#### LOOP # 1 as per DWG

**Phase assignment as per controller**

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<th>at controller</th>
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<td>Value (micro Henrys)</td>
<td>at loop</td>
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* example of possible pavement conditions: good, cracked, sealed cracked, ruts at stop bar, pavement patches

** meger test – max 250V DC
SECTION 635  ELECTRICAL AND SIGNING

TYPICAL LOOP LAYOUT

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. LOCATE LOOP CONDUITS IN ASPHALT TO SUIT LOOP LOCATIONS & MINIMIZE THE LENGTHS OF HOME RUN SLOTS IN THE ASPHALT.

LAYOUT FOR DIAMOND OR ROUND TRAFFIC SIGNAL DETECTOR LOOPS

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15/11/95 M.C. (Signature on File)  
Chief Highway Engineer  
SP635–2.8.11
RIGHT TURN LANE WITH TRAFFIC ISLAND SCENARIO SHOWN
PAVEMENT WIDTH UP TO 5900

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. FOR DIAMOND LOOP DETECTOR DETAILS SEE DRAWING SP635-2.8.2
   FOR ROUND LOOP DETECTOR DETAILS SEE DRAWING SP635-2.8.3
4. LOCATE LOOP CONDUITS IN ASPHALT TO SUIT LOOP LOCATIONS & MINIMIZE THE LENGTHS OF HOME RUN SLOTS IN THE ASPHALT.

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LAYOUT FOR DIAMOND OR ROUND COUNTING DETECTOR LOOP

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Chief Highway Engineer

BC MoT 2016 635 (183 of 278)
### LOOP SPACING TABLE

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**RIGHT TURN LANE WITH TRAFFIC ISLAND SCENARIO SHOWN**

PAVEMENT WIDTH BETWEEN 6000 AND 9000

**NOTES**
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. FOR DIAMOND DETECTOR LOOP DETAILS SEE DRAWING SP635–2.8.2.
   FOR ROUND DETECTOR LOOP DETAILS SEE DRAWING SP635–2.8.3.
4. LOCATE LOOP CONDUITS IN ASPHALT TO SUIT LOOP LOCATIONS & MINIMIZE THE LENGTHS OF HOME RUN SLOTS IN THE ASPHALT.

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**LAYOUT FOR DIAMOND OR ROUND COUNTING DETECTOR LOOPS**

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**DATE OF ISSUE**

15/11/95

**M.C.** (Signature on File)

Chief Highway Engineer

**SPECIFICATION DRAWING No.**

SP635–2.8.13

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BC MoT
ON STRAIGHT SECTIONS OF ROADS, THE LOOP WILL BE CENTERED IN THE LANE.
ON CURVED ROADS (AS SHOWN BELOW) THE LOOP WILL BE LOCATED, SHAPED AND SIZED TO BEST REFLECT THE TRAVEL PATHS OF VEHICLES.

RIGHT TURN LANE WITH TRAFFIC ISLAND SCENARIO SHOWN

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. FOR RECTANGULAR DETECTOR LOOP DETAILS SEE DRAWING SP635–2.8.4
4. LOCATE LOOP CONDUITS IN ASPHALT TO SUIT LOOP LOCATIONS & MINIMIZE THE LENGTHS OF HOME RUN SLOTS IN THE ASPHALT.

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LAYOUT FOR RECTANGULAR COUNTING DETECTOR LOOPS

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15/11/95 M.C. (Signature on File)    SP635–2.8.14

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SECTION 635  ELECTRICAL AND SIGNING

PRE-FORMED DIAMOND DETECTOR LOOP INSTALLATION DETAILS

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Date: 16/10/00  M.C. (Signature on File)
Chief Engineer

PRE-FORMED DIAMOND DETECTOR LOOP INSTALLATION DETAILS

CONDUIT LAYOUT IN PRE-FORMED LOOP

SEE DRAWING SP635-2.8.16 FOR NOTES
SEE DRAWING SP635-2.8.2 FOR LOOP INDUCTANCE TABLE

NOT TO SCALE

4 TURN LOOP SHOWN. NUMBER OF TURNS MAY VARY AS NOTED ON THE PLANS OR AS DIRECTED BY THE MINISTRY REPRESENTATIVE.

LOOPs SUPPLIED WITH 25m OF TWISTED PAIR TAIL.

SHIELDED CABLE TO LOOP HOME RUN CONDUCTOR SPLICES IN JUNCTION BOX (SEE DRAWING SP635.2.8.7 FOR DETAILS)

LEAVE ENOUGH SLACK IN LOOP CONDUCTORS AND SHIELDED CABLE TO EXTEND 500 OUT OF JUNCTION BOX

No.14 RWGD CONDUCTORS (BLACK) IN CONDUIT
TWIST LOOP CONDUCTORS IN HOME RUN CONDUIT FROM LOOP TO SHIELDED CABLE AT 15 TURNS PER METER

CRIND 100 WIDE SLOT IN EXISTING ASPHALT
'T' FITTING

1/2" OR 3/4" PVC CONDUIT (TYPICAL)

90° ELBOW

1800 (TYPICAL)
SECTION 635  ELECTRICAL AND SIGNING

150 OF NEW ASPHALT

150 TO 175 COVER OVER CONDUIT

SECTION (A)
NEW ROAD CONSTRUCTION

INSTALL LOOP CONDUIT IN GRAVEL SUB-BASE PRIOR TO PAVING CONDUIT

EXISTING ASPHALT

APPLY 0.25L/m² OF RW-20 SEALANT TO EDGE OF ASPHALT

APPLY 1.5L/m² OF RM-20 SEALANT TO GRAVEL BASE

SECTION (A)
EXISTING ROAD SURFACE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

3. WHERE INSTALLING PREFORMED LOOPS IN EXISTING ASPHALT GRIND OUT SLOT AND INSTALL PREFORMED LOOP. BACKFILL SLOT WITH HOT MIXED ASPHALT PAVEMENT. COMPACT ASPHALT WITH VIBRATING MECHANICAL COMPACTOR WITH 75mm SQUARE PLATE. WHERE INSTALLING PREFORMED LOOPS IN NEW ROAD CONSTRUCTION, PLACE CONDUIT IN GRAVEL SUB-BASE JUST BELOW ASPHALT. LAYOUT STOP BARS, CURB RETURNS, ISLANDS, MEDIANS, LANE LINES AND LOOPS AND VERIFY WITH MINISTRY REPRESENTATIVE PRIOR TO CONSTRUCTION. FAILURE TO CORRECTLY LOCATE THE LOOPS IN THEIR REQUIRED LOCATIONS WILL RESULT IN REINSTALLATION OF THE LOOPS AT THE CONTRACTORS EXPENSE.

4. PREFORMED LOOPS SHALL MEET THE APPROVAL OF THE MINISTRY REPRESENTATIVE PRIOR TO INSTALLATION.

5. CONTRACTOR SHALL VERIFY LOOPS LOCATIONS (CUT INTO OVERLAYERED OR NEW PAVED ROADWAYS) WITH THE MINISTRY REPRESENTATIVE AFTER INSTALLATION.

6. PRE-APPROVED LOOPS ARE NOTED ON THE MINISTRY "PRE-APPROVED PRODUCT LIST". PRE-FORMED LOOPS OR EITHER RIGID OR FLEXIBLE PVC TYPE AND COME COMPLETE WITH 25m HOME RUN OF CONDUCTOR. AS THE HOME RUN LENGTHS WILL VARY, THE CONTRACTOR SHALL SUPPLY PVC CONDUIT FOR HOME RUNS. TYPE OF LOOPS (FLEXIBLE OR RIGID) SHALL BE APPROVED BY THE MINISTRY REGIONAL ELECTRICAL MANAGER.

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PRE-FORMED DIAMOND DETECTOR LOOP INSTALLATION DETAILS

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SPECIFICATION DRAWING No. SP635-2.8.16

Chief Highway Engineer

BC MoT 2016 635 (187 of 278)
REFER TO THE MINISTRY'S MANUAL OF STANDARD SIGNS FOR SPECIFIC APPLICATIONS WHICH APPLY TO THIS SIGN

FLASHER LUMINAIRE (SN1706)

W-54D SIGN

900

450

300

1 3/4" O.D. PERFORATED SQUARE GALVANIZED STEEL TUBING

SLOT

ISLAND FILL

CURB

CONCRETE BASE (SEE DRAWING SP635-1.1.37)

ROADWAY

ELEVATION

SEE DRAWING SP635-2.9.3 FOR NOTES AND ADDITIONAL DETAILS

FLASHER LUMINAIRE INSTALLATION DETAILS ON PERFORATED SQUARE STEEL TUBING (1 SIGN)

Date

Approved

SPECIFICATION DRAWING No.

SP635-2.9.1

MAR 94  E.L.  (Signature on File)

Chief Highway Engineer

AUG 96

AUG 95

AUG 94

D

C

B

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CONCRETE BASE DRAWING REFERENCE REVISED

REVISION NOTE "A" ADDED

GENERAL REVISIONS

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REFER TO THE MINISTRY’S MANUAL OF STANDARD SIGNS FOR SPECIFIC APPLICATIONS WHICH APPLY TO THESE SIGNS

FLASHER LUMINAIRE (SN1706)

W-54L SIGN

1 3/4” O.D. PERFORATED SQUARE GALVANIZED STEEL TUBING

ISLAND FILL

SLDT

CURB

CONCRETE BASE (SEE DRAWING SP635–1.1.37)

ROADWAY

SEE DRAWING SP635–2.9.3 FOR NOTES AND ADDITIONAL DETAILS

ELEVATION

FLASHER LUMINAIRE INSTALLATION DETAILS ON PERFORATED SQUARE STEEL TUBING (2 SIGNS)

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Chief Highway Engineer

No. | Revision | Date | Approved |
---|---------|------|----------|
F | | | |
E | | | |
D | | | |
C | | | |
B | CONCRETE BASE DRAWING REFERENCE REVISED AUG 94 |
A | GENERAL REVISIONS AUG 94 |
SECTION 635  ELECTRICAL AND SIGNING

BC MoT 2016 635 (191 of 278)

3/8" x 2 3/4" LONG BOLT, NUT,
2 FLAT WASHERS AND NYLON WASHER
(SUPPLIED WITH FLASHER)
TYPICAL 5 LOCATIONS

R-14R SIGN
SEE DRAWING SP635-2.9.2

NYLON WASHER AGAINST
FACE OF SIGN (TYPICAL)

WHERE 2 SIGNS ARE INSTALLED
CENTRE FLASHER BETWEEN SIGNS

3/8" x 3 1/4" LONG BOLT, NUT &
2 WASHERS (SUPPLIED WITH FLASHER)
TYPICAL 2 LOCATIONS

FLASHER LUMINAIRE
C/W LAMP (SN1708)

STRAIN RELIEF CONNECTOR
(SUPPLIED WITH FLASHER)

W-54L OR W-54D SIGN
SEE DRAWINGS SP635-2.9.1 & -2.9.2

STRAP CABLE TO POLE EVERY 150mm
WITH U.V. COMPATIBLE TY-RAPS
(SUPPLIED WITH FLASHER)

1 3/4" O.D. PERFORATED SQUARE
GALVANIZED STEEL TUBING (TYPICAL)

3/8" x 2 3/4" LONG BOLT, NUT AND
2 WASHERS (SUPPLIED WITH FLASHER)

SLOT

CONCRETE BASE
(SEE DRAWING SP635-1.1.37)

NOT TO SCALE

FLASHER LUMINAIRE INSTALLATION DETAILS
ON PERFORATED SQUARE STEEL TUBING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL
   PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

SIDE VIEW

BC MoT 2016 635 (191 of 278)
POST-TOP ADAPTOR (SN1673) AND FINIAL (SN1676) TYPICAL. TYPE 4 & 6 SHAFTS ONLY.

LUMINAIRE OR SIGNAL POLE

FLASHER LUMINAIRE (SN1706)

W-54D SIGN

POLE HANDHOLE

CONCRETE BASE

ISLAND FILL

CURB

ROADWAY

ELEVATION

REFER TO THE MINISTRY'S MANUAL OF STANDARD SIGNS FOR SPECIFIC APPLICATIONS WHICH APPLY TO THESE SIGNS

SEE DRAWING SP635-2.9.6 FOR NOTES AND ADDITIONAL DETAILS

FLASHER LUMINAIRE INSTALLATION DETAILS ON STEEL POLE (1 SIGN)

Date Approved
18/11/94 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635-2.9.4

Chief Highway Engineer
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. *SN* DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

FLASHER LUMINAIRE MOUNTING DETAIL

FLASHER LUMINAIRE INSTALLATION DETAILS ON STEEL POLE
SECTION 635  ELECTRICAL AND SIGNING

SEE DRAWINGS SP635-3.3.3 TO 3.3.8 FOR PLYWOOD OR SHEET ALUMINUM SIGN MOUNTING DETAILS & DRAWINGS SP635-3.3.11 TO 3.3.17 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.

PARTS LIST

<table>
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<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<tr>
<td>TYPE 1 (6.5) SHAFT - 6.5m</td>
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<tr>
<td>TYPE 1 (8) SHAFT - 8.0m</td>
<td>SN1822</td>
<td>203</td>
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<td>TYPE L SIGN ARM [LSA] LENGTH VARIES</td>
<td>SN2093</td>
<td>20 PER METRE</td>
</tr>
<tr>
<td>TYPE L SIGN ARM [1.2LSA] 1.2m LONG</td>
<td>SN2095</td>
<td>24</td>
</tr>
<tr>
<td>TYPE L SIGN ARM AND BRACKET</td>
<td>SN2096</td>
<td>100</td>
</tr>
<tr>
<td>TYPE [2A] LUMINARE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE [2C] LUMINARE ARM</td>
<td>SN1833</td>
<td>65</td>
</tr>
<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
<td>5</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1367</td>
<td>1.5</td>
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* [ ] I.D. LABEL ON POLE

NOTES

1. FOR ADDITIONAL INFORMATION, SEE DRAWING SP635-3.1.2 FOR TYPE 1 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.

3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TYPE 1 SHAFT INSTALLATION DETAILS (SIGN POLE)

Date: 24/02/97 M.C. [Signature on File]  
Chief Highway Engineer  

SPECIFICATION DRAWING No.: SP635-3.1.1

BC MoT 2016 635 (195 of 278)
SECTION 635  ELECTRICAL AND SIGNING

TYPE 1 SHAFT BOLT KIT (SN1790)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>2</td>
<td>SMALL HANDBOLT COVER WITH 3/8&quot; x 3 1/2&quot; LONG BOLT, WASHER &amp; BACKER BAR.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1&quot; NUTS.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMS</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>1&quot; NUTS AND WASHERS.</td>
</tr>
</tbody>
</table>

TYPE LB SIGN ARM AND BRACKETS NOT SHOWN (SEE DRAWINGS SP635-3.3.1 AND 3.3.2)

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. 4 EXTRA BOLTS, AS BOLTS ARE SUPPLIED WITH SIGN ARM.
7. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
8. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 Clause 10.24.6.6

NOT TO SCALE

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<td>DEC 10</td>
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<td>NOV 98</td>
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TYPE 1 SHAFT INSTALLATION DETAILS (SIGN POLE)

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<th>SPECIFICATION DRAWING No.</th>
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<tbody>
<tr>
<td>24/02/97 M.C. (Signature on File)</td>
<td>Chief Highway Engineer</td>
<td>SP635-3.1.2</td>
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## Parts List

<table>
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<th>Part Description</th>
<th>Ministry Stock Number</th>
<th>Mass (kg)</th>
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<tr>
<td>Type [3] Shaft</td>
<td>SN1826</td>
<td>186</td>
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<tr>
<td>Type L Sign Arm [LSA] Length Varies</td>
<td>SN2093</td>
<td>20 Per Metre</td>
</tr>
<tr>
<td>Type L Sign Arm [1.25LSA] 2.1m Long</td>
<td>SN2095</td>
<td>24</td>
</tr>
<tr>
<td>Type [LB] Sign Arm and Bracket</td>
<td>SN2096</td>
<td>100</td>
</tr>
</tbody>
</table>

* [ ] I.D. Label on Pole

### Notes

1. See standard specifications & special provisions for additional information.
2. See drawing SP635-3.1.4 for Type 3 shaft, bolt kits and pole assembly details.
3. All dimensions are in millimetres unless otherwise noted.

### Type 3 Shaft Installation Details (Sign Pole)

<table>
<thead>
<tr>
<th>Date</th>
<th>Approved</th>
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<tbody>
<tr>
<td>24/02/97</td>
<td>M.C. (Signature on file)</td>
</tr>
</tbody>
</table>

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SECTION 635  ELECTRICAL AND SIGNING

TYPE LB SIGN ARM AND BRACKETS NOT SHOWN (SEE DRAWINGS SP635–3.3.1 AND 3.3.2)

PLASTIC END CAP
SUPPLIED WITH ARM

5/8" x 2.5" LONG BOLT
1 NUT AND 2 WASHERS
(TYPICAL 4 LOCATIONS)
SUPPLIED ON ARM

TYPE L SIGN
ARM

THREADED PLUGS
SUPPLIED WITH ARM

SEE NOTE 7

TYPE 3 SHAFT BOLT KIT (SN1791)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
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</thead>
</table>
| A    | 4        | 5/8" x 2.5" LONG BOLT,
|      |          | 1 NUT AND 2 WASHERS. |
| B    | 1        | SMALL HANDBORE COVER WITH |
|      |          | 3/8" x 3 1/2" LONG BOLT, |
|      |          | WASHER & BACKER BAR. |
| C    | 1        | 3/8" x 1 1/4" LONG |
|      |          | BONDING BOLT WITH 1 NUT |
|      |          | AND 2 WASHERS. |
| D    | 4        | PLASTIC NUT COVERS |
|      |          | FOR 1" NUTS. |
| E    | 4        | LEVELLING SHIMS. |
| F    | 4        | 1" NUTS AND WASHERS. |

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. 4 EXTRA BOLTS, AS BOLTS ARE SUPPLIED WITH SIGN ARM.
7. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED:
   5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6–06 CLAUSE 10.24.6.6

POLE ASSEMBLY DETAIL

INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

1" ANCHOR BOLTS
(SN1840)

MAXIMUM 4 SHIMS
PER BOLT

CONCRETE BASE

NOT TO SCALE

TYPE 3 SHAFT INSTALLATION DETAILS
(SIGN POLE)

Date
Approved

24/02/97
M.C. (Signature on File)
Chief Highway Engineer

SP635–3.1.4

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SECTION 635
ELECTRICAL AND SIGNING

4-HEX HEAD BOLTS (PART OF SN1799)
4-UPPER WASHERS (PART OF SN1799)
POLE BASE PLATE

4-NUT COVERS (PART OF POLE BOLT KIT)
4-HEX HEAD NUTS (PART OF SN1799)
4-UPPER WASHERS (PART OF SN1799)
TRANSITION PLATE (PART OF SN1799)

4-LOWER WASHERS (PART OF SN1799)
4-HEX HEAD NUTS (PART OF SN1799)
4-LOWER WASHERS (PART OF SN1799)
4-COUPLER ASSEMBLIES (PART OF SN1799)

4-HEX HEAD NUTS AND WASHERS (SUPPLIED WITH POLE)

REACTION PLATE (PART OF SN1799)
4-HEX HEAD BOLTS TO SECURE COUPLERS (PART OF SN1799)
BOLTS TO BE HELD CAPTIVE IN REACTION PLATE
1" ANCHOR BOLT SN1840 (TYPICAL)

CONCRETE BASE

NOTES:
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. INSTALL BASE AND TIGHTEN BOLTS AS PER MANUFACTURERS INSTRUCTIONS.

BRITISH COLUMBIA
Ministry of Transportation

BREAKAWAY BASE ASSEMBLY
SN1799

BREAKAWAY BASE FOR ADVANCED WARNING AND DIRECTIONAL SIGNS ON TYPE 1 AND 3 POLES

SPECIFICATION DRAWING No.
SP635—3.1.5

BC MoT 2016
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SECTION 635  ELECTRICAL AND SIGNING

SEE DRAWINGS SP635-3.3.3 TO 3.3.6 FOR PLYWOOD SIGN AND SHEET ALUMINUM MOUNTING DETAILS & DRAWINGS SP635-3.3.11 TO 3.3.17 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.

SIGN OUTLINE
( MAX 2400 WIDE)

120 A/F
TYPE 1 FLANGE

PLASTIC END CAP

120 A/F

TYPE 1 FLANGE

240 TYPE [7A]
B00 TYPE [7B]
2500 TYPE [7C]

3" TO 5" RISE
LENGTH VARIES
(MAX 1200)

100 (TYPICAL)

TYPE LB SIGN ARM AND BRACKET FOR PLYWOOD OR SHEET ALUMINUM SIGNS (SEE DRAWINGS SP635-3.3.1 AND 3.3.2)

PARTS LIST

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<tr>
<td>TYPE [8] SHAFT</td>
<td>SN1829</td>
<td>412</td>
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<td>TYPE L SIGN ARM [LSA] LENGTH VARIES</td>
<td>SN2093</td>
<td>20 PER METRE</td>
</tr>
<tr>
<td>TYPE L SIGN ARM [L2SA] 1.2m LONG</td>
<td>SN2095</td>
<td>24</td>
</tr>
<tr>
<td>TYPE LB SIGN ARM AND BRACKET</td>
<td>SN2096</td>
<td>100</td>
</tr>
<tr>
<td>TYPE [7A] EXTENSION - 0.24m</td>
<td>SN1890A</td>
<td>20</td>
</tr>
<tr>
<td>TYPE [7B] EXTENSION - 1.8m</td>
<td>SN1890B</td>
<td>69</td>
</tr>
<tr>
<td>TYPE [7C] EXTENSION - 2.5m</td>
<td>SN1890C</td>
<td>86</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1367</td>
<td>1.5</td>
</tr>
<tr>
<td>TYPE 6 FLANGE COVER PLATE [6FCP]</td>
<td>SN2588</td>
<td>2.5</td>
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</table>

* [* ] I.D. LABEL ON POLE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-3.1.7 FOR TYPE 6 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

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<th>No.</th>
<th>Revision</th>
<th>Date</th>
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<tr>
<td>F</td>
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<tr>
<td>E</td>
<td>SHEET ALUMINUM SIGN ADDED</td>
<td>APR 05</td>
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<td>D</td>
<td>COUPLING DELETED ON SIGN ARM</td>
<td>NOV 91</td>
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<td>C</td>
<td>L SIGN ARM &amp; DRAWING NOS. REVISED</td>
<td>AUG 92</td>
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<td>B</td>
<td>L SIGN ARM MAX LENGTH &amp; PLATE HOLE SIZE ADDED</td>
<td>AUG 92</td>
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<td>A</td>
<td>GENERAL REVISION</td>
<td>AUG 94</td>
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30/09/93 E.L. (Signature on File)  SP635-3.1.6

Date  Approved  SPECIFICATION DRAWING No.

Chief Highway Engineer

POL BASE PLATE

ELEVATION

38mm THICK PLATE
38 x 48 SLOTTED HOLES

359
34.3 B.C.D.

POLE BASE PLATE

359
34.3 B.C.D.

35.9
34.3 B.C.D.
SECTION 635
ELECTRICAL AND SIGNING

TYPE LB SIGN ARM AND BRACKETS
NOT SHOWN (SEE DRAWINGS
SP635–3.3.1 AND 3.3.2)

TYPE 6 SHAFT BOLT KIT (SN1792)

<table>
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<tr>
<th>ITEM</th>
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<td>A</td>
<td>1</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>4</td>
<td>1&quot; x 4&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>LARGE HANDHOLE COVER WITH 2-3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>4</td>
<td>LEVELLING SHIMS.</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325, GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED:
   5/8" DIAMETER, 3" LENGTH OR 1" DIAMETER, 5" LENGTH,
   2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN–OF–NUT" METHOD SPECIFIED IN CSA S6–06 CLAUSE 10.24.6.6.

POLE ASSEMBLY DETAIL

NOT TO SCALE

<table>
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<td>D</td>
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<td>C</td>
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<td>AUG 96</td>
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<td>A</td>
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<td>AUG 94</td>
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TYPE 6 SHAFT INSTALLATION DETAILS
(SIGN POLE)

30/09/93 E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION
DRAWING No.
SP635–3.1.7

BC MoT
2016
635 (201 of 278)
SECTION 635  ELECTRICAL AND SIGNING

**PARTS LIST**

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<th>PART</th>
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<td>TYPE [B] SIGN ARM AND BRACKET</td>
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<td>TYPE [7B] EXTENSION—1.8m</td>
<td>SN1880B</td>
<td>69</td>
</tr>
<tr>
<td>TYPE [7C] EXTENSION—2.5m</td>
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<td>TYPE [2A] LUMINARIE ARM</td>
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<td>TYPE [2B] LUMINARIE ARM</td>
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<td>POST TOP TENON [PTT]</td>
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<td>1.5</td>
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<td>TYPE 8 FLANGE COVER PLATE [8FCP]</td>
<td>SN2089</td>
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* [ ] I.D. LABEL ON POLE

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-3.1.9 FOR TYPE 7 SHAFT, BOLT KITS AND POLE ASSEMBLY DETAILS.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

**NOT TO SCALE**

**TYPE 7 SHAFT INSTALLATION DETAILS**

(SIGN POLE)
SECTION 635  ELECTRICAL AND SIGNING

TYPE 7 SHAFT BOLT KIT (SN1792A)

<table>
<thead>
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<td>A</td>
<td>8</td>
<td>5/8&quot;Ø x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>8</td>
<td>1&quot;Ø x 4&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>LARGE HANDHOLE COVER WITH 2-3/8&quot;Ø x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>D</td>
<td>1</td>
<td>SMALL HANDHOLE COVER WITH 3/8&quot;Ø x 3 1/2&quot; LONG BOLT, WASHER AND BACKER BAR.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot;Ø x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>LEVELLING SHIMS.</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A–325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH OR 1" DIAMETER, 5" LENGTH, 2 WASHERS, AND 2 NUTS.
   CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN–OF–NUT" METHOD SPECIFIED IN CSA S6–06 CLAUSE 10.24.6.6

NOT TO SCALE

| TYPE 7 SHAFT INSTALLATION DETAILS (SIGN POLE) |

Date: 30/09/93  E.L. (Signature on File)  Chief Highway Engineer

SPECIFICATION DRAWING No.  SP635–3.1.9

BC MoT  2016  635 (203 of 278)
PARTS LIST FOR TYPE L SIGN POLE

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<tbody>
<tr>
<td>TYPE [L] POLE SHAFT</td>
<td>SN2052</td>
<td>442</td>
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<tr>
<td>TYPE L SIGN ARM [L1A] LENGTH VARIES</td>
<td>SN2093</td>
<td>20 PER METRE</td>
</tr>
<tr>
<td>TYPE L SIGN ARM [1.2L1A] 1.2m LONG</td>
<td>SN2095</td>
<td>24</td>
</tr>
<tr>
<td>TYPE L SIGN ARM [L2SA] LENGTH VARIES</td>
<td>SN2095A</td>
<td>39 PER METRE</td>
</tr>
<tr>
<td>TYPE L SIGN ARM [L2SA] 2.0m LONG</td>
<td>SN2095B</td>
<td>46 PER METRE</td>
</tr>
<tr>
<td>TYPE [LB] SIGN ARM AND BRACKETS</td>
<td>SN2096</td>
<td>100</td>
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<tr>
<td>TYPE [LS] SIGN ARM EXTENSION – LENGTH VARIES</td>
<td>SN2094</td>
<td>45 PER METRE</td>
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<tr>
<td>TYPE [3LS] SIGN ARM EXTENSION – 3.0m</td>
<td>SN2094A</td>
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<td>TYPE [4LS] SIGN ARM EXTENSION – 4.0m</td>
<td>SN2094B</td>
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<td>TYPE [5LS] SIGN ARM EXTENSION – 5.0m</td>
<td>SN2094C</td>
<td>225</td>
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<td>TYPE [4.25L] LUMINAIRE ARM EXTENSION – 4.25m</td>
<td>SN2082</td>
<td>82</td>
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<td>TYPE [1.75L] LUMINAIRE ARM EXTENSION – 1.75m</td>
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<td>29</td>
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<tr>
<td>TYPE [0.25L] LUMINAIRE ARM EXTENSION – 0.25m</td>
<td>SN2084</td>
<td>10</td>
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<tr>
<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
<td>SN1833</td>
<td>65</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1367</td>
<td>1.5</td>
</tr>
<tr>
<td>TYPE 2 FLANGE COVER PLATE [2FCP]</td>
<td>SN2083</td>
<td>4</td>
</tr>
<tr>
<td>TYPE 3 FLANGE COVER PLATE [3FCP]</td>
<td>SN2084</td>
<td>4</td>
</tr>
<tr>
<td>POST TOP TETON [FTI]</td>
<td>SN1831</td>
<td>5</td>
</tr>
</tbody>
</table>

* [ ] I.D. LABEL ON POLE

NOT TO SCALE

TYPE L SIGN POLE INSTALLATION DETAILS

Date: 30/09/93
Approved: E.L. (Signature on File)

Chief Highway Engineer

SPECIFICATION DRAWING No. SP635–3.1.11

BC MoT 2016 635 (205 of 278)
**SECTION 635  ELECTRICAL AND SIGNING**

**TYPE LB SIGN ARM AND BRACKETS NOT SHOWN (SEE DRAWINGS SP635-3.3.1 AND 3.3.2)**

**TYPE L POLE BOLT KIT (SN2090)**

<table>
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<tr>
<th>ITEM</th>
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<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 3&quot; LONG BOLT, 2 NUTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>4</td>
<td>1 1/2&quot; x 5 1/2&quot; LONG BOLT, NUT AND WASHER.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>NUT AND WASHER FOR 1&quot; BOLT</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HANDHOLE COVER WITH 2-3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>F</td>
<td>4</td>
<td>PLASTIC NUT COVERS FOR 1 1/2&quot; NUTS.</td>
</tr>
<tr>
<td>G</td>
<td>1</td>
<td>PLASTIC END CAP</td>
</tr>
<tr>
<td>H</td>
<td>4</td>
<td>LEVELING SHIMS</td>
</tr>
</tbody>
</table>

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.

**POLE ASSEMBLY DETAIL**

**TYPE L SIGN POLE INSTALLATION DETAILS**

**GENERAL INFORMATION**

**DATE**

**30/09/93 E.L. (Signature on File)**

**SIGNED BY**

**CHIEF HIGHWAY ENGINEER**

**BC MoT**

---

**REFERENCES**

- **E**
  - **D** ANTI-SEIZING LUBRICANT NOTED ON HANDHOLE BOLT NOV 98
  - **C** SIGN ARM & DRAWING NUMBERS REVISED AUG 98
  - **B** L ARM BOLT SIZES REVISED. AUG 95
  - **A** GENERAL REVISION AUG 94
SECTION 635  ELECTRICAL AND SIGNING

SEE DRAWINGS SP635-3.3.3 TO 3.3.6 FOR PLYWOOD SIGN MOUNTING DETAILS AND DRAWINGS SP635-3.3.11 TO 3.3.17 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-3.1.15 FOR BOLT KITS AND POLE ASSEMBLY DETAILS.
3. SEE DRAWING SP635-3.1.14 FOR BASE PLATE AND PARTS LIST.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE
# Type M Pole Base Plate

## Parts List for Type M Signal Pole

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TYPE [M] POLE SHAFT</td>
<td>SN2070</td>
<td>565</td>
</tr>
<tr>
<td>TYPE [M1] SIGN ARM (LENGTH VARIES)</td>
<td>SN2097</td>
<td>55 PER METRE</td>
</tr>
<tr>
<td>TYPE [M2] SIGN ARM (LENGTH VARIES)</td>
<td>SN2098</td>
<td>65 PER METRE</td>
</tr>
<tr>
<td>TYPE [4.25M] LUMINAIRE ARM EXTENSION - 4.25m</td>
<td>SN2072</td>
<td>115</td>
</tr>
<tr>
<td>TYPE [1.75M] LUMINAIRE ARM EXTENSION - 1.75m</td>
<td>SN2073</td>
<td>38</td>
</tr>
<tr>
<td>TYPE [0.25M] LUMINAIRE ARM EXTENSION - 0.25m</td>
<td>SN2074</td>
<td>14</td>
</tr>
<tr>
<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
<td>SN1833</td>
<td>65</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1367</td>
<td>1.5</td>
</tr>
<tr>
<td>TYPE 3 FLANGE COVER PLATE [3FCP]</td>
<td>SN2084</td>
<td>4</td>
</tr>
<tr>
<td>TYPE 4 FLANGE COVER PLATE [4FCP]</td>
<td>SN2085</td>
<td>8</td>
</tr>
<tr>
<td>TYPE 5 FLANGE COVER PLATE [5FCP]</td>
<td>SN2086</td>
<td>4</td>
</tr>
<tr>
<td>TYPE 4 TO 2 FLANGE ADAPTOR [FA]</td>
<td>SN2080</td>
<td>75</td>
</tr>
<tr>
<td>POST TOP TENON [PIT]</td>
<td>SN1831</td>
<td>5</td>
</tr>
</tbody>
</table>

* [ ] I.D. LABELS ON POLE

---

**Type M Sign Pole Installation Details**

<table>
<thead>
<tr>
<th>Date</th>
<th>Approved</th>
<th>Specification Drawing No.</th>
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<tr>
<td>30/09/93</td>
<td>E.L. (Signature on File)</td>
<td>SP635-3.1.14</td>
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635 (208 of 278) 2016 BC MoT
TYPE M POLE BOLT KIT (SN2091)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>6</td>
<td>1 1/2&quot; x 5&quot; LONG BOLT, NUT AND WASHER.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>NUT AND WASHER FOR 1&quot; BOLT</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HANDBOLT COVER WITH 2-3/8&quot; X 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>F</td>
<td>6</td>
<td>PLASTIC NUT COVERS FOR 1 1/2&quot; NUTS.</td>
</tr>
<tr>
<td>G</td>
<td>1 (EXTRA)</td>
<td>PLASTIC END COVERS</td>
</tr>
<tr>
<td>H</td>
<td>6</td>
<td>LEVELING SHIMS</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325, GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6

POLE ASSEMBLY DETAIL

TYPE M SIGN POLE INSTALLATION DETAILS

<table>
<thead>
<tr>
<th>Date</th>
<th>Approved</th>
<th>Specification Drawing No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>30/09/93</td>
<td>E.L. (Signature on File)</td>
<td>SP635-3.1.15</td>
</tr>
</tbody>
</table>

BC MoT 2016 635 (209 of 278)
SECTION 635  ELECTRICAL AND SIGNING

**TYPE H SIGN POLE INSTALLATION DETAILS**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-3.1.18 FOR BOLT KITS AND POLE ASSEMBLY DETAILS.
3. SEE DRAWING SP635-3.1.17 FOR BASE PLATE AND PARTS LIST.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

**NOTES**

**SPECIFICATION DRAWING No.**

SP635-3.1.16

**DATE**

30/09/93 E.L. (Signature on File)

**CHIEF HIGHWAY ENGINEER**

AUG 84

**500**

**LUMINAIRE (TYPICAL)**

60ø x 180 TENDON

**LEVEL**

2500

**1" THREADED FEMALE COUPLING AND PLUG (TYPICAL)**

**STEEL END CAP**

340 A/F

**SIGN OUTLINE**

**TYPE H1 SIGN ARM** (6.5mm)

**TYPE H2 SIGN ARM** (8.0mm)

SEE DRAWINGS SP635-3.3.6 FOR PLYWOOD SIGN MOUNTING DETAILS AND DRAWINGS SP635-3.3.11 TO 3.3.17 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.

**VARIABLE (3000 TO 11000)**

**TYPE 1 FLANGE**

**120 A/F**

**2' RISE**

1000 (TYPICAL)

**TYPE 1A FLANGE**

120 A/F

**TYPE 1B FLANGE**

120 A/F

**TYPE 1C FLANGE**

120 A/F

**TYPE 2A LUMINAIRE ARM**

**TYPE 2B LUMINAIRE ARM**

**TYPE 2C LUMINAIRE ARM**

60ø x 180 TENDON (TYPICAL)

**TYPE 3A FLANGE**

350 A/F

**TYPE 4A FLANGE**

350 A/F

**TYPE 5A FLANGE**

350 A/F

**TYPE 6A FLANGE**

350 A/F

**TYPE 7A FLANGE**

350 A/F

**LARGE HANDHOLE**

**TOTAL HEIGHT 11000 OR 13500**

**350 A/F**

**440 A/F**

POLE BASE PLATE (SEE DRAWING SP635-3.1.17)

**7370**

**7370**

**2' RISE**

**440 A/F**

**LARGE HANDHOLE**

2' RISE
## TYPE H POLE BASE PLATE

![Diagram of Type H Pole Base Plate]

### Parts List for Type H Signal Pole

<table>
<thead>
<tr>
<th>Part</th>
<th>Ministry Stock Number</th>
<th>Mass (kg)</th>
</tr>
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<tbody>
<tr>
<td>TYPE [H] POLE SHAFT</td>
<td>SN2077</td>
<td>870</td>
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<tr>
<td>TYPE [H1] SIGN ARM (LENGTH VARIES)</td>
<td>SN2099</td>
<td>73 PER METRE</td>
</tr>
<tr>
<td>TYPE [H2] SIGN ARM (LENGTH VARIES)</td>
<td>SN2100</td>
<td>86 PER METRE</td>
</tr>
<tr>
<td>TYPE [3.63H] LUMINAIRE ARM EXTENSION - 3.63m</td>
<td>SN2078</td>
<td>118</td>
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<td>TYPE [1.13H] LUMINAIRE ARM EXTENSION - 1.13m</td>
<td>SN2079</td>
<td>36</td>
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<tr>
<td>TYPE [2A] LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE [2C] LUMINAIRE ARM</td>
<td>SN1833</td>
<td>65</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1367</td>
<td>1.5</td>
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<td>TYPE 6 FLANGE COVER PLATE [6FCP]</td>
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<td>TYPE 7 FLANGE COVER PLATE [7FCP]</td>
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<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
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</table>

* [ ] I.D. LABEL ON POLE

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**NOT TO SCALE**

**Type H Sign Pole Installation Details**

<table>
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<tr>
<th>Date</th>
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<th>Specification Drawing No.</th>
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<td>30/09/93</td>
<td>E.L. (Signature on File)</td>
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</tbody>
</table>

**Chief Highway Engineer**

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**BC MoT**

2016

635 (211 of 278)
SECTION 635  ELECTRICAL AND SIGNING

**TYPE H POLE BOLT KIT (SN2092)**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
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<tbody>
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<td>A</td>
<td>4</td>
<td>5/8&quot; x 2.5&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>8</td>
<td>1 1/2&quot; x 5&quot; LONG BOLT, NUT AND WASHER.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>1&quot; NUT AND WASHER</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HANDHOLE COVER WITH 2-3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>F</td>
<td>8</td>
<td>PLASTIC NUT COVERS FOR 1 1/2&quot; NUTS.</td>
</tr>
<tr>
<td>G</td>
<td>8</td>
<td>LEVELING SHIMS</td>
</tr>
</tbody>
</table>

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325. GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6

**NOT TO SCALE**

**TYPE H SIGN POLE INSTALLATION DETAILS**

<table>
<thead>
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<th>Date</th>
<th>Revision</th>
<th>Description</th>
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<td>30/09/93</td>
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Chief Highway Engineer

**BC MoT**

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SECTION 635  ELECTRICAL AND SIGNING

SEE DRAWINGS SP635-3.3.3 TO 3.3.6 FOR PLYWOOD OR SHEET ALUMINUM SIGN MOUNTING DETAILS AND DRAWINGS SP635-3.3.11 TO 3.3.17 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.

TYPE 1 SIGN ARM INCLUDING 4-5/8" x 3" LONG BOLTS, 8 NUTS AND 8 FLAT WASHERS

SIGN OUTLINE (MAX 2400 WIDE)

LEVEL
LUMINAIRE (TYPICAL)
60# x 180 TENDN

TYPE 2A LUMINAIRE ARM

120 A/F

120 A/F

TYPE 1 FLANGE

TYPE 1 FLANGES

TYPES 0.25L & 1.75L LUMINAIRE ARM EXTENSIONS

TYPE 3 FLANGE

220 A/F

220 A/F

LARGE HANDHOLE

TOTAL HEIGHTS - 6500 OR 11000

TYPE 5 SHAFT

LARGE HANDHOLE

TYPE 5 SHAFT

SIGN OUTLINE

2' RISE

100 (TYPICAL)

LENGTH VARIES (MAX 1200]

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWING SP635-3.1.21 FOR BOLT KITS AND POLE ASSEMBLY DETAILS.
3. SEE DRAWING SP635-3.1.20 FOR BASE PLATE AND PARTS LIST.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TYPE S SIGN POLE INSTALLATION DETAILS

SPECIFICATION DRAWING No.
SP635-3.1.19

Date Approved
14/11/03 D.N. (Signature on File)
Chief Engineer

No. Revision Date
F
E
D
C
B
A SHEET ALUMINUM SIGN ADDED APR 05

BC MoT 2016 635 (213 of 278)
### PARTS LIST FOR TYPE S SIGN POLE

<table>
<thead>
<tr>
<th>PART</th>
<th>MINISTRY STOCK NUMBER</th>
<th>MASS (kg)</th>
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<tr>
<td>TYPE 5 POLE SHAFT</td>
<td>SN3152</td>
<td>385</td>
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<tr>
<td>TYPE L SIGN ARM [LSA] LENGTH VARIES</td>
<td>SN2095</td>
<td>20 PER METRE</td>
</tr>
<tr>
<td>TYPE L SIGN ARM [1.2LSA] 1.2m LONG</td>
<td>SN2093</td>
<td>24</td>
</tr>
<tr>
<td>TYPE LB SIGN ARM AND BRACKETS</td>
<td>SN2096</td>
<td>100</td>
</tr>
<tr>
<td>TYPE 5SS SIGN ARM EXTENSION – LENGTH VARIES</td>
<td>SN3090</td>
<td>45 PER METRE</td>
</tr>
<tr>
<td>TYPE 3SS SIGN ARM EXTENSION – 3.0m</td>
<td>SN3093</td>
<td>135</td>
</tr>
<tr>
<td>TYPE 4SS SIGN ARM EXTENSION – 4.0m</td>
<td>SN3094</td>
<td>180</td>
</tr>
<tr>
<td>TYPE 6SS SIGN ARM EXTENSION – 6.0m</td>
<td>SN3095</td>
<td>225</td>
</tr>
<tr>
<td>TYPE 1.75L LUMINAIRE ARM EXTENSION – 1.75m</td>
<td>SN2083</td>
<td>29</td>
</tr>
<tr>
<td>TYPE 0.25L LUMINAIRE ARM EXTENSION – 0.25m</td>
<td>SN2064</td>
<td>10</td>
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<tr>
<td>TYPE 2A LUMINAIRE ARM</td>
<td>SN1832</td>
<td>35</td>
</tr>
<tr>
<td>TYPE 1 FLANGE COVER PLATE [1FCP]</td>
<td>SN1367</td>
<td>1.5</td>
</tr>
<tr>
<td>TYPE 5 FLANGE COVER PLATE [5FCP]</td>
<td>SN1368</td>
<td>3</td>
</tr>
<tr>
<td>TYPE 3 FLANGE COVER PLATE [3FCP]</td>
<td>SN2084</td>
<td>4</td>
</tr>
<tr>
<td>POST TOP TENON [PTT]</td>
<td>SN1831</td>
<td>5</td>
</tr>
</tbody>
</table>

* [ ] I.D. LABEL ON POLE

---

**NOT TO SCALE**

---

**TYPE S SIGN POLE INSTALLATION DETAILS**

<table>
<thead>
<tr>
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<td>SP635–3.1.20</td>
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635 (214 of 278) 2016 BC MoT
TYPE LB SIGN ARM AND BRACKETS
NOT SHOWN (SEE DRAWINGS SP635–3.3.1 AND 3.3.2)

TYPE 1 FLANGE COVER PLATE (SN1387)
4–5/8" x 2 1/2" LONG BOLTS, 4 NUTS AND 8 WASHERS SUPPLIED WITH ARM

TYPE 1 FLANGES

SEE NOTE 6

TYPE 2A LUMINAIRE ARM

POST TOP TENON (SN1831)

TYPE 3 FLANGE COVER PLATE (SN2084)

RUN ALL WIRING THROUGH HOLE IN CONDUCTOR SUPPORT BAR AND TY-RAPE TO REDUCE STRAIN

TYPE S POLE BOLT KIT (SN1790S)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>5/8&quot; x 2 1/2&quot; LONG BOLT, 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>B</td>
<td>6</td>
<td>1&quot; x 4&quot; LONG BOLT, NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>NUT AND WASHER FOR 1&quot; BOLT</td>
</tr>
<tr>
<td>D</td>
<td>2</td>
<td>LARGE HAND HOLE COVER WITH 2–3/8&quot; x 1&quot; LONG BOLTS AND 2 WASHERS.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/8&quot; x 1 1/4&quot; LONG BONDING BOLT WITH 1 NUT AND 2 WASHERS.</td>
</tr>
<tr>
<td>G</td>
<td>1</td>
<td>PLASTIC END CAP</td>
</tr>
<tr>
<td>H</td>
<td>4</td>
<td>LEVELLING SHIMS</td>
</tr>
</tbody>
</table>

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POLE SHAFT SHALL BE INSTALLED PLUMB.
3. ALL SHAFTS, ARMS AND EXTENSIONS SHALL BE SUPPLIED WITH A GALVANIZED FINISH.
4. APPLY GREASE TO ANCHOR BOLT THREADS.
5. TOUCH UP ANY SCRATCHES IN GALVANIZED SURFACES WITH COLD GALVANIZING COMPOUND.
6. BOLT, WASHERS, AND SINGLE NUT SHALL CONFORM TO ASTM A-325, GRADE 5 BOLTS WITH THE FOLLOWING SPECIFICATION MAY BE SUBSTITUTED: 5/8" DIAMETER, 3" LENGTH, 2 WASHERS, AND 2 NUTS. CONNECTION INSTALLATION TO BE IN ACCORDANCE WITH THE "TURN-OF-NUT" METHOD SPECIFIED IN CSA S6-06 CLAUSE 10.24.6.6

POLE ASSEMBLY DETAIL

DYWIDAG LOCKNUT

DYWIDAG NUTS AND WASHERS ARE SUPPLIED WITH ANCHOR BOLT CAGE

1" DYWIDAG ANCHOR BOLTS IN CASE.

