

Why Life Cycle Analysis (LCA)?

- Learn about the environmental impacts associated with all stages of a product's life
- Electric Vehicles
 - Resource Extraction
 - Manufacturing
 - Transportation
 - Operation
 - End-of-Life
- Inflows and outflows at every step

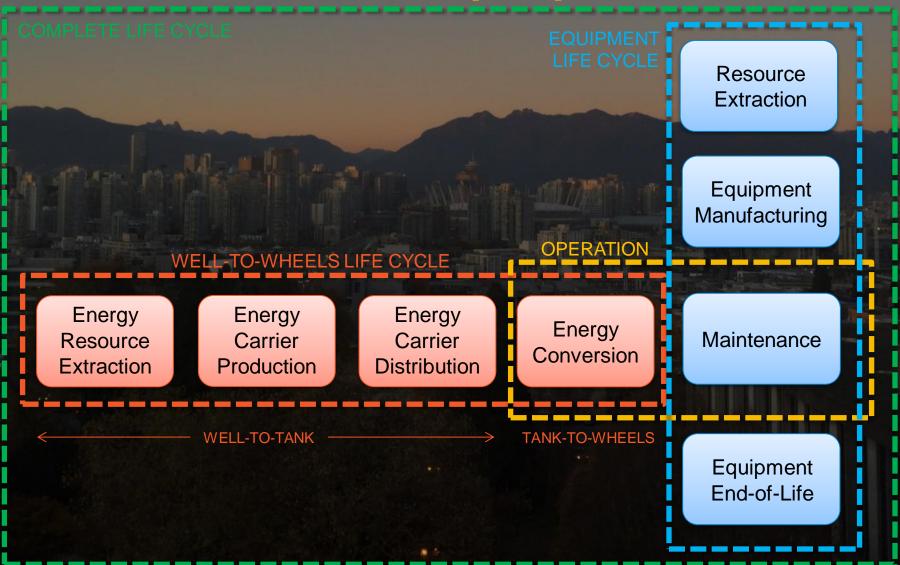


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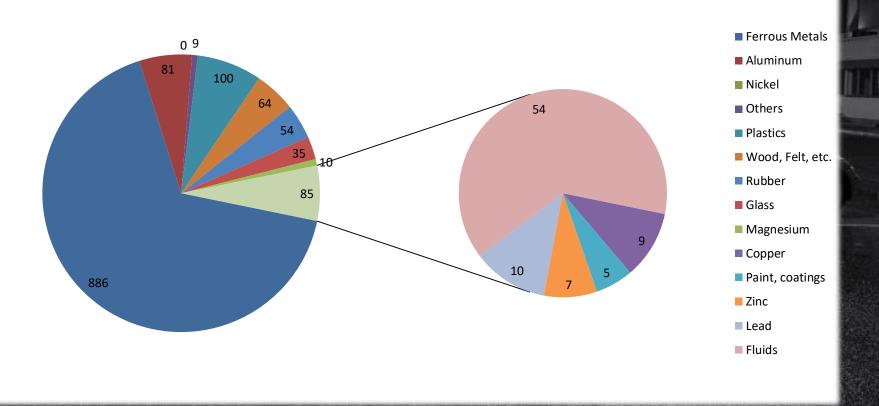


Vehicles Analyzed

- (13) Ford Focus 2006 or later
- (27) Mitsubishi i-MiEV 2012 or later
- Vehicle life: 150,000km
 - Sensitivity analysis performed for 100,000km and 250,000km
- Functional unit: 1km travelled by vehicle
 - Energy consumption: MJ/km
 - Emissions: gCO₂-eq/km

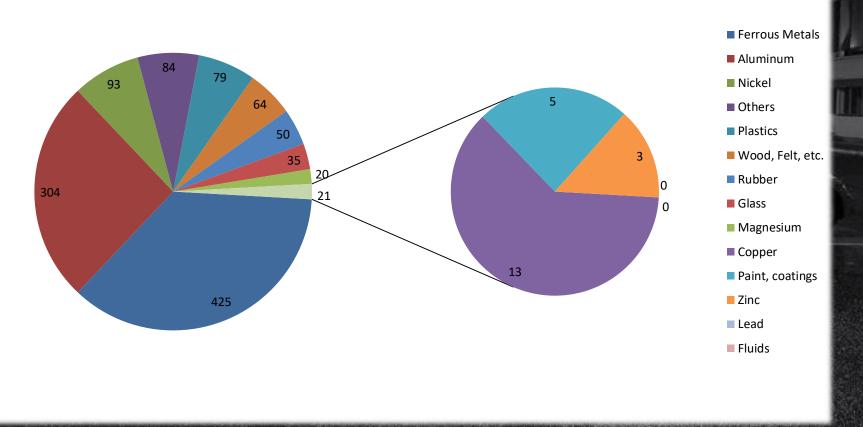


ICEV mass distribution by material (kilograms)





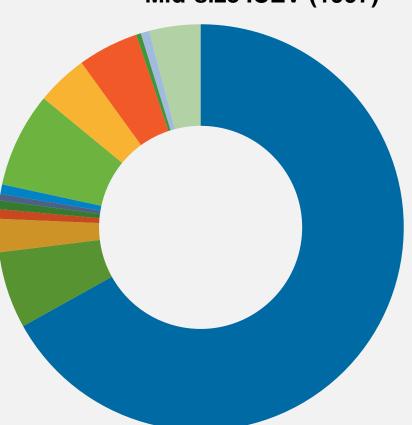






POWERED BY



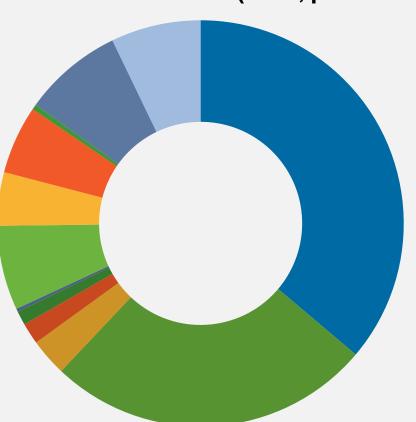


- Ferrous Metals
- Aluminum
- Glass
- Magnesium
- Copper
- Zinc
- Lead
- Plastics
- Rubber
- Wood, Felt, etc.
- Paint, coatings
- Nickel
- Others
- Fluids



ECANTERPOWERED BY

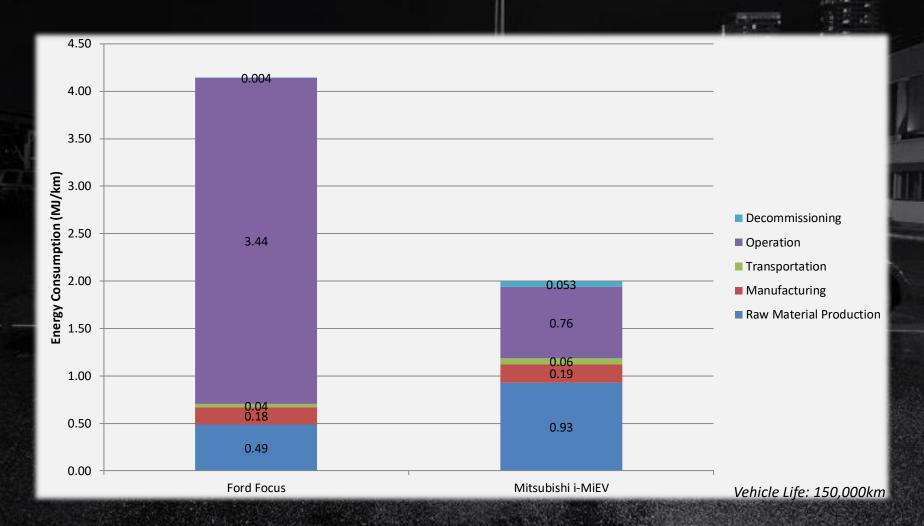
Mid-size EV (2020, predicted)



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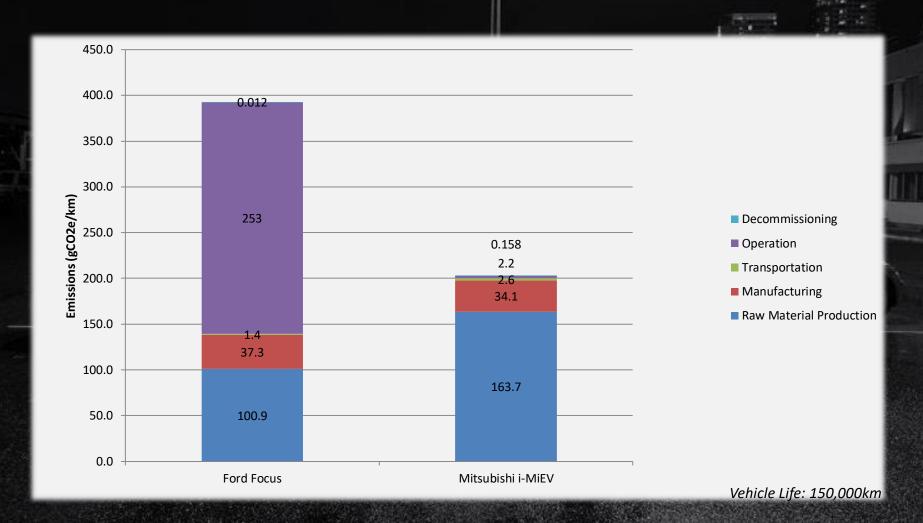


Energy Intensity – MJ/km





Emissions – gCO2e/km





End-of-Life Possibilities



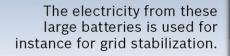


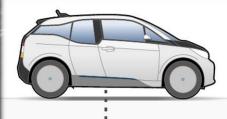
End-of-Life Possibilities

4 Resell

1 Recycle

At the end of its lifecycle in an electric car, the battery is still valuable.

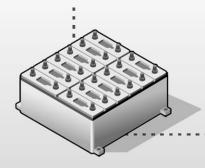






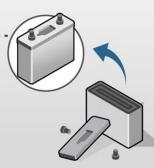
The battery modules are integrated in the stationary storage system.

BOSCH



2 Refabricate

The used battery modules are tested and reassembled.







Appendix – Data Sources

- Material Production
 - On The Road In 2020 New Automobile Technologies MIT Energy Lab
 - Malcolm Weiss et al. (October 2000)
- Manufacturing
 - Linear function of material mass by material type
- Transportation
 - Ford Focus
 - Transported by rail and truck from Wayne, MI.
 - Mitsubishi i-MiEV
 - Transported by sea from Kurashiki, Japan
- Operation
 - Ford Focus
 - City of Vancouver operational data
 - Mitsubishi i-MiEV
 - ChargePoint dashboard
- Decommissioning
 - All parts shredded for both vehicles except lithium-ion battery in ICEV