CONCRETE BASE

MAXIMUM 4 SHIMS PER BOLT

TYPE S POLE SIGN POLE

INSTALL ANTI-SEIZE LUBRICANT ON BOLT THREADS

NOT TO SCALE

Ministry of Transportation

<table>
<thead>
<tr>
<th>No.</th>
<th>Revision</th>
<th>Date</th>
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<tbody>
<tr>
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<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A</td>
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</tbody>
</table>

A TYPE 1 & ARM FLANGE BOLTS CHANGED TO A325 DEC 10

BC MoT 2016

635 (215 of 278)
SECTION 635  ELECTRICAL AND SIGNING

DRILL HOLES IN SIGN TO SUIT MOUNTING BOLTS. LOCATE HOLES AWAY FROM SIGN MESSAGE WHERE POSSIBLE.

INSTALL BOTTOM OF SIGN LEVEL TO COMPENSATE FOR RISE IN POLE ARM

GALVANIZED STEEL POLE ARM

STREET NAME

G-70 SIGN (300mm HIGH) OR G-70X AND D-70 SIGNS (400mm HIGH). EXACT TYPE OF SIGN SHALL BE AS SHOWN ON THE PLANS OR AS DIRECTED BY THE MINISTRY REPRESENTATIVE.

EQUALLY SPACE BOLTS (TYPICAL)

MAXIMUM 400

SIGN WIDTH NUMBER OF BOLTS
900 WIDE 3
1200 WIDE 4
1500 WIDE 5
1800 WIDE 6
2100 WIDE 7

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. POSITION SIGN ON POLE ARM AS INDICATED ON THE PLANS OR AS DIRECTED BY THE MINISTRY REPRESENTATIVE.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

OVERHEAD STREETNAME SIGN INSTALLATION DETAILS (ON SIGNAL POLE ARMS)

Date Approved
30/09/93  E.L. (Signature on File)

Chief Highway Engineer

BC MoT 2016 635 (217 of 278)
SECTION 635  ELECTRICAL AND SIGNING

3/8" x 1 1/2" LONG BOLT, NUT, 2 FLATWASHERS AND NYLON WASHER. (PART OF SN1660B) TYPICAL 2 LOCATIONS.

FLATWASHER (TYPICAL)

NYLON WASHER (TYPICAL)

GALVANIZED STEEL BRACKET (SN1660B)

BOLT, 2 WASHERS, JAM NUT & NUT. (PART OF SN1660B)

TYPES L OR M SIGNAL ARMS

MOUNT PLUMBIZER AS PER DRAWINGS SP635-2.3.4 & -2.3.5

PLUMBIZER (SN1690B)

SIDE VIEW

MAXIMUM SIGN SIZE = 750 X 750

NOTES
1. SEE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. AIM AS DIRECTED BY THE MINISTRY REPRESENTATIVE.

NOT TO SCALE

SMALL OVERHEAD SIGN INSTALLATION DETAILS (ON TYPE L & M SIGNAL POLES)

No.  Revision  Date
F
E
D
C  NYLOCK NUT REMOVED, NUT ADDED  AUG 98
B  REFERENCED DWG Nos. REVISED  DEC 98
A  PLUMBIZER BOLTING REVISED  AUG 98

Date  Approved  SPECIFICATION
18/11/94  E.L. (Signature on File)  DRAWING No.

SP635-3.2.2

Chief Highway Engineer

BC MoT
NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGNS AS DIRECTED BY THE MINISTRY REPRESENTATIVE.
3. "SN" DENOTES MINISTRY STOCK NUMBER.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

MAXIMUM SIGN SIZE = 750 X 750
SECTION 635  ELECTRICAL AND SIGNING

'S' BOLT

TYPES 3A, 3C, 3D, OR 3E SIGNAL ARMS

SPRING CUSHION MID
SIGN HANGER (SN1703A)

ADJUST AND TIGHTEN
PIVOT BOLTS SO SIGN
IS VERTICAL

BACKER BAR
PART OF SN1703A

SIGN BRACKET
(PART OF SN1703A)

DRILL HOLES IN
SIGN TO SUIT
(TYPICAL 4 LOCATIONS)

MAXIMUM SIGN SIZE =
750 X 750

ELEVATION

SPRING CUSHION MID
SIGN HANGER (SN1703A)

'U' BOLT, LOCKNUTS AND
LOCK WASHER (PART OF SN1703A)

JAM NUT
(PART OF SN1703A)
TYPICAL 4 LOCATIONS

NUT
(PART OF SN1703A)
TYPICAL 4 LOCATIONS

3/8" X 2" LONG BOLT
(TYPICAL 2 LOCATIONS)

10 x 25
SLOTTED HOLES

75

457
550

72.5

54.5

38

190

10 x 25
SLOTTED HOLES

CAST ALUMINUM

SIGN BRACKET

SIDE VIEW

1. SEE STANDARD SPECIFICATIONS & SPECIAL
PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGNS AS DIRECTED BY THE
MINISTRY REPRESENTATIVE.
3. "SN" DENOTES MINISTRY STOCK NUMBER.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
OTHERWISE NOTED.

NOT TO SCALE

SMALL OVERHEAD SIGN INSTALLATION
DETAILS (ON TYPE 3 SIGNAL ARMS)

Date  Approved

30/09/93 E.L. (Signature on File)

Chief Highway Engineer

SPECIFICATION
DRAWING No.
SP635-3.2.4

No.  Revision  Date
E  D  C

NYLOCK NUT REMOVED. NUT ADDED AUG 98

SIGN BOLTING TO BRACKET MODIFIED AUG 95

A GENERAL REVISION AUG 94

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SECTION 635  ELECTRICAL AND SIGNING

END HANGER (SN1698)

RETAINING WASHER (PART OF SN1698)

LOCK WASHER (PART OF SN1698)

NUT (PART OF SN1698)

LOCKING BOLTS (PART OF SN1698)
TIGHTEN BOLTS AFTER HANGER IS MOUNTED ON DAIVT ARM.

60# POLE TENON

TYPES 3A, 3C, 3D OR 3E SIGNAL ARMS

ADJUST AND TIGHTEN PIVOT BOLTS SO SIGN IS VERTICAL.

RUBBER GASKET (PART OF SN1698)

LEVEL

75

450

250 (TYPICAL)

(ELEVATION)

END HANGER

50# HOLE SUPPLIED IN CHANNEL

3/8" x 1 1/2" LONG BOLTS, NUTS, FLAT WASHERS AND NYLON WASHERS (TYPICAL 16 LOCATIONS) PART OF SN1687

900(W) x 1200(H) PLYWOOD OR SHEET ALUMINUM SIGN (TYPICAL)

100 x 50 x 6.5 x 850 LONG ALUMINUM CHANNEL (TYPICAL 2 LOCATIONS) SN1687

SIDE VIEW

MAXIMUM SIGN SIZE = 1200 X 900

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGN AS DIRECTED BY THE MINISTRY REPRESENTATIVE.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

BC MoT 2016 635 (221 of 278)
SECTION 635  ELECTRICAL AND SIGNING

ELEVATION

900(W) x 1200(H) PLYWOOD OR SHEET ALUMINUM SIGN (TYPICAL)

100 x 50 x 6.5 x 850 LONG ALUMINUM CHANNEL (TYPICAL 2 LOCATIONS) SN1687

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. AIM SIGN AS DIRECTED BY THE MINISTRY REPRESENTATIVE.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

MAXIMUM SIGN SIZE = 1200 X 900

2-WAY SMALL OVERHEAD SIGN INSTALLATION DETAILS (FOR TYPE 3 AND L SIGNAL ARMS)

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SECTION 635  ELECTRICAL AND SIGNING

REAR VIEW

TYPE LB SIGN MOUNTING KIT (SN2096)

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>TYPE LB GALVANIZED SIGN ARM</td>
</tr>
<tr>
<td>B</td>
<td>1</td>
<td>550 x 1000 GALVANIZED SIGN SUPPORT MOUNTING PLATE</td>
</tr>
<tr>
<td>C</td>
<td>16</td>
<td>3/8&quot; x 1 1/2&quot; LONG BOLT, NUT, 2 FLATWASHERS, LOCK WASHER AND NYLON WASHER.</td>
</tr>
<tr>
<td>D</td>
<td>1</td>
<td>SIGN LUMINAIRE PIPE BRACKET</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>PLASTIC END CAP</td>
</tr>
<tr>
<td>F</td>
<td>1</td>
<td>PIPE MOUNTING CLAMP</td>
</tr>
<tr>
<td>G</td>
<td>4</td>
<td>1/2&quot; x 1 1/4&quot; LONG BOLT, FLAT WASHER AND LOCK WASHER</td>
</tr>
<tr>
<td>H</td>
<td>2</td>
<td>2350 LONG GALVANIZED HORIZONTAL SIGN SUPPORTS</td>
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<tr>
<td>I</td>
<td>4</td>
<td>1/2&quot; x 1 1/2&quot; LONG BOLT, NUT, 2 FLAT WASHERS AND LOCK WASHER</td>
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<tr>
<td>J</td>
<td>4</td>
<td>5/8&quot; x 3&quot; LONG BOLT, 2 NUTS AND 2 FLAT WASHERS</td>
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SIGN LUMINAIRE SHALL BE USED ONLY WHEN SPECIFICALLY NOTED ON THE DESIGN DRAWINGS

SEE DRAWING SP635–3.3.2 FOR NOTES

NOT TO SCALE

LARGE OVERHEAD GUIDE SIGN INSTALLATION DETAILS
(UPTO 1500 X 3000 – PLYWOOD & 1220 X 2440 SHEET ALUMINUM)

BC MoT 2016

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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. 'SN' DENOTES MINISTRY STOCK NUMBER.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

SEE DRAWING SP635-3.3.1 FOR ADDITIONAL DETAILS
NOT TO SCALE

LARGE OVERHEAD PLYWOOD GUIDE SIGN INSTALLATION DETAILS
(UP TO 1500 X 3000 - PLYWOOD & 1220 X 2440 - SHEET ALUMINUM)

<table>
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<td>APR 05</td>
<td>SHEET ALUMINUM SIGN ADDED</td>
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<tr>
<td>E</td>
<td></td>
<td>SEPT 00</td>
<td>SIGN LUMINAIRE NOTE ADDED</td>
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<tr>
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<td>NOV 98</td>
<td>SIGN LUMINAIRE TYPE C CHANGED TO TYPE A</td>
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<tr>
<td>C</td>
<td></td>
<td>DEC 96</td>
<td>SIGN LUMINAIRE &amp; MOUNTING REVISED DEC 96</td>
</tr>
<tr>
<td>B</td>
<td></td>
<td>AUG 95</td>
<td>LUMINAIRE CHANGED &amp; J.B. ADDED AUG 95</td>
</tr>
<tr>
<td>A</td>
<td></td>
<td>AUG 94</td>
<td>GENERAL REVISION</td>
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Date    Specification         Approval
30/09/93 SP635-3.3.2 E.L. (Signature on File)

Chief Highway Engineer

BC MoT
SIGN LUMINARIES SHALL BE USED ONLY WHEN SPECIFICALLY NOTED ON THE DESIGN DRAWINGS

GALVANIZED VERTICAL ANGLE IRON (LENGTH TO SUIT)
TYPICAL (SN2112 FOR 100 x 75 ANGLE IRON AND Sn2113 FOR 150 x 100 ANGLE IRON. USE 100 x 75 FOR SIGNS UP TO 1500 HIGH AND 150 x 100 FOR SIGNS OVER 1500 HIGH)

GALVANIZED SIGN MOUNTING CLAMP (TYPICAL)
SN2103 FOR L ARMS, SN2103A FOR L1/L2 ARMS,
SN2104 FOR M1/M2 ARMS, SN2105 FOR H1/H2 ARMS.

MAXIMUM 2400 WIDE

END CAP

MAXIMUM 1200

LEVEL (TYPICAL)

PLUMB

175

LEVEL

VARIES

2" RISE IN ARM

JUNCTION BOX (SEE DRAWING SP635-3.3.19)
WHERE SPECIFIED SIGN LUMINAIRE SHALL BE MOUNTED ON THE TOP OF SIGN
GALVANIZED HORIZONTAL SIGN SUPPORT (LENGTH TO SUIT)
TYPICAL (SN2114)
TYRAP CABLE TO ARM EVERY 600
PLYWOOD OR SHEET ALUMINUM SIGN

REAR ELEVATION

SIGN LUMINAIRE

SIGN LUMINAIRE PIPE BRACKET

NOTE:
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. A SKETCH DETAILING THE EXACT SPACING OF VERTICAL ANGLE IRONS AND HORIZONTAL SIGN SUPPORTS WILL BE SUPPLIED WITH SIGN BRACKET ASSEMBLY.
3. NUMBER OF SIGN LUMINARIES MAY VARY.
4. "SN" DENOTES MINISTRY STOCK NUMBER.
5. SIGN LUMINAIRE, PIPE CLAMP AND CABLE ARE NOT REQUIRED FOR NON-ILLUMINATED SIGN.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

LARGE OVERHEAD PLYWOOD GUIDE SIGN INSTALLATION DETAILS (UP TO 2400 WIDE SIGNS)

BC MoT 2016 635 (225 of 278)
SIGN LUMINAIRE SHALL BE USED ONLY WHEN SPECIFICALLY NOTED ON THE DESIGN DRAWINGS

GALVANIZED VERTICAL ANGLE IRON (LENGTH TO SUIT)
TYPICAL (SN2112 FOR 100 X 75 ANGLE IRON AND SN2113 FOR 150 X 100 ANGLE IRON, USE 100 X 75 FOR SIGNS UP TO 1800 HIGH AND 150 X 100 FOR SIGNS OVER 1800 HIGH)

SIGN LIGHTING WIRING (TYPICAL)
TYPE L, L1/L2, M1/M2 OR H1/H2 GALVANIZED SIGN ARMS

MAXIMUM 600

100 (TYPICAL)
LEVEL (TYPICAL)

2" RISE IN ARM

WHERE SPECIFIED SIGN LUMINAIRE SHALL BE MOUNTED ON THE TOP OF SIGN

GALVANIZED SIGN LUMINAIRE MOUNTING CLAMP (TYPICAL)

TYRIP CABLE TO ARM EVERY 600

GALVANIZED SIGN MOUNTING CLAMP (TYPICAL) SN2103 FOR L ARMS, SN2103A FOR L1/L2 ARMS, SN2104 FOR M1/M2 ARMS, SN2105 FOR H1/H2 ARMS.

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. A SKETCH DETAILING THE EXACT SPACING OF VERTICAL ANGLE IRONS AND HORIZONTAL SIGN SUPPORTS WILL BE SUPPLIED WITH SIGN BRACKET ASSEMBLY.
3. NUMBER OF SIGN LUMINAIRE MAY VARY.
4. 'SN' DENOTES MINISTRY STOCK NUMBER.
5. SIGN LUMINAIRE, PIPE CLAMP AND CABLE ARE NOT REQUIRED FOR NON-ILLUMINATED SIGN.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TOTAL MASS
SIGNBOARD = 10 kg/m²

SEE DRAWING SP635-3.3.18 FOR SIGN LIGHTING DETAILS.

LARGE OVERHEAD PLYWOOD GUIDE SIGN INSTALLATION DETAILS (2500 TO 3600 WIDE SIGNS)

DATE: 30/09/93
E.L. (Signature on File) CHIEF HIGHWAY ENGINEER

635 (226 of 278)
SIGN LUMINAIRES SHALL BE USED ONLY WHEN SPECIFICALLY NOTED ON THE DESIGN DRAWINGS

GALVANIZED VERTICAL ANGLE IRON (LENGTH TO SUIT) TYPICAL (SN2112 FOR 100 x 75 ANGLE IRON AND SN2113 FOR 150 x 100 ANGLE IRON. USE 100 x 75 FOR SIGNS UP TO 1800 HIGH AND 150 x 100 FOR SIGNS OVER 1800 HIGH)

SIGN LIGHTING WIRING (TYPICAL)
TYPE M1/M2 OR H1/H2
GALVANIZED SIGN ARMS
MAXIMUM 4800 WIDE

MAXIMUM 600
100 (TYPICAL)
LEVEL (TYPICAL)

WHERE SPECIFIED SIGN LUMINAIRE SHALL BE MOUNTED ON THE TOP OF SIGN
GALVANIZED SIGN LUMINAIRE MOUNTING CLAMP (TYPICAL)
TYRAP CABLE TO ARM EVERY 600
GALVANIZED SIGN MOUNTING CLAMP (TYPICAL) SN2104 FOR M1/M2 ARMS AND SN2105 FOR H1/H2 ARMS.

REAR ELEVATION

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. A SKETCH DETAILING THE EXACT SPACING OF VERTICAL ANGLE IRONS AND HORIZONTAL SIGN SUPPORTS WILL BE SUPPLIED WITH SIGN BRACKET ASSEMBLY.
3. NUMBER OF SIGN LUMINAIRES MAY VARY.
4. 'SN' DENOTES MINISTRY STOCK NUMBER.
5. SIGN LUMINAIRE, PIPE CLAMP AND CABLE ARE NOT REQUIRED FOR NON-ILLUMINATED SIGN.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

TOTAL MASS
SIGNBOARD = 10 kg/m²

SEE DRAWING SP635–3.3.18 FOR SIGN LIGHTING DETAILS.

LARGE OVERHEAD PLYWOOD GUIDE SIGN INSTALLATION DETAILS (3700 TO 4800 WIDE SIGNS)

Date  Approved  SPECIFICATION DRAWING No.
30/09/93  E.L. (Signature on File)  SP635–3.3.5

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SECTION 635  ELECTRICAL AND SIGNING

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CALVANIZED VERTICAL ANGLE IRONS,
SN2112 FOR 100 x 75 ANGLE IRON
SN2113 FOR 150 x 100 ANGLE IRON
(USE 100 x 75 FOR SIGNS UP TO
1800 HIGH AND 150 x 100 FOR SIGNS
OVER 1800 HIGH).

CALVANIZED SIGN
MOUNTING CLAMP
SN2103 FOR L ARMS
SN2103A FOR L1/L2 ARMS
SN2104 FOR M1/M2 ARMS
SN2105 FOR H1/H2 ARMS

3/8" x 1 1/2" LONG BOLT, NUT AND
WASHERS (PART OF SN2114) TYPICAL

NYLON WASHER AGAINST PLYWOOD
SIGN FACE (PART OF SN2114) TYPICAL

5/8" x 2 1/2" LONG BOLT, NUT,
2 FLATWASHERS AND LOCK WASHER
(SUPPLIED WITH CLAMP)

SLOTTED HOLES FOR MAXIMUM
ADJUSTMENT

8 SIDED FOR L, L1/L2
AND M1/M2 ARMS
12 SIDED FOR H1/H2 ARM

5/8" (LENGTH VARIES)
BOLT, NUT, 2 FLATWASHERS
AND LOCK WASHER.
(SUPPLIED WITH CLAMP)

SLOTTED HOLES

CALVANIZED HORIZONTAL SIGN
SUPPORT (SN2114)

PLYWOOD SIGN

SIGN BRACKET ASSEMBLY
SIDE VIEW

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

NOT TO SCALE

LARGE OVERHEAD PLYWOOD GUIDE SIGN
ASSEMBLY DETAILS

Date Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION
DRAWING No.
SP635–3.3.6

Chief Highway Engineer

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

EXTRUDED ALUMINUM ADVANCE WARNING SIGN
DRILL 2–11/16" HOLES FOR SIGNAL HEAD MOUNTING BOLTS
FLAT WASHER
NUT

DRILL HOLE IN SIGNAL HEAD TO SUIT BULLET HUB.
LOCK NUT
DRILL 38\( \frac{3}{8} \)" HOLE FOR BULLET HUB.
LOCATE HOLE TO AVOID CONFLICT WITH BULLET HUB, LAMP SOCKET IN SIGNAL HEAD & SIGN EXTRUSION

SIGNAL HEAD MOUNTING DETAIL

WIRING DIAGRAM

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. SEE DRAWINGS SP635–3.3.9 & −3.3.10 FOR PARTS LISTS.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM ADVANCE WARNING SIGN INSTALLATION DETAILS

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</tr>
<tr>
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<td></td>
<td></td>
</tr>
<tr>
<td>D</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td></td>
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<tr>
<td>B</td>
<td>SIGN CHANGED TO ALUMINUM EXTRUDED AUG 95</td>
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30/09/93 E.L. (Signature on File)

SPECIFICATION DRAWING No.

SP635–3.3.8

635 (230 of 278)  2016  BC MoT
TRAFFIC SIGNAL ADVANCE WARNING SIGN

TRAFFIC SIGNAL ADVANCE WARNING SIGN KIT (SN17B3D)

<table>
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<tr>
<th>ITEM</th>
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<tr>
<td>A</td>
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<td>8&quot; SIGNAL HEAD SECTION C/W YELLOW LENS, LAMP AND COWL VISOR</td>
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<td>TRAFFIC SIGNAL EXTRUDED ALUMINUM ADVANCE WARNING SIGN BOARD</td>
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<tr>
<td>C</td>
<td>2</td>
<td>3/8&quot; x 1 1/2&quot; LONG STAINLESS STEEL HEX HEAD BOLT, NUT, 2 FLAT WASHERS AND 1 LOCKWASHER</td>
</tr>
<tr>
<td>D</td>
<td>1</td>
<td>150 x 150 x 100 PVC J.B.</td>
</tr>
<tr>
<td>E</td>
<td>1</td>
<td>3/4&quot; INSULATED CHASE NIPPLE, LOCKNUT AND FLAT WASHER</td>
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<td>2</td>
<td>FINIAL</td>
</tr>
<tr>
<td>G</td>
<td>4</td>
<td>1/2&quot; BULLET HUB AND 90' STRAIN RELIEF CONNECTOR AND LOCKNUT</td>
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<tr>
<td>H</td>
<td>5</td>
<td>LARGE TY-RAP</td>
</tr>
<tr>
<td>I</td>
<td>7m</td>
<td>3c No. 14 S.O.W. CABLE</td>
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SEE DRAWING SP635-3.3.8 FOR NOTES

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM TRAFFIC SIGNAL ADVANCE WARNING SIGN INSTALLATION DETAILS

Date: 30/09/93 E.L. (Signature on File)  
Chief Highway Engineer

BC MoT 2016 635 (231 of 278)
SIGN LUMINAIRES SHALL BE USED ONLY WHEN SPECIFICALLY NOTED ON THE DESIGN DRAWINGS

ALUMINUM 'T' SECTION (SUPPLIED WITH SIGN) SEE DRAWINGS SP635-3.3.14 TO -3.3.17

SIGN LUMINAIRE CLAMP (TYPICAL)

SIGN CLAMP (TYPICAL)

SOW CABLE (TYPICAL)

END CAP

SIGN ARM

JUNCTION BOX (SEE DRAWING SP635-3.3.20 FOR MOUNTING DETAILS)

EXTRUDED ALUMINUM SIGN (SIZE VARIES)

'J' CLIP SUPPLIED WITH SIGN (SEE DRAWINGS SP635-3.3.16 AND -3.3.17)

REFER TO THE PLANS FOR SIGN LUMINAIRE Wattage AND Aiming ANGLE (TYPICAL)

SIGN LUMINAIRE PIPE BRACKET (TYPICAL)

SEE DRAWING SP635-3.3.12 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM GUIDE SIGN ASSEMBLY DETAILS

Date Approved
15/11/95 M.C. (Signature on File)

SPECIFICATION DRAWING No.
SP635-3.3.11

BC MoT 2016 635 (233 of 278)
SECTION 635  ELECTRICAL AND SIGNING

TOTAL MASS
EACH EXTRUDED ALUMINUM SIGN SECTION = 4 kg/m

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. NUMBER OF SIGN LUMINAIRES MAY VARY.
3. 'SN' DENOTES MINISTRY STOCK NUMBER.
4. FUSE SIGN LUMINAIRES IN POLE HANDHOLE.
5. SIGN LUMINAIRE, MOUNTING PIPE, CLAMP AND CABLE IS NOT REQUIRED FOR NON-ILLUMINATED SIGN.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM GUIDE SIGN INSTALLATION DETAILS

Date  Approved  Specification Drawing No.
21/11/94  E.L. (Signature on File)  SP635–3.3.12

BC MoT
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<th>TYPICAL SIGN WIDTH</th>
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<td>510- 1220 1220 1220 1220 1220 510</td>
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<td>800- 800 800 800 800 800-</td>
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SEE DRAWING SP635–3.3.12 FOR NOTES AND ADDITIONAL DETAILS

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM GUIDE SIGN INSTALLATION DETAILS

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<td>SP635–3.3.13</td>
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BC MoT 2016 635 (235 of 278)
SECTION 635  ELECTRICAL AND SIGNING

VERTICAL T-SECTIONS (102 x 102 x 9.5 ALUMINUM 6061-T6) SUPPLIED WITH SIGN

GALVANIZED SIGN MOUNTING CLAMP
SN2103 FOR L ARMS
SN2103A FOR L1/L2 ARMS
SN2104 FOR M1/M2 ARMS
SN2105 FOR H1/H2 ARMS

5/8"Ø (LENGTH VARIES) BOLT, NUT 2 FLAT WASHERS AND LOCK WASHER (SUPPLIED WITH CLAMP)
8 SIDED FOR L, L1/L2 AND M1/M2 ARMS
12 SIDED FOR H1/H2 ARM

SIGN BRACKET ASSEMBLY
SIDE VIEW

FIELD DRILL 14Ø HOLE FOR LOCKING BOLT AFTER T-SECTION IS INSTALLED ON CLAMP

ALUMINUM "T"-SECTION

"T"-SECTION HOLE DETAIL
(FOR L1/L2, M1/M2 & H1/H2 SIGN ARMS)

SIGN LIGHTING NOT SHOWN. SEE DRAWING SP635-3.3.18 FOR SIGN LIGHTING DETAILS.

' T ' -SECTION SLOT DETAIL
(FOR 1.2m(H) X 2.4m(W) SIGN ON L SIGN ARM)

LARGE OVERHEAD EXTRUDED ALUMINUM GUIDE SIGN ASSEMBLY DETAILS

SPECIFICATION
DRAWING No. SP635-3.3.14

Date 18/11/94
Approved E.L. (Signature on File)
Chief Highway Engineer

No.  F  E  D  C
Revision  C  B  A
Date  NOV 07  AUG 94  AUG 95

NOT TO SCALE
SECTION 635  ELECTRICAL AND SIGNING

TOP OF SIGN

3/8" BOLT (SEE DRAWINGS SP635-3.3.14 & -3.3.16)

CONNECTION BOLTS (TYPICAL)
SEE DRAWING SP635-3.3.16
FOR DETAILS

610

305 (TYPICAL AT EACH END)

BOTTOM OF SIGN

305 EXTRUDED SECTION

EXTRUDED SIGN SECTION (TYPICAL)

ALTERNATE "J" CLIPS ON EACH SIDE OF T-SECTION AS SHOWN.
ONE "J" CLIP PROVIDED AT TOP AND BOTTOM OF SIGN.

"J" CLIP (TYPICAL) SEE DRAWINGS SP635-3.3.16 & -3.3.17

REAR VIEW OF SIGN

SEE DRAWING SP635-3.3.12 FOR NOTES AND ADDITIONAL DETAILS.

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM GUIDE SIGN ASSEMBLY DETAILS

Date  Approved
18/11/94  E.L. (Signature on File)

SPECIFICATION
DRAWING No.
SP635-3.3.15

BC MoT  2016  635 (237 of 278)
"J" CLIPS (SUPPLIED WITH SIGN SECTION)  
SEE DRAWING SP635-3.3.17 FOR DETAILS (TYPICAL)

DRILL & TAP T-SECTION TO SUIT 3/8" BOLT  
(TYPICAL EACH T-SECTION SUPPORT)

SLOTTED HOLES SUPPLIED IN EXTRUDED ALUMINUM SECTIONS

CONNECT SIGN SECTIONS TOGETHER EVERY 6.10 (305 AT ENDS) WITH  
3/8" x 1" LONG STAINLESS STEEL JOINER BOLTS, NUTS AND FLATWASHERS.  
(SUPPLIED WITH SIGN SECTIONS)

ADJUST SIGN SECTIONS SO THAT SIGN MESSAGES LINE UP (TYPICAL)

102 x 102 x 9.5 ALUMINUM 6061-T6  
T-SECTION (SUPPLIED WITH SIGN)

TORQUE JOINER BOLTS AND "J" CLIPS TO 19 ft. lbs.

SEE DRAWING SP635-3.3.12 FOR NOTES AND ADDITIONAL DETAILS.

NOT TO SCALE

LARGE OVERHEAD EXTRUDED ALUMINUM GUIDE SIGN ASSEMBLY DETAILS

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AUG 96

18/11/94  E.L. (Signature on File)  SP635-3.3.16

Chief Highway Engineer

BC MoT 2016
**SECTION 635  ELECTRICAL AND SIGNING**

---

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

3. USE TYPE A 175W MV SIGN LUMINAIRES FOR ALL SIGNS UP TO 1.8m HIGH BY 3.0m WIDE. REFER TO THE PLANS FOR SIGN LUMINAIRES TYPE AND AIMING ANGLES FOR SIGNS LARGER THAN 1.8m HIGH BY 3.0m WIDE.

NOT TO SCALE

---

**SIGN LUMINAIRES SHALL BE USED ONLY WHEN SPECIFICALLY NOTED ON THE DESIGN DRAWINGS**

---

**LUMINAIRE MOUNTING CLAMP**

- 5/8" x 2" FLAT WASHERS
- LOCK WASHER (TYPICAL 2 LOCATIONS) SUPPLIED WITH CLAMP.
- SEE DRAWING SP635-3.3.19 FOR JUNCTION BOX MOUNTING.
- B SIDED FOR 'L', 'L1/L2', AND M1/M2 ARMS, 12 SIDED FOR 'H1/H2' ARM
- STRAP CABLE TO POLE ARM WITH UV COMPATIBLE TY-RAPS (TYPICAL EVERY 300)

---

**STRAY RELIEF CONNECTOR**

- GALVANIZED LUMINAIRE MOUNTING CLAMP
- SN2106 FOR L ARMS, SN2105A FOR L1/L2 ARMS
- SN2107 FOR M1/M2 ARMS, SN2108 FOR H1/H2 ARMS
- 1/2" x 2" LONG BOLTS, NUTS, FLAT WASHERS AND LOCK WASHERS SUPPLIED WITH CLAMPS.

---

**LUMINAIRE MOUNTING BRACKET**

- SMALL SN2109 & MEDIUM SN2110
- LUMINAIRE PIPE BRACKET 1200 & 1600 SN2111

---

**SIGN LUMINAIRES INSTALLATION DETAILS**

<table>
<thead>
<tr>
<th>LUMINAIRE TYPE AND WATTAGE</th>
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<td>TYPE A 250W MV</td>
<td>SN1783A</td>
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**LARGE OVERHEAD GUIDE SIGN**

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**SHEET OF DRAWING NO.**

**SPECIFICATION DRAWING No.**

**SP635-3.3.18**

---

**Date Approved**

30/09/93  E.L. (Signature on File)

**Chief Highway Engineer**

**2016 BC MoT**
J.B. MOUNTING DETAIL

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ‘SN’ DENOTES MINISTRY STOCK NUMBER.

3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE
SECTION 635  ELECTRICAL AND SIGNING

SPLOICE IN SIGN BOARD

'J' CLIPS (SUPPORTED WITH SIGN SECTION)
SEE DRAWING SP635-3.3.17 FOR DETAILS
(TYPICAL)

305 SECTION
(TYPICAL)

SLOTTED HOLES SUPPLIED
IN EXTRUDED ALUMINUM
SECTIONS

CONNECT SIGN SECTIONS
TOGETHER EVERY 8.10
(305 AT ENDS) WITH
3/8" x 1" LONG STAINLESS
STEEL JOINER BOLTS,
NUTS AND FLAT WASHERS.
(SUPPORTED WITH SIGN SECTIONS)

ADJUST SIGN SECTIONS
SO THAT SIGN MESSAGES
LINE UP (TYPICAL)

102 x 9.5 ALUMINUM FLAT BAR
(SUPPORTED WITH SIGN)

ASSEMBLY VIEW

TORQUE JOINER BOLTS AND
'J' CLIPS TO 19 ft. lbs.

SEE DRAWING SP635-3.3.12 FOR
NOTES AND ADDITIONAL DETAILS.

LARGE OVERHEAD EXTRUDED ALUMINUM
GUIDE SIGN FLAT BAR AT SPLICE DETAILS

NOT TO SCALE

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Date:
Approved:

SPECIFICATION
DRAWING No.

SP635-3.3.20

CHIEF HIGHWAY ENGINEER

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

**NOTES**
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

**CONCRETE BASE** (SEE DRAWINGS SP635-1.1.32 TO 1.1.34) TYPICAL

**REFERENCES**
- TWO LEG BREAKAWAY SIGN STRUCTURE INSTALLATION DETAIL
  - Date: 30/09/93
  - Approved: E.L. (Signature on File)
  - SPECIFICATION DRAWING No.: SP635-3.4.1
  - Chief Highway Engineer

**REFERENCES**
- SP635-3.4.7 & 3.4.8 FOR PLYWOOD SIGN MOUNTING DETAILS
- SP635-3.4.9 TO 3.4.12 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

THREE LEG BREAKAWAY SIGN STRUCTURE INSTALLATION DETAILS

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<td>AUG 98</td>
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<td>NOV 98</td>
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Date Approved: 30/09/93

E.L. (Signature on File)

Chief Highway Engineer

SPECIFICATION DRAWING No.

SP635—3.4.2

REFER TO MINISTRY ELECTRICAL & TRAFFIC ENGINEERING MANUAL FOR SIGN STRUCTURE LOADING TABLE.
SECTION 635  ELECTRICAL AND SIGNING

---

**ASSEMBLY DETAIL**

**SIDE VIEW**

- **W310 x 39 GALVANIZED STEEL COLUMNS**
- **LEG (SEE DRAWING SP635-3.4.3 FOR DETAILS)**
- **I.D. LABEL AND STOCK NUMBER (TYPICAL)**

**TORQUE 3/4" x 2" LONG BOLTS TO 282ft. lbs.**

---

**FUSE JOINT KIT (SN2166)**

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<th>DESCRIPTION</th>
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<td>3/4&quot; x 2&quot; LONG GALVANIZED BOLT, NUT, WASHER AND BEVELLED WASHER.</td>
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<td>CONNECTION PLATE</td>
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<td>C</td>
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<td>FUSE PLATE</td>
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<tr>
<td>D</td>
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<td>BRASS SHIMS</td>
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**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

---

**BREAKAWAY FUSE JOINT INSTALLATION DETAILS**

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Date: 30/09/93  E.L. (Signature on File)

SPECIFICATION DRAWING No.: SP635-3.4.4

Chief Highway Engineer: [Name]

---

BC MoT
SECTION 635
ELECTRICAL AND SIGNING

ASSEMBLY DETAIL
SIDE VIEW

TORQUE 3/4" φ x 2" LONG BOLTS TO 262 ft. lbs.

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<td>CONNECTION PLATE</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

BREAKAWAY CONNECTION JOINT INSTALLATION DETAILS (FOR PLYWOOD SIGN ONLY)

SPECIFICATION DRAWING No. SP635-3.4.5

BC MoT 2016 635 (247 of 278)
SECTION 635  ELECTRICAL AND SIGNING

1000 SUPPORT COLUMN
SN2170 (FOR PLYWOOD SIGNS)

1200 SUPPORT COLUMN
SN2171 (FOR PLYWOOD SIGNS)

1600 SUPPORT COLUMN
SN2172 (FOR PLYWOOD SIGNS)

2400 SUPPORT COLUMN
SN2173 (FOR PLYWOOD SIGNS)

SEE DRAWINGS SP635-3.4.7 AND -3.4.9 FOR COLUMN MASSES.

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. HOLES SHOWN ● ARE FOR FUSE OR CONNECTION PLATES ONLY
3. HOLES SHOWN ○ ARE FOR WOOD BATTENS ONLY
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

SUPPORT COLUMN FOR EXTRUDED ALUMINUM SIGNS

SCALE 1:20

BREAKEAWAY SIGN SUPPORT COLUMN DETAILS

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Date Approved
30/09/93 E.L. (Signature on File)

SPECIFICATION DRAWING No.
SP635-3.4.6

Chief Highway Engineer
**SECTION 635  ELECTRICAL AND SIGNING**

### COLUMNS

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<th>LENGTH</th>
<th>MASS (kg)</th>
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<td>SN2173</td>
<td>2400</td>
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**SIDES VIEW**

**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

**SIGN MOUNTING DETAILS**

**ON BREAKAWAY SIGN STRUCTURE**

<table>
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**NOT TO SCALE**

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<td>B</td>
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<td>APR 05</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

SIGN MOUNTING DETAILS
ON BREAKAWAY SIGN STRUCTURE

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Chief Highway Engineer
### COLUMNS

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WHERE CUTTING COLUMN COAT EDGE WITH COLD GALVANIZING COMPOUND.

EXTRUDED ALUMINUM SIGN SECTION (305 HIGH)

CONNECTION BOLTS (SUPPLIED WITH SIGN)
SEE DRAWINGS SP635-3.4.10 TO 3.4.12 FOR DETAILS (TYPICAL)

TOTAL MASS
EACH EXTRUDED ALUMINUM SIGN SECTION = 4 kg/m

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

EXTRUDED ALUMINUM SIGN MOUNTING DETAILS ON BREAKAWAY SIGN STRUCTURE

DATE: 18/11/94
APPROVED: E.L. (Signature on File)

CHIEF HIGHWAY ENGINEER

NEW DRAWING NUMBER: OCT 97

BC MoT 2016 635 (251 of 278)
SECTION 635  ELECTRICAL AND SIGNING

305 (TYPICAL AT EACH END)

610

TOP OF SIGN

610

BOTTOM OF SIGN

305 EXTRUDED SECTION

EXTRUDED SIGN SECTION (TYPICAL)

ALTERNATE "U" CLIPS ON EACH SIDE OF T-SECTION AS SHOWN.
ONE "U" CLIP PROVIDED AT TOP AND BOTTOM OF SIGN.

"U" CLIP (TYPICAL) SEE DRAWINGS SP635-3.4.11 & 3.4.12

BREAKAWAY SIGN COLUMN

REAR VIEW OF SIGN

SEE DRAWING SP635-3.4.9 FOR NOTES AND ADDITIONAL DETAILS.

NOT TO SCALE

EXTRUDED ALUMINUM SIGN MOUNTING DETAILS ON BREAKAWAY SIGN STRUCTURE

<table>
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<th>Date</th>
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<td>AUG 95</td>
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18/11/94 E.L. (Signature on File)

Chief Highway Engineer

SPECIFICATION
DRAWING No.

SP635-3.4.10

635 (252 of 278)  2016  BC MoT
'J' CLIPS (SUPPLIED WITH SIGN SECTION)
SEE DRAWING SP635-3.4.12 FOR DETAILS
(TYPICAL)

ADJUST SIGN SECTIONS
SO THAT SIGN MESSAGES
LINE UP (TYPICAL)

SLOTTED HOLES SUPPLIED
IN EXTRUDED ALUMINUM
SECTIONS

CONNECT SIGN SECTIONS
TOGETHER EVERY 610
(305 AT ENDS) WITH
3/8" x 1" LONG
STAINLESS STEEL JOINER
BOLTS, NUTS AND
FLATWASHERS (SUPPLIED
WITH SIGN SECTIONS)

BREAKAWAY SIGN
COLUMN

ASSEMBLY VIEW

TORQUE JOINER BOLTS AND
'J' CLIPS TO 19 ft. lbs.

SEE DRAWING SP635-3.4.9 FOR
NOTES AND ADDITIONAL DETAILS.

EXTRUDED ALUMINUM SIGN MOUNTING
DETAILS ON BREAKAWAY SIGN STRUCTURE

BC MoT 2016 635 (253 of 278)
SECTION 635  ELECTRICAL AND SIGNING

EXTRUDED ALUMINUM SIGN SECTION

‘J’ CUP BOLT
(SUPPLIED WITH SIGN SECTION)

‘J’ CUP AND NUT
(SUPPLIED WITH SIGN SECTION)

BREAKAWAY SIGN COLUMN

ASSEMBLY VIEW

TORQUE JOINER BOLTS AND
‘J’ CLIPS TO 19 ft. lbs.

SEE DRAWING SP635–3.4.9 FOR
NOTES AND ADDITIONAL DETAILS.

EXTRUDED ALUMINUM SIGN MOUNTING
DETAILS ON BREAKAWAY SIGN STRUCTURE

A NEW DRAWING NUMBER  OCT 97

CHIEF HIGHWAY ENGINEER

18/11/94  E.L. (Signature on File)

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

SIGN(s) SHALL NOT OVERHANG ONTO ROADWAY OR SHOULDER

FOR PLYWOOD SIGNS ONLY
PAINT GREEN TO MATCH THE BACK OF SIGN (NON-PRESSURE TREATED POSTS ONLY)

SIGNS SHALL NOT EXCEED 1260 IN WIDTH ON A SINGLE POST. WHERE WIDER THAN 1260 USE MULTIPLE POSTS

6"x6" SQUARE WOOD SIGN POST EXCEPT WHERE SIGNS ARE 300x300 OR SMALLER OR W-54 SIGNS USE 4"x4" POST.

DRILL 2"# BREAKAWAY HOLE FOR 6" POST ONLY

APPLY WOOD PRESERVATIVE TO WOOD POST BELOW FINISHED GRADE (NON-PRESSURE TREATED POST ONLY)

WHERE INSTALLING SIGN POST IN MEDIANS OR ISLANDS USE GALVANIZED STEEL SLEEVE FOR EASY POST REPLACEMENT

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

SINGLE WOOD POST SIGN STRUCTURE INSTALLATION DETAILS

<table>
<thead>
<tr>
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<th>Revision</th>
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<tbody>
<tr>
<td>F</td>
<td>REF. TO NON-PRESSURE TREATED POSTS</td>
<td>APR 05</td>
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<tr>
<td>E</td>
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<td>D</td>
<td>PAINTING NOTE REVISED</td>
<td>NOV 98</td>
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<tr>
<td>C</td>
<td>REDRAWN &amp; SIGN MOUNTING HEIGHTS REVISED</td>
<td>DEC 98</td>
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<tr>
<td>B</td>
<td>MOUNTING HEIGHT &amp; MAX. SIGN WIDTH REVISED</td>
<td>AUG 95</td>
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</table>

DATE: 30/09/93  E.L. (Signature on File)  CHIEF HIGHWAY ENGINEER

SPECIFICATION DRAWING NO.  SP635-3.5.1

MAXIMUM SIGN WIDTH 1200

POST EMBEDMENT DEPTH

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<th>POST SIZE</th>
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REFER TO MINISTRY ELECTRICAL & TRAFFIC ENGINEERING MANUAL FOR SIGN STRUCTURE LOADING TABLE
SECTION 635  ELECTRICAL AND SIGNING

WIDTH (W) VARIES (TYPICAL WIDTHS OF ALUMINUM EXTRUDED SIGNS ARE AS SHOWN ON DRAWING SP635-3.3.13)

SEE DRAWINGS SP635-3.5.4 & 3.5.5 FOR SHEET ALUMINUM & PLYWOOD SIGN MOUNTING DETAILS. SEE DRAWINGS SP635-3.5.6 TO 3.5.9 FOR EXTRUDED ALUMINUM SIGN MOUNTING DETAILS.

HEIGHT VARIES

W
5

3W
5

W
5

2000 (SEE NOTE 3)

OFFSET (SEE NOTE 3)

EDGE OF PAVEMENT

MINIMUM 6" x 6" WOOD POST

REAR ELEVATION

EMBEDMENT DEPTH

<table>
<thead>
<tr>
<th>POST SIZE</th>
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</thead>
<tbody>
<tr>
<td>6&quot; x 6&quot;</td>
<td>1600</td>
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<tr>
<td>8&quot; x 8&quot;</td>
<td>2000</td>
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<td>10&quot; x 10&quot;</td>
<td>2200</td>
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REFER TO MINISTRY ELECTRICAL & TRAFFIC ENGINEERING MANUAL FOR SIGN STRUCTURE LOADING TABLE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

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<td>APR 05</td>
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<td>AUG 98</td>
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<td>B</td>
<td>SIGN OFFSET REUSED &amp; TYPP. SIGN WIDTH SHOWN</td>
<td>AUG 95</td>
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<td>A</td>
<td>GENERAL REVISION</td>
<td>AUG 94</td>
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</table>

POST SIGN STRUCTURE INSTALLATION DETAIL (TWO POST)

Date: 30/09/93
Approved: E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING NO.: SP635-3.5.2

635 (256 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

WIDTH (W) VARIES
(TYPICAL WIDTHS OF ALUMINUM
EXTRUDED SIGNS ARE AS
SHOWN ON DRAWING SP635-3.3.13)

SEE DRAWINGS SP635-3.5.4 & 3.5.5
FOR SHEET ALUMINUM & PLYWOOD
SIGN MOUNTING DETAILS SEE DRAWINGS
SP635-3.5.6 TO 3.5.9 FOR EXTRUDED
ALUMINUM SIGN MOUNTING DETAILS.

HEIGHT VARIES

W
6

2W
6

2W
6

W
6

2000
(SEE
NOTE 3)

OFFSET
(SEE NOTE 3)

EDGES
OF
PAVEMENT

MINIMUM 6" x 6" WOOD POST

REAR ELEVATION

EMBEDMENT DEPTH

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REFER TO MINISTRY ELECTRICAL &
TRAFFIC ENGINEERING MANUAL FOR
SIGN STRUCTURE LOADING TABLE

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES
   NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS
   & PAVEMENT MARKINGS.

NOT TO SCALE

POST SIGN STRUCTURE
INSTALLATION DETAILS (THREE POST)

Date
30/09/93
Approved
E.L. (Signature on File)
Chief Highway Engineer

BC MoT
2016
635 (257 of 278)
**SECTION 635**  ELECTRICAL AND SIGNING

**BREAKAWAY HOLE SIZE TABLE**

<table>
<thead>
<tr>
<th>WOOD POST SIZE</th>
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<td>3&quot;</td>
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**NOTES**

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

---

635 (258 of 278) 2016 BC MoT
SECTION 635  ELECTRICAL AND SIGNING

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

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<td>GENERAL REVISION</td>
<td>AUG 94</td>
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TOTAL MASS
SIGNBOARD = 10 kg/m²

SIGN INSTALLATION
DETAILS ON WOOD POSTS

SPECIFICATION
DRAWING NO.
SP635–3.5.5

BC MoT
2016
635 (259 of 278)
SECTION 635  ELECTRICAL AND SIGNING

MOUNTING BOLTS (SEE DRAWING SP635-3.5.8 FOR DETAILS)

EXTRUDED ALUMINUM SIGN SECTION (305mm HIGH)

EXTRUDED ALUMINUM SIGN

CONNECTION BOLTS (SUPPLIED WITH SIGN) SEE DRAWINGS SP635-3.5.7 TO 3.5.9 FOR DETAILS (TYPICAL)

2-ALUMINUM ANGLE SIGN MOUNTING BRACKETS PER POST (SUPPLIED WITH SIGN) SEE DRAWINGS SP635-3.5.7 TO 3.5.9 FOR DETAILS

EQUALLY SPACED (MAXIMUM 305)

PAINT WHITE

10

162 (TYPICAL TOP & BOTTOM)

2000 ABOVE FINISHED PAVEMENT (SEE NOTE 3)

WOOD POST (SIZE VARIES)

DRILL BREAKAWAY HOLE (SEE TABLE FOR HOLE SIZE)

FINISHED GRADE

SIDE VIEW

BREAKAWAY HOLE SIZE TABLE

<table>
<thead>
<tr>
<th>WOOD POST SIZE</th>
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<td>3&quot;</td>
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NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

EXTRUDED ALUMINUM SIGN INSTALLATION DETAILS ON WOOD POSTS

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TOTAL MASS
EACH EXTRUDED ALUMINUM SIGN SECTION = 4 kg/m

SPECIFICATION DRAWING No.
SP635-3.5.6
SECTION 635  ELECTRICAL AND SIGNING

75 x 51 x 5 ALUMINUM 6061-T6 ANGLE (LENGTH TO SUIT) TYPICAL

'J' CLIPS (SUPPLIED WITH SIGN SECTION) SEE DRAWING SP635-3.5.9 FOR DETAILS (TYPICAL)

ADJUST SIGN SECTIONS SO THAT SIGN MESSAGES LINE UP (TYPICAL)

305 SECTION (TYPICAL)

SLOTTED HOLES SUPPLIED IN EXTRUDED ALUMINUM SECTIONS

CONNECT SIGN SECTIONS TOGETHER EVERY 610 (305 AT ENDS) WITH 3/8" x 1" LONG STAINLESS STEEL JOINER BOLTS, NUTS AND FLATWASHERS (SUPPLIED WITH SIGN SECTIONS)

3/8" x 2 1/2" LONG GALVANIZED STEEL HEX HEAD LAG BOLT (TYPICAL)

GALVANIZED STEEL FLAT WASHER (TYPICAL)

MAXIMUM 182 (TYPICAL TOP AND BOTTOM)

EQUALLY SPACED (MAXIMUM 305)

WOOD POST (SIZE VARIES)

DRILL 12# HOLES TO SUIT

ASSEMBLY VIEW

TORQUE JOINER BOLTS AND 'J' CLIPS TO 19 ft. lbs.

NOT TO SCALE

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<td>18/11/94</td>
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EXTRUDED ALUMINUM SIGN INSTALLATION DETAILS ON WOOD POST

Date Approved SPECIFICATION DRAWING NO.

18/11/94 E.L. (Signature on File) SP635-3.5.8

Chief Highway Engineer

635 (262 of 278) 2016}

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

EXTRUDED ALUMINUM SIGN SECTION

‘J’ CLIP BOLT (SUPPLIED WITH SIGN SECTION)

‘J’ CLIP AND NUT (SUPPLIED WITH SIGN SECTION)

ALUMINUM ANGLE (SEE DRAWING SP635–3.5.8 FOR DETAILS)

ASSEMBLY VIEW

TORQUE JOINER BOLTS AND ‘J’ CLIPS TO 19 ft. lbs.

SEE DRAWING SP635–3.5.6 FOR NOTES AND ADDITIONAL DETAILS.

EXTRUDED ALUMINUM SIGN INSTALLATION DETAILS ON WOOD POST

DATE

18/11/94

E.L. (Signature on File)

Chief Highway Engineer

SPECIFICATION DRAWING No.

SP635–3.5.9

NOT TO SCALE

No.  Revision  Date

F

E

D

C

B

A

BC MoT 2016 635 (263 of 278)
SECTION 635  ELECTRICAL AND SIGNING

<table>
<thead>
<tr>
<th>SIGN HEIGHT</th>
<th>NUMBER OF BOLTS</th>
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<td>UP TO 750 HIGH</td>
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SIGN(S) SHALL NOT OVERHANG ONTO ROADWAY OR SHOULDER

SIGNS SHALL NOT EXCEED 1260 IN WIDTH ON A SINGLE POST. WHERE WIDER THAN 1260 USE MULTIPLE POSTS. DIRECT BURIED SIGNS SHALL NOT EXCEED 900 IN WIDTH AND 1200 IN HEIGHT

1. 3/8" (U.N.C.) HEX HEAD BOLT, (LENGTH TO SUIT) 2 WASHERS AND 1 NUT.

2. 1-1/2" (O.D.) 1 3/4" (O.D.)

3. 2" (O.D.) OR 2 1/4" (O.D.)

PERFORATED SQUARE GALVANIZED STEEL TUBING

PERFORATED SQUARE STEEL TUBING INNER SLEEVE FOR ALL POSTS EXCEPT 2 1/4" O.D. (SEE DRAWING SP635-3.8.3 FOR DETAILS)

10

VARIEST

PLUMB

DIRECT BURIAL

OFFSET

SEE NOTES AT LEFT

SIDE VIEW

7/16" HOLES AT 1 CENTRE TO CENTRE

PLYWOOD OR SHEET ALUMINUM SIGN

SHEET ALUMINUM SIGNS SUPPLIED WITH PRE-DRILLED HOLES

REAR ELEVATION

1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

ALL NUTS, BOLTS AND WASHERS SHALL BE STAINLESS STEEL

REFER TO MINISTRY ELECTRICAL & TRAFFIC ENGINEERING MANUAL FOR SIGN STRUCTURE LOADING TABLE

PERFORATED SQUARE GALVANIZED STEEL SIGN POST INSTALLATION DETAIL (ONE POST)

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SP635-3.6.1

635 (264 of 278)

2016

BC MoT
SECTION 635  ELECTRICAL AND SIGNING

ELEVATION

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. ALL BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL.
4. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

REFER TO MINISTRY ELECTRICAL & TRAFFIC ENGINEERING MANUAL FOR SIGN STRUCTURE LOADING TABLE

PERFORATED SQUARE GALVANIZED STEEL SIGN POST INSTALLATION DETAIL (TWO POST)

CHIEF HIGHWAY ENGINEER

BC MoT 2016 635 (265 of 278)
2 1/4" O.D. PERFORATED SQUARE GALVANIZED STEEL TUBING SIGN POSTS DO NOT REQUIRE DOUBLE SLEEVE

USE INNER SLEEVE 1 1/2" O.D., 1 3/4" O.D. OR 2" O.D. PERFORATED SQUARE GALVANIZED STEEL TUBING SIGN POST

PERFORATED GALVANIZED SQUARE STEEL TUBING INNER SLEEVE (SEE DRAWING SP635-1.1.35 FOR SIZES)

3/8" (U.N.C.) HEX HEAD BOLT (LENGTH TO SUIT), 2 WASHERS AND 1 NUT.

SLEEVE IN CONCRETE BASE (SEE DRAWING SP635-1.1.35 FOR DETAILS)

TOP OF CONCRETE

TYPE a, b OR c CONCRETE BASE (SEE DRAWING SP635-1.1.44)

PERFORATED SQUARE GALVANIZED STEEL SIGN POST INSTALLATION DETAIL

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

ALL NUTS, BOLTS AND WASHERS SHALL BE STAINLESS STEEL

NOT TO SCALE

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18/11/94  E.L. (Signature on File)  Chief Highway Engineer

SPECIFICATION DRAWING No.

SP635-3.6.3
BOLT SIGN AND BATTEN TO LEG WITH 3/8" (U.N.C.) HEX HEAD BOLT (LENGTH TO SUIT), 2 FLAT WASHERS, NYLON WASHER AND 1 NUT. (TYPICAL 4 LOCATIONS)

INSTALL LEVEL (TYPICAL)

FLAT WASHER (TYPICAL)

NYLON WASHER (TYPICAL)

PERFORATED SQUARE GALVANIZED STEEL TUBING BATTEN (SIZE TO MATCH LEG)

SIDE VIEW

BOLT SIGN TO BATTENS EVERY 300± (TYPICAL)

1/4 (H)

1/2 (H)

1/4 (H)

HEIGHT MAXIMUM 1500

INSTALL ADDITIONAL BATTEN WHEN SIGN IS OVER 810mm IN HEIGHT

LEG

BATTEN

ELEVATION

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

ALL NUTS, BOLTS AND WASHERS SHALL BE STAINLESS STEEL

SIGN MOUNTING DETAILS ON PERFORATED SQUARE GALVANIZED STEEL TWO POST SIGN STRUCTURE

DATE
18/11/94

APR 05

E.L. SIGNATURE ON FILE

SP635–3.6.4

BC MoT 2016
635 (267 of 278)
SECTION 635  ELECTRICAL AND SIGNING

TOP OF EXIT TAB SHALL BE LEVEL WITH TOP OF SIGN

EXIT TAB - 1500 WIDE FOR SINGLE DIGIT EXIT NUMBER
1800 WIDE FOR DOUBLE DIGIT NUMBER
2100 WIDE FOR TRIPLE DIGIT NUMBER

500
700

EXIT TAB

BOLTS

50 (TYPICAL AT BOTH ENDS)
EQUALLY SPACED AT APPROX. 280

SIGN MESSAGE

FRONT ELEVATION

DRILL HOLES TO SUIT (TYPICAL)

NYLON WASHER (TYPICAL)

STAINLESS STEEL FLAT WASHER (TYPICAL)

3/8" STAINLESS STEEL (LENGTH TO SUIT) (TYPICAL)

200

50mm (TYPICAL)

SHEET ALUMINUM OR PLYWOOD EXIT TAB

STAINLESS STEEL FLAT WASHER (TYPICAL)

STAINLESS STEEL LOCK WASHER (TYPICAL)

STAINLESS STEEL NUT (TYPICAL)

SIGN FACE

SIGN

SIDE VIEW

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

NOT TO SCALE

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SECTION 635  ELECTRICAL AND SIGNING

EXIT TAB - 1830 WIDE FOR SINGLE DIGIT EXIT NUMBER
2135 WIDE FOR DOUBLE DIGIT NUMBER
2440 WIDE FOR TRIPLE DIGIT NUMBER

SIGN MESSAGE

FRONT ELEVATION

CONNECT SIGN SECTIONS TOGETHER EVERY 610 (152 TO 305 AT BOTH ENDS)
WITH 3/8" x 1" LONG STAINLESS STEEL JOINER BOLTS, NUTS AND WASHERS.
(SUPPLIED WITH SIGN SECTIONS)

SIDE VIEW

EXTRUDED ALUMINUM
EXIT TAB

TOP OF SIGN

EXTRUDED ALUMINUM
SIGN

ALUMINUM 'T' SECTION

EXTRUDED ALUMINUM
EXIT TAB SECTIONS
(610mm HIGH)

EXTRUDED ALUMINUM
SIGN

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS
   FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS
   OTHERWISE NOTED.

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A TAB WIDTHS & END HOLE SPACINGS REVISED AUG 95

EXTRUDED ALUMINUM EXIT TAB
MOUNTING DETAILS

Date
18/11/94

Approved
E.L. (Signature on File)

SPECIFICATION
DRAWING No.
SP635–3.7.2

BC MoT
2016
635 (269 of 278)
SECTION 635  ELECTRICAL AND SIGNING

* ADJUST SPACING TO SUIT VERTICAL SIGN SUPPORT T-SECTIONS

1830, 2135 OR 2440 WIDE

W * 5
3W * 5
W * 5

102 x 102 x 9.5 x 1300 LONG ALUMINUM 6061-T6 T-SECTION (SUPPLIED WITH TAB)

‘J’ CLIP (SEE DRAWINGS SP635-3.3.16 AND 3.3.17) (SUPPLIED WITH TAB)

CONNECTION BOLTS (TYPICAL)
SEE DRAWING SP635-3.7.2 FOR DETAILS (SUPPLIED WITH TAB)

REAR VIEW OF SIGN

SEE DRAWING SP635-3.7.2 FOR NOTES AND ADDITIONAL DETAILS.

NOT TO SCALE

EXTRUDED ALUMINUM EXIT TAB MOUNTING DETAILS

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Date  Approved  SPECIFICATION
18/11/94  E.L.  (Signature on File)  SP635-3.7.3

Chief Highway Engineer

BRITISH COLUMBIA Ministry of Transportation

BC MoT
SIGN MOUNTING Clamp (GLOBE FOUNDRIES LTD. TYPE HSI-2 3/8 or APPROVED ALTERNATE). ALL BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL. FOR NUMBER OF CLAMPS SEE DETAIL RIGHT.

PLYWOOD OR ALUMINUM SIGNS
PREDRILLED HOLES IN ALUMINUM SIGN

SIGN MOUNTING Heights VARY (SEE NOTE 4)

INSTALL BREAKAWAY STYLE COUPLING IF WARRANTED BY CLEAR ZONE REQUIREMENTS

OFFSET (SEE NOTE 4)

ROADWAY

IN CONCRETE SIDEWALK OR MEDIAN ONLY

PLASTIC CAP

CONCRETE SIDEWALK

BACKFILL HOLE WITH CONCRETE

MANTAIN HOLE FOR DRAINAGE

CORE DRILL 200mm X 375mm DEEP HOLE IN CONCRETE SIDEWALK. INSTALL PIPE SLEEVE IN CONCRETE. TROWEL FINISH TOP OF CONCRETE FLUSH WITH FINISHED GRADE.

STEEL PIPE SLEEVE

MAXIMUM SIGN WIDTH

915

SIGN HEIGHT NUMBER OF BOLTS

UP TO 750 HIGH 2

751 TO 1260 HIGH 3

REFER TO MINISTRY ELECTRICAL & TRAFFIC ENGINEERING MANUAL FOR SIGN STRUCTURE LOADING TABLE

2 3/8" (O.D.) ASTM A-53 GRADE B SCHEDULE 40 GALVANIZED STEEL PIPE (LENGTH OF PIPE VARIES TO SUIT SIGN)

WHERE INSTALLED IN GRAVEL SHOULDER OR ASPHALT ISLANDS, INSTALL POST ON CONCRETE BASE AS PER DRAWING SP635-1.1.36

NOTED
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

3. CONCRETE SHALL HAVE A MINIMUM STRENGTH OF 30MPa PRIOR TO POST INSTALLATION.

4. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

No. Revision Date
A GENERAL REVISION AUG 94
B SIGN MOUNTING HEIGHT REVISED DEC 96
C MOUNTING HEIGHTS & OFFSETS REFERED THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS NOV 98
D MAXIMUM SIGN WIDTH REVISED BREAKAWAY COUPLING NOTE ADDED APR 05

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SECTION 635  ELECTRICAL AND SIGNING

SIGN MOUNTING DETAILS

1/2" (U.N.C.) x 1 1/4" LONG STAINLESS STEEL HEX HEAD BOLT

RETAP THREADS AFTER GALVANIZING

2 1/2" (I.D.) ASTM A-53 GRADE B SCHEDULE 40 PIPE SLEEVE

HOT DIP GALVANIZE AFTER ADDING NUT AND HOLES

1/4"-20 x 3 1/2" LONG BOLT AND NUT (STAINLESS STEEL)
DRILL PIPE TO SUIT

GALVANIZED PIPE SLEEVE DETAIL

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

ROUND STEEL SIGN POST INSTALLATION DETAILS

Date  Approved  SPECIFICATION
-----  ---------  DRAWING No.
18/11/94  E.L. (Signature on File)  SP635-3.8.2
SECTION 635  ELECTRICAL AND SIGNING

SIGN MOUNTING CLAMP (GLOBE FOUNDRIES LTD. TYPE HSI-2 3/8 OR APPROVED ALTERNATE), ALL BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL FOR NUMBER OF CLAMPS SEE DETAIL BELOW.

PLASTIC CAP

SHroud ALUMINUM OR PLYWOOD SIGN

PREDRILLED HOLES IN ALUMINUM SIGN

2 3/8" (O.D.) ASTM A-53 GRADE B SCHEDULE 40 GALVANIZED STEEL PIPE (LENGTH VARIES TO SUIT SIGN & MOUNTING HEIGHT)

PLASTIC CAP (SUPPLIED WITH BARRIER STAND)

3/8" x 1" LONG BOLT AND NUT (STAINLESS STEEL) TYPICAL 3 LOCATIONS ON EACH CLAMP

CLAMP AND BOLTS

PIPE

NYLON WASHER

STAINLESS STEEL FLAT WASHER (TYPICAL)

2 3/4" x 400mm LONG GALVANIZED READY ROD AND 2 GALVANIZED NUTS, (SUPPLIED WITH BARRIER STAND)

CUT ROD FLUSH WITH NUTS

CONCRETE MEDIAN BARRIER (810 HIGH) OR CONCRETE ROADSIDE BARRIER (690 HIGH)

SIGN MOUNTING DETAILS

LOCKING BOLT (SUPPLIED WITH BARRIER STAND)

BARRIER SIGN STAND (SN2180) FOR CONCRETE MEDIAN BARRIER (25kg)

BARRIER SIGN STAND (SN2181) FOR CONCRETE ROADSIDE BARRIER (21kg)

SEE RECOGNIZED PRODUCT BOOK

SLOTTED HOLES

SIGN MOUNTING HEIGHTS VARY (SEE NOTE 3)

NOTE:
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

NOT TO SCALE

ROUND STEEL SIGN POST ON BARRIER SIGN STAND INSTALLATION DETAILS

SIGN HEIGHT | NUMBER OF BOLTS
---|---
UP TO 750 HIGH | 2
751 TO 1260 HIGH | 3

3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

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SECTION 635  ELECTRICAL AND SIGNING

DRILL AND TAP POLE TO SUIT. COAT HOLES WITH COLD GALVANIZING COMPOUND. (TYPICAL)

SHEET ALUMINUM SIGN
NYLON WASHER AGAINST SIGN FACE. (TYPICAL)
STAINLESS STEEL WASHER (TYPICAL)
3/8"# (U.N.C.) x 1" LONG STAINLESS STEEL HEX HEAD BOLT. (TYPICAL) SEE TABLE ABOVE

MAXIMUM 1-750W x 900H SIGN PER POLE (0.675m²)
OF SIGN AREA

50

OPTIONAL TAB
MAXIMUM 1-750W x 300H SIGN PER POLE (0.225m²)
OF SIGN AREA

CONTACT MINISTRY MANAGER, ELECTRICAL SERVICES FOR APPROVAL PRIOR TO INSTALLING SIGN

SIGN MOUNTING BY BOLTING

SIGN MOUNTING BY BANDING

INSTALL BANDING WITH BANDIT TOOL

ELEVATION

SIGN MOUNTING HEIGHTS VARY (SEE NOTE 3)

ROADWAY

CONTACT MINISTRY MANAGER, ELECTRICAL SERVICES FOR APPROVAL PRIOR TO INSTALLING SIGN

NOTES
1. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
3. MOUNTING HEIGHTS & OFFSETS SHALL FALL WITHIN THE RANGES NOTED IN THE MINISTRY MANUAL OF STANDARD TRAFFIC SIGNS & PAVEMENT MARKINGS.

NOT TO SCALE

635 (274 of 278) 2016 BC MoT
NOTES
1. SEE THE MINISTRY'S "STANDARD TRAFFIC SIGNS AND PAVEMENT MARKING MANUAL" TABLE 7.4 FOR DELINEATOR SPACING ON HORIZONTAL CURVES.

2. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.

3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

4. POST PLACED A MINIMUM OF 1.0 m TO A MAXIMUM OF 3.6 m FROM EDGE OF TRAVELLED LANE.

NOT TO SCALE

WOOD DELINEATOR POST INSTALLATION DETAILS

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Date: 30/09/93  E.L. (Signature on File)  Chief Highway Engineer

SPECIFICATION DRAWING No.  SP635-3.10.1
BOLT W-055 REFLECTOR UNIT TO POST WITH 3/8" x 2 3/4" LONG STAINLESS HEX HEAD BOLT, NUT, NYLON WASHER AND 2 FLAT WASHERS AGAINST SIGN FACE.
(TYPICAL 2 LOCATIONS)

2" O.D. GALVANIZED PERFORATED SQUARE STEEL TUBING.

EDGE OF PAVEMENT

600 NORMAL
(SEE NOTE 4)

PAVEMENT

3/8" x 2 3/4" LONG STAINLESS STEEL HEX HEAD BOLT, NUT AND WASHERS.

1 3/4" O.D. GALVANIZED PERFORATED SQUARE STEEL TUBING, DIRECT BURY OR CONCRETE BASE AS PER SP635-1.1.35

NOTES
1. SEE THE MINISTRY'S "STANDARD TRAFFIC SIGNS AND PAVEMENT MARKING MANUAL" TABLE 7.4 FOR DELINEATOR SPACING ON HORIZONTAL CURVES.
2. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. POST PLACED A MINIMUM OF 1.0 m TO A MAXIMUM OF 3.6 m FROM EDGE OF TRAVELLED LANE.

NOT TO SCALE

PERFORATED SQUARE STEEL TUBING DELINEATOR POST INSTALLATION DETAILS

Date: 18/11/94  E.L. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING No.
SP635-3.10.2

635 (276 of 278) 2016 BC MoT
ASSEMBLY DETAIL

NOTES
1. NUMBER, COLOUR, SIZE AND SHAPE OF REFLECTORS VARY. SEE THE MINISTRY'S PAVEMENT MARKING MANUAL (JUNE 94 ISSUE) FOR MORE INFORMATION.
2. DELINEATOR MANUFACTURER MUST MEET MINISTRY APPROVAL.
3. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
4. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
5. INSTALL REFLECTOR ON LUMINAIRE POLE (OR SIMILAR) IF DELINEATOR TO BE POSITIONED WITHIN 5m OF POLE (OR SIMILAR).

PLASTIC DELINEATOR INSTALLATION ON POLE

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SPECIFICATION DRAWING No. SP635–3.10.3

Date Approved
30/09/93 E.L. (Signature on File)
Chief Highway Engineer

BC MoT 2016 635 (277 of 278)
SECTION 635  ELECTRICAL AND SIGNING

MIN. 225cm² REFLECTOR PRISMATIC LENS SHEETING
OR EQUIVALENT Rₐ

100mm FLEXIBLE MARKER POST
(COLOUR – WHITE)

PUSH-DOWN METAL SPIKE
INSTALL AS PER MANUFACTURER’S RECOMMENDATIONS

OR MINIMUM
225 cm² REFLECTOR PRISMATIC LENS SHEETING OR EQUIVALENT Rₐ

W—055

NOTES
1. SEE THE MINISTRY’S “STANDARD TRAFFIC SIGNS AND PAVEMENT MARKING MANUAL” TABLE 7.4 FOR DELINEATOR SPACING ON HORIZONTAL CURVES.
2. SEE STANDARD SPECIFICATIONS & SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
3. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
4. POST PLACED A MINIMUM OF 1.0 m TO A MAXIMUM OF 3.6 m FROM EDGE OF TRAVELLED LANE.

FLEXIBLE DELINEATOR POST INSTALLATION DETAILS

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Date Approved
20/04/05
D.N. (Signature on File)
Chief Highway Engineer

SPECIFICATION DRAWING No.
SP635—3.10.4

BC MoT
SECTION 700
WILDLIFE EXCLUSION FENCING

DESCRIPTION

700.01 Scope – This Section covers the construction of wildlife exclusion fencing with galvanized wire mesh, pressure treated wood poles and/or galvanized metal posts, one-way gates, lockable human access gates and double swing gates and, with reference to Drawings of the SP700 series, is intended to specify acceptable standards and some optional features as may be required by the Special Provisions.

Alternative construction may be called for by the Drawings, the Special Provisions or instructions of the Ministry Representative, and alternative methods may be acceptable upon submission to the Ministry Representative.

MATERIALS

700.10 Post Type – Posts may be wood or steel, except that:

Steel posts shall be used:
- where it is not possible to attain the required embedment for wood posts, such as where bedrock or boulders obstruct the post hole;
- on ground slopes exceeding 1.5 horizontal to 1 vertical (34°);
- in wetlands, in areas frequently under water, or in areas of soft organic soils; and
- where it is determined that wood posts are unsuitable for the existing ground conditions, topography or other environmental factors.

700.11 Wood Posts – Wood posts shall be straight peeled jack pine or lodgepole pine 4300 mm long with a minimum tip diameter of 150 mm and a maximum butt diameter of 200 mm. The bottoms of the wood posts must be tapered to a rounded end for driveability. Round wood posts shall be treated in accordance with CSA O80-97, and in particular, CSA O80.5-97 Preservative Treatment of Posts by Pressure Processes. Sawn timber posts and members shall be treated for ground contact in accordance with CSA O80-97, and in particular, CSA O80.2-97 Preservative Treatment of Lumber, Timber, Bridge Ties and Mine Ties by Pressure Processes.

700.12 Preservative Treatment for Protecting Field Cut Wood and Bolt Holes – Field cuts and bolt holes shall be protected in accordance with AWPA Standard M4. The colour of the preservative treatment used for protecting field cut wood and bolt holes shall match the original preservative treatment colour, where possible.

700.13 Steel Posts – Where steel posts are located in wetlands, in areas frequently under water, or in areas of soft organic soils, they shall conform to ASTM-A-53-89a, Schedule 80, or equivalent; hot dipped galvanized to the requirements of CAN/CSA G164M Table 1. Otherwise, steel posts shall conform to ASTM-A-53-89a, Schedule 40, or equivalent; hot dipped galvanized to the requirements of CAN/CSA G164M Table 1.

The steel posts will not have an outside diameter less than 73 mm. The length of steel posts may vary between 3560 mm and 4500 mm according to installation conditions as shown on the Drawings.

Upon approval by the Ministry Representative, short steel posts may be lengthened, by a maximum of 1000 mm, by a welded extension. All welds shall be inspected by the Ministry Representative. Welds will be ground as necessary to achieve a smooth, bare metal surface and immediately covered with two coats of zinc rich coating as per SS 700.14

700.14 Touch-up Treatment for Galvanized Metal Surfaces – Touch-up treatment for damaged galvanizing of steel posts and braces shall be two coats of an organic, zinc rich paint on a thoroughly cleaned surface.

700.15 Fabric – The fence fabric will be 2.44 m (8 ft) high with 150 mm (6 in) horizontal and graduated vertical spacing, 12.5 gauge high tensile wire with a twisted friction type joint at each horizontal/vertical contact point. The fence fabric will have a minimum of 20 horizontal wires, with graduated vertical spacing ranging from 7.62 cm (3 inches) at the bottom to 17.78 cm (7 inches) at the top. The fence material will be galvanized to a retention of not less than Class 3 coating, 240 g/m². The horizontal wires will have a minimum tensile strength of 1234 MPa (179 ksi).

700.15.01 Fence Fabric in Confined Locations – Where space limitations do not permit the handling of the full 2.44 m (8 ft) section of fence, it will be permissible, where approved by the Ministry Representative, to use two, 1.22 m (4 ft) sections of fencing. These sections will be connected by galvanized steel compression hog rings every 150 mm or joined longitudinally with a continuous 3 mm (11 gauge) galvanized wire woven through the mesh and wrapped every 150 mm.
SECTION 700

WILDLIFE EXCLUSION FENCING

700.16 One-Way Gates – Gates shown on the Drawings shall be of the prefabricated type indicated on Drawings SP700-12.1 to SP700-12.6 and as specified in SS 316.11 and/or in the Special Provisions. The one-way gates must be test assembled in shop, adjusted and lubricated to swing freely without binding, and quietly shut from any position.

700.16.01 One-Way Gate Tines – Tines shall be fabricated from AISI 4140 high tensile steel to avoid animals or people bending them. Subsequent to cold-bending the tines, and prior to hot-dipped galvanizing, the material shall be heat treated and stress relieved to achieve a Rockwell C Hardness (HRC) value of 30-35. The vertical gap between sections of tines must not exceed 200 mm. The horizontal gap between the left and right sections of tines of the one-way gates must not exceed 100 mm.

All metal in one-way gates must be galvanized. Acid bath treatment of the tines prior to galvanization shall be controlled to minimize potential weakening of welds.

700.17 Lockable Human Access Gates – Gates shown on the Drawings shall be of the prefabricated type indicated on Drawings SP700-14.1 to SP700-14.2. The lockable human access gates must be adjusted and lubricated to swing and shut freely without binding in the field. Lock assemblies must be adjusted to work in the field.

700.18 Double Swing Gates – Gates shown on the Drawings shall be of the prefabricated type indicated on Drawings SP700-13.1 to SP700-13.2. The human access gates must be adjusted and lubricated to swing and shut freely without binding in the field. Lock assemblies must be adjusted to work in the field.

CONSTRUCTION

700.20 Provision of Fencing – Fencing shall be carried out at the locations and as shown on the Drawings with the materials to the height, spacing and with accessories all in accordance with the details indicated on the Drawings, Standard Specifications, and Special Provisions or to the direction of the Ministry Representative.

All material shall be supplied by the Contractor, except where supply in whole or in part by the Ministry, f.o.b. the Contractor's job site yard or Ministry's yard, is specified in the Special Provisions.

Construction shall be carried out with all labour, tools, equipment and incidentals supplied by the Contractor, as necessary, to complete all fencing work in accordance with good work practice.

700.21 Clearing & Grading – Prior to commencing fencing work, both sides of the fence line must be free of all clearing and grubbing debris. All trees, other than those required by the Ministry Representative to remain, and all brush and other obstacles which interfere with the construction and maintenance of fencing and not removed by the normal clearing operations, must be removed.

The cleared and graded area must be a minimum of 3 m wide on each side of the fence to permit access for fence repairs and maintenance, unless a lesser width is permitted by the Ministry Representative.

The ground line for the fence should be smooth and continuous for a minimum of 1 m on both sides of the fence. Minor ground undulations shall be corrected to obtain a smooth uniform grade, but appreciable grade depressions may be backfilled only with the permission of the Ministry Representative.

The site shall be left in a smooth and tidy condition.

700.22 Setting Out and Connections to Existing Fences – Fence line, as shown on the Drawings, generally will be located a minimum of 3 m from the right-of-way boundary, unless a lesser distance is permitted by the Ministry Representative.

In areas of heavy snow, where the 10 year average total annual snowfall is greater than 2 m, as identified in Special Provisions, the fence line must be offset a minimum of 4 m from the edge of the highway shoulder to reduce damage from snowplows. Otherwise, the fence line must be offset a minimum of 3 m from the edge of the highway shoulder.

Post installation in fill material or minimum overburden shall be carried out according to the Ministry Representative's directions. Where it is not possible to drive or set wood posts to proper depth or to relocate same along the fence line, steel fence posts as specified or, where permitted, multiple wood post and brace assemblies shall be substituted.

Existing fences shall be connected to new fences with posts and braces for tensioning fencing wire in every direction in accordance with the SP700 series of Drawings.

700.23 Post Spacing – Unless specified otherwise in Special Provisions, line posts shall be spaced 5 m apart measured horizontally. It will be permissible to move a post up to 0.3 m ahead or back along the fence line to avoid an obstruction preventing advancement of the post hole, provided that the average spacing does not exceed 5 m.
In areas of heavy snow, where the 10-year average total annual snowfall is greater than 2 m, as identified in Special Provisions, the line post spacing must be reduced to 3.5 m to reduce fence fabric sagging and tearing.

**700.23.01 Installation of Wood Posts** - Wood posts shall be installed plumb and to a depth of 1500 mm, as indicated on the Drawings. Posts may be either driven or set in excavated holes, provided that a rigid installation is achieved, capable of withstanding a horizontal load of 32 kg (70 lb), applied 1.5 m above the ground, in any direction in the horizontal plane, without any movement in excess of 25 mm. When a wood post is set in an excavated hole, the soil around the wood post must be compacted to the satisfaction of the Ministry Representative. The horizontal load test must be conducted after the post is installed but before the fabric wire is attached. It is the responsibility of the Contractor to conduct and record the horizontal load test. The results of the horizontal load test must be submitted to the Ministry Representative.

Where the slope of the terrain along the fence line approaches 1.5:1 (34°), embedment of wood posts may be reduced to a minimum of 1200 mm, with permission of the Ministry Representative. Where fence gradients exceed 1.5:1 (34°), steel posts must be used, as indicated on the Drawings.

No cutting of pressure treated wood posts will be permitted without authorization of the Ministry Representative. When cutting is authorized, the cut must be only at the top of the post. All cuts must be resealed immediately with a preservative, conforming to CSA O80, having properties equal to or superior to the original pressure treatment solution and of a similar colour.

**700.23.02 Installation of Steel Posts** – Steel line posts, end posts, corner posts and brace posts embedded in solid rock shall be set in concrete or non-shrink grout.

Where bedrock is encountered on steep slopes at depths less than 1200 mm, the total embedment length may be reduced to 1000 mm. Of the 1000 mm, a minimum of 200 mm shall be set into the bedrock with the remainder set in concrete footings not less than 350 mm in diameter. The top surface of all concrete footings shall be a minimum of 25 mm above ground and slope away from the post to provide positive drainage as indicated on the Drawings.

Steel posts will be installed plumb and to the specified depth, as indicated on the Drawings. Notwithstanding, anything to the contrary in the steel post embedment details shown on the Drawings, any part of the post embedment that is excavated will be backfilled entirely with well-compacted concrete conforming to Class Y of SS 218 Table 218-A.

Steel posts set in organic or other soft soils shall have a total embedment length of 1800 mm. If the post is driven, the top 800 mm will be set in a concrete footing with a minimum diameter of 350 mm.

Steel corner posts or brace panel posts in soft ground will also have an embedment length of 1800 mm. If the post is driven, the top 1250 mm will be set in concrete footings with a minimum diameter of 350 mm.

Any cut or abraded steel posts must be painted immediately with metal primer paint to inhibit corrosion, according to SS 700.14. Any damage to galvanized coatings must be repaired according to SS 700.14.

Steel posts will be installed with galvanized steel post caps.

Steel posts will be set to provide a rigid installation capable of withstanding a horizontal load of 32 kg (70 lb), applied 1.5 m above the ground, in any direction in the horizontal plane, without any movement in excess of 25 mm. The horizontal load test must be conducted after the post is installed but before the fabric wire is attached. It is the responsibility of the Contractor to conduct and record the horizontal load test. The results of the horizontal load test must be submitted to the Ministry Representative.

**700.24 Fence Ties** – Fencing shall be tied into structures, gates and existing fencing as staked in the field or as directed by the Ministry Representative. Fencing ties will at no time leave a gap greater than 100 mm.

Care must be taken to ensure that the fencing ties and post installation does not compromise the effectiveness of the adjacent structures.

At bridges, posts may be wood or steel as permitted by the Ministry representative. Where steel posts are used, steel posts shall be bolted to the concrete abutments using Hilti fasteners or an acceptable equivalent. Where wood posts are used, wood posts shall be located as close to the abutments as possible.

At ungulate guards, steel posts will be bolted into the concrete abutments using Hilti fasteners or an acceptable equivalent, wood posts shall be located as close to the ungulate guard abutments as possible.

**700.25 Brace Panels** – Brace panels will include intermediate brace panels, double intermediate brace
sections consisting of two intermediate brace panels back to back and end post panels.

Brace panels shall be constructed and installed as shown on the Drawings SP700-01 to SP700-02. Cross wires shall be twisted to provide suitable tension, in the manner illustrated on the Drawing SP700-01.

Bracing wire must be galvanized and a minimum of 9 gauge.

The spacing between adjacent intermediate brace panels, and between intermediate brace panels and end post panels, will not be more than 54 m, unless otherwise permitted by the Ministry Representative.

Intermediate brace panels shall be installed where necessary to meet the foregoing requirement, and also where required by the Ministry representative at changes in vertical or horizontal alignment.

Double brace panels will be used at corners and other sharp changes in the vertical or horizontal alignment, and at any other locations where they are, in the judgement of the Ministry Representative, required to maintain the integrity of the fence.

End post panels will be installed where the fence ties in to structures or gates, at ungulate guards and at any other termination of the fence. The requirement for brace panels at one-way wildlife gates is shown on Drawing SP700-12.1.

700.26 Fence Fabric Installation – The fence fabric will be fastened to posts on the surface facing away from the highway right-of-way, except where the fence is located adjacent to concrete barriers and overpasses.

For wood posts, the wire fence fabric shall be stapled to each post, using a maximum vertical spacing of 150 mm including both the top and bottom wires. Staples will be barbed and galvanized steel, 3.5 mm in diameter with a driven length of at least 50 mm.

The fence fabric will be attached to steel posts with a minimum of four (4) galvanized muffler clamps (e.g. MC12300 P type); one on the top strand, one 0.60 m below the top strand, one 1.20 m below the top strand, and one on the bottom wire of the fence fabric. Intermediate connections will be made every 300 mm along the post with 3.5 mm galvanized wire twisted to form a tight connection.

The wire fence fabric shall be tensioned to provide a uniform pull in order to minimize distortion of the fabric. Each run of fence fabric between brace panels will be tensioned before staples are set or clamps tightened.

The tension of the fence fabric will be considered adequate when the fabric cannot be pulled more than 100 mm out of line with a 13.6 kg (30 lb) pull at any point from top to bottom between the posts. The allowable 100 mm will include any deflection of the post, should this occur.

The fence fabric will be as close to the ground as possible, but in any case, the vertical distance between the bottom strand of wire and the existing ground will nowhere exceed 150 mm. Uneedible, clean fill material, neatly trimmed, will be added to obtain this clearance, where practical.

Where the fence crosses gullies or drainage channels, a specially fabricated section of fence will be cut to fit the opening and will be fastened to the bottom wire and the streambed as shown on the Drawings. Alternatively, but only where required by the Ministry Representative, culvert pipe will be installed at specific crossings in accordance with the Special Provisions.

700.27 Connection Treatments at Structures – Fences must be securely attached to walls, abutments, ungulate guards and other structures to ensure stability of the fences and to prevent animals from passing between the fence and the structure. The fence must be attached as per SP700-11 using rock bolts as per SS 206.

700.28 Gates – Hardware shall be securely attached to permit the gate to open correctly and prevent the easy removal of the gate and hardware. Hinges shall be installed to permit the gate to swing back one-way against the fence. Locking hardware shall be of the type specified in Drawing SP700-13.2.

700.29 Lockable Human Access Gates – Access must be provided to allow inspection access from the highway of all points of all bridges, both ends of culverts greater than 2 m in diameter, retaining walls over 2 m in height, tunnels, and farm and wildlife crossing structures.

Lockable human access gates must be located where they can be safely used, avoiding cliffs, steep slopes, swamps, areas frequently under water, and where unstable ground conditions exist. The gates must be located within 25 m of the structures and culverts they provide access to, unless a greater distance is permitted by the Ministry Representative. The gates shall be of the type specified in Drawing SP700-14.1.

Unless otherwise permitted by the Ministry Representative, the minimum number of lockable human gates required is:
a) Culverts greater than 2 m in diameter: 1 gate for each fence located adjacent to the culvert
b) Retaining walls greater than 2 m in height:
   Retaining walls less than 200 m long: 1 gate where the wildlife exclusion fencing abuts the wall
   Retaining walls greater than 200 m long: 1 gate at each location of the wall where the wildlife exclusion fencing abuts the wall
c) Tunnels: 1 gate at each tunnel portal
d) Bridges: 1 gate for each location where the wildlife exclusion fencing abuts a bridge. The total number of gates required for a bridge may be reduced by the Ministry Representative if sufficient access, during median flow of water conditions, can be provided and maintained with fewer gates.

QUALITY ASSURANCE

700.30 Quality Assurance – The Ministry Representative must be provided a reasonable opportunity to conduct acceptance testing in conformance with SS 700, SS 741, SS 218, SS 909, and SS 316.

The Contractor will disassemble and relocate any elements of the fence necessary for testing at the discretion of the Ministry Representative. If the test of an element is successful, the Ministry shall pay all costs for the replacement of the materials and reconstruction of the element tested.

The Ministry Representative may require any element not tested, or failing the test, to be replaced and retested.

When the Ministry Representative requests a test of an element of the fence and the test fails, all costs will be to the Contractor’s account, including the replacement of the materials and reconstruction of the element tested, and all costs associated with the retesting.

700.30.01 Removal and Replacement at Contractor’s Expense – The Ministry Representative may require any fencing materials that do not meet the Ministry’s specifications to be removed and replaced at the Contractor’s expense.

The Ministry Representative may require any constructed fencing or gates that do not meet the Ministry’s specifications to be removed and replaced at the Contractor’s expense.

MEASUREMENT

700.40 Fencing – Fencing will be measured by the LINEAL METRE. Measurements will be made parallel to the top wire of complete fencing, including any tensioning assemblies, but excluding gate openings.

700.41 One-Way Gates, Lockable Human Access Gates and Double Swing Gates – Gates will be measured by the unit for EACH type and size furnished and/or installed complete in place.

PAYMENT

700.50 Fencing – Payment for FENCING, meeting the requirements as specified to the satisfaction of the Ministry Representative, will be at the Contract Unit Price per lineal metre of complete fencing, including any tensioning assemblies, but excluding one-way gates, lockable human access gates, double swing gates.

The Contract Unit Price(s) shall be accepted as full compensation for furnishing all material and/or taking delivery of Ministry supplied material; as and where noted, all labour, tools, equipment and incidentals to complete the required installation, including the clearing of any additional right of way, construction of temporary fencing, connection to existing fences and/or structures, and final clean up.

700.51 Gates – Payment for ONE-WAY GATES, LOCKABLE HUMAN ACCESS GATES, DOUBLE SWING GATES, meeting the requirements as specified to the satisfaction of the Ministry Representative, will be at the Contract Unit Price for each type and size furnished and/or installed complete in place.
SECTION 700 WILDLIFE EXCLUSION FENCING

NOTES:
1. FOR MINIMUM POST INSTALLATION DEPTHS, REFERENCE SP700-06 TO SP700-09.
2. TENSION BATTEN LEFT IN PLACE.

FENCE BRACING (ALL SOILS EXCEPT ROCK)
NOT TO SCALE

END POST PANEL

INTERMEDIATE BRACE PANEL

FENCING (ALL SOILS EXCEPT ROCK)
NOT TO SCALE

NOTES:
1. FOR MINIMUM POST INSTALLATION DEPTHS, REFERENCE SP700-06 TO SP700-09.
2. TENSION BATTEN LEFT IN PLACE.
FENCE BRACING IN ROCK

NOT TO SCALE

NOTES:
1. FOR MINIMUM POST INSTALLATION DEPTHS, REFERENCE SP700-06 TO SP700-09.
2. REPAIR OF DAMAGED ZINC COATING SHALL BE IN ACCORDANCE WITH SS 422.40.
3. FOR FASTENING DETAILS FOR STEEL POSTS, REFERENCE SP700-10.
FENCE TREATMENT AT UNEVEN GROUND
AND SMALL CREEK CHANNELS
NOT TO SCALE

NOTES:
1. FOR MINIMUM POST INSTALLATION
DEPTHS, REFERENCE SP7C0-06 TO
SP7C0-09.
SECTION 700

WILDLIFE EXCLUSION FENCING

FENCE TREATMENTS ON SLOPES

NOT TO SCALE

**NOTES:**
1. FOR BRACE PANEL, REFERENCE SP700-01.
2. FOR ROCK ANCHOR, REFERENCE SS 236.
3. MINIMUM OVERLAP 0.5 m; MAX MUM OVERLAP 1.0 m.

WILDLIFE EXCLUSION FENCING

FENCE TREATMENTS ON SLOPES AND ROCK BLUFFS

<table>
<thead>
<tr>
<th>No.</th>
<th>Revision</th>
<th>Date</th>
</tr>
</thead>
</table>

Issue Date JULY 2008

SP700-04
NOTES:
1. FENCE TO BE CONSTRUCTED INSIDE THE RIGHT-OF-WAY LINE AND MUST BE OUTSIDE OF THE HIGHWAY CLEAR ZONE (9.0 m MINIMUM)
2. LOCKABLE HUMAN ACCESS GATE MUST BE PROVIDED WITHIN 25m OF CULVERTS THAT ARE GREATER THAN 2m IN DIAMETER.
NOTE:
1. 1500 mm minimum provided that it meets the requirements of the horizontal load test.
2. Whenever the requirements of the horizontal load test cannot be met for wood posts, steel posts shall be used when directed by the Ministry representative.

LEVEL GROUND
- All posts

SLOPES LESS THAN 34°
- All posts

FENCING IN EARTH
(WOOD POSTS)
GALVANIZED STEEL POSTS IN ORGANIC MATERIAL OR COMBINATION OF ROCK AND ORGANIC MATERIAL

EMBEDMENT DETAILS
NOT TO SCALE

NOTES:
1. CONCRETE SHALL CONFORM TO SS 218, CLASS C (20mm COARSE AGGREGATE).
FENCING IN SOFT ORGANIC SOILS OR WETLANDS
(AS DIRECTED BY MINISTRY REPRESENTATIVE)

GALVANIZED STEEL POSTS

EMBEDMENT DETAILS
NOT TO SCALE

NOTE:
1. OVERSIZED HOLES SHALL BE COMPLETELY BACKFILLED WITH CONCRETE OR WELL TAMPPED GRAVEL AROUND CONCRETE FOOTING.
2. CONCRETE MUST CONFORM TO SS 218, CLASS C (20mm COARSE AGGREGATE).
NOTES:
1. CONCRETE MUST CONFORM TO SS218, CLASS C (20mm COARSE AGGREGATE).
2. NON SHRINK GROUT SHALL BE A PRE BAGGED MIX WITH A MIN. COMPRESSIVE STRENGTH OF 10 MPa AT 28 DAYS.
SECTION 700 WILDLIFE EXCLUSION FENCING

NOTES:

1) NYLON, OR OTHER SUITABLE PLASTIC, BUSHINGS SHALL BE INSTALLED ON THE GATE HINGES, TO LAY AGAINST THE MOUNTING PLATE.

2) 38mm x 50mm PATCHES OF 3mm NEOPRENE RUBBER SHALL BE PERMANENTLY ATTACHED TO EACH SWINGING SECTION, USING A SILICON ADHESIVE, SO THAT THE GATE CAN BE SLAMMED SHUT WITHOUT NOISE.

3) ALL METAL IN THE GATE ASSEMBLY SHALL BE GALVANIZED.

4) THE GATE TINES ONLY SHALL BE HEAT TREATED TO ROCKWELL HRC 30 TO 35.

5) ACID BATH TREATMENT OF THE TINES PRIOR TO GALVANIZING SHALL BE CONTROLLED TO MINIMIZE POTENTIAL WEAKENING OF WELDS.

6) GATES SHALL BE CAREFULLY FABRICATED AND WELDED TO AVOID BINDING. COMPLETED GATES SHALL BE TEST ASSEMBLED IN SHOP, ADJUSTED AND LUBRICATED TO SWING FREELY AND QUIETLY SHUT FROM ANY POSITION.

7) ALL STEELWORK TO BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH SS422. GALVANIZING TO BE IN ACCORDANCE WITH C.S.A. SPECIFICATION G164, TABLE 1.

8) DRAWING TO BE READ IN CONJUNCTION WITH DRAWINGS SP700–12.2 TO 12.7

9) BACKFILL TO BE a) IN FREE DRAINING NON–COHESIVE SOILS – NATIVE MATERIALS

   b) IN COHESIVE SOILS – MIX NATIVE MATERIAL 1 TO 1 WITH COARSE ROCK AGGREGATE (MAX 75mm φ)

10) FABRICATION TO BE IN ACCORDANCE WITH STANDARD SPECIFICATION SECTION 422 MISCELLANEOUS STEELWORK.
SECTION 700

WILDLIFE EXCLUSION FENCING

TOP BRACE TO BE TREATED 200 x 100
FASTENED TO POSTS WITH 200 LG. SPIRAL
NAILS (GALV.) - MIN. 2 PER POST

WOOD FRAME

200 x 200 TREATED
FIR/PINE POST (TYPICAL)

COMPACTED
BACKFILL
(95% S.P. DENSITY)

100 NOM.

ONE WAY UNGULATE GATE ASSEMBLY
NOT TO SCALE

ONE WAY UNGULATE GATE
UNGULATE GATE SHOP DRAWING ASSEMBLY LAYOUT

SPECIFICATION
DRAWING NO.
SP700-12.2

No. Revision Date

700 (18 of 28) 2016 BC MoT
SECTION 700 WILDLIFE EXCLUSION FENCING

CLOSING SPRING, STAINLESS STEEL
32 O.D. x 5\(^{\circ}\) COIL X 90 LG.
TYPICAL, SEE DETAIL

12\(^{\circ}\) BOLTS, TYP.
c/w NUT & LOCK WASHER
(GALVANIZED)

16\(^{\circ}\) PIN x1 590 LG.
c/w HEAD AT TOP AND
THREADED FOR NUT &
LOCK NUT AT BOTTOM
(GALVANIZED)

NYLON BUSHING Mk H TO
BE INSTALLED AT EACH
HINGE PLATE, TYP.

SECTION

ONE WAY UNGULATE GATE
GATE ASSEMBLY – SIDE VIEW

specification
drawing no.
SP700-12.4

issue date july 2008

700 (20 of 28) 2016 BC MoT
SECTION 700 WILDLIFE EXCLUSION FENCING

9 REQUIRED - TINE Mk ER (SHOWN)
9 REQUIRED - TINE Mk EL (Oppo. Hand)

NOT TO SCALE

FABRICATED WITH FLAT SIDE TO ALLOW WASHER TO LAY AGAINST MOUNTING PLATE

NYLON BUSHINGS Mk H

NOT TO SCALE

22 REQUIRED

ONE WAY UNGULATE GATE
TINE & BUSHING

BRITISH COLUMBIA
Ministry of Transportation

SPECIFICATION
DRAWING No.

SP700-12.5

BC MoT
2016
700 (21 of 28)
SECTION 700 WILDLIFE EXCLUSION FENCING

ONE REQUIRED — ANGLE Mk. CR (SHOWN)
ONE REQUIRED — ANGLE Mk. CL (OPP. HAND)

NOT TO SCALE

ONE WAY UNGULATE GATE
MOUNTING BRACKETS Mk. C & D

SPECIFICATION
SP700-12.7

BC MoT 2016
NOTES:
1. FOR HINGE ASSEMBLY, REFERENCE SP741-05.04
2. FOR LOCK ASSEMBLY, REFERENCE SP700-13.2
3. FOR DIAGONAL BRACE CLEAT, REFERENCE SP741-05.04

WILDLIFE EXCLUSION FENCING
DOUBLE SWING GATE WITH DETAIL

SPECIFICATION
DRAWING No.

BC MoT
SECTION 700

WILDLIFE EXCLUSION FENCING

LOCKABLE HUMAN ACCESS GATE

NOT TO SCALE

GATE HINGES WITH PINTLE BOLT THREADED FULL LENGTH AND WASHER AND NUT BOTH ENDS

NOTE 1

9.5mm Ø ROD WITH HOOKED ENDS WELDED TOP AND BOTTOM

NOTE 3

NOTES:
1. GATE HINGE, REFERENCE SP741-04.04
2. GATE LATCH FOR WOOD POST, REFERENCE SP700-14.2
3. WELL TAMPED BACKFILLS (A) IN FREE DRAINING, NON-COHESIVE SOILS, USE NATIVE MATERIALS (B) IN COHESIVE SOILS, MIX NATIVE MATERIAL 50-50 WITH COARSE ROCK AGGREGATE (MAX. 75mm Ø)

DETAIL NOT TO SCALE

USE 3.5mm HOG RING CLIPS GALVANIZED

5mm R DRILLED FOR HOOK AND WELDED

WILDLIFE EXCLUSION FENCING
LOCKABLE HUMAN ACCESS GATE AND DETAIL

SPECIFICATION DRAWING No. SP700-14.1

MINISTRY OF TRANSPORTATION

BC MoT
SECTION 741
FENCE CONSTRUCTION

DESCRIPTION

741.01 Scope – This Section covers the construction of wire fencing with wood and/or metal posts, gates, wood privacy and noise barrier fencing, and steel sidewalk fencing and, with reference to Drawings of the SP741 series, is intended to specify acceptable standards and some optional features as may be required by the Special Provisions.

Alternative construction may be called for by the Drawings, the Special Provisions or instructions of the Ministry Representative, and alternative methods may be acceptable upon submission to the Ministry Representative.

See SS 700 for wildlife exclusion fencing.

MATERIALS

741.11 General – Material for fencing including wire fabric, barbed and high-tensile wire, chain link mesh and metal posts and rails are specified in SS 316. Wood fence posts are specified in SS 909.

Chain link fabric as protection on rock slopes is covered by SS 207 and SS 316.

All materials shall be supplied by the Contractor unless Ministry-supply is specified in the Special Provisions.

The types of standard wire and chain link fencing covered by this Section are designated in Table 741-A. Tentative requirements for High-tensile Smooth-wire Fences are included.

TABLE 741-A TYPES OF STANDARD WIRE AND CHAIN LINK FENCING

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>TYPE A</td>
<td>Special Wire Fabric Fence for use only on railway right-of-way</td>
</tr>
<tr>
<td>TYPE B</td>
<td>Standard Wire Fabric Fence</td>
</tr>
<tr>
<td>TYPE C</td>
<td>Standard Barbed Wire Fence</td>
</tr>
<tr>
<td>TYPE D</td>
<td>Chain Link Fence</td>
</tr>
</tbody>
</table>

Note: Drawing SP741-01.01 indicates the general requirements of Types A and B Fences, Drawing SP741-02.01 indicates those of Type C Fences, and Drawing SP741-05.01 indicates those for Type D. The requirements for Type C are acceptable to the Provincial Wildlife Branch and the B.C. Cattlemen's Association.

741.12 Standard Wire Type A, B & C Fences and Gates – Materials generally shall be in accordance with the requirements set out on Drawings SP741-01.01 and SP741-02.01, the relevant subsections of SS 316 and SS 909 and/or the Special Provisions.

Preservative treatment for protecting field cuts and notches and for making good any superficial damage to treated wood posts, braces and anchors, where permitted by the Ministry Representative, shall be compatible with the original pressure treatment for application in two separate heavy coatings.

Touch-up treatment for damaged galvanizing of steel posts and braces shall be a heavy application of a zinc rich colour matched paint to CGSB Standard 1-GP-181M Specification for Ready Mixed Zinc Rich Coating.

741.12.01 Gates – Gates shown on the Drawings shall be of the prefabricated type indicated on Drawings SP741-04.04, SP741-04.05 and as specified in SS 316.11 and/or as specified in the Special Provisions.

741.13 High-tensile Smooth-wire Fences – Materials to be supplied include:
- high-tensile smooth galvanized wire 2.5 mm nominal diameter
- mechanical wire splices and fasteners for high-tensile wire
- in-line high-tensile wire tensioning devices
- metal or wood droppers for high-tensile fencing.

Wood posts and braces shall be supplied by the Contractor in accordance with the requirements of SS 909 together with steel posts, gates and hardware, brace wire, dowels, staples and the like in accordance with the relevant subsections of SS 316.

741.14 Chain Link Type D Fences and Gates – Chain link mesh, steel pipe and accessory materials generally shall be in accordance with the requirements set out on Drawings SP741-05.01 and SP741-05.02, the relevant subsections of SS 316, and/or the Special Provisions.

741.14.01 Gates – Gates shown on the Drawings shall be of the type indicated on Drawings SP741-05.03 and SP741-05.04 and/or specified by the Special Provisions, and shall be equipped with hinges (or sliding) and locking hardware.

741.15 Wood Fences – Materials used for the fabrication and installation of wood fences shall be as follows:

i) Concrete footings: Minimum 20 MPa compressive strength concrete, comprised of aggregate, sand and Portland cement (4:2:1).

ii) Lumber: Rough sawn or dressed, as specified, shall be of Western Red Cedar with:
- Wood posts and stringers of "No. 1 Structural" grade posts and framing or plank
- Boards and planks of "Quality Fencing" grade except where noise barrier fencing is specified for "Select Fencing" or plank equivalent.
SECTION 741

Other species may be specified or approved and shall be of equivalent grades with pressure preservative treatment in accordance with CSA Standard O80 and compatible with staining requirements.

All lumber shall be in conformity with the NLGA "Standard Grading Rules for Canadian Lumber."

iii) Galvanized steel pipe: 48 mm OD for privacy fence posts shall conform to the requirements of SS 316.10 with weatherproof caps where open ends are not covered by wood members.

iv) Steel: Steel used as posts for noise barrier fences or as wood post supports shall be of the structural shape(s) indicated in accordance with CSA Standard G40.21, Grade 300W and where galvanized, hot dipped to the requirements of CSA G164.

v) Fastenings: Bolts generally shall conform to ASTM A 307, nuts to ASTM A 563 Grade A, plain washers to ANSI B27.2 Type A, plate washers, where required, to ASTM A 36; all galvanized according to CSA G164. Nails shall be casing headed heavy gauge of appropriate length, hot dip galvanized with deformed Shank (annular, barbed or helical) for noise barrier fence plank fixing.

vi) Finish: Penetrating stain with preservative shall be of type and colour specified at least conforming to CGSB Standards 1-GP145M and 204M, to all surfaces prior to prefabrication or installation and on any cuts before final fitment.

CONSTRUCTION

741.31 Provision of Fencing – Fencing of the type(s) called for shall be carried out at the locations and as shown on the Drawings with the materials to the height, spacing and with accessories all in accordance with the details indicated on the Drawings, Standard Specifications, Special Provisions and SP Drawings or to the direction of the Ministry Representative.

All material shall be supplied by the Contractor except where supply in whole or in part by the Ministry f.o.b. the Contractor's job site yard or Ministry's yard is specified.

Construction shall be carried out with all labour, tools, equipment and incidentals supplied by the Contractor, as necessary, to complete all fencing work in accordance with good work practice.

741.32 Clearing & Grading – All trees (other than any required by the Ministry Representative to remain), all brush and other obstacles which interfere with the construction and maintenance of fencing and not removed by the normal clearing operations, shall be removed prior to commencing fencing work so that both sides of the fence line are free of all clearing and grubbing debris.

Minor ground undulations shall be corrected to obtain a smooth uniform grade, but appreciable grade depressions may be backfilled only with the permission of the Ministry Representative.

FENCE CONSTRUCTION

The site shall be left in a smooth and tidy condition.

741.33 Setting Out and Connections to Existing – Fence line, as shown on the Drawings, generally will be along the right-of-way boundary. Where undergrowth clearing is carried out to the right-of-way boundary, the fence line will be offset 0.5 m in from the boundary.

Post installation in fill material or minimum overburden shall be carried out to the Ministry Representative's directions. Where it is not possible to drive or set wood posts to proper depth or to relocate same along the fence line, steel fence posts as specified or, where permitted, multiple wood post and brace assemblies shall be substituted.

Existing cross fences shall be connected to new with posts and braces for tensioning fencing wire in every direction in accordance with Drawings SP741-01.03 and SP741-02.02.

741.34 Standard Wire Type A, B & C Fences and Gates

741.34.01 Post Installation – Fence posts shall be driven in place with equipment acceptable to the Ministry Representative, set in augered pilot holes or, where permitted by the Ministry Representative, set in dug holes with necessary well tamped backfill for a firm installation and post penetration to at least the depth indicated on Drawings SP741-01.01 and SP741-02.01.

On straight alignments all posts shall be plumb. On appreciable grades, posts shall be installed perpendicular to the slope.

On curved alignments, the posts shall be set 50 mm off plumb away from the curve centre, with a post spacing in accordance with Drawing SP741-04.02 and increased post lengths and bury depth for post stability where necessary.

Gate post sizes and stabilizing shall be as required by the Special Provisions and/or Drawing SP741-04.04.

Steel fence posts, as specified by SS 316.09, are required on exposed rock or rock with "minimum overburden" (as defined on Drawing SP741-04.01) and shall be driven and/or wedged to the full depth in a vertical drilled hole of minimum diameter or set plumb and rigid in cement and sand or fine aggregate mortar all as indicated by Drawing SP741-04.01.

Note: Assemblies of securely wire tied multiple wood posts/braces may be specified or permitted by the Ministry Representative especially for minor rock outcropping and unforeseen minimum overburden occurrences.

When full bury depth of wood posts is not attainable, the specified steel fence posts shall be used to the full penetration into rock, all as indicated on Drawing SP741-04.01.

Tops of all posts shall be set to a uniform 50 mm above the level of the top wire of fencing and, where necessary, cut to line-up in vertical uniformity after inspection by the Ministry Representative. Wood post tops where cut, shall
be bevelled and preservative treated in two heavy applications.

Wood posts which are burried, split or otherwise damaged from the installation, and which are not acceptable to the Ministry Representative shall be replaced at the Contractor's expense.

741.34.02 Bracing for Fence Tensioning – Braces of treated wood and twisted galvanized diagonal wire shall be installed between end posts and adjoining panel posts to stabilize the tensioning of the fencing fabric and/or barbed wire, all as indicated by Drawings SP741-01.03 and SP741-02.03. Corner and intersection assemblies shall be similarly tensioned in each fence direction.

Intermediate tensioning assemblies shall be provided within the maximum spacings indicated on Drawings SP741-01.02 and SP741-02.02 to make use of rolls of fabric etc. of standard length with a minimum of cutting and waste.

Steel corner, intersection and intermediate tensioning assemblies with steel angle posts and diagonal bracing are indicated on Drawing SP741-04.01.

Horizontal alignment changes over 30° with wood posts and over 15° with steel posts shall be stabilized as for corners above. Where a change is less than 30° with wood posts, a pair of line posts, set 2.4 m or 3.0 m apart, shall be stabilized with a horizontal wood brace and diagonal wire bracing both ways. For a change of less than 15° with steel posts, a steel line post at the change shall be stabilized in both directions with diagonal steel braces to adjoining line posts as indicated on Drawing SP741-04.01.

Similar requirements shall be maintained at each change to or within any curved fence alignment where the closer post spacing indicated by Drawing SP741-04.02 is not considered adequate.

Note: The previous requirements for alignment changes may be waived by the Ministry Representative wherever, from consideration of the soil conditions, the Ministry Representative directs that the stability and strength of the fence is not likely to be appreciably lessened by such change of alignment.

Vertical alignment changes shall be stabilized, and fence requirements at ditch and gully conditions shall be as called for by Drawing SP741-04.03 or as the Ministry Representative may direct.

741.34.03 Fabric and Wire – Fence fabric shall normally be installed on the side of the posts away from the highway, stretched between end type assemblies and intermediate tensioning assemblies with proper equipment (tensioning directly by truck or tractor will not normally be permitted) and securely stapled in accordance with good practice to wood posts, as indicated by Drawing SP741-01.01, or securely wired or clipped to steel posts to permit free wire movement on line posts. Similarly, barbed wire shall be installed so as to allow it to "prestretch" before final tensioning, and shall be securely stapled to tensioning assemblies.

Fence Style – Fence style for wildlife crossing areas shall comprise 5 wires, the bottom wire for installation at 250 mm ± 50 mm above grade at and between posts, the next two wires at 200 mm spacing and the top two 225 mm for a total height of 1100 mm, as indicated by Drawing SP741-03.01 for HT Fences. Elsewhere, and for nursery livestock enclosures and other areas of high livestock pressure, a 6-wire fence may be specified, having the bottom wire 200 mm ± 50 mm above grade at and between posts with the remaining wires at 200 mm spacing for a total height of 1200 mm indicated as HT-1 Fences.

741.35 Post and Brace Installation – Fence posts shall be driven in place with equipment acceptable to the Ministry Representative and set out in general accordance with the recommendations of the B.C. Ministry of Agriculture and Food (BCMAF) Publication #ISBN 0-7719-9824-4, good local trade practice and to the Ministry Representative's direction.

Terminal (end and gate) tensioning assemblies and any intermediate assemblies shall be "single" assemblies and at the spacings and post bury depths indicated by Drawing SP741-03.02. (or such greater depths and/or decreased spacings as may be directed by Ministry Representative) with "double" assemblies used with scant bury depths all to form rigid, stable and accurately aligned assemblies for tensioning line wires.
SECTION 741

Line posts 100 mm minimum diameter driven to a depth of not less than 650 mm in firm soil, or as otherwise required by Drawing SP741-03.01, or directed, shall be spaced up to a maximum of 15 m where permitted, but normally at 10 m spacing and such closer spacing at changes in horizontal and vertical alignments to keep the bottom wire at the regular specified ground clearance.

741.35.03 Wire and Dropper Installation – Wires shall be installed on the side of the fence posts away from the highway except on such curves requiring the wires on the highway side so as to bear on the posts.

With supplied tensioning devices installed in each line, all wires shall be individually tensioned in stages and after "wire-set" to 1.33 kN (300 lbs) at completion.

Droppers, as supplied, shall be installed and securely clipped to all line wires at 3 to 4 m spacing.

741.36 Chain Link Type D Fences and Gates

741.36.01 Post and Rail Installation

i) All terminal posts (posts at ends, gates, corners and intersections), all line posts and any intermediate tensioning posts shall be set plumb into concrete footings in augered or dug holes to the depths and regular spacing as shown on Drawing SP741-05.01, or as otherwise specified or directed.

ii) Gate post sizes and stabilizing shall be as required by the Special Provisions and/or Drawing SP741-05.03.

iii) On exposed rock, posts shall be set without concrete footings to full depth and fully grouted in holes, 25 mm greater than the pipe diameter, drilled to a depth into solid rock of half the depth of pipe bury to that indicated for concrete footings on Drawing SP741-05.01 (i.e. c/2 and f/2).

Grout shall be non-shrink cement and sand mortar. Standard length posts may be used where the overburden depth is such that the depth of bury into solid rock is less than that specified above, provided normal diameter concrete footings of the diameter indicated on Drawing SP741-05.01 are formed from solid rock to grade level. Similarly, form concrete footings for posts set in loose or friable rock.

Sleeves shall be provided to form holes similar in diameter and depth to above for casting into concrete where shown or specified.

iv) Tops of all posts shall be set or cut for an even height of top rail, which shall form a continuous brace and mesh support between terminal posts and any intermediate tensioning posts. Top rails shall pass through line post caps and be joined in the length with internal sleeves to allow expansion and contraction. All posts shall be fitted with appropriate weathertight caps securely fixed.

741.36.02 Bracing for Fence Tensioning – Bottom tension wire shall be securely fixed taut and sag free to terminal posts and any intermediate tensioning posts. Similarly, provide top tension wire, when specified, in place of top rail to pass through line post tops except on uneven terrain where the height of the top tension wire shall be such that it is secured to all line posts and the mesh within the top 300 mm of the mesh.

Terminal posts, where more than 10 m apart in any fence run, shall have horizontal pipe braces to adjoining line posts. Diagonal pipe braces may be called for where soil conditions warrant, especially where fencing without top rails is specified, but no pipe bracing is normally required for residential height fences.

Intermediate tensioning assemblies shall be provided where terminal posts are more than 150 m apart, and at any subsequent 150 m maximum spacing, to consist of a stretching post (to full height of fence where barbed wire on extension arms is specified) with horizontal pipe braces at the mid to two-thirds height above grade to adjoining line posts each way for the discontinuity of top rail, tension and/or barbed wire and mesh; provide similar tensioning assembly at abrupt vertical alignment changes.

Horizontal alignment changes where abrupt shall be considered as corners.

At changes in horizontal alignment and to curved fence alignments, where the top rail can be continuous by accurately bending to proper curvature without damage to the galvanized coating, a pair of line posts shall be stabilized and tensioned as follows:

- A horizontal pipe brace shall be securely fixed to adjoining line posts at the two-thirds height above grade.
- Crossed diagonal wire braces shall each be two strands of 3.5 mm nominal diameter galvanized wire securely fixed to the brace band fixing of the horizontal brace and to a brace band 100 mm above grade.
- Each pair of wires shall be twisted taut to mutually stabilize the assembly with the tensioning battens left in place.

Similar requirements shall be maintained within any curved fence alignment over 30 m in length.

Note: The previous requirements may be waived by the Ministry Representative wherever the Ministry Representative directs that, from consideration of the soil conditions and footing sizes, especially where with continuous top rail, the stability and strength of the fence is not likely to be appreciably lessened by the change in alignment.

Fencing where continuous over a creek or ditch shall be stabilized with a horizontal pipe brace and diagonal brace wires as specified above, and the bottom tension wire shall be wire tied to a similar pipe brace. In addition, in-fill under where specified or required, shall be a hanging or rigidly fixed bent pipe of brace diameter hung or in-filled with closely spaced barbed wire or suitable fence fabric (similar
SECTION 741

to that indicated on Drawing SP741-04.03), all to the
Ministry Representative's direction.

741.36.03 Fabric and Wire – Chain link fencing mesh
shall be stretched between terminal posts and any
intermediate tensioning posts with proper equipment
(tensioning directly by truck or tractor will not normally be
permitted), and secured with tension bars and bands, tie wire
and clips all in accordance with the requirements shown on
Drawing SP741.05.02. The mesh shall be installed on the
highway side of the fence posts, or as otherwise specified or
directed, and joints in the length shall be made by weaving
the meshes together with a single wire picket to form a neat
continuous fabric mesh.

Security barbed wire, where specified, shall be installed in
the slots of all extension arms and secured to extended
height terminal and any intermediate tensioning posts taut
and free of sag.

741.36.04 Gates – Hardware, of design to permit the gate
to operate correctly, shall be securely attached to prevent the
easy removal of the gate and hardware. Hinged gates shall
be installed to permit the gate to swing back one-way
against the fence.

741.37 Wood Fences

741.37.01 Privacy Fences – Galvanized pipe posts shall be
set plumb in concrete footings in augered or dug holes to the
depth and regular spacing all as shown on Drawing
SP741-06.02.

Wood fixing members for fence panels shall be securely
nailed, "I-shaped" frames fixed and supported with 9.5 mm
(3/8") galvanized bolts and nuts to pipe posts all as indicated
on Drawing SP741-06.01.

Metal fixing members for fence panels, when specified,
shall be of named or otherwise pre-approved proprietary
brand or detailed formed metal channel and strap, bolted on
around pipe posts and securely machine screwed and tapped
at the correct levels all as indicated on Drawing
SP741-06.03.

Fence panels of boards and stringers prestained, as
specified, shall be prefabricated to the required design, as
indicated by the Contract Drawings, Special Provisions
and/or Drawings SP741-06.01 through SP741-06.03, and
shall be accurately fitted and securely nailed to fixing
members on steel posts to form uniformly level and/or
stepped fencing.

741.37.02 Noise Barrier Fences – Posts of indicated type,
size and length shall be set plumb in concrete footings in
augered or dug holes to the depth and regular spacing all as
shown on the Contract Drawings.

Stringers, to bear full width of post at each end of
"alternating" or "zig zag" (on plan) panels, shall be securely
bolted with large washers behind head and nut.

Planking shall be firmly secured to stringers with deformed
shank nails to form close butted and battened or tightly
overlapped vertical planked panels. All gaps, especially at
bottom, shall not exceed 1% of the total area of the fencing.
Ends of panels shall be closed over the gap between stringer
and post with return plank material.

741.38 Steel Sidewalk Fencing – Steel sidewalk fence and
bicyclist sidewalk fencing shall be installed in accordance
with Drawings SP741-07.01, SP741-07.02 and SP741-07.03
as applicable.

MEASUREMENT

741.81 Fencing – Fencing will be measured by the LINEAL
METRE. Measurements will be made parallel to the ground
line of complete fencing, including any tensioning
assemblies, but excluding gate openings.

741.82 Gates and Cattleguards – Gates and cattleguards
will be measured by the unit for EACH type and size
furnished and/or installed complete in place.

PAYMENT

741.91 Fencing – Payment for FENCING will be at the
Contract Unit Price per metre of complete fencing, including
any tensioning assemblies, but excluding gate openings.

The Contract Unit Price(s) shall be accepted as full
compensation for furnishing all material and/or taking
delivery of Ministry supplied material; as and where noted,
all labour, tools, equipment and incidentals to complete the
required installation, including the clearing of any additional
right of way, construction of temporary fencing, connection
to existing fences and structures, and final clean up; but
excluding any work as may be required to be separately paid
for, such as the extra cost of extensive fencing on rock at the
contract or agreed price for each hole drilled for metal posts.

741.92 Gates and Cattleguards – Payment for GATES and
CATTLEGUARDS will be at the Contract Unit Price for
each type and size furnished and/or installed complete in
place.

741.93 Steel Sidewalk Fencing – Payment for steel
sidewalk fence and bicyclist sidewalk fencing will be at the
Contract Unit Price per metre of complete fencing.
SECTION 741

TYPE A, B & B1 STANDARD WIRE FENCE

SP741–01.01

NOTES:
1. FENCE CONSTRUCTION SHALL BE IN ACCORDANCE WITH SECTION 741 OR AS OTHERWISE SPECIFIED OR REQUIRED.
2. PRESSURE TREATED WOOD POST AND BRACE MATERIAL AS SPECIFIED IN SECTION 909.
3. DOUBLE STRANDED GALVANIZED BARBED WIRE AS SPECIFIED BY ASTM A 121 AND SUBSECTION 316.06 FOR TYPE 'B' FENCE.
4. SINGLE STRAND HIGH–TENSILE WIRE AS SPECIFIED IN SUBSECTION 316.07 FOR TYPE 'B1' FENCE.
5. WIRE FABRIC AS SPECIFIED BY ASTM A 116 AND SUBSECTION 316.03.
6. TYPE 'A' – HEAVY FARM–FIELD GALVANIZED WIRE FABRIC 1195 mm HIGH STYLE 10.47.6.
8. STAPLES: 45 mm LONG OF 3.5 mm NOMINAL DIAMETER GALVANIZED WIRE TO EVERY LINE OF BARBED AND SMOOTH WIRE AND ALTERNATE LINE WIRE OF FABRIC FENCING AS INDICATED.
9. LINE POSTS: 100 mm MINIMUM DIAMETER, POINTED FOR DRIVING, SET PLUMB AND FIRM.

<table>
<thead>
<tr>
<th>Bury Depth (mm)</th>
<th>Post Length (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>STANDARD 850</td>
<td>2.2</td>
</tr>
<tr>
<td>PEAT SOIL 1050</td>
<td>2.4</td>
</tr>
</tbody>
</table>

NOTE: ROCK, SHALE AND FRIABLE ROCK CONDITIONS WARRANT METAL POSTS – SEE SP741–04.01 FOR MINOR ROCK OUTCROPPINGS AND UNFORESEEN MINIMUM OVERBURDEN OCCURRENCES, WIRE TIED MULTIPLE WOOD POST/BRACE ASSEMBLIES MAY BE PERMITTED BY THE MINISTRY REPRESENTATIVE.

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
SECTION 741 FENCE CONSTRUCTION

TYPE A, B & B1 FENCE STABILIZATION REQUIREMENTS

END CONDITIONS
(CORNER AND INTERSECTION ASSEMBLIES SIMILAR)

INTERMEDIATE BRACE (TYP.)
SEE SP741-01.03

BURY DEPTH
SEE SP741-01.03

FENCE RUNS NOT TO EXCEED 100 m

FENCE RUNS EXCEEDING 100 m BUT NOT TO EXCEED 200 m

INTERMEDIATE BRACE (TYP.)
SEE SP741-01.03

BURY DEPTH
SEE SP741-01.03

END BRACE (TYP.)
SEE SP741-01.03

BURY DEPTH
SEE SP741-01.03

BRACE PANEL(S)
INTERMEDIATE TENSIONING AT NOT EXCEEDING 100 m SPACING

ALTERNATIVE

STRAINING PANEL(S)
INTERMEDIATE TENSIONING AT NOT EXCEEDING 200 m SPACING

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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SECTION 741

FENCE CONSTRUCTION

TYPE A, B & B1 FENCE STABILIZATION REQUIREMENTS

WOOD AND WIRE BRACE DETAIL

GENERAL NOTES:

WIRE FABRIC ROLL LENGTH 100 m.

STRAINING PANELS AND/OR BRACE PANELS ARE REQUIRED FOR TENSIONING FABRIC AND AT SIGNIFICANT CHANGES IN FENCE ALIGNMENT.

POST SIZES:

- ALL POSTS — 120 mm (MIN.) DIAMETER EXCEPT:
  - LINE POSTS — 100 mm (MIN.) DIAMETER
  - CORNER POSTS — 140 mm (MIN.) DIAMETER

POST LENGTH:

- ALL POSTS TO BE THE SPECIFIED LINE POST LENGTH
  (EXCEPT LINE POSTS AND GATE POSTS) STABILIZING INCREASED DEPTH OF BURY.

BURY DEPTH:

DEPTH OF END AND PANEL POSTS NORMALLY NOT LESS THAN 1200 mm. WHERE 1200 mm NOT ATTAINABLE BUT EXCEEDING 900 mm, USE DOUBLE TENSIONING STRAINING PANEL ASSEMBLIES AT NOT EXCEEDING 200 m SPACING. GREATER MINIMUMS ARE REQUIRED FOR PEAT SOILS, ETC.

POST SPACING AND WOOD BRACES:

<table>
<thead>
<tr>
<th>WOOD BRACE</th>
<th>SIZE</th>
<th>LENGTH</th>
<th>POST SPACING APPROXIMATE</th>
</tr>
</thead>
<tbody>
<tr>
<td>HORIZONTAL</td>
<td>80 mm</td>
<td>2.4 m</td>
<td>2.5 m</td>
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<tr>
<td>HORIZONTAL</td>
<td>100 mm</td>
<td>3.0 m</td>
<td>3.1 m</td>
</tr>
<tr>
<td>* DIAGONAL</td>
<td>100 mm</td>
<td>3.0 m</td>
<td>2.9 m</td>
</tr>
</tbody>
</table>

* NOTE: SOFT, MARSH AND/OR PEAT SOIL CONDITIONS MAY WARRANT DIAGONAL WOOD BRACES IN PLACE OF HORIZONTALS IN ADDITION TO THE LONGER POSTS.

NOTE: ROCK, SHALE OR FRAGILE ROCK CONDITIONS SEE SP741–04.01 FOR METAL POSTS AND BRACES.

WIRE BRACES:

2 STRANDS OF 3.5 mm NOMINAL DIAMTER GALVANIZED WIRE WITH LOOPED ENDS AROUND DOWEL AND STAPLED TO POSTS — TWISTED TAUT ONE WAY OR BOTH WAYS AS INDICATED

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741  

TYPE C, C1, & C2 STANDARD WIRE FENCE  

TYPE 'C' FENCE  
(BARBED WIRE)

TYPE 'C1' FENCE  
(BARBED WIRE)

TYPE 'C2' FENCE  
(WILD-LIFE SENSITIVE AREAS)

NOTES:
1. FENCE CONSTRUCTION SHALL BE IN ACCORDANCE WITH SECTION 741 OR AS OTHERWISE SPECIFIED OR REQUIRED.
2. PRESSURE TREATED WOOD POST AND BRACE MATERIAL AS SPECIFIED IN SECTION 909.
3. DOUBLE STRANDED GALVANIZED BARBED WIRE AS SPECIFIED BY ASTM A 121 AND SUBSECTION 316.06 FOR TYPE 'C' & 'C1' FENCE.
4. SINGLE STRAND HIGH-TENSILE WIRE AS SPECIFIED IN SUBSECTION 316.07 FOR TYPE 'C2' FENCE.
5. STAPLES: 45 mm LONG OF 3.5 mm NOMINAL DIAMETER GALVANIZED WIRE TO EVERY LINE OF BARBED AND SMOOTH WIRE.
6. DROPPERS: WOOD 50 mm DIAMETER OR OTHER ALTERNATIVE SPECIFIED BY SUBSECTION 909.08.
7. LINE POSTS: 100 mm MINIMUM DIAMETER POINTED FOR DRIVING SET PLUMB AND FIRM.

<table>
<thead>
<tr>
<th>BURY DEPTH (mm)</th>
<th>POST LENGTH (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>STANDARD 850</td>
<td>2.0 2.1</td>
</tr>
<tr>
<td>PEAT SOIL 1050</td>
<td>2.2 2.3</td>
</tr>
</tbody>
</table>

NOTE: ROCK, SHALE AND FRIBLE ROCK CONDITIONS WARRANT METAL POSTS – SEE SP741-04.01. FOR MINOR ROCK OUTFITROPPINGS AND UNFORSEEN MINIMUM OVERRUN AREAS OF USE MULTIPLE WOOD POST/BRACE ASSEMBLIES MAY BE PERMITTED BY THE MINISTRY REPRESENTATIVE.

NOT TO SCALE  
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741

FENCE CONSTRUCTION

TYPE C, C1 & C2 FENCE STABILIZATION REQUIREMENTS

SP741–02.02

END CONDITIONS
(CORNER AND INTERSECTION ASSEMBLIES SIMILAR)

FENCE RUNS NOT TO EXCEED 200 m

FENCE RUNS EXCEEDING 200 m BUT NOT TO EXCEED 400 m

ALTERNATIVE

STRAINING PANEL(S)
(INtermediate Tensioning
At NOT exceeding 400 m Spacing)

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741
FENCE CONSTRUCTION

TYPE C, C1 & C2 FENCE STABILIZATION REQUIREMENTS

END BRACE
(BASIC END TENSIONING PANEL)

INTERMEDIATE BRACE
(BASIC INTERMEDIATE TENSIONING PANEL)

GENERAL NOTES:
BARBED WIRE SPOOL LENGTH 400 m.

STRAINING PANELS AND/OR BRACE PANELS ARE REQUIRED FOR TENSIONING WIRE
AND AT SIGNIFICANT CHANGES IN FENCE ALIGNMENT.

POST SIZES:
ALL POSTS = 120 mm (MIN.) DIAMETER EXCEPT:
LINE POSTS = 100 mm (MIN.) DIAMETER
CORNER POSTS = 140 mm (MIN.) DIAMETER

POST LENGTH:
(SEE SP741–01.01) PLUS 400 mm FOR THE STABILIZING
AND GATE POSTS)
INCREASED DEPTH OF BURY.

BURY DEPTH:
DEPTH OF END AND PANEL POSTS NORMALLY NOT LESS THAN 1200 mm.
WHERE 1200 mm NOT ATTAINABLE BUT EXCEEDING 800 mm, USE
DOUBLE TENSIONING STRAINING PANEL ASSEMBLIES AT NOT EXCEEDING
200 m SPACING. GREATER MINIMUMS ARE REQUIRED FOR PEAT SOILS, ETC.

POST SPACING AND WOOD BRACES:

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<tr>
<th>WOOD BRACE SIZE</th>
<th>LENGTH</th>
<th>POST SPACING APPROXIMATE</th>
</tr>
</thead>
<tbody>
<tr>
<td>HORIZONTAL 80 mm</td>
<td>2.4 m</td>
<td>2.5 m</td>
</tr>
<tr>
<td>HORIZONTAL 100 mm</td>
<td>3.0 m</td>
<td>3.1 m</td>
</tr>
<tr>
<td>DIAGONAL 100 mm</td>
<td>3.0 m</td>
<td>2.9 m</td>
</tr>
</tbody>
</table>

* NOTE:
SOFT, MARSH AND/OR PEAT SOIL CONDITIONS MAY WARRANT DIAGONAL WOOD
BRACES IN PLACE OF HORIZONTALS IN ADDITION TO THE LONGER POSTS.

NOTE:
ROCK, SHALE OR FRIABLE ROCK CONDITIONS SEE SP741–04.01 FOR METAL
POSTS AND BRACES.

WIRE BRACES:
2 STRANDS OF 3.5 mm NOMINAL DIAMETER GALVANIZED WIRE WITH LOOPED
ENDS AROUND DOWEL AND STAPLED TO POSTS — TWISTED TAUT ONE WAY OR
BOTH WAYS AS INDICATED ABOVE.

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
SECTION 741

FENCE CONSTRUCTION

HIGH—TENSILE FENCES (SMOOTH WIRE & WOOD POSTS)  SP741—03.01

HIGH—TENSILE SMOOTH—WIRE FENCING
FOR RANGE LAND AND OTHER LOCATIONS WITH FAVOURABLE TERRAIN, SOIL CONDITIONS AND FENCE ALIGNMENT.

POST SPACING 10,000 MAXIMUM 3000 TO 4000
METAL DROPPERS & CLIPS TO EVERY WIRE

EQUAL
EQUAL
EQUAL
EQUAL

HIGH—TENSILE SMOOTH—WIRE FENCING

100 mm # MIN. LINE POSTS

1100
225
225
200
200
250 AT POST

POST SPACING: 10 m MAX.
(HIGH SNOW AREAS 7 m MAX.)

DEPTH OF BURY
FIRM SOIL 850 mm 1.8 m
MEDIUM CLAY 850 mm 2.0 m
PEAT SOIL 1050 mm 2.2 m

POST SPACING: 7 m MAX.

TYPE HT FENCE
RANGELAND AND WILD LIFE SENSITIVE AREAS

NOTE: REDUCE LINE POST SPACING FOR SUCH AS NURSERY LIVESTOCK ENCLOSURES (HT—1 FENCE) AND AT ALL MINOR HORIZONTAL AND VERTICAL ALIGNMENT CHANGES. SEE SP741—03.03 FOR “SHALLOW”, “MEDIUM” CURVES AND CORNER CHANGES IN ALIGNMENT.

TYPE HT—1 FENCE
HEAVY LIVESTOCK PRESSURES/FREeways
(WHERE PERMITTED OR REQUIRED)

POST AND BRACES: PRESSURE TREATED WOOD AS SPECIFIED IN SECTION 909.

WIRE: 2.5 mm NOMINAL DIAMETER HIGH—TENSILE GALVANIZED WIRE AS SPECIFIED BY SUBSECTION 316.07.

MATERIAL DROPPERS AND CLIPS, SPLICERS AND PROPIETRY MANUFACTURE FASTENERS & TENSIONING DEVICES. TO SUBSECTION 316.12.

STAPLES: 45 mm LONG OF 3.5 mm NOMINAL DIAMETER GALVANIZED WIRE: DOUBLE STAPLE ON CURVES AND RISE AND DIP POSTS TO BCMAF RECOMMENDATIONS.

LINE POSTS: 100 mm MINIMUM DIAMETER SET FIRM BY DRIVING AND SET PLUMB EXCEPT FOR REQUIRED LEAN ON "MINOR" CURVES, SEE POST SIZE AND LENGTH FOR OTHER CURVES ON SP741—03.02 & SP741—03.03.

GENERAL NOTES:
SETTING OUT AND CONSTRUCTION SHALL BE IN GENERAL ACCORDANCE WITH SECTION 741 AND MINISTRY OF AGRICULTURE AND FOOD PUBLICATION #156 0—7719—9824—4 (BCMAF) PROCEDURES OR AS OTHERWISE REQUIRED.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.

741 (12 of 30) 2016 BC MoT
SECTION 741

HIGH- TENSILE FENCE STABILIZATION

TERMINAL SINGLE ASSEMBLIES

TERMINAL DOUBLE ASSEMBLIES

TERMINAL (END AND GATE) TENSIONING ASSEMBLIES

INTERMEDIATE SINGLE ASSEMBLIES

INTERMEDIATE DOUBLE ASSEMBLIES

INTERMEDIATE TENSIONING ASSEMBLIES

GENERAL NOTES:
- COIL OF SMOOTH HIGH- TENSILE WIRE IN EXCESS OF 1000 m (APPROX. 100#)
- POST SIZES: ALL 120 mm ø MINIMUM EXCEPT LINE POSTS 100 mm ø MIN., CORNER POSTS 140 mm ø MINIMUM AND GATE POSTS 190 mm ø MINIMUM.
- HORIZONTAL BRACES: 100 mm ø MIN., 3.0 m LONG (2.4 m LONG PERMITTED WITH DOUBLE ASSEMBLIES).
- TERMINAL (END AND GATE) TENSIONING ASSEMBLIES SHALL BE PROVIDED TO TENSION EVERY LINE WIRE, WHERE TERMINAL SPACING IS IN EXCESS OF 1000 m, INTERSPERSE WITH INTERMEDIATE TENSIONING ASSEMBLIES, UTILIZING ANY REQUIRED INTERSECTION AND CORNER ASSEMBLIES AT NOT EXCEEDING 1000 m * SPACINGS.
- * SEE REDUCED SPACING REQUIREMENTS BELOW: NORMALLY 400 TO 600 m BUT MINIMUM 150 m.
- FOR CONSTRUCTION OF SINGLE AND DOUBLE ASSEMBLIES SEE SP741-01.02, SP741-01.03, SP741-02.02 & SP741-02.03 BUT USE HIGH TENSILE WIRE FOR WIRE BRACES.

DEPTH OF BURY AND POST LENGTH FOR SINGLE AND DOUBLE ASSEMBLIES.

<table>
<thead>
<tr>
<th>SOIL TYPE</th>
<th>BURY DEPTH (mm)</th>
<th>BURY DEPTH (m)</th>
<th>BURY DEPTH (mm)</th>
<th>BURY DEPTH (m)</th>
<th>BURY DEPTH (mm)</th>
<th>BURY DEPTH (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>FIRM SOIL</td>
<td>1050</td>
<td>2.2</td>
<td>850</td>
<td>2.0</td>
<td>1150</td>
<td>2.4</td>
</tr>
<tr>
<td>MEDIUM CLAY</td>
<td>1250</td>
<td>2.4</td>
<td>1050</td>
<td>2.2</td>
<td>1350</td>
<td>2.6</td>
</tr>
<tr>
<td>PEAT SOIL</td>
<td>-</td>
<td>-</td>
<td>1250</td>
<td>2.4</td>
<td>-</td>
<td>1350</td>
</tr>
</tbody>
</table>

REDUCE SPACING OF TENSIONING ASSEMBLIES WHERE ABOVE BURY DEPTHS ARE NOT ADEQUATE FOR THE PARTICULAR SOIL CONDITION AND FOR CHANGES IN HORIZONTAL ALIGNMENT AT CURVES AND TIED-OFF CORNERS:
- 3 m REDUCTION FOR EVERY 1° OF DEFLECTION CHANGE
- NOTE: ALL "CURVE" POSTS TO BE 120 mm ø MIN. WITH LENGTHS AND BURY AS FOR END POSTS.

REDUCTION OF ASSEMBLY SPACING FOR UNEVEN TERRAIN CHANGE IN VERTICAL ALIGNMENT:
- 50 m PER HUMP AND DIP AND 100 m PER MAJOR HUMP AND DIP.

"TIED-OFF" LINE WIRE WITH 2 MECHANICAL FASTENERS (3 REQUIRED FOR SPLICES)

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

BC MoT 2016 741 (13 of 30)
HIGH—TENSILE FENCE STABILIZATION

MINOR CURVE

MEDIUM CURVE

SHALLOW CURVE

CORNER

NOTE: BRACES ON OUTSIDE OF CURVE WHERE NECESSARY WITH OPPOSITE LEAN AND WIRE BRACE.

TENSIONING DEVICES IN EVERY MECHANICALLY FASTENED "TIED-OFF" LINE WIRE, AT MID-SPAN OR TOWARDS END WITH THE MAJORITY OF ALIGNMENT CHANGES, BETWEEN ADJOINING ASSEMBLIES (FOR STRAIGHT AND LEVEL FENCE RUNS UNDER 200 m: DEVICES NEXT TO ONE TENSIONING ASSEMBLY).

DIP POSTS TO BE PROVIDED WITH STEEL POST(S) OR FOOTING BLOCKS TO BCMAF RECOMMENDATIONS TO RESIST POST LIFTING IN HOLLOWS.

DOUBLE STAPLE ALL LINE WIRES AT CURVES, CORNERS, DIPS AND RISES AS INDICATED BELOW AND AS INDICATED * FOR HEAVY SNOW AREAS.

* RISE POST  DIP POST  SHALLOW CORNER  RIGHT ANGLE

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741 FENCE CONSTRUCTION

TYPE A, B, B1, C, C1 & C2 FENCE ON OR OVER ROCK

SP 741-04.01

NOTE:
FOR MINOR ROCK OUTCROPPING AND UNFORESEEN MINIMUM OVERBURDEN OCCURRENCES WIRE TIED MULTIPLE WOODPOST/BRAKE ASSEMBLIES MAY BE APPROVED BY THE MINISTRY REPRESENTATIVE.

SECTION EXPOSED ROCK AND OVERBURDEN CONDITIONS

NOTES:
STEEL ANGLE END POST (a) AND SIMILAR CORNER AND INTERSECTION POSTS SET IN CEMENT AND SAND NON-SHRINK MORTAR WITH STEEL BRACE(S) TO ADJOINING STEEL FENCE POST(S) (b) SECURELY AND BOLTED EACH END.

STEEL TEE FENCE POSTS SHALL BE USED ON:
- ROCK (b)
- MINIMUM OVERBURDEN (c) OR (d)
- WITH OVERBURDEN (f) LESS THAN THE NORMAL BURY
- DEPTH FOR WOOD POSTS REQUIRED ON SP 741-01.01 TO SHALE, LOOSE OR FRIABLE ROCK (e)
- ENLARGED DRILLED HOLE SET IN CEMENT MORTAR.

WHERE DEPTH OF BURY OF A STEEL POST INTO SOLID ROCK IS LESS THAN (c) & (f) ABOVE AS AT (d)
CONCRETE FOOTING (4:2:1 MIX) OF ADEQUATE SIZE MAY BE APPROVED BY THE MINISTRY REPRESENTATIVE.

CURVED ALIGNMENT SPACING OF STEEL POSTS
SEE SP 741-04.02.

STEEL ANGLE AND TEE POSTS CHANNEL BRACES ARE SPECIFIED BY SUBSECTION 316.09 AND INSTALLATION BY SUBSECTION 741.34.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
FENCE POST SPACING (m)

<table>
<thead>
<tr>
<th>ORDINATE Z (mm)</th>
<th>WOOD POST</th>
<th>STEEL POST</th>
</tr>
</thead>
<tbody>
<tr>
<td>LESS THAN 100</td>
<td>5.0</td>
<td>4.0</td>
</tr>
<tr>
<td>GREATER THAN 100 TO 150</td>
<td>4.5</td>
<td>3.6</td>
</tr>
<tr>
<td>GREATER THAN 150 TO 200</td>
<td>4.0</td>
<td>3.2</td>
</tr>
<tr>
<td>GREATER THAN 200 TO 350</td>
<td>3.2</td>
<td>2.6</td>
</tr>
<tr>
<td>GREATER THAN 350</td>
<td>2.4</td>
<td>2.0</td>
</tr>
</tbody>
</table>

CURVED HORIZONTAL ALIGNMENTS
REduced LINE POST SPACING

GALVANIZED METAL FENCE POST APPROX. 900 mm LONG, DRIVEN 30° (TO VERTICAL) AND SECURED TO WOOD POST; 1 OR 2 REQUIRED DEPENDING ON UPLIFT PRESSURE AND SOIL CONDITIONS, OR OTHER APPROVED HOLD-DOWN ANCHORS (SEE NOTE ON SP741-03.03 FOR DIP POSTS).

NOTES
1. BRACE PANELS OR STRAINING PANELS, (SEE SP741-01.03 & SP741-02.03) ARE REQUIRED ON EITHER SIDE OF AN ABRUPT DEPRESSION TO RELIEVE FENCING TENSION AND MINIMIZE UPLIFT TENDENCY.
2. KEEP POST OR ASSEMBLY OUT OF WET CONDITIONS.

CHANGE OF VERTICAL ALIGNMENT

DEPRESSION — AS SHOWN
SUMMIT — SIMILAR EXCEPT NO HOLD-DOWN ANCHORS REQUIRED.
SECTION 741

FENCE CONSTRUCTION

TYPE A, B, B1, C, C1 & C2 FENCE SPECIAL CONDITIONS

SP741-04.03

BRACE PANEL – SEE SP741-01.03 & SP741-02.03 BUT WITH BOTTOM HORIZONTAL WOOD BRACE IN ADDITION

RIGIDLY FIXED OR HANGING BENT METAL BAR OR PIPE INFILLED OR HUNG ON BARBED WIRE OR FENCE FABRIC OR USE WOOD POST OR BRACE HUNG ON WELL STAPLED BARBED WIRE.

CONTINUOUS FENCING

(AT DITCHES, ETC.)

END POST PANEL

SEE SP741-01.03 & SP741-02.03

1000 ±

100 mm Ø RAILS x 3.0 m LONG SECURELY WIRED TO FENCE POST.

2400 OR 3000

2000 ±

INTERRUPTED FENCES

(AT GULLEY OR CREEK)

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

BC MoT 2016 741 (17 of 30)
FARM AND RANGE GATES

SECTION 741

TYPICAL TYPE 'B' FENCE GATE BRACE PANEL

GATE WIDTH (CLEAR BETWEEN POSTS)

TYPICAL TYPE 'C' FENCE GATE BRACE PANEL

PANEL POST HORIZONTAL WOOD BRACE AND DIAGONAL WIRE BRACES BOTH WAYS
SEE SP741-01.03

TREATED WOOD GATE POST
190 mm MIN. Ø x 2.5 m LONG

GATE HINGES WITH PINTLE BOLT THREADED FULL LENGTH AND WASHER AND NUT BOTH SIDES

TREATED WOOD ANCHORS
38 mm x 89 mm SECURELY SPIKED AND WIRED (OMITTED FOR GATE POSTS IN FIRM SOIL) MAY BE REQUIRED FOR POST STABILITY WHERE POST OF LARGER DIAMETER AND/OR EXTENDED LENGTH TO MINISTRY REPRESENTATIVE'S APPROVAL IS NOT ADEQUATE.

TYPICAL HINGE DETAILS

NOTE: SEE SP741-04.05 FOR GATE TYPES AND APPLICATIONS

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741  FENCE CONSTRUCTION

FARM AND RANGE GATES

TYPE 1 GATE
(SHEET METAL MEMBERS)

TYPE 2 GATE
(ALL PIPE)

TYPE 3 GATE
.PIPE AND WIRE FABRIC INFILL

NOTE:
SEE SP741-04.04 FOR GATE DETAILS

TYPE 5 GATE
(RANGE SLIP-WIRE)

NOTE TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

BC MoT 2016  741 (19 of 30)
SECTION 741

FENCE CONSTRUCTION

TYPE D – CHAIN LINK FENCE – GENERAL LAYOUT

SP741-05.01

CONCRETE FOOTINGS
MIX: AGGREGATE, SAND AND PORTLAND CEMENT \(4 : 2 : 1\)
MINIMUM STRENGTH 18 MPa

<table>
<thead>
<tr>
<th>MESH HEIGHT (X) ((\text{mm}))</th>
<th>TERMINAL POSTS ((\text{mm}))</th>
<th>LINE POSTS ((\text{mm}))</th>
</tr>
</thead>
<tbody>
<tr>
<td>1000</td>
<td>200</td>
<td>750</td>
</tr>
<tr>
<td>1200</td>
<td>200</td>
<td>750</td>
</tr>
<tr>
<td>1500</td>
<td>300</td>
<td>1050</td>
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<tr>
<td>1800</td>
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<td>1050</td>
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<td>2100</td>
<td>350</td>
<td>1050</td>
</tr>
<tr>
<td>2400</td>
<td>350</td>
<td>1050</td>
</tr>
</tbody>
</table>

* INCREASE FOR PEAT SOIL ETC.
FOR ROCK AND OTHER CONDITIONS SEE SUBSECTION 741.36.01(iii)

RESIDENTIAL HEIGHT
\((1.0 \text{ OR } 1.2 \text{ m})\)

STANDARD HEIGHT
\((1.5 \text{ OR } 1.8 \text{ m})\)

SECURITY FENCE
\((EXTENSION ARMS AND EXTRA HEIGHT END, GATE AND STRAINING POSTS FOR 3 STRANDS OF BARBED WIRE)\)

GENERAL NOTES:
MATERIAL SPECIFICATIONS FOR PIPE, MESH AND BARBED WIRE
SEE SECTION 316.
MESH FABRIC SELVAGE EDGE:
- TWISTED EDGE UP FOR 1.8 m OR GREATER HEIGHT EXCEPT
- KNUCKLE EDGE UP FOR 1.8 m HEIGHTS FOR SCHOOL, PARK OR PLAYGROUNDS
KNUCKLE SELVAGE BOTH EDGES FOR 1.5 m AND LESS.
ACCESSORY MATERIAL SEE SP741-05.02
INSTALLATION, INCLUDING STRAINING POST REQUIREMENTS
SEE SUBSECTION 741.36.
GATE DETAILS SEE SP741-05.03 & SP741-05.04.

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741  
FENCE CONSTRUCTION

TYPE D – CHAIN LINK FENCE COMPONENTS

ACCESSORY MATERIAL

POST AND RAIL CAPS: OF APPROVED DESIGN OF PRESSED STEEL OR CAST OR MALLEABLE IRON AND GALVANIZED MINIMUM 600 g/m², OR CAST ALUMINUM.

GALVANIZING COATING: TO STEEL WIRE, CLIPS, BARS AND BANDS, MINIMUM 360 g/m².

TENSION WIRE: BOTTOM AND TOP WHEN SPECIFIED NOMINAL 5.0 mm Ø (6 ga.) MEDIUM TENSILE GALVANIZED WIRE: NOMINAL 3.5 mm Ø (9 ga.) FOR RESIDENTIAL HEIGHT FENCES.

TIE WIRE: NOMINAL 3.5 mm (9 ga.) ALUMINUM WIRE FOR MESH FIXING TO TOP RAIL AND LINE POSTS.

HOG RING CLIPS: NOMINAL 3.5 mm (9 ga.) GALVANIZED STEEL WIRE CLIPS FOR MESH FIX TO BOTTOM (OR TOP) TENSION WIRE.

TENSION BAR: MINIMUM 5 mm x 16 mm GALVANIZED MILD STEEL FLAT BAR.

TENSION OR BRACE BANDS: MINIMUM 3 mm x 16 mm GALVANIZED FORMED MILD STEEL FLATBARS WITH GALVANIZED BOLTS AND NUTS FOR ALL RAIL END CAP AND TENSION BAR FIXING.

POST AND RAIL SIZES – O.D. MINIMUM (mm)

<table>
<thead>
<tr>
<th></th>
<th>RESIDENTIAL</th>
<th>STANDARD</th>
<th>SECURITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>LINE POSTS</td>
<td>38</td>
<td>48</td>
<td>60</td>
</tr>
<tr>
<td>END, CORNER &amp; STRAINING POSTS</td>
<td>48</td>
<td>60</td>
<td>73</td>
</tr>
<tr>
<td>TOP RAILS</td>
<td>33</td>
<td>33</td>
<td>42</td>
</tr>
<tr>
<td>HORIZONTAL BRACE RAILS*</td>
<td>--</td>
<td>33</td>
<td>42</td>
</tr>
</tbody>
</table>

*NOTE: DIAGONAL PIPE BRACES MAY BE SPECIFIED WHERE SOIL CONDITIONS WARRANT ESPECIALLY WHERE TOP TENSION WIRE IS CALLED FOR IN PLACE OF TOP RAIL. FOR GATE POST SIZES SEE SP741-05.04.

NOT TO SCALE  
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
SECTION 741

FENCE CONSTRUCTION

TYPE D – CHAIN LINK FENCE GATES

GATES NOT EXCEEDING 1.85 m WIDTH OF OPENING
- GATE FRAME: 33 mm O.D. GALVANIZED TUBING 1.9 kg/m
- VERTICAL PIPE BRACE: 27 mm O.D. GALVANIZED TUBING 1.5 kg/m
- DIAGONAL BRACE: 5.0 mm NOMINAL DIAMETER GALVANIZED TENSION WIRE TO 5 mm CLEATS AS ON SP741–05.04.

GATES NOT EXCEEDING 3.0 m WIDTH OF OPENING
- GATE FRAME: 33 mm O.D. GALVANIZED TUBING 2.5 kg/m
- VERTICAL BRACE: 27 mm O.D. GALVANIZED PIPE 1.7 kg/m
- DIAGONAL BRACE: 9.5 mm NOMINAL DIAMETER GALVANIZED ROD WITH HOOKED ENDS TO 5 mm CLEATS AS ON SP741–05.04

RESIDENTIAL HEIGHT GATES
(TYPE IV – SEE SUBSECTION 316.11.05)

STANDARD HEIGHT
- GATE FRAME: 42 mm OD GALVANIZED PIPE 3.4 kg/m.
- VERTICAL PIPE BRACE: 33 mm OD GALVANIZED PIPE 2.5 kg/m
- DIAGONAL BRACE: 9.5 mm DIAMETER GALVANIZED ROD TO 5 mm CLEATS AS SHOWN ON SP741–05.04.

SECURITY HEIGHT

NOTE 1: SECOND DIAGONAL ROD BRACE REQUIRED FOR ALL GATES OVER 3.0 m TO 5.0 m WIDTH OF OPENINGS: REVERSE SLOPE OF SECOND ROD FOR ALL SLIDING GATES.

STANDARD AND SECURITY HEIGHT GATES
(TYPE IV – SEE SUBSECTION 316.11.05)

NOTE:
FOR FENCE GATE DETAILS SEE SP741–05.04.

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741

TYPE D – CHAIN LINK FENCE GATE DETAILS

GATE POST SIZES – NOMINAL OUTSIDE DIAMETER

RESIDENTIAL: 48 mm

STANDARD HEIGHT FENCE GATE:
- NOT EXCEEDING 2.5 m: 60 mm
- EXCEEDING 2.5 m: 73 mm

SECURITY HEIGHT FENCE GATE:
- NOT EXCEEDING 2.5 m: 73 mm
- EXCEEDING 2.5 m: 89 mm

CONCRETE FOOTING SIZES – UP TO 2.5 m WIDE GATES SEE SP741-05.01.
- OVER 2.5 m WIDTH, FOOTINGS 400 mm ø, 1250 mm DEEP

SECURITY HEIGHT FENCE GATES TYPE 4
SIMILAR TO STANDARD HEIGHT BUT WITH EXTENDED VERTICAL STILES (AND BRACE) FOR BARBED WIRE OVER.

GENERAL NOTES
- MATERIAL SPECIFICATIONS FOR PIPE, MESH AND BARBED WIRE, SEE SECTION 316.
- CAPS AND ACCESSORY MATERIAL, SEE SP741-05.02.
- HARDWARE, SEE SUBSECTION 316.11.05.
- SLIDING GATE MAY BE DETAILED FOR GATE OPENINGS OVER 4.0 m WITH ROLLING HARDWARE AS REFERRED TO IN SUBSECTION 316.11.05.

NOT TO SCALE    ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
WOOD FENCE – PRIVACY – GENERAL ARRANGEMENT

PREFabricated
PREFabricated
Post Frames
Post Frames
STEEL POST
STEEL POST
CONCRETE FOOTING
CONCRETE FOOTING
IN-FILL BOARD
IN-FILL BOARD
2500
2500
OR
OR
3000
3000

GENERAL ARRANGEMENT
ELEVATION

CLOSE BOARDING
(IN ALTERNATE PANELS)

STAGGERED BOARDING

BOARDING ARRANGEMENT

POST FRAME
38 x 140 S4S
50 x 150 ROUGH CEDAR

9.5 mm Ø (3/8") x 150 mm
GALVANIZED BOLT
C/w NUT & WASHERS B.S.
(DRILL THROUGH PIPE
AND FRAME) 2—REQUIRED

50 mm Ø HOLE CENTERED IN
BOTTOM PLATE OF PREFABRICATED
POST FRAME TO ACCOMMODATE
STEEL POST

CONCRETE FOOTING
(SEE SP741–06.02)

TOP AND BOTTOM STRINGERS
38 x 89 S4S OR
50 x 100 ROUGH CEDAR

ADD MEMBER ON EDGE
(38 x 89 S4S OR
50 x 100 ROUGH CEDAR)
FOR 3.0 m POST SPACING

SUPPORT BOLT UNDER
POST FRAME
(SEE SP741–06.02)

STEEL POST
(SEE SP741–06.02)

ISOMETRIC DETAIL

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741 FENCE CONSTRUCTION

WOOD FENCE - PRIVACY - DETAILS

PREFABRICATED POST FRAME

TOP STRINGER (SEE SP741-06.01)

GALVANIZED BOLTS (SEE SP741-06.01)

BOTTOM STRINGER (TO MATCH TOP STRINGER)

ADDITIONAL MEMBER ON EDGE FOR 3.0 m POST SPACING (SEE SP741-06.01)

CONCRETE FOOTING

SECTION A

CONCRETE FOOTING AND POST

<table>
<thead>
<tr>
<th>POST SPACING</th>
<th>2.5 m</th>
<th>3.0 m</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>a</td>
<td>b</td>
</tr>
<tr>
<td>FIRM SOIL</td>
<td>200</td>
<td>750</td>
</tr>
<tr>
<td>STANDARD</td>
<td>250</td>
<td>750</td>
</tr>
<tr>
<td>PEAT SOIL</td>
<td>300</td>
<td>750</td>
</tr>
</tbody>
</table>

CONCRETE FOOTINGS:
MIX: AGGREGATE, SAND AND PORTLAND CEMENT (4:2:1)
MINIMUM COMPRESSIVE STRENGTH 18 MPa.

STEEL POSTS:
POSTS TO BE 48 mm O.D. GALVANIZED STANDARD WEIGHT TUBING.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741

WOOD FENCE - PRIVACY - GENERAL ARRANGEMENT

STAGGERED BOARDING

CAPPED BOARDING

CLOSE BOARDING

BOARDING ARRANGEMENT

WATERPROOF CAP

STRINGERS

2.5 mm x 200 mm LONG FORMED GALVANIZED SHEET METAL CHANNEL OR APPROVED PROPRIETY BRAND CONNECTOR

GALVANIZED NAIL

STEEL POST

BOLTED GALVANIZED STRAP AROUND POST

CONCRETE FOOTING

(TYP.)

50 x 100 ROUGH CEDAR FOR 2.5 m POST SPACING

50 x 150 ROUGH CEDAR FOR 3.0 m POST SPACING

ISOMETRIC DETAIL

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 741

PEDESTRIAN SIDEWALK FENCE — WELDED

SUITABLE FOR LOCATIONS WHERE GATHERING OF MANY PEOPLE IMPOSSIBLE

SP741—07.01

NOTES:

1. ALL RAIL AND POSTS TO BE CAN/CSA G40.21 GRADE 350W OR ASTM A500 GRADE C. MISCELLANEOUS PLATE TO BE CAN/CSA G40.21 GRADE 350W.

2. ALL ROUGH EDGES SHALL BE GROUNDED SMOOTH AND WELD SPLATTER SHALL BE REMOVED.

3. WELDED FENCE SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123/A123M.

4. FIELD WELDING SHALL BE KEPT TO A MINIMUM. TOUCH UP OF DAMAGED GALVANIZED AREAS SHALL BE BY THE APPLICATION OF A ZINC RICH COATING CONFORMING TO SSPC-GUIDE 14, GUIDE FOR THE REPAIR OF IMPERFECTIONS IN GALVANIZED, ORGANIC OR INORGANIC ZINC-COATED STEEL USING ORGANIC ZINC RICH COATINGS.

5. VENT AND DRAIN HOLES:
   A. RAILS SHALL BE PROVIDED WITH A BOTTOM DRAIN/VENT HOLE AT BOTH ENDS BETWEEN POSTS.
   B. WHERE A POST IS EMBEDDED IN CONCRETE WITH A SLOPED TOP SURFACE OR WHERE IT IS SUPPORTED ON A SLOPED BASE PLATE, THE DRAIN/VENT HOLE NEAR THE BOTTOM OF THE POST SHALL BE LOCATED ON THE LOWER SIDE OF THE SLOPE.

6. POST ANCHORS SHALL BE ASTM A307 THREADED ROD, GALVANIZED TO THE REQUIREMENTS OF ASTM A153/A153M.

7. ACCEPTABLE ADHESIVES FOR BONDING THE ANCHORS INTO CONCRETE INCLUDE:
   A. HILTI HIT HT-200
   B. REDHEAD EPCON 60+
   C. UCAN FLO-RDX FR6—SD
   D. POWER SPC-1000+

8. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH THE ADHESIVE MANUFACTURER’S INSTRUCTIONS.

9. HOLES IN CONCRETE FOR ANCHORS MUST BE DRILLED WITH A HAMMER DRILL AND A CARBIDE TIPPED BIT. CONCRETE HOLES MUST BE WATER-SATURATED OR DRY WHEN INSTALLING ANCHORS.

10. ALTERNATIVE ANCHOR INSTALLATIONS THAT DO NOT MEET THE DETAILS ON THIS DRAWING WILL REQUIRE AN ENGINEERED DESIGN DEMONSTRATING THAT THE ALTERNATIVE INSTALLATION DETAILS ARE CAPABLE OF CARRYING THE REQUIRED LOADS. NATIONAL BUILDING CODE OF CANADA LOADING REQUIREMENTS ON "GUARDS" AND ON "HANDBARS" SHALL BE CONSIDERED IN DETERMINING POST ANCHOR LOADING.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No. Revision Date
A GENERAL REVISIONS, SLIP JOINT FENCE DELETED FEB 2016

BC MoT 2016 741 (27 of 30)
BICYCLIST SIDEWALK FENCE – WELDED OR SLIP-ON
SUITABLE FOR LOCATIONS WHERE GATHERING OF MANY PEOPLE IMPROBABLE

WELDED FENCE

NOTES:
1. ALL DETAILS NOT SHOWN SIMILAR TO SP741–07.01.
2. SEE NOTES ON SP741–07.01.

NOT TO SCALE    ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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No. | Revision | Date      
--- | --- | ---
A   | GENERAL REVISIONS, SLIP JOINT FENCE DELETED | FEB 2016
MECHANICALLY REDUCED PIPE SECTION, OUTSIDE DIA. REDUCED TO BE ABLE TO SLIDE INTO NORMAL PIPE SECTION WITH 2 mm CLR.

SWAGE PIPE END

INSTALLATION OF SWAGE PIPE END

NOTE: SPLICES TO BE SPACED A MINIMUM OF 7 m APART
SECTION 751

TOPSOIL AND LANDSCAPE GRADING

DESCRIPTION

751.01 Scope – This Section refers to those portions of work that are unique to the supply and placement of topsoil and subsequent finish grading. In this Section, the term "topsoil" is used to identify either:

a) On-Site topsoil: material stockpiled for use, or

b) Imported topsoil, or

c) Manufactured topsoil (Growing Medium).

751.02 Related Work – SS 754, Planting of Trees, Shrubs and Ground Covers; SS 757, Revegetation Seeding.

751.03 References – Canadian System of Soil Classification, Canada Fertilizer Act, Canadian National Master Specification, and BC Weed Control Act & Regulation.

751.04 Topsoil Supplied by the Contractor – The Contractor shall advise the Ministry Representative of the sources of topsoil not less than seven days before any is used in the work.

The Contractor shall, at the Contractor's expense, acquire a soil analysis from an accredited soil testing laboratory, to verify that supplied material is within the requirements indicated. Results of the soil test are to be submitted to the Ministry Representative prior to installation.

The Ministry Representative will approve all topsoil once it has met the standard required at the source.

MATERIALS

751.11 General – In this Section, a range of measurable physical and chemical properties are set out as being acceptable in a topsoil. Compliance with this Section shall be determined by testing for those properties. When imported or on-Site topsoil is used, it shall be tested and modified as necessary by a mixture of other components to bring its properties to within the range set in SS 751.16, or as stated in the Special Provisions. Topsoil shall not be prepared or handled in an excessively wet or frozen condition, or in any manner in which structure is adversely affected.

751.12 Topsoil Types – Three topsoil types are described in SS 751.13 through SS 751.15. Regardless of origin, all types shall conform to SS 751.16.

751.13 On-Site Topsoil – On-Site topsoil may be used, as specified in the Special Provisions, provided that it meets the standard set for imported topsoil and can be modified to meet the requirements set out for the specified topsoil. On-Site topsoil shall be defined as the existing "A" horizon containing accumulated organic matter. On-Site topsoil shall be tested prior to stockpiling. Upon approval by the Ministry Representative of the suitability of the on-Site topsoil for topsoil, a sufficient quantity of stripped on-Site topsoil shall be stockpiled where shown on the Drawings or in areas designated for stockpiling.

751.14 Imported Topsoil – Imported topsoil shall be of a sandy loam or loamy sand texture (no less than 50% sand by weight) containing between 4% and 15% organic matter (dry weight basis).

Imported topsoil shall be free of propagules of plant species designated as noxious under the BC Weed Control Act & Regulation, and other invasive or undesirable plant species, as determined by the Ministry Representative.

At least 80% of imported topsoil shall pass a Tyler #10 sieve after appropriate crushing of structural units using accepted laboratory test methods.

751.15 Manufactured Topsoil – Manufactured topsoil is any soil or growing medium mixture with chemical and physical properties that fall within ranges required by this Section for a particular application.

Manufactured topsoil shall conform to SS 751.16 or as specified in the Special Provisions.

751.16 Requirements For Topsoil – Commercial processing and mixing of topsoil components shall be done thoroughly by a mechanized screening process. No hand mixing shall occur. The resulting product shall be a homogenous mixture having the required properties throughout.

The general amendment of both natural topsoils and manufactured topsoils by mixing in situ with rototill cultivation equipment after placement, is acceptable if carried out to the satisfaction of the Ministry Representative. Fertilizers typically used at time of seeding or planting will be surface applied and incorporated as described in SS 751.33, Applying Fertilizers.
The Contractor shall also require the laboratory to include recommendations for incorporating fertilizers and other amendments into the topsoil as needed for plant establishment and maintenance, and as they specifically relate to:

- grassed areas;
- ground covers, shrubs and trees;
- container or planter box installations; and,
- to site conditions and season of planting.

Refer to Table 751-A for required properties of growing medium for different applications.

**TABLE 751-A PROPERTIES OF TOPSOIL FOR DIFFERENT APPLICATIONS**

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>Low Traffic Lawn Areas</th>
<th>Trees and Large Shrubs</th>
<th>Planting Areas, Planters, Shrub and Groundcover Areas</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEXTURE:</td>
<td>Percent of Dry Weight Mineral Fraction (%)</td>
<td>Percent of Dry Weight Mineral Fraction (%)</td>
<td></td>
</tr>
<tr>
<td>Particle size classes by the Canadian system of soil Classification</td>
<td>Gravel greater than 2 mm, less than 30 mm 0 – 10 0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sand greater than 0.05 mm, less than 2 mm 50 – 70 50 – 70</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silt &amp; Clay combined Maximum 25% Maximum 25%</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ACIDITY (pH)</td>
<td>6.0 – 7.0</td>
<td>4.5 – 6.5</td>
<td></td>
</tr>
<tr>
<td>DRAINAGE: Minimum saturated hydraulic conductivity (cm/hr) in place</td>
<td>2.0</td>
<td>2.0</td>
<td></td>
</tr>
<tr>
<td>ORGANIC CONTENT: Percent of Dry Weight (%)</td>
<td>5 – 10</td>
<td>14 – 20</td>
<td></td>
</tr>
</tbody>
</table>

**TOPSOIL AND LANDSCAPE GRADING**

Other specific requirements are as follows:

**Fertility:**

- Nitrogen – total nitrogen shall be 0.2% to 0.6% by weight.
- Phosphorus – available phosphorus shall be 20 to 100 ppm.
- Potassium – available potassium shall be 50 to 250 ppm.
- Boron – concentration in saturation extract shall not exceed 1 ppm

**General:**

- Acidity – in accordance with Table 751-A. Maximum of 0.5 kg/m2 of dolomite lime to achieve the required pH level.
- Salinity – saturation extract conductivity shall not exceed 3.0 mmho/cm at 25°C. Sodium absorption ration (SAR) as calculated from analysis of saturated extract shall not exceed 8.0.
- C/N ratio – carbon to nitrogen ration shall not exceed 40:1.
- Texture – in accordance with Table 751-A.
- Organic content – in accordance with Table 751-A
- Cedar or redwood sawdust shall not be present in the topsoil.

- Soil shall be virtually free from subsoil, wood including woody plant parts, toxic materials, stones over 30 mm, foreign objects, and propagules of plant species designated as noxious under the BC Weed Control Act & Regulation, and other invasive or undesirable plant species, as determined by the Ministry Representative,

- Drainage – in accordance with Table 751-A. Drainage of growing medium can be measured only after growing medium is in place. Mixing and handling of growing medium shall be done in such a manner that the minimum saturated hydraulic conductivity indicated is achieved.

**751.17 Soil Amendments** – The following amendments shall be added to the topsoil as required.

**751.17.01 Peat Moss** – Peat moss shall be Horticultural grade, partially decomposed fibrous or cellular stems and leaves of sphagnum mosses with a texture varying from porous to spongy fibrous, fairly elastic and substantially homogeneous with pH value not less than 3.5 and not greater than 6.5, medium to coarse shredded, suitable for horticultural purposes.

**751.17.02 Sand** – Sand shall be clean river pump sand or alternative source approved by the Ministry Representative, free of impurities, chemical or organic
SECTION 751

TOPSOIL AND LANDSCAPE GRADING

matter.

Particle size in sand shall be as follows:

- 95 – 100% passing a 4.75 mm sieve;
- 0 – 40% passing a 0.600 mm sieve;
- 0 – 5% passing a 0.075 mm sieve.

751.17.03 Manure and Compost – Manure shall be well-rotted farm animal manure or mushroom manure, rotted to the extent that the material is crumbly. Manure shall be free from propagules of invasive plants and other weedy species, rocks, sticks, rubble and shall contain not more than 40% composted sawdust, straw or shavings.

Commercial compost shall be free from propagules of plant species designated as noxious under the BC Weed Control Act & Regulation, and other invasive or undesirable plant species, as determined by the Ministry Representative, coliform, pathogens and chemical or toxic contaminants. Physical contaminants such as rocks, plastic, metal or glass shall be less than 0.5%. Compost shall not be derived from or contain processed municipal sewage sludge, unless such product is authorized for use by Provincial Environmental Agencies, and meets all local regulations and approvals.

751.17.04 Wood Residuals – Raw sawdust and woodwaste are not acceptable components of topsoil. Wood residuals used as a component of topsoil, compost, farm animal manure or mushroom manure are acceptable provided they are rotted and the total Carbon to total Nitrogen ratio for the topsoil is a maximum of 40:1.

751.18 Fertilizers – Fertilizers shall be standard commercial brands, meeting the requirements of the Canada Fertilizer Act.

All fertilizers shall be in granular, pelleted or prill form, and shall be dry, free-flowing and free from lumps.

Fertilizers shall be packed in standard waterproof containers, clearly marked with the name of the manufacturer, weight and guaranteed analysis.

All fertilizer shall be stored in a weatherproof storage place and in such a manner that it will stay dry and its effectiveness will not be impaired.

The types, formulations, and rates of application for fertilizers and liming agents to topsoil supplied by the Contractor shall be as recommended by a laboratory soil specialist on the basis of tests of the topsoil, and as approved by the Ministry Representative.

Substitutions or variations in fertilizers and methods shall be made only upon pre-approval by the Ministry Representative.

751.19 Fill Material – Fill Material shall not be toxic to plant and animal life in part or in concentration and may not contain invasive knotweed plant material (Polygonum or Fallopia spp.).

CONSTRUCTION

751.31 Area Preparation

751.31.01 Stripping of Topsoil – Existing top soil material, where specified or required by the Ministry Representative shall be stripped and removed to stockpile(s) within the project area, kept properly drained, and maintained in a neat and presentable condition free of spoil, propagules of invasive plants and other weedy species and subsoil material for subsequent spreading on prepared rough graded areas. Where possible, sites chosen for storage of topsoil shall be free of plant species designated as noxious under the BC Weed Control Act & Regulation, and other invasive or undesirable plant species, as determined by the Ministry Representative. If invasive plants or weedy species are present at a storage site, propagules shall be removed prior to stockpiling topsoil at the site. Stockpiled topsoil shall be inspected for the presence of invasive plants or weedy species prior to spreading onto prepared rough graded areas, and any contaminated topsoil shall either be treated prior to use or disposed of appropriately at the contractor’s expense, unless the Ministry Representative authorizes its use as fill elsewhere on the project.

The storage of topsoil shall not interfere with the effective utilization of a granular source or borrow pits. See also SS 165.06.02 Placement of Stripped Material.

751.31.02 Preparation of Landscape Area Subgrade – This Section applies only to grading of landscaped areas outside the roadway prism.

Rough grading shall be carried out by necessary cutting and filling work to produce the lines and grades shown on the Drawings and as directed by the Ministry Representative, allowing for the stipulated new topsoil thickness.

Surplus excavated material shall be removed from the Site and disposed of at the Contractor's expense unless the Ministry Representative authorizes its use as fill elsewhere on the project.
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The landscape area subgrade shall be prepared to a consistent 80 – 85% Proctor density.

Soft and unstable areas below the landscape area subgrade that cannot be compacted to this standard shall be excavated and filled with suitable fill material, except in locations where special environmental conditions have been identified. In such cases, appropriate alternative solutions shall be approved by the Ministry Representative and Environmental Agencies as required, and carried out.

Debris, roots, branches, stones, building material, contaminated subsoil, visible invasive plants or weeds and anything else that may interfere with the proper growth and development of the planned finished landscaping shall be removed.

Fill materials shall be placed so as to achieve stability. This may necessitate placing in lifts of 225 mm and compacting each layer to 80 – 85% Standard Proctor density.

Grade transitions of landscape area subgrade should be smooth and even and shall be such that ponding cannot occur on the landscape area subgrade surface.

Existing land forms shall be warped and blended into the landscaped areas with a minimum of visual disharmony.

751.31.03 Fine Grading – Areas requiring topsoil shall be fine graded by raking out spoil material and debris such as rocks, asphalt and concrete over 50 mm in diameter.

Naturalized areas not requiring topsoil shall be similarly cleaned, raked and manicured.

751.31.04 Scarifying – All landscape area subgrade shall be scarified to a minimum depth of 150 mm immediately before placing topsoil.

751.31.05 Cleanup – All unsuitable material and inorganic debris shall be removed from the project area by the Contractor unless the Ministry Representative authorizes its use in fill areas on the project.

All surplus or unsuitable organic waste and debris shall be removed from the Site unless its complete burning is approved by the Ministry Representative in compliance with the B.C. Open Burning Smoke Control Regulation.

751.32 Placing Topsoil – The landscape area subgrade shall be inspected and approved by the Ministry Representative, before topsoil is placed.

The topsoil shall be:

- placed over the prepared landscape area subgrade and shall be allowed to settle or be compacted by light rolling such that it is firm against deep footprints and shall not be compacted more than necessary to meet this requirement;
- moist (25% to 75% of field capacity) but not wet when placed, and shall not be handled if frozen or wet such that its structure will be altered;
- manually spread around trees, shrubs and obstacles;
- evenly spread to a depth which after settlement or light compaction will be that shown in the Drawings or as directed by the Ministry Representative.

During hauling and spreading, the paved roadway and other finished surfaces including subgrade under future base courses shall be kept clean and free of all topsoil.

751.33 Applying Fertilizers – Fertilizers shall be added to bring topsoil fertility within the ranges set out in this Section or as specified in the Special Provisions.

Manufactured topsoils and processed imported topsoils will typically have fertilizers and amendments incorporated at the time of mixing and screening, while other topsoils will receive in situ amendment.

Fertilizers normally applied at the time of seeding and planting are specified under the appropriate sections. These fertilizers are generally supplemental to the base fertility requirements outlined for topsoil and are applied after topsoil is in place.

Surface applied fertilizers shall be evenly spread over the topsoil with a suitable mechanical spreader and fully incorporated to a minimum depth of 50 mm.

Lime used for top dressing shall be thoroughly cultivated into the top 100 mm of topsoil.

751.34 Finish Grading – After placing the topsoil to the finish elevations and contours required, the grade shall be finished to a high standard, to the grades shown on the Drawings with a smooth and even surface. Rough spots and low areas shall be eliminated to ensure positive surface drainage, and the surface shall be left smooth, uniform, free of debris and firm enough to resist deep footprinting.

Topsoil placed in traffic islands and medians shall be crowned for drainage, as shown on Drawing SP751-01.

MEASUREMENT

751.81 General – Measurement for the supply of topsoil by the Contractor will be by the CUBIC METRE in the truck at the point of delivery. Topsoil removed from stockpiles will be measured in place in the stockpile.
The placing of topsoil will be measured by the SQUARE METRE for the stipulated topsoil thickness, unless stated otherwise in the Special Provisions.

**PAYMENT**

751.91 **General** – Payment for TOPSOIL supplied by the Contractor will be at the Contract Unit Price bid per cubic metre. The Unit Price bid for topsoil supplied by the Contractor shall be accepted as full compensation for all handling, any necessary screening and testing of topsoil, and for delivery and off-loading on the area to be topsoiled.

Payment for TOPSOIL SPREADING will be at the Contract Unit Price bid per square metre. The Unit Price bid for topsoil spreading shall be full compensation for all labour and equipment required for the specified preparation, spreading, and finish grading of the topsoil, and for all incidental work not required to be separately paid for.

Separate prices may be included in the Contract to cover the area preparation work such as:

- clearing and grubbing,
- stripping existing topsoil and removal to stockpile,
- rough grading and fill,
- naturalizing with fine grading,
- rotovating and soil conditioning, and
- trenching for irrigation and sub-soil drainage systems.
SECTION 754

PLANTING OF TREES, SHRUBS, AND GROUND COVERS

DESCRIPTION

754.01 Scope - This Section refers to those portions of the work that are unique to the supply and planting of trees, shrubs and ground covers, including seeded and sodded areas that are not designated for treatment under SS 757 “Revegetation Seeding”. This Section must be referenced and interpreted simultaneously with all other Sections pertinent to the works described herein.

754.02 Related Work - SS 751, Topsoil and Landscape Grading; SS 757, Revegetation Seeding.

754.03 References - Canadian Standards For Nursery Stock (Canadian Nursery Trades Association), BC Weed Control Act & Regulations, Canada Seed Act, British Columbia Standard for Turfgrass Sod.

754.04 Guarantee/Maintenance

754.04.01 The Contractor shall guarantee and maintain all materials and quality of work for a period of one full year. The guarantee and maintenance period will commence when the following conditions have been met:
- the supply and installation of all plant materials have been completed as per SS 754.43,
- all seeding/sodding has been completed (but is not necessarily yet established), and
- installation and hydrostatic testing of the irrigation system have been completed as per SS 766.42, and the system is fully operational.

754.04.02 The guarantee includes replacing all plants as determined by the Ministry Representative which are found dead or failing during the entire maintenance and guarantee period. Replacements shall be made immediately unless otherwise directed by the Ministry Representative, and conditions of the guarantee shall apply to all replacement seeding for one full growing season.

Materials shall be made available for inspection at the nursery by the Ministry Representative upon at least three days notice. Field grown material is not to be dug prior to inspection. Approval of plant material at the source does not preclude rejection of non-conforming stock on the Site prior to, or after planting.

Imported plant material shall be accompanied by all necessary permits and import licences, and shall conform to federal and provincial regulations.

754.12 Transporting Plants to Site

754.12.01 Dormant Period

Deciduous: Bare Root Stock (only in dormant period):
- Adequate protection shall be given in order to preserve moisture around the root system. For short transit period, four hours or less, maximum temperature in the truck shall not be above 20°C. In all cases, at all times, roots should be protected from frost, wind and sun (e.g., a closed van with wet straw or other suitable packing material protecting the roots). The temperature shall be maintained as uniformly as possible by mechanical means, or in any event to prevent frost damage to roots. The appropriate temperature range shall be between 1°C and 10°C.

Evergreens:
- It is recommended that root balls not be subjected to freezing temperatures below -5°C for a period longer than four hours. Plants shall be protected to prevent desiccation by wind and sun.

Sod shall be protected during transportation to prevent drying out and shall arrive at the Site in a fresh and healthy condition.

754.12.02 Non-Dormant period - Deciduous and Evergreen plant material shall be transported in a closed van or well-covered truck with a tarp or similar material in order to protect the leaves or needles from windburn. When in transit, with protection of a tarp cover only, it is recommended that foliage be sprayed with an antidesiccant. For the above material in transit for more than three days, it shall be unloaded and then stored away from direct sun for 24 hours to avoid leaf burning.

754.13 Unloading and Handling Procedures - Plants shall
be carefully handled to minimize disturbance to root systems and damage to stems and branches. Plants shall not be dropped to the ground when unloading. Plant material that is mishandled and showing evidence of damage to root balls, or undue damage and breakage to top growth will be rejected.

Plants are to be kept in a moist condition at all times. All plants shall be well protected against physical damage and desiccation until they are planted on the Site.

**B.R. (Bare Roots) Stock:** Roots shall be covered and protected immediately from frost, sun and wind.

**Stock in Pots/Containers:** Shall be handled as much as possible by pots only in order to reduce breakage of branches/leaves.

**Balled & Burlapped (B & B) Material:** Plants shall be handled by holding the root ball and supporting the stem to minimize disturbance to the root ball and damage to stems and branches.

**Material in Wire Basket:** Specimen trees shall be lifted and supported by the wire basket and not by the trunk.

All plants shall be promptly unloaded and their condition checked immediately upon arrival. Watering shall be provided as required and necessary pruning of minor breakage on branches performed.

**Protection Against Stem and Branch Damage -** During loading, transportation, off-loading and planting, all trees shall be protected against damage to stems and branches. This applies particularly to larger wire-basketed trees.

Bark shall be protected against chafing and cuts by providing a wrapping of cardboard, sackcloth or other material as appropriate and when required.

**754.14 Storage**

**754.14.01 Storage During Growing Season -** All plants in containers, balled and burlapped, or in wire basket, if not planted within three days, shall be stored in an upright position in an area providing even light and offering protection from wind and sun scald. Enough space shall be provided between plants so that light reaches all around to the bottom of the plant in order to avoid leaf burning when planted out.

**Sod:** Sod shall be installed as soon as possible after delivery. If there is a delay of more than 24 hours, the sod shall be properly stored and kept moist and cool until it is placed. Sod shall not be stacked more than three levels high while being stored.

**Balled and Burlapped Material:** Special attention shall be given to the root ball, and unless weather is rainy or cool, root balls shall be protected by covering with material suitable to protect them from drying out (e.g. sawdust, peat moss, topsoil). Plants intended to be planted in the open shall not be kept stored in a building or any area of low light intensity for a period exceeding seven days. All plants shall be kept well watered and protected from heat and frost.

**Containerized Plants:** In extreme weather, freezing or high dry heat, the containers shall be buried in a protective medium. Plants intended to be planted in the open shall not be kept stored in a building, truck or any area of low light intensity for a period exceeding seven days during the growing season.

**754.14.02 Storage During Dormant Period -** Plants shall be cared for according to each plant's requirement for winter protection, and according to geographical location.

**754.15 Plant Material**

**754.15.01 Species -** Selection of species shall be as specified. Every effort shall be made by the Contractor to obtain the plant material specified. Where evidence is submitted that a specified plant cannot be obtained, substitutions in kind, size and grade shall be made upon written approval by the Ministry Representative.

**754.15.02 Origin and Requirements -** All plant material shall be nursery grown stock or approved collected native plants unless specified otherwise. Plant material will be inspected by the Ministry Representative upon delivery to the Site.

All nursery grown plants shall, as a minimum, comply with the Canadian Nursery Trades Association Specification “Canadian Standards for Nursery Stock” with respect to sizing, grading and quality.

Plants shall be true to name, type and form and shall be representative of their species and variety.

All plants shall be sturdy stock, with tree and shrub heights proportional to trunk caliper, overall plant width and size of root ball, as determined by the Ministry Representative. Plants that are weak and thin, and those showing effects of being grown too closely together or poorly maintained, will not be accepted.

Plants shall be vigorous and healthy with normal, well developed branches and good fibrous root systems and be free from decay, physical injury, disease and insect damage and infestation.
In particular, conifers shall have a healthy, single leader with well shaped whorls of vigorous, newly growing branches and shall exhibit natural growth habit characteristic of the species and variety. Trees sheared as Christmas trees are not acceptable.

The root balls of dug material and the soil of containerized plants shall be free from pernicious perennial weeds. All balled and burlapped plant stock shall be supplied in biodegradable root ball sacking.

The search area for plants shall include, but not necessarily be limited to, the provinces of British Columbia, Alberta and the states of Washington, Oregon, California (northern portion), Idaho and Montana. All plant material being sourced from milder areas shall be properly “hardened off” prior to shipping and planting.

754.15.03 Nursery Grown Stock - All plants specified "Container" shall be grown for the length of time necessary to permit the roots to fill and hold the soil within the container, as required by the Canadian Standards for Nursery Stock.

Similarly, all field dug material will show evidence of having been root pruned to encourage fibrous root system development and resulting in root balls that retain their integrity during handling.

Forestry seedlings shall be supplied and handled in accordance with the requirements of the Silvicultural Manual, Ministry of Forests, Province of B.C., 1999.

All plant material shall be appropriately identified and individually labelled with weatherproof tags. In the case of small containerized plants such as ground covers and bundled bare root seedlings, which are supplied in large numbers, labelling shall be limited to identification of group lots as permitted by the Ministry Representative.

754.15.04 Collected Plant Stock - The Contractor shall provide either permits or verification that permission was obtained for collecting native and/or introduced plant materials. Information shall be supplied on where, when and how collection was made.

All collected plant material shall have been grown and maintained in a nursery environment for a minimum of one growing season, unless, at the sole discretion of the Ministry Representative, certain species are approved for a lesser period of time. As for nursery grown stock, collected plants shall be held long enough prior to planting to allow roots to fill the container or the dug root ball and to retain the soil within.

Collected plant stock shall be appropriately labeled with weather proof tags for easy identification at the job site.

754.15.05 Seed - Seed quality and type shall conform to that specified in the Special Provisions.

All other requirements are per SS 757 Revegetation Seeding.

754.15.06 Sod - Sod shall be nursery grown, true to type and conform to the British Columbia Standard for Turfgrass Sod, and the general requirements of the Canadian Standards For Nursery Stock.

Sod grade shall be as specified in the Special Provisions.

754.16 Water - Water shall be clean and potable and shall be supplied by the Contractor.

754.17 Fertilizer - Fertilizer shall comply with the provisions of the Canada Fertilizers Act and Fertilizer Regulations. Fertilizer shall be supplied to the specifications in the Special Provisions.

754.18 Bark Mulch - Bark mulch shall be sized 25 mm and minus, Douglas Fir or Hemlock bark chips and fines, or a combination of both types and of the quality used for decorative landscape mulching purposes. It should be free of chunks and sticks, dark brown in colour and free of all soil, stones, roots or other extraneous matter.

754.19 Backfill Topsoil - Backfill topsoil for planting operations shall conform to the requirements of SS 751 - Topsoil and Landscape Grading.

754.20 Other Materials - When required, various other materials such as soil amendments, erosion control products, hydraulic mulches, etc. shall be supplied to the specifications in the Special Provisions.

CONSTRUCTION

754.31 Scheduling - Work shall be scheduled to meet the milestone dates provided in the Special Provisions, and to ensure its execution meets the requirements of living plant material.

The work shall be co-ordinated with the schedule of other trades, and be well integrated with other specific requirements such as Sediment and Drainage Management Drawings, which may be provided for any given project.

754.32 Preplanting Operations - The plant material shall be approved by the Ministry Representative prior to installation. The Contractor shall ensure that all requirements of SS 754.11 through SS 754.15 have been met and that any minor damage to plant stock is taken care of
through appropriate pruning or other measure. When directed by the Ministry Representative, the Contractor shall apply anti-desiccant to large conifers and deciduous trees that are in leaf. Application will be in accordance with the manufacturer’s instructions for the particular product.

All invasive plants on site shall be removed or controlled prior to planting, seeding or installation of sod.

### 754.33 Location of Planting

Locations, quantities and spacing of trees, shrubs, vines and groundcovers as shown on the Drawings shall be considered approximate and may be adjusted by the Ministry Representative to meet field conditions. Tree numbers, spacings and locations will vary according to the Site conditions and amenities. The Contractor may adjust plantings to meet field conditions, with the concurrence of the Ministry Representative. Locations shall be staked as shown on the Drawings and verified on Site with the Ministry Representative prior to planting. If underground obstructions are uncovered they shall be reported to Ministry Representative for resolution.

### 754.34 Area Preparation

#### 754.34.01 Finish Grade Preparation

The Contractor shall verify that grades are correct. If discrepancies occur, the Ministry Representative shall be notified and work shall be halted until otherwise instructed by the Ministry Representative.

#### 754.34.02 Planting Beds and Grass Areas

Prepare planting beds and grass areas in accordance with SS 751 - Topsoil and Landscape Grading.

#### 754.34.03 Planting Holes

Planting holes shall be dug in accordance with the specific requirements described below. The bottom of planting holes shall be scarified and loosened to a depth of 100 mm prior to placement of plants and backfill soil.

Subsoil, rocks, roots and extraneous material shall be removed from excavated material that will be used as planting backfill soil. Unsuitable or excess material shall be disposed of.

Holes dug by a mechanical tree spade shall have their sides scarified to loosen any compaction glazing caused by the blades. Planting holes shall be tested by filling with water. Inadequate drainage conditions permitting the retention of water in planting pits for more than 12 hours shall be reported to the Ministry Representative before proceeding with the work.

#### i) Free Draining Sub-Grade

Where the subgrade and existing native surface soils are of good drainage and of a non-compacted nature, planting holes shall be excavated and prepared to allow the following depth of topsoil backfill underneath and around the root ball:

- For plants up to and including 27 cm (#5) pot size - not less than 150 mm
- For plants larger than 27 cm (#5) pot size not less than 300 mm

#### ii) Poor Draining Sub Grade

Where the subgrade and existing native surface soils are of poor texture and conditions are generally compacted, planting holes shall be excavated and prepared to allow the following depth of topsoil backfill underneath and around the root ball:

- For plants up to and including 27 cm (#5) pot size not less than 300 mm
- For plants up to 45 cm pot size - not less than 450 mm
- For tree root balls larger than 45 cm - not less than 600 mm

If severely compacted conditions are encountered, and surface or ground water entering the excavations does not drain, the Contractor shall correct the problem by:

- providing a means of sub-surface drainage
- utilizing elevated planting techniques where some of the planting soil will be placed into a partial excavation and the remainder on the surface to meet the depth requirement for growing medium, or
- considering alternate planting sites.

These alternatives shall receive prior approval by the Ministry Representative, as applicable to the Site.

### 754.35 Time of Planting

All planting operations shall be performed during the normal planting season for each type of material, and within the milestone dates provided in the Special Provisions, unless otherwise authorized in writing. During the specified timeframe, plant operations shall, as far as practicable, take advantage of soil and weather conditions favourable to the work.

Planting into frozen ground is not acceptable.

### 754.36 Planting Procedures - Trees and Shrubs

#### General Procedure

Plants shall be installed so that after settlement they will be at the same planting depth they were at in the field or in containers. The soil mark on the stem is an indication of this, and it shall be flush with the finished level allowing for settling of the topsoil after planting and settlement. The entire root ball shall be covered with growing medium.
Once the bottom of the planting hole is scarified and the initial lift of backfill topsoil is placed, the holes shall be pre-watered and allowed to drain prior to installation of plant material.

Plants shall be set plumb in the planting beds or in the centre of the pits except where the plant’s character requires variation from this.

The growing medium shall be placed in layers around the roots or ball, preferably by hand. Each layer shall be firmed to eliminate air void and ensure good soil contact with the roots. The process shall be carried out carefully to avoid injuring the roots or ball, or disturbing the position of the plant.

Trees requiring staking shall have support stakes placed carefully between the roots before backfilling. Specifications for tree supports are described in SS 754.

After the planting hole is filled with soil to ground level, the plant shall receive a thorough watering. A final backfill layer shall be applied to form a saucer-like berm around the circumference of the planting hole in order to catch and hold rainwater. This rain basin shall be maintained until final acceptance of the work.

Once planting and mulching is complete, the Site shall be cleaned of all excess soil, rock and debris.

Specific Planting Requirements:

**Bare Root Stock** - The roots of bare root plant material shall be soaked in water prior to planting. During installation, the plant roots shall be evenly spread out over a cone of soil in the bottom of the hole, and the plant supported to the correct depth as backfilling takes place. The plant shall be gently shaken in a vertical motion to ensure that soil particles sift into the root system and establish close contact with the roots.

**Container Stock** - Non-perishable, impervious containers such as plastic pots and tubs shall be removed from plants before planting. Once plants are removed from these containers, root systems shall not be disturbed with the exception of unraveling any roots starting to spiral around the root ball.

Bio-degradable containers such as peat or paper fibre pots shall not be removed before planting, but shall be thoroughly soaked with water prior to placement in the holes. This will ensure that containers absorb subsequent watering and not repel it due to the presence of a dry barrier. The rim of such containers shall not be exposed to the air, and when necessary, shall be removed after planting.

**Balled and Burlapped Stock** - When backfill soil is placed to approximately two-thirds of the root ball height, the ties on the sacking shall be cut and the top portion of the burlap folded back carefully to avoid disturbing the integrity of the root ball. The sacking shall not be removed. The remainder of the hole will then be backfilled and firmed.

Where wire baskets are used to encase and support the root ball of supplied plant material, these shall not be removed. The top of the wire basket shall be cut away or completely folded back and buried without disturbing the integrity of the root ball.

**Forestry Seedlings** - Planting of forestry seedlings shall be in accordance with the Silviculture Manual of the British Columbia Ministry of Forests and Range.

**Tree Support** - All trees of a size requiring staking or guy wiring shall be supported in accordance with the details and instructions provided on Drawings SP754-04 through SP754-07 of these Standard Specifications. All hardware required shall be installed without damage to plants.

Trees that are dislodged during the contract period shall be uprighted and re-secured as required. Trees that are damaged shall be replaced by the Contractor at the Contractor’s expense.

**754.37 Seeding** - Application of seed, fertilizer, and other materials shall be at the rates specified in the Special Provisions.

The requirements for construction shall be in accordance with SS 757 Revegetation Seeding.

**754.38 Sodding** - The required fertilizer shall be applied at the rates specified in the Special Provisions, and worked well into the topsoil prior to laying the sod.

Sod shall be laid within 24 hours after delivery unless proper storage arrangements can be made.

The sections of sod shall be laid close together with joints staggered. No open joints are to be visible, and no pieces are to overlap.

Sod shall be laid smooth and flush with the adjoining grass areas, adjacent hard surfacing, and the tops of curbs and planting bed liners, unless otherwise shown on the Drawings. All necessary cutting shall be done using sharp implements.

On slopes of approximately 2.5 to 1 and steeper, the sod shall be laid lengthwise across the slope, and the material secured with wooden stakes driven flush with the sod at
sections not exceeding 0.5 metres. There shall be at least three stakes per individual sod piece. On slopes of gradients between 2.5 and 1.5 to 1, the bottom three rows of sod and every third subsequent row shall be secured with stakes. For slopes steeper than 1.5 to 1, every sod course shall be staked.

Sodded areas shall be rolled or suitably tamped to ensure a good bond with the topsoil, and then subsequently protected from heavy foot traffic or equipment travel.

Unless otherwise indicated, sodded areas shall be evenly watered within 12 hours of installation, and with sufficient quantity to saturate the grass and the upper portion of the topsoil.

### 754.39 Watering
- All trees, shrubs, groundcovers, vines, and designated grass areas, shall be watered immediately after planting, and regular watering shall continue as required for plant health until final acceptance of the work.

### 754.40 Pruning
- Pruning shall be limited to the minimum necessary to remove dead or injured tissue and branches interfering with desirable growth habit and overall health of the plant.

Pruning shall be done in accordance with proper horticultural practice, using clean, sharp tools appropriate to the task and in a manner that preserves the natural character of the plant.

### 754.41 Mulching
- When specified in the Drawings and Special Provisions, individual tree pits and planting beds shall be mulched.

Mulching of tree pits and planting beds shall be carried out after watering, to an even depth of 50 mm after settlement, unless otherwise specified on the Drawings and in the Special Provisions.

### 754.42 Clean-up
- All plant containers and waste materials resulting from landscaping and planting operations shall be removed from the Site and appropriately disposed of.

### 754.43 Conditions for Acceptance
- The Contractor shall ensure that the following conditions are met for all planted and grassed areas:

  a) Topsoil quality, fertility levels, depths and surface conditions are as set out in the Drawings and Specifications;

  b) All plants are of the species and varieties specified and planted in the locations shown on Drawings;

  c) All plants are healthy and growing vigorously. Seeded grass areas are sufficiently established into the underlying growing medium, are free of thin and bare patches, free of invasive plants, and are relatively free of other weedy species: not more than 5% in lawn areas, and not more than 15% in rough grass areas;

  d) The water content in the topsoil, i.e. – when irrigation is provided, is to the satisfaction of the Ministry Representative;

  e) Trees are supported, as specified;

  f) Pruning is complete, in accordance with proper horticultural practice and to the satisfaction of the Ministry Representative;

  g) All planting beds and tree pits are free of invasive plants and other weedy species;

  h) Mulch is in place, as required and;

  i) Unmulched areas are cultivated to leave a loose, friable, water-permeable surface;

  j) Maintenance procedures set out in SS 754.71 have been carried out.

### MAINTENANCE

### 754.71 Maintenance
- The following maintenance operations shall be performed from the time of landscape installation, until the expiry of the landscape maintenance period as defined in the contract documents:

  a) When specified, water shall be applied in sufficient quantity and by appropriate method to maintain optimum soil moisture conditions for healthy plant establishment, without causing surface soil erosion.

  b) Invasive plant and weed control will be carried out, as required, to prevent competition with establishing planted material and to maintain the aesthetic appearance of landscaped areas. Invasive plants must be removed completely, unless otherwise stated in the Special Provisions or otherwise directed by the Ministry Representative. The presence of other weedy species in plantation beds, individual planting pits, and designated lawn areas, is limited to a maximum of 5% of the surface area at any given time, unless otherwise stated in the Special Provisions or otherwise directed by the Ministry Representative. The use of herbicides for the control of invasive plants must be approved by the Ministry Representative prior to use, and must be conducted under a confirmed Integrated Pest Management Plan, in accordance with the Integrated Pest Management Act and associated Regulations, and must be completed by a Certified Pesticide Applicator. The use of
herbicides for control of other non-invasive weedy species is not permitted.

c) Mowing shall be carried out at regular intervals, as required, to maintain grass in the areas designated, and at the height(s) specified in the Special Provisions. Edges of areas designated “Lawn” shall be neatly trimmed. Excess clippings shall be removed immediately after mowing and trimming.


d) Fertility levels in planted and grassed areas shall be maintained in accordance with the requirements of the plant material.

e) Bark Mulch shall be maintained to the specified depth.

f) For non-mulched areas, the soil surface shall be cultivated, as required, to keep it loose and friable.

g) Establishment pruning to encourage proper shape and health of plants by removing dead, or broken and interfering branches and diseased or damaged tissue.

h) Maintenance of tree stakes, guy wires and tree ties to prevent plant dislodgement and damage to trunk and branches.

i) All plant material shall be alive and maintained in a healthy growing condition during the entire establishment period. Plant material which has died or is not healthy, and in the opinion of the Ministry Representative, does not perform its function, will be removed and replaced by the Contractor at the earliest opportunity, weather and season permitting. Grassed areas that show deterioration or bare spots shall be repaired immediately. Unless otherwise directed by the Ministry Representative, all repair and/or replacement shall be in accordance with the original specifications and requirements.

The landscape maintenance period may run concurrently, in whole or in part, with the contract warranty period.

MEASUREMENT

754.81 Planting - The unit of measurement for plants will generally be PER PLANT, unless otherwise specified in the Special Provisions.

754.82 Seeding and Sodding - The unit of measurement for seeded and sodded areas will generally be by the SQUARE METRE, unless otherwise specified in the Special Provisions.

754.83 Mulch - The unit of measurement for supply and installation of bark mulch will generally be by the SQUARE METRE for the stipulated mulch thickness, unless otherwise specified in the Special Provisions.

PAYMENT

754.91 General - Payment for plants will be at the contract unit prices bid for PLANTING of the types, species and sizes called for, and shall constitute full compensation for supplying and delivering plants; for supplying and delivering topsoil for plant backfill, fertilizer and all incidental materials; for digging holes for plants; for planting, pruning, staking and guying, mulching, rain basins, information, clean up after planting and maintenance of plants; and for all labour, equipment and tools and incidentals necessary to complete the work prescribed in this Section.

Payment for SEEDING and SODDING will be at the contract unit price bid per square metre. The unit price shall be full compensation for work described and all work subsidiary and incidental thereto for which separate payment is not elsewhere provided.

Payment for MULCHING will be at the contract unit price bid per square metre. The unit price bid for mulching shall be full compensation for all labour and equipment required for supplying and spreading of the mulch and for all incidental work not required to be separately paid for.
TREES WITHIN LAWN AREAS

TOOLED EDGE
(SEE DRAWING SP754-01)

MULCH OR COMPOST

LAWN

1 m WIDE
(MINIMUM)

NOTE:
MAINTAIN VEGETATION FREE BASE

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
CEDAR LINER DETAILS

PLAN

2 - 25 x 150 CEDAR LINERS
(USE ON EXTREME CURVES)

STAGGER JOINTS

LAWN

PLANTING

50 x 100 FIR STAKE (915 LONG)

NOTES:
1. ALL WOOD TO RECEIVE 2 COATS CLEAR
   CREOSOTE PRIOR TO CONSTRUCTION
2. ALL NAILS TO BE HOT-DIP GALVANIZED,
   75 mm LONG

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
TRIPOD BRACING DETAIL

FOR DECIDUOUS TREES
WHEN SPECIFIED

FOR CONIFEROUS TREES
WHEN SPECIFIED

NOTE:
TIGHTEN WIRE BY ADJUSTING TURNBUCKLES

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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SECTION 754
PLANTING OF TREES, SHRUBS, AND GROUND COVERS

DOUBLE TREE STAKES FOR TREES OVER 3 m HIGH

ELEVATION

DETAIL

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

16Ø HOSE

3 NAILS OR STAPLES

100 MAX.

GRADE

75Ø x 2.5 m LONG ROUND PRESSURE TREATED STAKES

SEE DETAIL OR USE PRE-APPROVED COMMERCIAL TREE TIE

APPROX. 100

APPROX. 100 MAX.

APPROX. 1 m

100 MAX.
SECTION 754  
PLANTING OF TREES, SHRUBS, AND GROUND COVERS

SINGLE TREE STAKE FOR TREES 1.5 m TO 3 m HIGH

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
DOUBLE TREE STAKES FOR BOULEVARD PLANTING AREAS

75 mm DIAMETER ROUND PRESSURE TREATED WOOD POSTS - LENGTH TO SUIT (2.5 m MINIMUM)

TREE

45° REINFORCED RUBBER HOSING - 50 LONG

45 WIDE CANVAS BELTING MATERIAL OR USE PRE-APPROVED TREE TIES

CROSS SECTION

FIRST MAJOR BRANCHING

APPROX. 100

75 mm DIAMETER PRESSURE TREATED WOOD POST (BURIED 850 BELOW GRADE)

250 TO 450

45 WIDE CANVAS BELTING MATERIAL - 3 THICK

2 HOLDING NAILS (50 LONG) PER WOOD POST

45° REINFORCED RUBBER HOSING

NOT TO SCALE

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 757
REVEGETATION SEEDING

DESCRIPTION

757.01 Scope - This Section refers to those portions of the work that are unique to the supply and application of seed, fertilizer, mulch, tackifier, and other materials used for revegetating disturbed areas, and that are not designated for treatment under SS 754, Planting of Trees, Shrubs, and Ground Covers. This Section must be referenced and interpreted simultaneously with all other Sections pertinent to the works described herein.

757.02 References - Guidelines for Hydroseeding in Proximity to Hydro Lines, Canada Seeds Act, BC Weed Control Act & Regulation, and Canada Fertilizers Act & Regulation.

MATERIALS

757.11 Handling and Storage - All seed, mulch, fertilizers and other dry materials shall be stored in a dry, weather proof storage place and shall be protected from damage by heat, moisture, rodents or other causes until the time of seeding. Supplier labels or other identification are not to be removed or defaced.

757.12 Seed

757.12.01 Supply of Seed - All seed specified shall be supplied by the Contractor and obtained from a recognized source.

757.12.02 Seed Type and Grade - All seed supplied either as individual species, or as a seed mix, shall comply with the requirements of the Canada Seed Act and Regulations, and the grade standards for that particular crop kind. Grass and legume seed shall meet or exceed Common No.1 grade prior to mixing with other species. Seed shall be free of propagules of plant species designated as noxious under the BC Weed Control Act & Regulation.

All legume seed shall be inoculated with an adapted bacterial culture to ensure nitrogen fixation.

Seed mixes used for general roadside revegetation, and for the general conditions and areas indicated, shall be as shown on the table “Standard Grass Seed Mixes and Material Application Rates For Revegetation of British Columbia Highway Roadsides”, unless otherwise specified in the Special Provisions. When specified, specialized seed mixes, or forb, shrub or tree seed shall be supplied to the requirements of the Special Provisions.

757.12.03 Seed Analysis Report - The Contractor shall provide valid Certificates of Analysis for each species and seed lot used in a mix at least five working days prior to the blending of mixes and shipping of the seed from the seed supplier to the Contractor. The Certificates of Analysis shall set out details of the seed as specified in the Canada Seeds Act”.

The Ministry Representative will review the Certificates of Seed Analysis and, if the specifications are met, give the Contractor approval to proceed with blending and seed use.

757.12.04 Packaging and Labelling - Seed shall be supplied in the original sealed packages, with legible labels securely attached, and providing the following information:

- Supplier’s name and address
- Analysis of seed mixture – the grade, and the name and percentage by weight of individual seed species
- Percentage of Pure Live Seed (PLS) for each species
- Lot number and crop year for each species in the mix
- Net weight (mass)
- Date and location of packaging

757.13 Fertilizer - Fertilizer shall comply with the provisions of the Canada Fertilizer Act and Regulations. Fertilizer shall be supplied as noted on the table “Standard Grass Seed Mixes and Material Application Rates for Revegetation of British Columbia Highway Roadsides” unless otherwise specified in the Special Provisions. All fertilizer shall be a coated, slow release Nitrogen type formulation.

757.14 Hydraulic Mulch - Hydraulic mulch shall be a wood fibre type, specifically designed for hydraulic seeding, and having demonstrated satisfactory past performance for this purpose. The product shall be dyed green for appearance and ease of monitoring application.

Mulch shall be supplied in packages bearing the manufacturer’s label, clearly indicating the weight and product name.

Mulch may contain a tackifier, which shall adhere to mulch to prevent separation during shipment and to avoid chemical agglomeration during mixing in hydraulic mulching equipment.

757.15 Tackifier – Tackifier that is separately supplied shall be an organic guar gum or starch base product
specifically designed for use in hydraulic mulching and/or seeding operations. The tackifier shall be supplied in packages bearing the manufacturer's label, clearly indicating product name, content and application instructions.

757.16 Water - Water used for hydraulic seeding operations shall be free of impurities that would inhibit germination and growth or may be harmful to the environment. Unless otherwise noted in the Special Provisions, the Contractor shall be responsible for securing a water source for hydraulic application of materials, including obtaining use permits under the Water Act if water is to be drawn from waterbodies, and for all cost to supply.

757.17 Other Materials - Bonded Fiber Matrix coverings, erosion control blankets, soil amendments and other materials shall be supplied to the specifications in the Special Provisions.

EQUIPMENT

757.21 General - Equipment used shall be capable of applying the materials listed in the Special Provisions uniformly over the designated areas.

Equipment shall not cause soil rutting or other site damage.

757.22 Hydraulic Seeding/Mulching Equipment - Equipment shall have the tank volume identified by an identification plate or sticker, which shall be affixed in plain view.

The hydraulic seeder/mulcher shall be capable of sufficient agitation to mix the materials into a homogenous slurry, and to maintain the slurry in a homogeneous state until application.

Equipment shall be adequately sized to the task, to complete work efficiently within the time frame specified, and to permit application of materials without excess water being applied, or undue time lapse between operations. Hydraulic mulchers should be capable of producing slurry viscosities containing approximately 18 to 30 kg of mulch per 500 litres of water.

Extension hoses or pipes shall be provided to reach areas not accessible from the hydraulic seeder.

CONSTRUCTION

757.31 Scheduling - Work shall be scheduled to ensure a minimum duration of on-Site storage of materials, minimum compaction of topsoil, and prompt mulching operations.

The work shall be co-ordinated with the schedule of other trades, and be well integrated with specific requirements such as Sediment and Drainage Management Plans, which may be provided for any given project.

757.32 Protection - Existing Site equipment, roadways, landscaping, reference points, monuments, markers, utilities and structures shall be protected from damage by hydraulic application method. No overspray is to occur into waterbodies or environmentally sensitive areas. When necessary to ensure protection of these areas, dry, hand broadcasting of materials will be employed.

757.33 Timing of Material Application - Material application shall be carried out in accordance with the construction schedule, and shall occur as soon as possible following the disturbance. If the revegetation seeding cannot occur immediately following the disturbance, seeding activities should occur in either the early spring or late fall following the disturbance.

757.34 Methods - The methods chosen for material application shall be at the Contractor's discretion, unless otherwise specified in the Special Provisions.

757.35 Rates of Application - Material application rates shall be in accordance with Table 757.1 unless otherwise directed by the Ministry Representative.

757.36 Record of Application - The Contractor shall maintain a record of all pertinent application information on the form accepted by the Ministry Representative. Refer to Sample Form “Daily Seeding/Application Record”.

757.37 Application Method for Mechanical Drop or Broadcast Dry Seeding - Seed shall be applied in two intersecting directions, except where conditions dictate seeding in one direction only.

Seeding shall overlap adjoining ground cover by 300mm.

757.38 Hydraulic Application of Materials

757.38.01 General - The hydraulic seeder/mulcher shall be operated in compliance with Ministry safety standards including those detailed in the publication “Guidelines for Hydroseeding in Proximity to Hydro Lines.”

Materials shall not be sprayed on objects not expected to support plant growth. No overspray is to occur into waterbodies or environmentally sensitive areas.
The Contractor shall be responsible for any overspray or damages incurred during hydroseeding. Any overspray or damage shall be made good at no cost, to the satisfaction of the Ministry Representative.

757.38.02 Mixing - The required quantities of seed, fertilizer, mulch, tackifier and other material shall be charged into the tank accurately by weight or by an acceptable system of mass calibrated volume measurement.

The materials shall be thoroughly mixed into homogeneous water slurry prior to application.

All seed shall be added last when mixing. Pellet inoculated seed shall be applied immediately after placement into tank, and if this is not possible, dry application methods must be used. Other seed shall not be left in the tank for unreasonable lengths of time prior to application, i.e. – exceeding one or two hours, particularly when in contact with fertilizer solution.

The Ministry Representative will determine if Seed that remains in the tank for periods longer than specified can be used. Rejected seed shall be replenished with fresh stock.

757.38.03 Application - The mulch and tackifier components of hydraulically applied mixtures will generally be applied in stages. The initial pass of the hydraulic seeder will distribute the correct amount of seed and fertilizer for the area being done, as well as up to one third of the required mulch/tackifier. The subsequent pass(es) will complete the mulching/tacking process to the required rate.

Mulch shall be applied to form an even, uniform mat blended 150 mm into adjacent vegetated areas or previous mulch applications.

757.39 Related Work - Additional related work such as the application of erosion control mats, compost blankets, or other coverings, and harrowing or discing of soil following material application, shall be as specified in the Special Provisions.

757.40 Clean-up - All surplus and waste materials resulting from seeding operations shall be removed from the job site after empty product containers have been inspected by the Ministry Representative.

Hydraulic seeding and/or mulching overspray that may cause problems on areas or objects not designated for re-vegetation shall be removed in an appropriate manner.

757.41 Conditions for Acceptance - Treated areas will be accepted by the Ministry when the following conditions have been met:

a) Treated areas are not thin with bare patches, or uneven in distribution.

b) Empty containers of materials used during the work are stored neatly on Site for inspection by the Ministry Representative.

757.42 Guarantee & Repairs - The Contractor shall restore disturbed areas beyond the cut slopes at the direction of the Ministry Representative. Seeded areas that show thin application or bare spots shall be re-treated with the specified materials at the earliest opportunity, weather and season permitting. No additional payment will be made for the repairs.

MEASUREMENT

757.81 General - Revegetation Seeding shall be measured by the area treated, to the nearest tenth of a hectare [0.1 ha]. The treated areas will be calculated by actual measurement along the slope, and within the right-of-way, or as directed by the Ministry Representative.

PAYMENT

757.91 General - Payment for REVEGETATION SEEDING will be at the Unit Price per hectare bid for “Revegetation Seeding” in Schedule 7, as measured in place. The Contract Unit Price shall be accepted as full compensation for the work described and all work subsidiary and incidental thereto for which separate payment is not elsewhere provided.
TABLE 757.1: STANDARD GRASS SEED MIXES AND MATERIAL APPLICATION RATES FOR REVEGETATION OF BRITISH COLUMBIA HIGHWAY ROADSIDES

Unless otherwise noted, standard application rates are as follows:

- **Grass seed Mix**: 75 kg/ha
- **Nurse Crop Grass (when specified)**
  - Fall Rye: 50 kg/ha
  - Axcella Annual Rye: 25 kg/ha
- **Fertilizer**: 300 kg/ha
- **Wood Fibre Mulch**: 1500 kg/ha
- **Tackifier**: Per Manufacturer’s Instructions

<table>
<thead>
<tr>
<th>CLIMATIC AREA</th>
<th>STANDARD MIXES (by weight)</th>
<th>APPLICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>South Coast</td>
<td><strong>Vancouver Island / Coast Mix</strong></td>
<td>General seeding coastal locations where mean annual precipitation is &gt; 90 cm.</td>
</tr>
<tr>
<td></td>
<td>Perennial Ryegrass 26%</td>
<td>Fertilizer: 16-32-6, or pre-approved equivalent</td>
</tr>
<tr>
<td></td>
<td>Creeping Red Fescue 24%</td>
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<tr>
<td></td>
<td>Alsike Clover 14%</td>
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<tr>
<td></td>
<td>Hard Fescue 13%</td>
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</tr>
<tr>
<td></td>
<td>White Clover 9%</td>
<td></td>
</tr>
<tr>
<td>South Coast</td>
<td><strong>Interior Forestland Mix</strong></td>
<td>General seeding inland where mean annual precipitation is &gt; 50 cm.</td>
</tr>
<tr>
<td></td>
<td>Intermediate Wheatgrass 32%</td>
<td>Fertilizer: 16-32-6, or pre-approved equivalent</td>
</tr>
<tr>
<td></td>
<td>Alfalfa (“Rambler”) 20%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Perennial Ryegrass 15%</td>
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</tr>
<tr>
<td></td>
<td>Annual Ryegrass 15%</td>
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<tr>
<td></td>
<td>Hard Fescue 10%</td>
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<tr>
<td></td>
<td>White Dutch Clover 5%</td>
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<tr>
<td></td>
<td>Canada Bluegrass 2%</td>
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<tr>
<td></td>
<td>Redtop 1%</td>
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<tr>
<td>South Coast</td>
<td><strong>Interior Dryland Mix</strong></td>
<td>General seeding inland where mean annual precipitation is &lt; 30 cm.</td>
</tr>
<tr>
<td></td>
<td>Crested Wheatgrass 40%</td>
<td>Fertilizer: 16-32-6, or pre-approved equivalent</td>
</tr>
<tr>
<td></td>
<td>Tall Wheatgrass 25%</td>
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</tr>
<tr>
<td></td>
<td>Slender Wheatgrass 20%</td>
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</tr>
<tr>
<td></td>
<td>Hard Fescue 15%</td>
<td></td>
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<tr>
<td>Thompson –</td>
<td><strong>Interior Forestland Mix</strong></td>
<td>General seeding inland where mean annual precipitation is &gt; 50 cm.</td>
</tr>
<tr>
<td>Okanagan</td>
<td>Intermediate Wheatgrass 32%</td>
<td></td>
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<tr>
<td></td>
<td>Alfalfa (“Rambler”) 20%</td>
<td></td>
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<tr>
<td></td>
<td>Perennial Ryegrass 15%</td>
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<tr>
<td>CLIMATIC AREA</td>
<td>STANDARD MIXES (by weight)</td>
<td>APPLICATION</td>
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<tr>
<td></td>
<td>Annual Ryegrass 15%</td>
<td>Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td></td>
<td>Hard Fescue 10%</td>
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<tr>
<td></td>
<td>White Dutch Clover 5%</td>
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<td></td>
<td>Canada Bluegrass 2%</td>
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<td></td>
<td>Redtop 1%</td>
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<tr>
<td></td>
<td><strong>Interior Dryland Mix</strong></td>
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<tr>
<td></td>
<td>Crested Wheatgrass 40%</td>
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<tr>
<td></td>
<td>Tall Wheatgrass 25%</td>
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<td></td>
<td>Slender Wheatgrass 20%</td>
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<tr>
<td></td>
<td>Hard Fescue 15%</td>
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<tr>
<td></td>
<td><strong>Alkaline Tolerant Blend</strong></td>
<td></td>
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<tr>
<td></td>
<td>Crested Wheatgrass 35%</td>
<td></td>
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<tr>
<td></td>
<td>Sherman Big Bluegrass 20%</td>
<td></td>
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<tr>
<td></td>
<td>Hard Fescue 20%</td>
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<tr>
<td></td>
<td>Canada Bluegrass 15%</td>
<td>General seeding inland where mean annual precipitation is &lt; 30 cm.</td>
</tr>
<tr>
<td>Kootenays</td>
<td><strong>Interior Forestland Mix</strong></td>
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</tr>
<tr>
<td></td>
<td>Intermediate Wheatgrass 32%</td>
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<td></td>
<td>Alfalfa (“Rambler”) 20%</td>
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<td></td>
<td>Perennial Ryegrass 15%</td>
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<td></td>
<td>Annual Ryegrass 15%</td>
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<td></td>
<td>Hard Fescue 10%</td>
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<td></td>
<td>White Dutch Clover 5%</td>
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<td></td>
<td>Canada Bluegrass 2%</td>
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<td></td>
<td>Redtop 1%</td>
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<tr>
<td></td>
<td><strong>Kootenay Dryland</strong></td>
<td></td>
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<tr>
<td></td>
<td>Tall Wheatgrass 45%</td>
<td></td>
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<tr>
<td></td>
<td>Crested Wheatgrass 20%</td>
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<tr>
<td></td>
<td>Alfalfa (“Rambler”) 15%</td>
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<tr>
<td></td>
<td>Hard Fescue 12%</td>
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<td></td>
<td>Alsike Clover 5%</td>
<td></td>
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<tr>
<td></td>
<td>Canada Bluegrass 2%</td>
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<tr>
<td></td>
<td>Redtop 1%</td>
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<tr>
<td></td>
<td><strong>Northern (Prince George Area)</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>North East General Mix</strong></td>
<td>General seeding inland where mean annual precipitation is &gt; 50 cm.</td>
</tr>
<tr>
<td></td>
<td>Tall Fescue 20%</td>
<td>Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td></td>
<td>Perennial Ryegrass 20%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Creeping Red Fescue 20%</td>
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<tr>
<td></td>
<td>Timothy 15%</td>
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</tr>
<tr>
<td></td>
<td>Alfalfa 15%</td>
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<tr>
<td></td>
<td>Alsike Clover 10%</td>
<td></td>
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<tr>
<td>CLIMATIC AREA</td>
<td>STANDARD MIXES (by weight)</td>
<td>APPLICATION</td>
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</tr>
<tr>
<td><strong>North East Dryland Mix</strong></td>
<td>Crested Wheatgrass 35%  Intermediate Wheatgrass 25%  Alfalfa 15%  Creeping Red Fescue 20%  Alsike Clover 5%</td>
<td>General seeding inland where mean annual precipitation is &lt; 50 cm.  Fertilizer: 26-16-8, or pre-approved equivalent</td>
</tr>
<tr>
<td><strong>Northern (Terrace Area) North West General Mix</strong></td>
<td>Alfalfa 18.0%  Creeping Red Fescue 40%  Alsike Clover 4%  Timothy 6%  Kentucky Bluegrass 5%  Hard Fescue 27%</td>
<td>General seeding inland where mean annual precipitation is &gt; 50 cm.  For use in CWH and ICH biogeoclimatic zone.  Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td><strong>North West Dryland Mix</strong></td>
<td>Intermediate Wheatgrass 47.7%  Alfalfa 19.1%  Crested Wheatgrass 17.9%  Hard Fescue 12.1%  White Clover 2.1%  Kentucky Bluegrass 1.1%</td>
<td>General seeding inland where mean annual precipitation is &lt; 50 cm.  For use in SBS biogeoclimatic zone (East of Moricetown to West of Endako)  Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td><strong>Northern Coastal Mix:</strong></td>
<td>Alfalfa 46.6%  Intermediate Wheatgrass 14.0%  Kentucky Bluegrass 9.0%  Hard Fescue 18.5%  Birdsfoot Trefoil 6.2%  Timothy 5.7%</td>
<td>General seeding coastal locations where mean annual precipitation is &gt; 90 cm.  For use in CWH biogeoclimatic zone (QCI, Prince Rupert to Pacific)  Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td><strong>Northern Mix:</strong></td>
<td>Hairy Vetch 57.3%  Crested Wheatgrass 16.4%  Alfalfa 13.1%  Creeping Red Fescue 9.0%  Birdsfoot Trefoil 3.1%  Kentucky Bluegrass 1.1%</td>
<td>General seeding coastal locations where mean annual precipitation is &gt; 90 cm.  For use in ICH and BWBS biogeoclimatic zones.  (ICH – Pacific to Moricetown, Kitwanga to Thomas Creek 220 km N)  (BWBS – Thomas Creek to Yukon border)  Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td>CLIMATIC AREA</td>
<td>STANDARD MIXES (by weight)</td>
<td>APPLICATION</td>
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<td>---------------</td>
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</tr>
<tr>
<td>Ditch Vegetation Seed Mixture</td>
<td>Crested Wheatgrass 38.7%</td>
<td>For use in revegetating roadside ditches following ditch maintenance operations.</td>
</tr>
<tr>
<td></td>
<td>Alfalfa 20.9%</td>
<td>Fertilizer: 22-11-11, or pre-approved equivalent</td>
</tr>
<tr>
<td></td>
<td>Creeping Meadow Foxtail 15.8%</td>
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</tr>
<tr>
<td></td>
<td>Birdsfoot Trefoil 6.9%</td>
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<tr>
<td></td>
<td>White Clover 1.6%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Kentucky Bluegrass 1.2%</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Tufted Hairgrass 14.9%</strong></td>
<td></td>
</tr>
<tr>
<td>Vancouver Island</td>
<td>Vancouver Island / Coast Mix</td>
<td>General seeding coastal locations where mean annual precipitation is &gt; 90 cm.</td>
</tr>
<tr>
<td></td>
<td>Perennial Ryegrass 26%</td>
<td>Fertilizer: 18-18-18</td>
</tr>
<tr>
<td></td>
<td>Creeping Red Fescue 24%</td>
<td></td>
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<tr>
<td></td>
<td>Alsike Clover 14%</td>
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<td></td>
<td>Hard Fescue 13%</td>
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<tr>
<td></td>
<td>White Clover 9%</td>
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<tr>
<td></td>
<td>Timothy 8%</td>
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<tr>
<td></td>
<td>Canada Bluegrass 4%</td>
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<td></td>
<td>Redtop 2%</td>
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</table>
SECTION 766
IRRIGATION

DESCRIPTION

766.01 Scope - The work consists of the supply of all material, labour and equipment to install a complete and operating irrigation system as shown on the Drawings. The Contractor shall be responsible for obtaining all permits required.

766.02 Site Security - The Contractor shall be responsible for maintaining all security at the project Site at all times, and shall ensure that no damage or breakage occurs to stockpiled materials or to the partially installed irrigation system. The Contractor shall make good all damage resulting from acts of vandalism throughout the period of installation and subsequent maintenance.

766.03 Electrical Trades - The Contractor shall contact the Electrical Trades Supervisor prior to performing work on any existing Ministry owned equipment. All AC electrical connections shall be done by a qualified electrician.

766.04 Drawings and Instructions - The Contractor shall install the irrigation system as shown and detailed on the Drawings and Specifications. No deviation from the indicated make and model or installed location of valves, mains, laterals or any other irrigation system component will be allowed without first obtaining written permission from the Ministry Representative.

The Contractor shall maintain a daily record of construction activities. Upon completion of the Contract, the Contractor shall incorporate all accumulated information relevant to the Contract into the required as-built Drawings. The as-built Drawings shall be to the Ministry Representative's satisfaction, shall be reproducible, and shall be compiled by a competent professional draftsperson.

The Contractor shall prepare drawings showing the final location and make of all heads, emitter locations, pipe layout and other pertinent information, and shall submit two sets of these Drawings to the Ministry Representative. The Contractor shall prepare another Drawing showing the wiring and automatic controller station numbers with all electrical data. The Contractor shall submit two copies of this Drawing and one set of the operating instructions for the controller, complete with spare parts list to the Ministry Representative. All Drawings, spare parts lists, and operating instructions shall be cerlox bound into a plastic covered 8 1/2 x 11 booklet.

After the system has been completed, the Contractor shall instruct the Ministry Representative's agent in the proper use of the equipment.

Completion will not be certified until adjustments and Drawings are approved.

766.05 References - Codes & Standards - In the absence of other instructions, the provisions of all the following codes and standards shall apply: The National Building Code of Canada; Current CSA Specifications for copper, steel and plastic pipe; AWWA Specification, current editions.

MATERIALS

766.11 General - Shipping, handling and installation of materials shall be to manufacturer's recommended instructions, and best work practice. Particular care shall be taken to avoid scratches and nicks on the plastic pipe. Pipe must be properly stacked and stored in a clean place on the Site, keeping dirt out of the pipe at all times.

766.12 Pipes and Fittings - Galvanized pipe, Schedule 40, with galvanized fittings, shall be used inside culverts. The pipe shall be connected to the plastic main or lateral 450 mm clear of the culvert.

Plastic pipe shall be used for the submain and laterals of the irrigation system. Plastic pipe shall be semi-rigid extruded from PVC (Polyvinyl Chloride) resin, Type 1, grade 2, normal impact.

The minimum classes to be used are listed in Table 766-A.

<table>
<thead>
<tr>
<th>TABLE 766-A MINIMUM CLASSES OF PLASTIC PIPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 25 mm diameter</td>
</tr>
<tr>
<td>30 mm diameter and larger</td>
</tr>
<tr>
<td>All sizes</td>
</tr>
</tbody>
</table>

Fittings shall be PVC plastic, Schedule 40 or 80, designed for solvent welding to PVC pipe. All fittings must have 1/2 to 2/3 interface fit to ensure a fully seated joint. Individual fittings shall be selected to ensure a proper fit or they will be rejected.

All pipe and fittings shall be continuously and legibly marked with at least the following information:

- Manufacturer's name or trademark;
- Pressure rating;
- Type of material.
SECTION 766
Pipe that is not marked to the satisfaction of the Ministry Representative will be rejected and shall be removed from the Site by the Contractor.

766.13 Cement - Pipe cement for solvent welding shall be of the type and make recommended by the pipe manufacturer, supplied to the Site in sealed containers clearly marked with the name of the manufacturer and the lot number. The Contractor shall comply with the manufacturer's instructions and safety procedures.

766.14 Sprinkler Heads - Risers for turf heads, lawn heads, impact heads, shrub heads and quick-coupling (QC) valves shall be swing joint type, fabricated from Schedule 80 PVC or Schedule 40 galvanized pipe and fittings, as detailed in the Specifications. Teflon tape shall be used on all threaded connections.

Sprinkler heads shall be as detailed on the Drawings.

766.15 Valves - Automatic valves shall be as detailed on the Drawings and the same make shall be used throughout. Automatic valves shall have flow control stems.

Valves shall be installed in Carson Industries No. 1419 valve boxes or other approved alternative complete with extensions and covers, as required. The top of all valve box covers shall be flush with the finished grade.

766.16 Controllers - Automatic controllers shall be supplied to operate the electrically controlled automatic valves. Controllers shall be 24 volt A.C. outlet, Class 2 rating, compatible with the valves used. Controllers and automatic valves shall be by the same manufacturer, unless otherwise noted. Controllers and transformers must bear CSA or Provincial stamps of approval. Controllers shall be as detailed on the Drawings.

Controllers shall be installed in Ministry standard controller box 30-A-120/240V, weatherproof, stainless steel service panel SN1765A as shown on Drawing SP635-2.4.8, or pre-approved equal complete with a Masterlock No. 15 padlock and two sets of keys for the lock.

766.17 Wiring - Wire between controllers and automatic valves shall be of a type approved for direct burial. Where control wires are exposed or pass through culverts, they shall be installed in rigid electrical conduit.

Wire shall be minimum 14 gauge single strand T.W.U.

766.18 Selected Native Fill - Native fill selected for backfilling shall be free of stones, gravel, wood or any other debris, and shall be approved by the Ministry Representative.

CONSTRUCTION

766.31 General - Damaged Material - Damaged material shall be rejected on the decision of the Ministry Representative. The Contractor shall take care to prevent dirt from entering the pipe. Plastic pipe shall not be repaired by patching. Where pipe has been damaged, the damaged section shall be removed and a new section shall be installed complete with new fittings.

766.32 Line Location - The Contractor shall ensure that all irrigation pre-ducts for passage of irrigation lines under roadways, medians, traffic islands and other surface impediments have been installed and are clearly marked at all entry points.

No irrigation line shall be installed parallel to and directly over another irrigation line or line of another trade. Lines laid in the same trench shall be a minimum of 50 mm apart. No pipe shall be installed closer than 300 mm to any parallel electric conduit as shown on Drawing SP635-1.5.2.

766.33 Compaction - Before laying the pipe, the Contractor shall be satisfied as to the extent of compaction in the lawn and planting areas.

766.34 Excavation - Excavated soil shall be carefully placed adjacent to the trench for convenient backfilling. Topsoil and subsoil shall be piled separately to avoid contamination of the topsoil.

Stones or other objects larger than 75 mm at their widest point shall be removed from the trenches. Holes below grade lines, caused by the removal of stones, must be filled in and compacted uniformly with the adjacent trench.

766.35 Laying the Pipe - Pipe shall be laid by trench excavation or by an approved vibrating pipe plough. Plastic pipe shall be laid on sand or selected native fill to a compacted depth of 50 mm. A further 75 mm of sand or selected native fill shall be placed over plastic pipes prior to backfilling. Pipes shall be run in straight lines between fittings. Pipe must not be supported at intermediate points on stones, bricks or other hard material.

All mains and laterals shall have a minimum cover of 400 mm of soil as measured from the top of the pipe to the finished grade.

Lawn and planting areas shall be disturbed as little as possible.

The Contractor shall manure the finished grade over all mains and laterals upon completion of the pipe installation. All debris, rocks over 50 mm diameter, etc, that have been brought to the grade surface shall be removed to the Contractor's own tip. The area over all trenches shall be
fine graded and shall conform to SS 751.34.

766.36 Connections - The Contractor shall make connection to the existing water supply where shown on the Drawings. The Contractor shall ensure that the recommended operating pressure of the irrigation system is not exceeded by the water pressure at the source, by installing pressure regulators as required.

766.37 Inspection and Testing - After the pipe is in place in the bottom of the trench with risers in place, the risers shall be capped where the sprinklers will be attached and all pipe fittings exposed. The maximum pressure shall be applied to the system and maintained for a minimum of one hour.

All fittings shall be visually inspected and any that leak shall be cut out and replaced. Leaks shall not be repaired by patching. The test pressure shall be maintained for one hour after replacing any defective sections. The section shall be re-inspected as before.

The system shall be flushed out to remove dirt and then the sprinklers shall be attached using Teflon tape or pre-approved non-setting pipe thread compound.

766.38 Backfill - After approval by the Ministry Representative, the trenches shall be backfilled, maintaining pressure in the line. If there is any indication of a leak, the defective section shall be located and replaced.

The trenches shall be carefully backfilled with the subsoil, followed by the topsoil. Both shall be compacted to the same density as the soil in the trench walls to minimize differential settlement. Backfill around turf heads with 0.03 m³ of sand.

766.39 Controller Installation - The location of the controllers shall be determined on Site in the areas indicated on the Drawings. The Contractor shall have a qualified electrician connect the controllers to the electrical supply.

766.40 Adjustments - The sprinkler system shall be adjusted section by section to give satisfactory coverage to all areas. Pressure at the heads and/or Q.C. valves shall be as noted on the Drawings. Turf heads, lawn heads and Q.C. valves shall be set flush with the final turf grade by adjusting the swing joint riser, as required. During the landscape maintenance/guarantee period, the Contractor will return twice and adjust the heads, as required, to be flush with the final turf grade.

These call-backs shall be done within five days of notification by the Ministry Representative and shall be considered part of the Contract requirements.

766.41 Surplus Material - Surplus material shall be removed from the Site.

766.42 Conditions for Acceptance - Completion will not be certified until adjustments are completed and as-built Drawings prepared, approved, and bound into an approved booklet to the Ministry Representative's satisfaction. A copy of the inspection certificate issued by the Ministry of Competition, Science and Enterprise indicating compliance with the Electrical Code and a copy of the "Irrigation Systems Loss Calculation Sheet" found in the Ministry of Transportation Landscape Policy - Appendix 3 shall be included in the hardcover booklet.

766.43 General - The Contractor shall monitor the operation of the system and carry out all minor repairs and required adjustments to the spray coverage of irrigation heads and operating times.

The irrigation system shall be properly winterized at the appropriate time of the season.

PAYMENT

766.91 General - Payment for the supply and installation of the irrigation system will be at the lump sum bid. The lump sum price bid shall be full compensation for all labour and equipment required for the specified preparation, trenching, installation, testing, backfilling, clean-up, preparation of as-built Drawings, and instruction in the proper use of the equipment and for all incidental work not required to be separately paid for.
SWING JOINT DETAIL – IMPACT HEAD

ELEVATION

PLAN
SHOWN FOR IMPACT HEAD
QUICK-COUPING VALVE SIMILAR

NOTE:
USE TEFLOM TAPE ON ALL THREADED CONNECTIONS

NOT TO SCALE    ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 766
IRRIGATION

SWING JOINT DETAIL – TURF HEAD

ELEVATION

PLAN

SHOWN FOR TURF HEAD
LAWN HEAD SIMILAR

NOTE:
USE TEFLOM TAPE ON ALL THREADED CONNECTIONS

NOT TO SCALE    ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
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SECTION 769
PROTECTION AND RETENTION OF VEGETATION

DESCRIPTION

769.01 Scope - This Section refers to the protective measures required to safeguard vegetation from construction operations, equipment and vehicles, where vegetation is not designated for removal under the Contract, and covers the installation of barriers.

769.02 Related Work - SS 165, Protection of the Environment; SS 200, Clearing and Grubbing; SS 201, Roadway and Drainage Excavation; SS 751, Topsoil and Landscape Grading.

769.03 Definitions

Specimen Trees - means trees so designated in the Contract Documents.

Native Vegetation - means areas of existing and/or indigenous shrubs, trees and groundcover.

Dripline - means the location on the ground surface directly beneath a theoretical line described by the tips of the outermost branches of trees.

Barrier - means fence consisting of approved material, supported by steel posts and being a minimum of 2.0 m high, without breaks or unsupported sections.

MATERIALS

769.11 Water - Water shall be free of impurities that would inhibit germination and growth or may be harmful to the environment.

The Contractor shall supply the water.

769.12 Fertilizer - Fertilizer shall be supplied to the specifications of the Special Provisions and to SS 751.18.

CONSTRUCTION

769.31 Operational Constraints - The Contractor's operations shall not cause flooding, sediment deposits or deposition of debris in "Vegetation to Remain" areas.

Where construction procedures substantially alter natural drainage patterns, interim drainage or irrigation shall be provided as necessary to compensate for construction interference.

Construction procedures, stockpiling of materials or debris burning or disposal shall not be undertaken adjacent to designated trees and/or native vegetation retained.

Unless the Contract requires work within the dripline of trees designated to remain, equipment shall not be operated within that dripline. When the Contract requires work within the dripline of trees designated to remain, operation of equipment within that dripline area shall be kept to the minimum necessary to perform the work required, as required by the Ministry Representative. Tree roots shall be protected from compaction by temporary placement of hog fuel or other lightweight insulation material, as required by the Ministry Representative.

Equipment or vehicles shall not be parked, repaired or refuelled, construction materials shall not be stored and earth materials shall not be stockpiled within the dripline area of any tree designated to remain.

769.32 Clearing and Grubbing - No clearing and grubbing shall be conducted for a radius of 3 m from the trunks which lie on the edge of clearing and grubbing zones, or as directed by the Ministry Representative.

Trees to be removed shall be felled toward the centre of an area, away from selectively cleared or retained vegetation.

Where Drawings or Special Provisions call for areas of “Close Cut No Grubbing”, existing trees within the removal zones shall be carefully and cleanly cut as close to the ground as possible, with the understory vegetation retained, and the root zone protected from excessive disturbance.

769.33 Barriers for Existing Vegetation Protection - Barriers for vegetation protection shall be erected prior to commencement of construction operations, at locations specified in the Drawings, to provide a continuous barricade between vegetation and the area of work. The barriers shall be maintained erect and in good repair throughout the duration of construction operations, and...
shall be removed upon completion of the work, and disposed of outside the project by the Contractor.

The barrier shall be placed at the dripline of trees or forest edges unless this is inadequate space to provide a 1.5 m buffer zone between the barrier and the limit of grading. The barrier shall be placed within the dripline if necessary to provide a buffer zone of up to 1.5 m. Under no circumstance shall it be placed less than 0.75 m from the circumference of the trunk. When the trunks of trees are less than 4.5 m apart, the trees shall be considered a group, and the barrier shall be placed to form a continuous barricade as specified in the Drawings.

A barrier is not required where an existing fence will serve the same purpose. At such locations, the barrier shall terminate at the existing fence so that a continuous barricade is provided between the trees and the area of work.

**769.34 Pruning and Repair of Specimen Trees**

Specimen trees and trees safeguarded by barriers shall be repaired in accordance with this Subsection.

One third of the tree branches shall be selectively removed to reduce transpiration and compensate for dieback of roots in fill conditions and damage to the root system in cut conditions.

Within five calendar days of damage, branches 25 mm or greater in diameter that are broken as a result of the Contractor's operations shall be cut back cleanly at the break, or to within 10 mm of their base, if a substantial portion of the branch is damaged.

Roots 25 mm or larger in diameter that are exposed by the Contractor's operations, shall be cut back cleanly to the soil surface within five calendar days of exposure.

Bark that is damaged by the Contractor's operations shall be neatly trimmed back to uninjured bark, without causing further injury, within five calendar days of damage.

**MAINTENANCE**

**769.71 Watering**

The retained specimen trees shall be watered a minimum of three times during the summer or as stated in the Special Provisions or as directed by the Ministry Representative. The area immediately below the tree crown shall be soaked sufficiently to reach the feeder roots.

**769.72 Fertilizing**

Where specified or directed by the Ministry Representative, fertilizer shall be applied at a rate of 50 g/mm of caliper to existing specimen trees to be retained. The caliper measurement shall be taken 0.3 m above the grade. The fertilizer shall be applied once early in the growing season unless specified otherwise.

**MEASUREMENT**

**769.81 General**

Measurement for barriers will be made in metres according to the length of barrier installed to protect vegetation.

**PAYMENT**

**769.91 General**

Payment at the unit price bid for barriers shall be full compensation for work described and all work subsidiary and incidental thereto for which separate payment is not elsewhere provided. Compensation for all costs other than installation of barriers associated with the work of protecting vegetation to be retained shall be deemed to be included in the contract prices for the various tender items of the contract.
903.01 General - All timber shall be graded in accordance with the current Standard Grading Rules of the National Lumber Grades Authority. Each piece of timber should be marked with a grade stamp from a lumber grading agency accredited by the Canadian Lumber Standards Accreditation Bureau (CLASB). Timber supplied without a grade stamp, or where the grade stamp is obscured, shall have a certificate from a lumber grading agency accredited by the CLSAB that verifies the grade and species. Copies of the grading certificate shall be kept by the Contractor and provided to the Ministry Representative upon request.

903.02 Species and Grade - Timber species and Grade shall be as specified in the Contract Documents.

“Coastal” Douglas Fir shall be used when Douglas Fir products are specified to receive preservative treatment.

903.03 Ministry Quality Assurance and Inspection – The Ministry will carry out Quality Assurance and also may elect to arrange for its own inspection by a lumber grading agency accredited by the CLSAB of any timber, before or after shipment to the Site. The Ministry inspection shall not relieve the Contractor of responsibility to provide lumber with grade stamps or certificates of compliance. The Contractor shall provide the necessary facilities to enable the Ministry Representative to expeditiously examine as many pieces as are deemed necessary. All material rejected shall be replaced at the Contractor's expense including shipping charges and removal of rejected material at the Site. Inspection of timber before shipment shall not prevent its subsequent rejection at the construction site if found to fail any requirements of this specification.
SECTION 904

TIMBER (TREATED AND UNTREATED) - FABRICATION AND HANDLING

904.01 General - All timber shall conform to the requirements of SS 903, Timber - Materials. Timber to be treated shall be treated in accordance with SS 908, Preservative Treatment - Wood Products. Except as modified herein, preservative treated wood products shall be handled in accordance with the most recent edition of CSA Standard O80, Wood Preservation.

904.02 Framing - All the cutting, boring, framing, match marking, etc. required on all timber shall be done by competent bridge framers in a thorough manner, in accordance with good work practice. It shall be done such that surfaces in contact shall bear evenly and fully; no shims or open joints are permitted. All measurements shall be accurate. Gains and daps shall have plane, smooth surfaces.

904.03 - Not Used.

904.04 Handling of Untreated Timber - All materials shall be handled with reasonable care. Timber shall not be bashed, bruised, gouged, cracked, split or otherwise damaged. Minor damage, in the opinion of the Ministry Representative, shall be repaired at the Contractor's expense; severely damaged materials will be rejected and replaced entirely at the Contractor's expense including all shipping and disposal charges.

904.05 Preparation of Timber Before Treatment – All timber shall be dried sufficiently prior to treatment to ensure proper penetration of preservative during the treatment process and to prevent checking after treatment. All cutting, such as boring, chamfering, framing, gaining, surfacing, trimming etc., shall be done prior to treatment. In the event that cutting becomes absolutely necessary after treatment, the cut surfaces shall be saturated with preservative according to the most recent edition of CSA Standard O80 Wood Preservation.

904.06 Condition After Treatment - After treatment, timber with checks exceeding the limiting sizes in the NLGA Standard Grading Rules for the grade specified on the purchase order, Work Order, Special Provisions or Drawings shall be rejected.

904.07 Handling of Treated Timber - All materials shall be handled with reasonable care to prevent damage such as puncture, cutting or crushing of fibre. Dogs, hooks, peavies or other equipment shall not be used on the side surfaces of treated timber. All handling of treated timber with pointed tools shall be confined to end grain and done in a manner to avoid damage of the original pressure-treated surface.

Subject to the approval of the Ministry Representative, the Contractor shall make good any superficial damage of treated timber by the methods outlined in the current edition of CSA Specification O80 Wood Preservation. At the sole discretion of the Ministry Representative, timber which cannot be made good by such methods will be rejected.

Minor damage to untreated timber shall be repaired to the satisfaction of the Ministry Representative and severely damaged pieces will be rejected.

When unloading at the Site, the various pieces shall be sorted and stacked in such a manner as to require a minimum of re-handling before being placed in the structure.

Level ground cleared of snow, brush and weeds shall be provided for stacking the timber. The timber shall be placed on blocking to raise it above the ground. If timber is to be stored for more than one week, it shall be stacked with spacers between layers and covered to prevent direct exposure to sunlight.

The Contractor shall make good, at the Contractor's expense, any damage to materials supplied by the Ministry after having taken delivery of same.
SECTION 908

PRESERVATIVE TREATMENT - WOOD PRODUCTS

908.01 Materials – Timber, piles and glued laminated members shall conform to the requirements of:

- SS 903, Timber - Materials;
- SS 904, Timber (Treated and Untreated) - Fabrication and Handling;
- SS 905, Timber - Glued Laminated;
- SS 906, Round Timber Piles as applicable.

Preservative shall conform to the requirements of the most recent edition of CSA Standard O80 Wood Preservation.

908.02 Treatment - All aspects of preservative treatment shall conform to the requirement of the most recent edition of CSA Standard O80 Wood Preservation, except that preservative treatment of laminated veneer lumber and parallel strand lumber shall be in accordance with American Wood Protection Association (AWPA) standards U1 and T1.

The type of preservative, conditioning, treatment, penetration and retention shall be appropriate for the species, size and end use of the product. The appropriate “Use Category” from CSA Standard O80 and the type of preservative shall be specified on the purchase order or in the Contact Documents for any treated wood.

Treated wood for use in bridges or for use near or in aquatic environments shall be treated in accordance with the most recent version of Best Management Practices for Use of Wood in Aquatic and Other Sensitive Environments, published by Western Wood Preservers Institute et al (WWPI BMP’s).

908.03 Inspection – The Contractor shall ensure inspection of the treated wood to confirm it meets the requirements of CSA Standard O80, and/or where applicable AWPA U1 and T1 and/or the WWPI BMP’s. Inspections shall be performed by a third party inspection agency accredited by the American Lumber Standards Committee (ALSC) under their treated wood program, or that has experience acceptable to the Ministry Representative in the inspection of treated wood. All inspections must be performed at the treatment plant. All facilities and reasonable assistance shall be afforded by the Contractor for such inspections. The third party inspection agency shall have free entry at all times while Work is being performed, to all parts of the treating plant which concern the treatment (and all related work) of the materials ordered.

Treated wood shall be shipped from the treatment plant with an inspection report from the third party inspection agency that confirms the treated wood conforms to the requirements of CSA Standard O80 and/or where applicable AWPA standards U1 & T1 and/or the WWPI BMP’s. The inspection report must indicate both the “Use Category” and the type of preservative used. The Contractor shall provide copies of these inspection reports to the Ministry Representative. Payment for materials shall include the cost of third party inspection.
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SECTION 909
TREATED WOOD FENCE POSTS

909.01 General - This Section covers the quality and manufacture of wood fence and gateposts, braces and droppers.

Wood posts and the like for fences and gates shall be supplied pressure treated in the sizes, species and grading all as required by the Purchase Order, Work Order, Contract Drawing or Specifications in conformity with this Section and as generally shown on the applicable SP741 Drawings.

Note: CSA Standards may be obtained from:
Canadian Standards Association,
13799 Commerce Parkway
Richmond, BC
V6V 2N9
http://www.csa.ca

909.02 Species - Round fence posts (including line, straining, corner, intersection, gate and end posts) and any required round wood braces and droppers shall be Lodge Pole Pine (Western Jack Pine) cut from live growing trees. Use of other species must be approved in writing by the Ministry Representative (cedar, either split or whole, will not be approved).

909.03 Size and Measurement

a) Round fence posts and braces shall be classified as to size on the basis of the smaller diameter and length. The diameter specified shall be minimum with a tolerance of +20 mm and the length shall not vary by more than 25 mm from that specified.

b) The maximum permitted taper shall be such that the larger diameter shall not exceed that of the specified diameter by more than 25 mm over a 2 m length of post or brace. The maximum permitted taper shall be proportional for posts and braces of lengths other than 2 m.

c) All dimensions shall apply inside the bark and to the fully seasoned and treated fence posts or braces.

d) In cases where the post or brace is not truly circular, the diameter shall be obtained by measuring the circumference and dividing by 3.14.

909.04 Prohibited Defects

All round fence posts and braces shall be free of the following defects:

- Decay
- Shakes in the top or butt
- Cracks, splits, through checks
- Spike knots and knot clusters
- Unsound scars
- Reverse sweep

909.05 Limited Defects

All round fence posts and braces are permitted limited defects as follows:

- Seasoning checks less than 10 mm in width if less than 500 mm in length, or less than 5 mm in width if more than 500 mm in length
- Sound scars permitted except within 150 mm from the ends
- Sound, tight, well-spaced knots permitted provided they do not exceed 35 mm in diameter
- Sweep less than 2% of the length of the post
- Short crook less than 2% of the length of the post
- Insect damage consisting of holes 1.6 mm or less in diameter and surface scoring or channelling are permitted. All other forms of insect damage are prohibited.

Note: Defects listed above are as defined in SS 906 - Appendix A.

909.06 Manufacturing Requirements - Round Fence Posts and Braces - Ends of posts and braces shall be cut square to the specified length and unless otherwise specified on the Purchase Order, Work Order, or Drawings, one end of posts shall be machine pointed before treatment to permit driving of posts. The diameter at the point shall be not less than 18 mm and not more than 35 mm, and the taper shall extend over a length of 150 mm to 200 mm of the post, or opposite sides shall be tapered to a "chisel point" of similar basic dimensions.

Posts and braces shall be clean peeled with minimum removal of sapwood for their full length and all rough bark and inner bark removed.

All knots or projections shall be shaved smooth and flush with the surface of the surrounding wood.

All round fence posts and braces shall be air seasoned in accordance with CSA Standard O80-M1 Para. 1.31 to a moisture content of 15% to 22% before pressure treatment.
In exceptional circumstances, the Ministry Representative may permit conditioning by steaming for a total of not more than six hours at a temperature not in excess of 115°C.

909.07 Sawn Lumber Posts and Braces - Gate posts and braces not stipulated as round, together with any anchor cleats shall be Standard and better S4S Lodgepole Pine/Western Jack Pine or Coast Douglas Fir, to the current N.L.G.A. grading rules and in the required lengths and sizes.

909.08 Fence Droppers Wood droppers to stabilize barbed wire fencing (Type C) between posts may be:
- Round Fence Posts Lodgepole Pine/Western Jack Pine of 50 mm (smaller) diameter, or
- 25 mm x 50 mm Sawn Lumber, Standard and better S4S Lodgepole Pine/Western Jack Pine or Coast Douglas Fir, to the current N.G.L.A. grading rules.

All droppers 1100 mm ± 25 mm long for 4-wire Type C fences and 1200 mm ± 25 mm for Type C and C2 fences shall be selected for freedom from knots and other imperfections injurious to strength.

Approved proprietary grooved wood droppers with necessary wire clips may be specified or approved for high-tensile smooth-wire fencing.

Note: For Type C fencing proprietary prefabricated galvanized sheet metal and clip droppers may be approved as an alternative to the above wood droppers. Galvanized twisted wire fence stays may be specified or permitted only for the extension of normal fence heights to deer height and the like.

909.09 Pressure Treatment - All fence posts, braces, anchor cleats, and droppers shall be pressure treated in accordance with CSA Standard O80, except that the sample zone for assay shall be 0 to 16 mm from the surface and the requirement that all borings for use in the extraction sample shall have at least 25 mm of sapwood shall be waived. If species other than Lodgepole Pine are approved, these exceptions may be altered.

909.10 Inspection - All processing of the material shall be open for inspection by the Ministry Representative or the Ministry Representative's authorized inspector and they shall have free entry to the treating plant while the work is being performed.

No material shall be shipped prior to inspection or the written release for shipment by the Ministry Representative.

Material inspected before shipment shall not bar its subsequent rejection after delivery if found to fail any requirements of this Specification. Rejected material shall be replaced at the Supplier's expense including shipping charges and removal of rejected materials, if applicable.

Note: Inspection of material already in bundles ready for shipment shall be considered as "incomplete", and the material will be subject to final inspection by the Ministry Representative only when the bundles are opened immediately prior to use.

The Supplier shall advise the Ministry Representative at least two full working days before the material is ready for inspection prior to shipment. A Supplier in a distant location or outside B.C. shall advise the Ministry Representative at least one full week before the material is ready for inspection prior to shipment. After inspection the Ministry reserves the right to conduct whatever tests are deemed necessary to confirm that the material complies with the requirements of this Specification before a release for shipment is issued.
SECTION 911
STEEL AND IRON

911.01 Scope – This standard only applies to materials used in the maintenance and rehabilitation of existing log and timber bridges and log or timber components such as log crib retaining walls, timber piers, wood sign structures, etc.

911.02 Materials - These materials shall be in accordance with the current editions of the following Specifications:
- Structural Steel, CSA Specification CAN/CSA-G40.21 Grade 260 or better
- Steel Bolts, ASTM Specification A 307
- Steel Nuts, ASTM Specification A563
- Carbon Steel Castings, ASTM Specification A 27/A 27M
- Iron Castings, ASTM Specification A 48/A 48M
- Pipe Steel, ASTM Specification A 53/A 53M

911.03 Tension and Lateral Rods - Tension and lateral rods shall be of structural steel. Upset ends shall be upset by hand or machine and welds will not be allowed. The dimensions of upset ends shall be made as shown on the Drawings. When upsetting by machine, the ends shall be upset to a little oversize, after which they should be heated to welding temperature and then swaged to the proper size. The nuts shall be made hexagonal, U.S. Standard sizes and threads. The threads on rods and nuts shall be full, smooth, uniform and of the same pitch throughout. They shall be such that the nuts can be run on by hand the full length of the threads on the rods without showing undue or uneven slackness.


911.05 Carriage Bolts - Carriage bolts shall conform to ASTM Standard A 307. They shall be of the common type with button head, square neck and square or hex nut.

911.06 Drift Bolts or Pins - Drift bolts or pins shall be of structural steel. They shall be cut from plain, round bars unless otherwise called for on the Drawings. The ends of drift pins or bolts shall be tapered or shaped so that the pin may be easily driven into pre-bored holes in the wood being fastened.

911.07 Dowels - Dowels shall be of structural steel. They shall be cut from plain round bars and any ragged ends shall be removed.

911.08 Lag Screws - Lag screws shall conform to ASTM Standard A 307. They shall have square heads and cone points.

911.09 Plate Washers or Wrought Washers - Plate washers or wrought washers shall be of structural steel or wrought iron; they shall be round or square as specified. Round washers shall be according to Canadian Manufacturer's Standards. Square washers shall be made to the dimensions called for on the Drawings.

911.10 O.G. Washers - O.G. washers shall be of cast iron. The proportions of these washers adopted by some of the manufacturers differ somewhat in detail, but to be acceptable the diameter should not be less than four times the diameter of the bolt for which it is to be used and the thickness should be approximately equal to the diameter of the bolt.

911.11 Special Castings - Special castings shall be true to pattern, free from excessive shrinkage or overrun, be made in accordance with good work practice, and be free from defects. Castings, which show defects after machining, will be rejected notwithstanding any previous acceptance at the manufacturer's works.

911.12 Steel Splice-Joint Fastenings - Plates and bars, etc., for these joints shall be of structural steel. All parts shall be made in accordance with the Drawings. Bolt holes shall be drilled from the solid or sub-punched and reamed. In sub-punched and reamed work, the holes shall be punched 3/16" smaller and after assembling, reamed 1/16" larger than the nominal diameter of the bolt.

911.13 Galvanizing – Galvanizing, if required, shall be in accordance with ASTM A 153M.

911.14 Plates - The various plates designated on the Drawings as gib, bearing, bed, joint, lateral, etc., shall be of structural steel.

911.15 Welding - Welding shall conform to the requirements of CSA Specification W 59.

911.16 Pipe Fastenings - Pipe fastenings shall be Schedule 80 pipe. Nuts shall be hexagonal machine lock nuts, U.S. Standard as to outside dimensions and threads. The threads on nuts and pipes shall be full, smooth, uniform and of the same pitch; they shall be such that they can be run on by hand the full length of the thread on pipe without undue or uneven slackness.

911.17 Cleaning and Painting – Painting of steel and iron components shall be in accordance with SS 216.10 Application Methods (Excluding metalizing and Hot Dip galvanizing). No paint shall be applied to surfaces which are to be encased in concrete.

911.18 Machine Finished Surfaces - Machine finished surfaces and threaded ends of tension and lateral rods shall be coated with an anti-corrosion lubricant with white lead applied as soon as the surfaces and threads are finished and accepted by the Inspector.

911.19 Inspection - All materials and quality of work shall be subject to inspection by the Ministry Representative. The Contractor shall allow the Ministry
Representative free access to the shops at all times when work on the materials is being done and the Contractor shall provide every reasonable facility to assist the Ministry Representative in the inspection of both material and quality of work. The Ministry Representative shall have power to reject material or quality of work which do not come up to the requirements of this Specification. Rejected material or poor quality of work shall be replaced promptly or made good by the Contractor.

911.20 Shipping - The threaded ends of all rods shall be protected from damage.
SECTION 917

WIRE ROPE

917.01 Wire Rope - Wire Rope shall conform to the requirements of CSA Standard G4-09 "Steel Wire Rope for General Purpose and for Mine Hoisting and Haulage."
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SECTION 933

ADMIIXTURES FOR PORTLAND CEMENT CONCRETE

933.01 Scope - Admixtures shall be in accordance with SS 211.
941.01 Scope - This Section covers the quality and manufacture of precast reinforced concrete roadside and median barriers for highway and other off-highway traffic confinement use.

The concrete traffic barrier units shall be supplied in the sizes and types as required by the Purchase Order, Work Order or Drawing in strict conformity with this Section and pertinent Standard Drawings of the SP941 Series.

941.02 Concrete Quality

a) Concrete quality shall conform to CSA Standard CAN3-A23.1-M except where amended hereafter.

b) A compressive strength test result is defined as the average of the strengths of three 28 day compressive test cylinder breaks with a standard cylinder size of 150 mm diameter and height of 300 mm.

c) The strength level of the concrete represented by the test shall be considered satisfactory if the test result equals or exceeds 30 MPa and no individual cylinder strength is less than 27 MPa. If this condition is not met, the concrete will be considered to have failed the strength requirements. No other form of testing to prove the relative strength at a later date will be allowed without the approval of the Ministry Representative.

d) Concrete testing cylinders shall be cast by the Precast Supplier or his authorized representative at the time of placing concrete. Frequency of testing will be one cylinder collected at the start of the first pour; mid way and at the final pour of the concrete used for the making of the barrier with that batch run. Concrete cylinder samples may be collected by the Ministry Representative at any time and tested to ensure the concrete is meeting specification requirements.

e) Calcium chloride or admixtures containing calcium chloride shall not be used in the concrete.

f) Concrete shall meet the following additional requirements:
   i) Minimum cement content of 320 kg per cubic metre.
   ii) Maximum water/cement ratio of 0.45.
   iii) Course aggregate of a nominal maximum size not exceeding 28 mm.
   iv) Slump of 50 mm ± 20 mm.
   v) Entrained air of 5 to 8%.

941.03 Reinforcing Steel, Fibrillated Fibres, Attachment Hardware & Miscellaneous Items

a) Welded steel wire mesh reinforcement shall be supplied and installed in each section as shown on the Standard Drawings, and in accordance with SS 412. Additional reinforcement may be installed to assist handling during the precasting operations but shall be subject to prior approval by the Ministry Representative.

b) Fibrillated Fibres (polyolefin or polypropylene or a blend of these fibres) are an acceptable substitute of welded wire mesh. Fibrillated fibres shall meet requirements of ASTM C 1116 Type 3 Synthetic Fibre Reinforced Concrete or shotcrete.

Fibres shall have a minimum length of 50 mm, added at a dosage rate of 1 kg/m³ (min of 0.1% by volume) and shall be thoroughly mixed with concrete before placement into the forms.

Fibres shall have a minimum tensile strength of 350 MPa and a minimum modulus of elasticity of 4.2 GPa.

Fibres are to be added early in the mixing process following manufacture’s recommendations to ensure evenly distributed fibres.

The Supplier/Manufacturer of the fibre must furnish test data in accordance with ASTM C 1018 and/or ASTM C 1399 to the Precast Supplier to show the fibre complies with the specification requirements as part of the Precast Supplier’s Quality Control.

When the fibre option is used, a single length of 15 mm rebar shall be wire tied to the horizontal sections of the hook or eye assemblies as shown on the Standard Drawings.

Steel fibres shall not be used in the concrete mix for concrete barriers.

c) Reinforcing steel for bent and hooked connections shall conform to CSA CAN3-G40.21-M Grade 260W and shall be carefully bent to the radii detailed and installed as shown on the Standard Drawings.

Bending shall be done by methods that will not produce fracture or other injury. The metal heating shall not be to a higher temperature than that producing a "dark cherry red" colour. After heating, the metal shall be cooled as slowly as possible. Following the bending, the surface of the metal shall be carefully inspected for evidence of fracture, and any fractured pieces shall be replaced.

Prior to delivery, exposed surfaces of connections shall be prepared for and given a heavy application of zinc rich coating to CGSB Standard 1-GP-181M.

d) Pick-up points for handling units shall be formed with accurately placed rigid P.V.C. pipe recessed 15 mm from both finished surfaces as detailed.

941.04 Optional Features - Where barrier is ordered with drainage slots or grouting holes or both, they shall be accurately cast-in as detailed. Facilities for the installation of anti-glare screens will be detailed as and when required.
941.05 Placing and Finishing of Concrete

a) Concrete shall be placed in the forms and carefully consolidated in strict accordance with CSA CAN3-A23.4-M, Clause 19.

b) Curing and protection shall be carried out strictly according to CSA CAN3-A23.4-M Clause 21.
   i) Curing shall be considered complete when test cylinders reach the specified 28 day compressive strength provided such strength is reached not later than 28 days after the barriers are cast.
   ii) Steam curing is permissible for either the entire curing period or portion thereof and shall be carried out in accordance with CSA CAN3-A23.4-M Clause 21.4.
   iii) At no time during or at completion of the curing period shall the temperature differential between the concrete surface and the ambient temperature be greater than 20°C.
   iv) If steam is used for a portion of the curing period, additional normal curing shall be carried out after the steam curing, according to CSA CAN3-A23.4-M Clause 21.3 until such time as strength tests of concrete test cylinders that have been both steam and normally cured with the barriers reach the specified concrete strength.

c) Exposed surfaces shall be uniform in texture and colour as produced from well maintained steel form surfaces and proper vibration methods without excessive surface fines or laitance.

d) Defects of the exposed surface will normally be cause for the rejection of any unit except where such are within the permissible limits or are subject to making good as follows:
   i) Unobtrusive defects of any kind where their total area is not in excess of 2% of the exposed surface area of the unit.
   ii) Air holes not greater than 3 mm in diameter and not more than 20 holes in any isolated 300 mm X 300 mm area.
   iii) Sharp protrusions at the edges of the exposed surfaces where necessary shall be softened by careful rubbing or grinding.
   iv) Patching of isolated small holes, cavities and similar self-confining defects may be permitted when authorized in writing by the Ministry Representative.

e) Patching, only when authorized, shall have the defective area well saturated with water and the defect prepared with cement paste and filled with mortar. The mortar, properly proportioned of the same sand and cement as the original concrete and reasonably colour matched to the cured dry unit with the addition of white cement where necessary, shall be pre-shrunk for about one hour before retempering and use. The patching mortar shall be well tooled in, finished flush and smooth and the area covered to cure adequately.

f) End connection surfaces shall be cleared out.

g) All concrete surfaces prior to shipment shall be accurate to detail and, in particular at the end connections, true to dimension tolerances.

941.06 Tolerances – Allowable Tolerances for the concrete dimensions of the barriers shall be ± 3 mm except as otherwise indicated on the detail drawings.

941.07 Procedure of Manufacture - The Supplier shall notify the Ministry in advance concerning the date when the order is to be manufactured, so that detailed inspection can be carried out. All processes shall be open for inspection and approval by the Ministry Representative. No material shall be shipped prior to the inspection or written release for shipment by the Ministry Representative.

The manufacturer’s name or trade mark, year of manufacture and form number shall be embedded on the end of each unit in a manner, size and depth that are permanently legible. Authorized patching or making good may be inspected before shipment or upon delivery and the rejected unit(s) shall be replaced at no cost to the Ministry.

941.08 Handling - In handling the finished product, the concrete and connecting devices shall not be damaged or distorted.

941.09 Payment - Payment shall be at unit price bid per unit (section). The price bid shall be full compensation for everything furnished and done including supply of forms and all materials, placing, vibrating and curing air entrained concrete, concrete testing, stripping, finishing, general clean-up and delivery.
PRECAST CONCRETE BULL-NOSE
460 mm – CBN–H & CBN–E

ANCHOR MK H1
SEE SP941–04.01.01

ANCHOR MK E1
SEE SP941–04.01.01

CBN–H (HOOK SECTION)

CBN–E (EYE SECTION)
ALL NOT SHOWN SIMILAR TO CBN–H

ELEVATION

GENERAL NOTES:
1. FOR VIEW A & B SEE SP941–01.01.02
2. FIBRILATED FIBRE STRAND REINFORCED CONCRETE TO BE USED FOR BULL-NOSE (CBN).
3. FIBRILLATED FIBRE STRAND REINFORCED CONCRETE MAY BE SUBSTITUTED FOR STEEL REINFORCED CONCRETE IN LOW BARRIER (CLB–H & E).
4. MATERIALS AND QUALITY OF WORK TO BE IN ACCORDANCE WITH SECTION 941.
5. STANDARD CBN–E MAY BE MANUFACTURED ONLY WITH PRIOR WRITTEN PERMISSION FROM THE HIGHWAY SAFETY BRANCH.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 941 PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE ROADSIDE BARRIER
690 mm – CRB–H

PLAN

MATCH WITH:
CRB–E

640

1220

640

ANCHOR MK H2

1–15M BAR LOOSELY TIED TO TOP OF ANCHORS. (FIBRILLATED FIBRE REINFORCED CONCRETE ONLY)

E

102x102xMW25.8

80° HOLE (TYP.)

15x45° CHAMFER B.S.

MATCH WITH:
CRB–E
(SP941–01.02.02)

SEE KEY DETAIL:
SP941–01.02.03

ELEVATION

75

5

5

5

1000

750

SEE KEY DETAIL:
SP941–04.01.01

DRAINAGE SLOT IF REQUIRED

ANCHO MK H2

SEE SP941–01.02.02

FOR VIEW
SEE SP941–01.02.03

GENERAL NOTES:

1. FOR SECTION E SEE SP941–01.02.02. FOR VIEW F SEE SP941–01.02.03.
2. SEE DRAWING SP941–01.02.02 FOR DETAILS OF EYE UNIT.
3. ALL REINFORCING TO HAVE 50 MINIMUM COVER EXCEPT AS NOTED.
4. ALL TOLERANCES ±3 mm EXCEPT AS NOTED.
5. CHANGES TO PICK–UP HOLE DIAMETERS MAY BE MADE WITH THE WRITTEN PERMISSION OF THE HIGHWAY SAFETY ENGINEER.
6. HOOK AND EYE ANCHORS EACH END SHALL BE SECURED IN PLACE DURING CASTING TO PREVENT DISLODGEMENT.
7. MATERIALS AND QUALITY OF WORK TO BE IN ACCORDANCE WITH SECTION 941.
8. DRAINAGE SLOT IS REQUIRED WHEN NECESSARY TO DRAIN SURFACE WATER THROUGH THE BARRIER.
9. SHEAR KEY VOID WITH GROUTING HOLES BY REQUEST. SEE SP941–04.02.01.
10. FIBRILLATED FIBRE STRAND REINFORCED CONCRETE MAY BE SUBSTITUTED FOR WELDED WIRE MESH REINFORCED CONCRETE.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 941 PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE ROADSIDE BARRIER
690 mm - CRB-E

PLANT

640  102x102xMW25.8
1220

ANCHOR MK E2

80° HOLE (TYP.)
15x45° CHAMFER B.S.

ANCHOR MK E2
SEE
SP941-04.01.01

DRAINAGE SLOT IF REQUIRED

ELEVATION

1-15M BAR IN CENTRE LOOSELY TIED TO ANCHORS. (FIBRILLATED FIBRE REINFORCED CONCRETE ONLY)

NOTES:
1. FOR VIEW SEE SP941-01.02.04.
2. FOR GENERAL NOTES SEE SP941-01.02.01
3. SEE DRAWING SP941-01.02.01 FOR DETAILS OF HOOK UNIT.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. FOR LOCATION OF VIEW $\square$ SEE SP941–01.02.01, SP941–03.02.01, SP941–03.03.01 & SP941–03.03.03.
2. FOR GENERAL NOTES SEE SP941–01.02.01.
3. FOR DETAILS OF ANCHORS SEE SP941–04.01.01.
4. THE CONNECTION DIMENSIONS ON A CRB–E UNIT PERMIT INSTALLATION TO A MINIMUM HORIZONTAL CURVE RADIUS OF 51 METRES. FOR TIGHT CURVATURE INSTALLATION SEE SP941–02.01.08 & SP941–02.01.09.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
SECTION 941
PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE DRAINAGE BARRIER (SPECIAL USE)
690 mm - CDB-E DETAILS

NOTES:
1. FOR VIEW SEE SP941-01.02.04.
2. SEE SP941-01.02.01 FOR DETAILS OF CONNECTING HOOK UNIT.
3. FOR GENERAL NOTES SEE SP941-01.02.01
4. FIBRILLATED FIBRE STRAND REINFORCED CONCRETE MAY BE SUBSTITUTED FOR WELDED WIRE MESH REINFORCED CONCRETE. ADDITIONAL BARS AND TIES WILL STILL APPLY.
5. THIS LARGE OPENING DRAINAGE BARRIER WAS DEVELOPED TO BE USED IN CONJUNCTION WITH A PAVED SPILLWAY AT THE BOTTOM OF SAG CURVES. IT MAY BE APPROPRIATE FOR USE AT OTHER LOCATIONS WHERE A SIGNIFICANT VOLUME OF WATER REQUIRES AN OUTLET THAT CANNOT BE HANDLED BY CRB WITH A 65 mm DRAINAGE SLOT.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

BC MoT 2016 941 (9 of 30)
NOTES:
1. FOR SECTION (K) SEE SP941–02.01.02 FOR VIEW (L) SEE SP941–02.01.03.
2. FOR GENERAL NOTES SEE SP941–01.02.01
3. SEE DRAWING SP941–02.01.02 FOR DETAILS OF EYE UNIT.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 941

PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE MEDIAN BARRIER
810 mm – CMB–H DETAILS

SP941–02.01.03

NOTES:
1. FOR LOCATION OF VIEW L SEE SP941–02.01.01 & SP941–03.02.01.
2. FOR GENERAL NOTES SEE SP941–01.02.01.
3. FOR DETAILS OF ANCHORS SEE SP941–04.01.01.
4. THE CONNECTION DIMENSIONS PERMIT INSTALLATION TO A MINIMUM HORIZONTAL CURVE RADIUS OF 95.5 METRES.

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. FOR LOCATION OF VIEW  M  SEE SP941–02.01.02.
2. FOR GENERAL NOTES SEE SP941–01.02.01.
3. FOR DETAILS OF ANCHORS SEE SP941–04.01.01.
4. THE CONNECTION DIMENSIONS PERMIT INSTALLATION TO A MINIMUM HORIZONTAL CURVE RADIUS OF 95.5 METRES.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. FOR SECTION P SEE SP941–02.01.06.
   FOR VIEW Q1 & Q2 SEE SP941–02.01.07.
2. FOR GENERAL NOTES SEE SP941–01.02.01
3. SEE DRAWING SP941–02.01.06 FOR DETAILS OF EYE UNIT.
4. THESE UNITS ARE INTENDED TO BE USED AGAINST BRIDGE SUPPORT STRUCTURES AND SIMILAR WALLS.
5. IT IS INTENDED THAT EXISTING CMB MOLDS WILL BE ADAPTED TO PRODUCE THESE CPB UNITS.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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NOTES:
1. FOR VIEW R1 & R2 SEE SP941–02.01.07.
2. FOR GENERAL NOTES SEE SP941–01.02.01.
3. SEE DRAWING SP941–02.01.05 FOR DETAILS OF HOOK UNIT.
4. THESE UNITS ARE INTENDED TO BE USED AGAINST BRIDGE SUPPORT STRUCTURES AND SIMILAR WALLS.
5. IT IS INTENDED THAT EXISTING CMB MOLDS WILL BE ADAPTED TO PRODUCE THESE CPB UNITS.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
SECTION 941

PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE PIER BARRIER
810 mm – CPB-H & CPB-E DETAILS

SP941-02.01.07

NOTES:
1. FOR LOCATION OF VIEW Q1 & Q2 SEE SP941-02.01.05.
2. FOR LOCATION OF VIEW R1 & R2 SEE SP941-02.01.06.
3. FOR GENERAL NOTES SEE SP941-01.02.01
4. FOR DETAILS OF ANCHORS SEE SP941-04.01.01.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. This drawing must be read with CRB drawings SP941–01.02.01 to 941–01.02.04 for full details of units.
2. It is intended that existing CRB molds be adapted to dimensions noted on this drawing to produce units capable of being placed to a minimum curve radius of approximately 17 m.
3. All tolerances as per CRB unit drawings.
4. This modified unit is intended to be used on tight curvature at intersections only.

Hook key made smaller by use of 6 mm plate insert on both key ends, and 3 mm plate inserts on both sides of keys during casting.
NOTES:
1. THIS DRAWING MUST BE READ WITH CRB DRAWINGS SP941—01.02.01 TO 941—01.02.04 FOR FULL DETAILS OF UNITS.
2. IT IS INTENDED THAT EXISTING CRB MOLDS BE ADAPTED TO DIMENSIONS NOTED ON THIS DRAWING TO PRODUCE UNITS CAPABLE OF BEING PLACED TO A MINIMUM CURVE RADIUS OF APPROXIMATELY 17 m.
3. ALL TOLERANCES AS PER CRB UNIT DRAWINGS.
4. THIS MODIFIED UNIT IS INTENDED TO BE USED ON TIGHT CURVATURE AT INTERSECTIONS ONLY.
NOTES:
1. FOR VIEW M SEE SP941-02.01.04.
2. SEE SP941-02.01.01 FOR DETAILS OF CONNECTING HOOK UNIT.
3. FOR GENERAL NOTES SEE SP941-01.02.01
4. FIBRILATED FIBRE STRAND REINFORCED CONCRETE MAY BE SUBSTITUTED FOR WELDED WIRE MESH REINFORCED CONCRETE. ADDITIONAL BARS AND TIES WILL STILL APPLY.
5. FOR DETAILS NOT SHOWN SEE SP941-02.01.02

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 941

PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE TRANSITION BARRIER
690 mm TO 460 mm – CTB–1E

SP941–03.01.01

NOTES:
1. FOR VIEW \( B \) SEE SP941–01.01.02. FOR VIEW \( G \) SEE SP941–01.02.04.
2. FOR GENERAL NOTES SEE SP941–01.02.01.
3. SEE DRAWINGS SP941–01.01.01 AND SP941–01.01.02 FOR DETAILS OF 460 mm UNIT AND BULLNOSE.
   SEE DRAWING SP941–01.02.01 FOR DETAILS OF 690 mm HOOK UNIT.
   OR SP941–03.02.01 FOR DETAILS OF 810 TO 690 TRANSITION UNIT.

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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SECTION 941 PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE TRANSITION BARRIER
810 mm TO 690 mm – CTB-2H

SP941-03.02.01

NOTES:
1. FOR VIEW ☑ SEE SP941-01.02.03.
   FOR VIEW ☑ SEE SP941-02.01.03.
2. FOR GENERAL NOTES SEE SP941-01.02.01.
3. SEE DRAWING SP941-02.01.02 FOR DETAILS OF 810 mm EYE UNIT.
   SEE DRAWING SP941-01.02.02 FOR DETAILS OF 690 mm EYE UNIT
   OR SP941-03.01.01 FOR DETAILS OF 690 TO 460 TRANSITION UNIT.

NOT TO SCALE    ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 941  
PRECAST REINFORCED CONCRETE BARRIERS

PRECAST CONCRETE TRANSITION BARRIER  
686 mm TO 690 mm – CTB–3H  
SP941–03.03.01

NOTES:
1. FOR VIEW F SEE SP941–01.02.03. FOR VIEW S SEE SP941–03.03.02
2. FOR GENERAL NOTES SEE SP941–01.02.01
3. SEE DRAWING SP941–01.02.02 FOR DETAILS OF 690 mm EYE UNIT.
4. THIS UNIT TO BE USED WITH EXISTING 27" BARRIER. 27" BARRIERS ARE NO  
LONGER USED IN NEW INSTALLATIONS

NOT TO SCALE  
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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2016  
BC MoT
PRECAST CONCRETE TRANSITION BARRIER
686 mm TO 690 mm – CTB–3H DETAILS

SYMmetrical About

R 25

ANCHOR MK H1

UNDERSIDE OF ANCHOR

SECTION T

VIEW (HOOK UNIT) S

6 TAPER

6 TAPER

ANCHOR MK H1

ANCHOR MK E1

NOTES:
1. FOR LOCATION OF VIEW S SEE SP941–03.03.01
2. FOR GENERAL NOTES SEE SP941–01.02.01
3. FOR DETAILS OF ANCHORS SEE SP941–04.01.01.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. FOR VIEW F SEE SP941–01.02.03. FOR VIEW U SEE SP941–03.03.04
2. FOR GENERAL NOTES SEE SP941–01.02.01
3. SEE DRAWING SP941–01.02.01 FOR DETAILS OF 690 mm HOOK UNIT.
4. THIS UNIT TO BE USED WITH EXISTING 27" BARRIER. 27" BARRIERS ARE NO LONGER USED IN NEW INSTALLATIONS

NOT TO SCALE  ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

941 (24 of 30) 2016 BC MoT
NOTES:
1. FOR LOCATION OF VIEW U SEE SP941–03.03.03.
2. FOR GENERAL NOTES SEE SP941–01.02.01
3. FOR DETAILS OF ANCHORS SEE SP941–04.01.01.

NOT TO SCALE ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 941

STANDARD BRIDGE PARAPET
810 mm HIGH TRANSITION — DETAILS

ACCEPTABLE ALTERNATE SIDE CONFIGURATION
RIGHT HAND TRANSITION ELEVATION SHOWN
LEFT HAND TRANSITION ELEVATION OPPOSITE HAND

NOTES:
1. FOR LOCATION OF VIEW X AND Y SEE SP941-03.04.01
2. FOR GENERAL NOTES SEE SP941-01.02.01

NOT TO SCALE
ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. STEEL FOR ANCHORS TO CONFORM TO CSA SPECIFICATION CAN3-G40.21M.
2. PRIOR TO DELIVERY, EXPOSED SURFACES OF CONNECTIONS SHALL BE PREPARED FOR AND GIVEN A HEAVY APPLICATION OF ZINC-RICH COATING TO CAN/CGSB-1.181–99.

NOT TO SCALE       ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
NOTES:
1. 690 HIGH CRB AS SHOWN, 810 HIGH CMR SIMILAR.
2. FOR DETAILS OF 690 CRB SEE SP941−01.02.01 & SP941−01.02.02. FOR DETAILS OF 810 CMR SEE SP941−02.01.01 & SP941−02.01.02.
3. DRAINAGE SLOTS ARE NOT ALLOWED IN BARRIERS WHEN SHEAR KEYS ARE REQUIRED.

NOT TO SCALE    ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
SECTION 952
CONTRACTOR SUPPLY ASPHALT AND PAVING MATERIALS FOR HIGHWAY USE

DESCRIPTION

952.01 Scope

This Section describes the requirements for the different types and grades of asphalt and paving materials to be supplied by the Contractor for highway use as set out in the Special Provisions of the Contract.

The materials so described are generally classified as follows:

- Asphalt Cements
- Cutback Asphalts
- Asphalt Emulsions
- Tall Oil Pitch
- Emulsified Products

The term “supplier” referred to in this Section shall mean the party or parties supplying the Contractor with materials covered under this section.

The Ministry’s Recognized Product List referenced herein may be found online at:

http://www.th.gov.bc.ca/publications/eng_publications/geotech/rpl.htm

952.02 Quality Control Requirements

952.02.01 Quality Control Plan

The supplier shall develop and maintain a proven quality control plan in accordance with the provisions of this Section and the Special Provisions. The plan shall ensure that adequate inspection coverage is maintained throughout the entire process of manufacture and shipping. All supplies processed or manufactured within the supplier's plant or procured from any other source shall receive sufficient inspection to ensure conformance specifications and evidence of such inspections may be provided to the Ministry Representative upon request.

Supplies not conforming to contractual requirements shall not be offered for highway use until the deviations have been authorized by the Ministry Representative.

It shall be a responsibility of the Contractor to ensure that all materials supplied satisfy the related Environmental and Health and Safety Regulations.

Product discharged directly into tank cars or tank trucks from "in line blending" facilities will be sampled as required to ensure uniformity and to satisfy quality requirements.

952.02.02 Quality Control Procedure - The supplier may be required to furnish the Contractor with an outline of the quality control procedures detailing the method of implementing the requirements of this Specification. This outline shall include the following operations:

- sampling and testing
- storage and handling
- shipping
- recording and reporting.

952.02.03 Technical Requirements - The Contractor shall ensure that the supplier provides the following:

a) Batching and Batch Analysis: Each batch of product covered by this Section shall be given a batch number, and sampled and tested in accordance with the applicable specification.

The batch analysis must show the specification requirements for the product tested, test method employed, and the pertinent test results, as listed in Appendix A.

Certified batch analysis shall be dispatched to the Contractor with the first load of material delivered. Provided the batch from which shipments are drawn remains the same and provided that the batch number is shown on the Bill of Lading, no further batch analysis will be required for subsequent remaining shipments. If, during the course of delivery, it is necessary to draw material from a different batch or batches of product, the analysis of the replacement batch shall be sent out with the first load of material from each and every replacement batch.

b) A Viscosity Chart (Absolute) shall include the initial load and for each subsequent batch. If in line blending is utilized a new viscosity chart shall be issued should any change in viscosity occur.

952.03 Sampling and Testing

The supplier shall retain adequate sampling equipment, employ satisfactory sampling procedures, and maintain the sampling program and records. The Contractor shall obtain samples for quality assurance.

Test methods for asphalt and paving materials shall conform to the standard ASTM or AASHTO tests, or to the CGSB test where no ASTM test is specified, listed in Table 952-A, supplemented by such special tests as may be described elsewhere to cover special or experimental type materials.

On request by the Ministry Representative, the Contractor shall provide samples, from the supplier, of the product in quantities, not less than 4 L, as may be required for independent testing purposes.
952.04 Delivery of Asphalt and Paving Materials

The Contractor must ensure the supplier delivers asphalt and paving materials in good condition, of uniformity of product, for any special storage requirements and at correct temperature to the specified delivery point.

Adequate records of delivery shall be kept and every bill of lading must show:
- Type of product
- Batch number
- Mass
- Relative density at 15°C
- P.G. or Pen Specification (information)

Trucks shall be equipped with a submerged sampling valve system installed generally as shown on Drawing SP952-01 for each compartment in which asphalt material is to be carried out.

Delivery temperature of the shipment shall meet the viscosity requirement shown in Table 952-B.

Asphalt Emulsions and emulsified products shall be kept at temperatures above 5°C.

TABLE 952-A TEST METHODS

<table>
<thead>
<tr>
<th>TITLE OF TEST</th>
<th>TEST DESIGNATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Penetration</td>
<td>ASTM D 5</td>
</tr>
<tr>
<td>Absolute Viscosity of Asphalts</td>
<td>ASTM D 2171</td>
</tr>
<tr>
<td>Kinematic Viscosity of Asphalts</td>
<td>ASTM D 2170</td>
</tr>
<tr>
<td>Effect of Heat and Air on Asphalt</td>
<td>ASTM D 1754</td>
</tr>
<tr>
<td>Distillation of Cutback Asphalt</td>
<td>ASTM D 402</td>
</tr>
<tr>
<td>Residue of 100 Penetration</td>
<td>ASTM D 243</td>
</tr>
<tr>
<td>Relative Density of Asphalt Cement and Cutback Asphalt</td>
<td>ASTM D 70</td>
</tr>
<tr>
<td>Ductility</td>
<td>ASTM D 113</td>
</tr>
<tr>
<td>Float Test</td>
<td>ASTM D 139</td>
</tr>
<tr>
<td>Flash Point by Tag Open Cup</td>
<td>ASTM D 1310</td>
</tr>
<tr>
<td>Flash Point by Cleveland Open Cup</td>
<td>ASTM D 92</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene</td>
<td>ASTM D 2042</td>
</tr>
<tr>
<td>Water in Asphalt</td>
<td>ASTM D 95</td>
</tr>
<tr>
<td>Softening Point in Ethylene Glycol</td>
<td>ASTM D 2398</td>
</tr>
<tr>
<td>Saybolt Furol Viscosity</td>
<td>ASTM D 88</td>
</tr>
<tr>
<td>Testing Emulsified Asphalts</td>
<td>ASTM D 244</td>
</tr>
<tr>
<td>Testing High Float Asphalts</td>
<td>CGSB CAN2-16.5-M84</td>
</tr>
</tbody>
</table>

952.05 Asphalt Cement - Asphalt cements shall:

a) Be products prepared by the refining of petroleum oils.

b) Be homogeneous, free from water and shall not foam when heated to 175°C.

c) Conform to either the Pen Grade requirements specified in Table 952-C-1 and Table 952-D-1 or Performance Grade (PG) per the requirements specified in Table 952-C-2 and Table 952-D-2.

Upon request, the Contractor shall forward a 4 L sample of the product to the Ministry Representative.

NOTE: Values for penetration and viscosity are point values only. Intermediate values for Group A, B and C grades shall be obtained by interpolation between the tabulated values on a straight line basis. Minimum viscosity at 60°C for other penetrations within each group can be read from the corresponding straight line on Drawing SP952-02.

952.06 Cutback Asphalts

Cutback asphalts shall consist essentially of petroleum derivatives and shall be substantially free from water and other impurities.

Cutback asphalts shall be of the type and grade described in Tables 952-E to 952-H.

952.07 Asphalt Emulsions - Asphalt materials in the form of aqueous emulsions shall be of:

- Anionic Type
- Cationic Type
- High Float Type

952.08 Anionic Type Emulsion for Road Purposes - Anionic type of emulsion requirements are as follows:

- The asphalt emulsion shall be homogeneous.
- It shall show no separation of asphalt after thorough mixing within 30 days (crack filler 20 days)
after delivery, provided separation has not been caused by freezing.

- The emulsion shall conform to the requirements listed in Table 952-I.

952.09 Cationic Type Emulsions for Road Purposes – Cationic type emulsions shall conform to the requirements listed in Table 952-J and shall be uniform throughout.

952.10 High Float Emulsified Asphalt - Storage stability - High float emulsified asphalt shall show no separation of asphalt within 30 days after delivery and shall be homogeneous after thorough mixing. The emulsion shall conform to the requirements listed in Table 952-K.

952.11 Tall Oil Pitch (TOP) - Tall oil pitch, co-product of the pulp and paper industry is a residual fraction from the crude tall oil vacuum distillation process. It shall be a dark brown resinous and viscous material insoluble in water but miscible with asphalt. TOP is typically used by the Ministry as an asphalt extender, recycling, and anti-stripping agent. Where required, TOP will be added to asphalt cement in a ratio defined by the mix design, usually between 5 - 10%. The composition and properties of TOP depends on the origin and type of trees from which it is derived and the extraction technology. Only TOP products listed in the Ministry’s Recognized Product List shall be permitted for use on Ministry paving projects.

The TOP shall conform to the requirements listed in Tables 952-L and 952-M.

952.12 Emulsified Products - Emulsified products consist of emulsified Tall Oil Pitch and proprietary asphalt based emulsions. The emulsified products are typically used by the Ministry, in paving operations, as prime coats and tack coats and replace organic solvent based cutback asphalts for environmental reasons. Only products listed in the Ministry’s Recognized Product List shall be permitted for use on the Ministry paving projects. Each batch of the product delivered to the job site shall be accompanied by the written statement from the manufacturer or supplier confirming that the product formulation complies with the original, previously approved formulation. Emulsified Tall Oil Pitch and asphalt based emulsified products shall conform to the requirements listed in Tables 952-N and 952-O.

### TABLE 952-C-1 PENETRATION GRADES OF ASPHALT CEMENT

<table>
<thead>
<tr>
<th>PENETRATION GRADE ASPHALT CEMENT</th>
<th>80 - 100</th>
<th>120 - 150</th>
<th>150 - 200</th>
<th>200 - 300</th>
<th>TEST METHOD ASTM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Requirements</td>
<td>Min</td>
<td>Max</td>
<td>Min</td>
<td>Max</td>
<td>Min</td>
</tr>
<tr>
<td>Penetration at 25°C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>100 g and 5 s, 0.1 mm</td>
<td>80</td>
<td>100</td>
<td>120</td>
<td>150</td>
<td>150</td>
</tr>
<tr>
<td>Group A</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>D 5</td>
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<tr>
<td>Group B</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Group C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Point, °C</td>
<td>230</td>
<td>---</td>
<td>220</td>
<td>220</td>
<td>220</td>
</tr>
<tr>
<td>Cleveland Open Cup</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>D 92</td>
</tr>
<tr>
<td>Thin Film Oven Test % Loss in Mass</td>
<td>---</td>
<td>0.80</td>
<td>0.85</td>
<td>1.3</td>
<td>1.5</td>
</tr>
<tr>
<td>Penetration of Residue at 25°C</td>
<td>55</td>
<td>---</td>
<td>47</td>
<td>50</td>
<td>45</td>
</tr>
<tr>
<td>100 g, 5 s, 0.1 mm, % of Original Penetration</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>After T.F.O.T.</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene % by Mass</td>
<td>99.5</td>
<td>---</td>
<td>99.5</td>
<td>99.5</td>
<td>99.5</td>
</tr>
<tr>
<td>Ductility, 25°C 5 cm/min, cm</td>
<td>100</td>
<td>---</td>
<td>100</td>
<td>---</td>
<td>---</td>
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<tr>
<td>Ductility, 15°C</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>100</td>
<td>---</td>
</tr>
</tbody>
</table>

Minimum viscosity values defining boundaries for groups A, B, & C are listed in Table 952-D and illustrated in Drawing SP952-04.

The TOP shall conform to the requirements listed in Tables 952-L and 952-M.

952.12 Emulsified Products - Emulsified products consist of emulsified Tall Oil Pitch and proprietary asphalt based emulsions. The emulsified products are typically used by the Ministry, in paving operations, as prime coats and tack coats and replace organic solvent based cutback asphalts for environmental reasons. Only products listed in the Ministry’s Recognized Product List shall be permitted for use on the Ministry paving projects. Each batch of the product delivered to the job site shall be accompanied by the written statement from the manufacturer or supplier confirming that the product formulation complies with the original, previously approved formulation. Emulsified Tall Oil Pitch and asphalt based emulsified products shall conform to the requirements listed in Tables 952-N and 952-O.
### TABLE 952-C-2- PERFORMANCE GRADES OF ASPHALT CEMENT

<table>
<thead>
<tr>
<th>PERFORMANCE GRADE ASPHALT CEMENT</th>
<th>PG 64 YY</th>
<th>Pg 58-YY</th>
<th>PG 52-YY</th>
<th>TEST METHODS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min Low Temperature PG-YY</td>
<td>-22</td>
<td>-28</td>
<td>-34</td>
<td>AASHTO M 320</td>
</tr>
<tr>
<td>Requirements for Minimum Pavement Design Temperature °C PG-YY may be as Specified in Special Provisions</td>
<td></td>
<td></td>
<td></td>
<td>AASHTO R29 Standard Grading or Verifying the Performance Grade (PG) of and Asphalt Binder.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Min Low Temperature PG-YY</th>
</tr>
</thead>
<tbody>
<tr>
<td>AASHTO M 320</td>
<td>Standard Specifications For Performance Graded Asphalt Binder see Table 1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Penetration 25°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM D 5</td>
<td>Minimum Viscosity at 60°C</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Penetration 25°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM D 5</td>
<td>Minimum Viscosity at 60°C</td>
</tr>
</tbody>
</table>

### TABLE 952-D-1 VISCOSITY AND PENETRATION VALUES DEFINING GROUP BOUNDARIES

<table>
<thead>
<tr>
<th>Penetration 25°C</th>
<th>80</th>
<th>100</th>
<th>120</th>
<th>150</th>
<th>200</th>
<th>300</th>
<th>TEST METHOD - ASTM D 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum Viscosity at 60°C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>D 2171</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Group</th>
<th>150</th>
<th>115</th>
<th>91</th>
<th>70</th>
<th>50</th>
<th>31</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Group</td>
<td>110</td>
<td>85</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td></td>
</tr>
<tr>
<td>Group</td>
<td>75</td>
<td>55</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td></td>
</tr>
</tbody>
</table>

### TABLE 952-D-2 PEN/PERFORMANCE GRADE EQUIVALENCE

<table>
<thead>
<tr>
<th>PEN Grade As specified in Tables 952-C-1, 952-D-1</th>
<th>80/100A</th>
<th>80/100B</th>
<th>80/100C</th>
<th>120/150A</th>
<th>150/200A</th>
<th>200/300A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Equivalent Performance Grade - PG As specified in Table 952-C-2 Min Pavement design Temperature °C</td>
<td>PG 64-22</td>
<td>PG 58-28</td>
<td>PG 58-28</td>
<td>PG 52-34</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
# TABLE 952-E  SLOW CURING CUTBACK ASPHALT

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>GRADE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SC - 70</td>
</tr>
<tr>
<td></td>
<td>Min</td>
</tr>
<tr>
<td>Flash Point °C</td>
<td>65</td>
</tr>
<tr>
<td>Kinematic Viscosity at 60°C, mm²/s</td>
<td>70</td>
</tr>
<tr>
<td>Residue from Distillation to 360°C, volume % by difference</td>
<td>70</td>
</tr>
<tr>
<td>Distillation Residue, Kinematic Viscosity at 60°C, mm²/s</td>
<td>400</td>
</tr>
<tr>
<td>ASPHALT RESIDUE:</td>
<td></td>
</tr>
<tr>
<td>Residue of 100 Penetration, % by Mass</td>
<td>50</td>
</tr>
<tr>
<td>Ductility of 100 Penetration residue at 25°C, cm</td>
<td>100</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene % by mass</td>
<td>99.0</td>
</tr>
<tr>
<td>Water, % by Mass or Volume</td>
<td>---</td>
</tr>
</tbody>
</table>

# TABLE 952-F  MEDIUM CURING CUTBACK ASPHALT

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>GRADE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MC - 30</td>
</tr>
<tr>
<td></td>
<td>Min.</td>
</tr>
<tr>
<td>Flash Point °C</td>
<td>38</td>
</tr>
<tr>
<td>Kinematic Viscosity at 60°C, mm²/s</td>
<td>30</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 225°C</td>
<td>---</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 260°C</td>
<td>40</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 315°C</td>
<td>75</td>
</tr>
<tr>
<td>Residue from Distillation to 360°C, volume % by difference</td>
<td>50</td>
</tr>
<tr>
<td>PROPERTIES OF RESIDUE FROM DISTILLATION:</td>
<td></td>
</tr>
<tr>
<td>Penetration at 25°C, 100 g, 5 s, 0.1 mm</td>
<td>120</td>
</tr>
<tr>
<td>Ductility at 25°C, cm</td>
<td>100</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene % by mass</td>
<td>99.0</td>
</tr>
<tr>
<td>Water, %</td>
<td>---</td>
</tr>
</tbody>
</table>
### TABLE 952-G RAPID CURING CUTBACK ASPHALT

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>RC - 30</th>
<th>RC - 70</th>
<th>RC - 250</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point °C</td>
<td>⋯ ⋯</td>
<td>⋯ ⋯</td>
<td>⋯ 27</td>
</tr>
<tr>
<td>Kinematic Viscosity at 60°C, mm²/s</td>
<td>30 60</td>
<td>70 140</td>
<td>250 500</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 190°C</td>
<td>15 ⋯</td>
<td>10 ⋯</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 225°C</td>
<td>55 ⋯</td>
<td>50 ⋯</td>
<td>35 ⋯</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 260°C</td>
<td>75 ⋯</td>
<td>70 ⋯</td>
<td>60 ⋯</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 315°C</td>
<td>90 ⋯</td>
<td>85 ⋯</td>
<td>80 ⋯</td>
</tr>
<tr>
<td>Residue from Distillation to 360°C, volume % by difference</td>
<td>50 ⋯</td>
<td>55 ⋯</td>
<td>65 ⋯</td>
</tr>
</tbody>
</table>

**TEST ON RESIDUE FROM DISTILLATION:**

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Penetration at 25°C, 100 g, 5 s, 0.1 mm</td>
<td>80</td>
<td>120</td>
</tr>
<tr>
<td>Ductility at 25°C, cm</td>
<td>100</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene, % by mass</td>
<td>99.0</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Water, %</td>
<td>⋯</td>
<td>0.2</td>
</tr>
</tbody>
</table>

**Note:** The material shall not foam when heated to the spraying and mixing temperature range recommended by the Canadian General Standards Board

### TABLE 952-H CUTBACK ASPHALT PRIMER RM20

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kinematic Viscosity at 60°C, mm²/s</td>
<td>20</td>
<td>35</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 190°C</td>
<td>⋯ 60</td>
<td></td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 225°C</td>
<td>40</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 260°C</td>
<td>70</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Distillation Test, % of Total Distillate to 360°C: to 315°C</td>
<td>85</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Residue from Distillation to 360°C, volume % by difference</td>
<td>50</td>
<td>⋯ ⋯</td>
</tr>
</tbody>
</table>

**TEST ON RESIDUE FROM DISTILLATION:**

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Penetration at 25°C, 100 g, 5 s, 0.1 mm</td>
<td>80</td>
<td>200</td>
</tr>
<tr>
<td>Ductility at 25°C, cm</td>
<td>100</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene % by mass</td>
<td>99.0</td>
<td>⋯ ⋯</td>
</tr>
<tr>
<td>Water, %</td>
<td>⋯</td>
<td>0.2</td>
</tr>
</tbody>
</table>
### Table 952-I: Requirements for Anionic Type Emulsions

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Type of Emulsion</th>
<th>Type of Emulsion</th>
<th>Type of Emulsion</th>
<th>Type of Emulsion</th>
<th>Type of Emulsion</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>RS - 1</td>
<td>RS - 2</td>
<td>MS - 2</td>
<td>SS - 1</td>
<td>CRACK FILLER</td>
</tr>
<tr>
<td></td>
<td>Min</td>
<td>Max</td>
<td>Min</td>
<td>Max</td>
<td>Min</td>
</tr>
<tr>
<td>Viscosity, Saybolt Furol: at 25°C</td>
<td>20</td>
<td>100</td>
<td>100</td>
<td>20</td>
<td>50</td>
</tr>
<tr>
<td>Viscosity, Saybolt Furol: at 50°C</td>
<td>---</td>
<td>---</td>
<td>75</td>
<td>300</td>
<td>---</td>
</tr>
<tr>
<td>Residue by Distillation, %</td>
<td>57</td>
<td>---</td>
<td>62</td>
<td>---</td>
<td>57</td>
</tr>
<tr>
<td>Settlement, 1 Day, %</td>
<td>---</td>
<td>1.5</td>
<td>1.5</td>
<td>---</td>
<td>1.5</td>
</tr>
<tr>
<td>Demulsibility: 50 mL of 0.1 N CaCl₂%</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>30</td>
</tr>
<tr>
<td>Demulsibility: 35 mL of 0.02 N CaCl₂%</td>
<td>60</td>
<td>60</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>Sieve Test, % Retained on 1 mm</td>
<td>---</td>
<td>0.10</td>
<td>---</td>
<td>0.10</td>
<td>---</td>
</tr>
<tr>
<td>Cement Mixing Test, %</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>2.0</td>
</tr>
</tbody>
</table>

#### Tests on Residue:

<table>
<thead>
<tr>
<th>Requirement</th>
<th>CRS - 1K</th>
<th>CRS - 2K</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>Penetration at 25°C, 100 g, 5 s</td>
<td>100</td>
<td>200</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene %</td>
<td>97.5</td>
<td>97.5</td>
</tr>
<tr>
<td>Ductility at 25°C, cm</td>
<td>60</td>
<td>60</td>
</tr>
</tbody>
</table>

### Table 952-J: Requirements for Cationic Type Emulsions

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Type of Emulsion</th>
<th>Type of Emulsion</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CRS - 1K</td>
<td>CRS - 2K</td>
</tr>
<tr>
<td></td>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>Saybolt Furol Viscosity at 50°C</td>
<td>30</td>
<td>125</td>
</tr>
<tr>
<td>% Residue by Distillation</td>
<td>62</td>
<td>---</td>
</tr>
<tr>
<td>Settlement 1 Day, %</td>
<td>---</td>
<td>1.5</td>
</tr>
<tr>
<td>Sieve Test, % Retained on 1 mm Mesh</td>
<td>---</td>
<td>0.1</td>
</tr>
<tr>
<td>Oil Portion of Distillate, % of Total Volume</td>
<td>0</td>
<td>3</td>
</tr>
<tr>
<td>Particle Charge</td>
<td>POSITIVE</td>
<td>POSITIVE</td>
</tr>
</tbody>
</table>

#### Tests on Residue:

<table>
<thead>
<tr>
<th>Requirement</th>
<th>CRS - 1K</th>
<th>CRS - 2K</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>Penetration at 25°C, 100 g, 5 s</td>
<td>100</td>
<td>250</td>
</tr>
<tr>
<td>Solubility in Trichloroethylene %</td>
<td>97.5</td>
<td>---</td>
</tr>
<tr>
<td>Ductility at 25°C, cm</td>
<td>60</td>
<td>---</td>
</tr>
</tbody>
</table>
### TABLE 952-K REQUIREMENTS FOR HIGH FLOAT EMULSIFIED ASPHALTS

<table>
<thead>
<tr>
<th>REQUIREMENT</th>
<th>GRADE</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>HF-100S</td>
</tr>
<tr>
<td></td>
<td>Min</td>
</tr>
<tr>
<td>Residue by Distillation, % By Mass</td>
<td>62</td>
</tr>
<tr>
<td>Oil Distillate % By Volume</td>
<td>1</td>
</tr>
<tr>
<td>Saybolt Viscosity, Furol Seconds at 50°C</td>
<td>35</td>
</tr>
<tr>
<td>Sieve Test, % Retained on 1 mm Sieve</td>
<td>---</td>
</tr>
<tr>
<td>Coating Test %</td>
<td>90</td>
</tr>
<tr>
<td>Settlement 1 Day, % By Mass</td>
<td>---</td>
</tr>
<tr>
<td>Demulsibility: 50 mL 5.56 g/L CaCl₂, % By Mass</td>
<td>75</td>
</tr>
<tr>
<td>Workability @ 10°C</td>
<td>---</td>
</tr>
</tbody>
</table>

**TEST ON RESIDUE**

| Penetration at 25°C, 100 g, 5 s                  | *    | **   | **   | **   | **   | ---   | ---   | ---   | ---   | ---   |
| Viscosity at 60°C, Pa•s                         | *    | **   | **   | **   | **   | 8     | 20    | 2     | 8     |
| Float Test at 60°C, s                           | 1200 | ---   | 1200 | ---   | 1200 | ---   | 1200 | ---   | 1200 | ---   |
| Solubility in Trichloroethylene, %               | 97.5 | ---   | 97.5 | ---   | 97.5 | ---   | 97.5 | ---   | 97.5 | ---   |

* See Drawing SP952-02

** See Drawing SP952-03 or Drawing SP952-05

Note: For HF-150P, penetration tests shall be conducted on residue which has been distilled to 201°C ± 5°C.
TABLE 952-L  TALL OIL PITCH VISCOSITY AND PENETRATION DATA

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Results on original sample</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Absolute Viscosity, 60°C, PaCs</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>Kinematic Viscosity, 135°C, mm²/s</td>
<td>25</td>
<td>35</td>
</tr>
<tr>
<td>Penetration, 4°C/100g, 5 sec, 0.1 mm</td>
<td>150</td>
<td>250</td>
</tr>
<tr>
<td>Results after Thin Film Oven</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Loss in weight, %</td>
<td>---</td>
<td>0.65</td>
</tr>
<tr>
<td>Absolute Viscosity, 60°C, PaCs</td>
<td>---</td>
<td>3</td>
</tr>
<tr>
<td>Kinematic Viscosity, 135°C, mm²/s</td>
<td>---</td>
<td>60</td>
</tr>
<tr>
<td>Penetration, 4°C, 100 g, 5 sec, 0.1 mm</td>
<td>75</td>
<td>---</td>
</tr>
</tbody>
</table>

TABLE 952-M  TALL OIL PITCH DATA

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Softening Point, °C</td>
<td>(ASTM D 36)</td>
<td>---</td>
</tr>
<tr>
<td>Flash Point, Cleveland Open Cup, °C</td>
<td>(ASTM D 92)</td>
<td>250</td>
</tr>
<tr>
<td>Fire Point, Cleveland Open Cup, °C</td>
<td>(ASTM D 92)</td>
<td>275</td>
</tr>
<tr>
<td>Boiling Point, °C</td>
<td></td>
<td>320</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td></td>
<td>0.94</td>
</tr>
<tr>
<td>Vapour Pressure, mm Hg</td>
<td></td>
<td>---</td>
</tr>
<tr>
<td>PH</td>
<td></td>
<td>3.75</td>
</tr>
<tr>
<td>Wood Extractive, %</td>
<td></td>
<td>98</td>
</tr>
<tr>
<td>Ash, %</td>
<td>(ASTM D 803)</td>
<td>---</td>
</tr>
<tr>
<td>Moisture, %</td>
<td>(ASTM D 803)</td>
<td>---</td>
</tr>
<tr>
<td>Fatty Acids, %</td>
<td></td>
<td>7</td>
</tr>
<tr>
<td>Resin Acids, %</td>
<td></td>
<td>5</td>
</tr>
<tr>
<td>Unsaponifiables, %</td>
<td></td>
<td>39</td>
</tr>
<tr>
<td>Neutrals, %</td>
<td></td>
<td>42</td>
</tr>
<tr>
<td>Acid Number</td>
<td></td>
<td>20</td>
</tr>
</tbody>
</table>
### TABLE 952-N EMULSIFIED TALL OIL PITCH

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity, SF, 25°C, s</td>
<td>10</td>
<td>30</td>
</tr>
<tr>
<td>Residue by Distillation, % by weight</td>
<td>40</td>
<td>---</td>
</tr>
<tr>
<td>Oil Distillate, % by volume</td>
<td>---</td>
<td>0.1</td>
</tr>
<tr>
<td>Settlement 24hrs, %</td>
<td>---</td>
<td>1.5</td>
</tr>
<tr>
<td>pH</td>
<td>6</td>
<td>8</td>
</tr>
<tr>
<td>Particle Charge</td>
<td>Negative</td>
<td></td>
</tr>
<tr>
<td>Miscibility with Water</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity, 20°C</td>
<td>Approx. 1.0</td>
<td></td>
</tr>
<tr>
<td>Boiling Point, °C</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>Freezing Point, °C</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>Vapour Pressure, mm Hg</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>Odour and Appearance - distinctive resinous Odour, light yellow colour</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**TEST ON RESIDUE** - Shall conform to the requirements for Tall Oil Pitch listed in table 952-L

### TABLE 952-O EMULSIFIED PRODUCTS

<table>
<thead>
<tr>
<th>REQUIREMENTS</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity, SF, 25°C, s</td>
<td>10</td>
<td>60</td>
</tr>
<tr>
<td>Residue by Distillation, % by weight</td>
<td>40</td>
<td>---</td>
</tr>
<tr>
<td>Oil Distillate, % by Volume</td>
<td>---</td>
<td>5</td>
</tr>
<tr>
<td>Settlement 24hrs, %</td>
<td>Pass</td>
<td></td>
</tr>
<tr>
<td>Miscibility with Water</td>
<td>Pass</td>
<td></td>
</tr>
</tbody>
</table>

**TEST ON RESIDUE**

| Penetration, 25°C, 100 g, 5 sec, 0.1 mm         | 40   | 200  |
APPENDIX A

The following data is required from the supplier

PEN GRADED ASPHALT CEMENTS

Grade and Type (when required)

A. Original Asphalt

Density @ 15°C, kg/L
- Viscosity @ 135°C
- Viscosity @ 60°C
- Penetration @ 25°C, 100 g/5 s
- Solubility in Trichloroethylene
- Ductility @ 25°C
- Flash Point C.O.C.
- % Retained Penetration after T.F.O.T. @ 25°C

B. Residue After T.F.O.T.
   (when Type A required)

- Penetration @ 25°C
- Penetration @ 10°C
- Penetration @ 4°C

NOTE: Viscosity - Temperature chart also required for each batch.

PERFORMANCE GRADED CEMENTS

A. Original Asphalt

Density @ 15°C, kg/L
- Viscosity @ 135°C
- Viscosity @ 60°C
- Penetration @ 25°C, 100 g/5 s
- Solubility in Trichloroethylene
- Ductility @ 25°C
- Flash Point C.O.C.
- % Retained Penetration after T.F.O.T. @ 25°C
- % Retained Percussion after T.F.O.T.
- Flash Point C.O.C.
- Solubility in Trichloroethylene
- Ductility @ 25°C

B. Properties of Residue

- Penetration @ 25°C
- Ductility @ 25°C
- Solubility in Trichloroethylene, %

C. Residue of 100 Penetration by Mass

- Ductility of 100 Penetration at 25°C, cm

EMULSIONS

A. Original Emulsion

- Saybolt Furol Viscosity @ 25°C
- Saybolt Furol Viscosity @ 50°C
- % Residue by Distillation
- Settlement in 5 Days, %
- Oil Portion of Disillate
- % to Total Volume

B. Tests on Residue

- Float Test @ 60°C, s
- Penetration @ 25°C, 100 g/5 s
- Ductility @ 25°C
NOTE:
VISCOSITY SHALL BE WITHIN GRAPHIC REGIONS DESCRIBED
BY THE LETTER CO-ORDINATES:
W, X, Y, Z  HF-100S-100-170
A, B, C, D  HF-150S-150-250
SECTION 952
CONTRACTOR SUPPLY ASPHALT AND PAVING MATERIALS
FOR HIGHWAY USE

VISCOSITY REQUIREMENTS FOR DISTILLATION RESIDUES
FROM HIGH FLOAT EMULSIFIED ASPHALT, HF100P & HF150P

SP952–05

NOTE:
VISCOSITY SHALL BE WITHIN GRAPHIC REGIONS DESCRIBED
BY THE LETTER CO–ORDINATES:

W, X, Y, Z  HF–100P–120–170
A, B, C, D  HF–150P–150–200

PENDNTRATION RANGES

PENDNTRATION AT 25°C, 100 g/5s

W A Z D

HF–100P

X

HF–150P

B

C
SECTION 971

PLASTIC TRAFFIC CONES AND CHANNELIZERS

971.01 Scope - This Section applies to plastic traffic cones used to provide a temporary traffic guidance system for vehicles and pedestrians under daylight conditions. Their use is primarily associated with maintenance and construction or similar roadway operations.

971.02 Classification

a) Cones shall be supplied in three nominal sizes: 150 mm, 450 mm, 700 mm, and 900 mm.

b) Channelizers shall be supplied in the size 1060 mm (42 inch). The Minimum weight of the base shall be 7.25 kg (16 lb.)

c) Cones and Channelizers shall be supplied in one type only: "High Stability, High Visibility, Fluorescent."

d) Cones and Channelizers shall be of such quality that when used, stored and handled with reasonable care they shall have a service life of at least two years. At the end of this period the cones shall be substantially undamaged and shall meet the requirements of this specification with respect to visibility and colour.

971.03 General Requirements

a) Upper portion of the cone shall be made of a suitable thermoplastic with physical properties adequate for the intended service in British Columbia and pigmented to provide a high visibility fluorescent colour. If necessary, to meet the colour and visibility requirements, an inner white liner may be used. The white liner shall be of substantially the same material as the outer section and shall be securely fused to it. The base of the cone shall be made of a high density mineral filled thermoplastic to provide high stability to the cone. The use of separate metal weights in the base is not permitted. The base and upper portion of the cone shall be fused together, this joint shall not constitute an area of weakness and shall be reinforced if necessary.

b) The cone shall be of uniform taper from top to bottom to permit the cones to be nested efficiently. The surfaces of the cone shall be uniformly smooth so that the cones may be easily separated from the stack.

c) Voids on the surface or within the plastic material will not be permitted.

971.04 Dimensions - Minimum dimensions shall be as shown in Table 971-A.

971.05 Mass - The minimum total mass and the minimum mass of base as a percentage of the total mass shall be as shown in Table 971-B.

971.06 Tensile Properties - The tensile properties of the thermoplastic from the upper portion of the cone/channelizer shall be as shown in Table 971-C when tested in accordance with ASTM D 638.

971.07 Colour - The colour of the upper portion of the cone/channelizer shall be fluorescent red and will be accepted on visual matching with CGSB Colour 1-GP-12 Red 609-401. Cones with slight colour mismatch towards Orange 608-401 will be accepted. Cones with colour mismatch towards white (i.e., pink) or towards black (i.e., a darker red) will not be accepted. Fluorescence is defined in this case as the property of emitting visible light as the result of absorption of ultra violet light. (Test Method CGSB 1-GP-71 Method 12.9 using North daylight)

971.08 Resistance to Colour Change - The upper cone material shall withstand 80 hours in an Atlas Twin Arc Fadeometer without appreciable change in colour, neither fading nor darkening. The reflectance factor (ASTM E 97) should not vary by more than three units before and after exposure. (CGSB 1-GP-71 Test Method 120.1.)

Wall thickness shall be measured not closer than 25 mm from top or bottom of the cone. Note: 150 mm cones to be used for centrelining operations shall have a maximum outside diameter at the bottom of 105 mm and maximum outside diameter at the top of 55 mm.

TABLE 971-A MINIMUM DIMENSIONS

<table>
<thead>
<tr>
<th>NOMINAL SIZE</th>
<th>HEIGHT (mm)</th>
<th>BASE (SQUARE) (mm)</th>
<th>OUTSIDE DIAMETER AT BOTTOM (mm)</th>
<th>OUTSIDE DIAMETER AT TOP (mm)</th>
<th>WALL THICKNESS (mm)</th>
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</thead>
<tbody>
<tr>
<td>150</td>
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<td>150</td>
<td>90</td>
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<td>350</td>
<td>50</td>
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<tr>
<td>900</td>
<td>900</td>
<td>-----</td>
<td>360</td>
<td>50</td>
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TABLE 971-B MASS

<table>
<thead>
<tr>
<th>NOMINAL SIZE</th>
<th>TOTAL MASS (g)</th>
<th>MASS OF BASE AS % OF TOTAL</th>
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<tbody>
<tr>
<td>150</td>
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<td>75</td>
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<tr>
<td>450</td>
<td>2200</td>
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<td>700</td>
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<td>50</td>
</tr>
<tr>
<td>900</td>
<td>4600</td>
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TABLE 971-C TENSILE PROPERTIES

<table>
<thead>
<tr>
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<th>Minimum Ultimate Tensile Strength</th>
<th>Minimum % Elongation</th>
<th>Minimum Tensile Stress at 200% Elongation</th>
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<tbody>
<tr>
<td></td>
<td>7000 kPa</td>
<td>200%</td>
<td>6000 kPa</td>
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TABLE 971-A MINIMUM DIMENSIONS
971.09 Specular Gloss - The 60 degree Specular Gloss (ASTM D 523) of the upper cone material shall be not less than 70 units. Gloss readings shall be taken on a cut section of cone approximately 100 mm square firmly bonded to a flat surface. (Test Method ASTM D 523.)

971.10 Recovery after Bending - The cone when placed in its normal position on a flat and level surface and folded at a point near the middle of its vertical height so that the upper tip touches the surface on which the base is resting and when held there for 10 seconds shall upon release return to its original shape and vertical position within 15 seconds. This requirement shall be met when the cone and ambient temperatures are 20°C ± 1°C.

971.11 High Temperature Requirement - The cone must be self-supporting with no appreciable slump or sag after four hours exposure at a temperature of 65°C ± 1°C.

971.12 Resistance to Flexing - The surface of the cone shall not crack, permanently crease or discolour when the cone is bent sharply at a 180 degree angle and flexed 25 times.

971.13 Cold Temperature Requirement - The cone, after cooling for four hours in a freezing chamber set at -25°C, shall be able to withstand one passage of the test vehicle wheels without evidence of cracking, splitting, breaking or other damage. The cone will be held in a wooden restraining device with the test site ambient air temperature sensibly constant and within the range of 10°C ± 3°C. The elapsed time between removal of the cone from the freezing chamber and performance of the test shall not exceed 15 seconds. The test vehicle shall have a gross mass of 1850 ± 50 kg, travel at 10 ± 1 km per hour, and be equipped with H78-15 summer tread pattern tire inflated to 220 kPa (32 p.s.i.).

971.14 Blowover Resistance - No significant movement of any cone shall occur when a 48 passenger standard bus is driven by three times at a distance of 150 mm (cone base edge to tire edge) from a line of five test cones from one supplier. The bus speed shall be 100 kilometres per hour. There shall be no appreciable ambient wind and the pavement shall be dry.

971.15 Stacking Qualities - When cones are nested together the base of each cone shall be substantially in contact with the top of the base of the cone immediately below it in the stack. The maximum separation between the bases of the stacked cones shall not exceed 6 mm.

When cones are stacked together one on top of the other each cone shall be capable of being lifted easily form the stack without binding or jamming on the cone below it.

971.16 Marking - Letters reading “B.C. GOVT.”, or as otherwise specified on the Purchase Order, 25 mm minimum high shall be indelibly marked on the upper surface of the base of the cone in a colour contrasting to the colour of the base.

971.17 Bid Samples - Each bidder shall submit the following number of cones for purposes of defining the quality level of their bid samples:
- 150 mm high cones - 15 units
- 450 mm high cones - 10 units
- 700 mm high cones - 10 units
- 900 mm high cones – 10 units

These bid samples will be requested from the suppliers by the Ministry Purchasing Commission.

971.18 Inspection - Cones shall be inspected and tested prior to shipment. At least two cones of each type ordered will be sampled from each shipment from the supplier’s manufacturing plant if in British Columbia or from the supplier’s warehouse in British Columbia if cones are manufactured outside of the Province.

Upon successful completion of inspection and testing, a Release for Shipment will be issued; this, however, shall not be a bar to subsequent rejection of individual cones or the entire shipment should they be found to fail any requirements of this Specification.

971.19 Retroreflective Strips – Cones and weighted Channelizers used during periods from Dawn to Dusk, or at speeds 70 km/hr or greater will have white retroreflective tape added to the cones. The tape will be ASTM Type 9 or better or the nearest ASTM type rating to type 9 that allows for placement of retroreflective sheeting on tight radius curves. Minimum retroreflective tape thickness for cones is 15 mm placed 50 mm down from top. A 100 mm gap and a minimum 50 mm retroreflective tape thickness. The Channelizers should be demarched with two bands of 100 mm retroreflective sheeting with a minimum separation of 150 mm between bands. The first band should be placed 200 mm down from the top.
SECTION 991

CALCIUM CHLORIDE AND SODIUM CHLORIDE

991.01 Calcium Chloride - Calcium chloride, for highway purposes, shall conform to CGSB Specification 15-GP-1M Calcium Chloride. It shall be supplied as Type I Regular (77%) bulk (flake) or sacked, or as liquid at 35% solution concentration, as specified.

991.02 Sodium Chloride - Sodium chloride, for highway purposes, shall conform to CGSB Specification 15-GP-9M Sodium Chloride, Pavement De-icer but it shall be supplied as shown in Table 991-A.

991.03 Chemical Contamination of Road Salt - When applied as specified, the de-icing chemicals shall not contain substances that exceed the current environmental guidelines, Provincial or Federal, and shall not cause harm to flora and fauna.

Note: CGSB Specifications are obtainable from:
Canadian General Standards Board
Place du Portage III, 6B1 11 Laurier Street
Gatineau, Quebec
K1A 1G6
Canada


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<th>Screen Size (mm)</th>
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<td>100</td>
</tr>
<tr>
<td>9.00 (3/8&quot;)</td>
<td>90 – 100</td>
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<tr>
<td>4.75 (#4)</td>
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<td>0.600 (#30)</td>
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