

BUILDING BUSINESS SUCCESS

Cider Apples—Establishment to Full Production (Nursery Tree) 1 Acre Okanagan Valley Spring 2017

The **BUILDING BUSINESS SUCCESS** enterprise budget series were developed to provide information to assist producers in projecting costs and returns for British Columbia farm enterprises. These budgets are one part of the overall financial planning process that assists in decision making, monitoring and reviewing the whole farm business. This information is provided as a tool for projecting costs and returns for specific farm enterprises and as a general guide for preparing individual financial plans. This sample budget is only a guide and is not intended as an in depth study of the cost of production for this industry. Interpretation and utilization of this information is the responsibility of the user. If assistance is required to develop your individual budget, consult your own accountant, lawyer or an agrologist to address your specific circumstance. Producers should develop their own budget to reflect individual production goals, costs and market prices. Additional financial planning information and farm enterprise budgets can be found at the Ministry website or obtained from a local B.C. Ministry of Agriculture office.

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Overview of the Financial Planning Process

Research Enterprise Options

 Develop enterprise mix options

Enterprise Budget Development & Analysis

- Market Price Analysis
- Required Capital Investment
- Assumptions and Enterprise Budget,
- Labour Cost
- Contribution Margin
- Sensitivity Analysis

Financial Statement Development & Analysis

- Identify key performance benchmarks
- Develop a system for timely review and response
- Financial Analysis

Monitor & Review

- Identify key performance benchmarks
- Develop a system for timely review and response









Key Success Factors

British Columbia has seen an increased interest in planting cider apples in the past couple of years, as a result of the need for cider apples by farm crafted cideries to meet consumer demand for apple cider. This section provides a summary of key points resulting from this study.

- It is imperative to identify and secure a market for cider apples before investing in a new cider apple planting. Establish a relationship with cider makers to determine current and forecasted markets for the various cider apple varieties. There are no other markets for cider apples.
- Varietal selection is based on several factors including demand from cider makers, available scion wood, growth characteristics and rootstocks, site selection, personal preferences and grower experience. Choosing the varieties to plant is a key decision and requires detailed analysis.
- Identify the dwarfing rootstock best suited to the cider apple variety being considered. There are differences in characteristics between varieties which should be assessed. Cider apples have a greater tendency to biennial bearing. It is important to manage it in order to maintain production and profitability.
- This budget uses a farm gate price of \$0.40/lb. and marketable yield of 95%. Cider apple prices can vary in concert with changing supply and demand conditions.
- Planting density will depend on the rootstock selected.
- Availability of rootstocks and cider apple variety bud wood can be limited. Find a supply source and plan ahead.
- Identify labour requirements. Timely access to good, skilled labour is an important component in establishing and managing the orchard to produce consistent yields of good quality apples. Consider hiring labour in groups to get key jobs done in a timely manner.
- Yields, prices and expenses can vary greatly between farms given management practices, rootstocks, density, varieties, growing conditions, soil type, etc. The number of years required to reach full production can vary.
- Good horticultural knowledge and husbandry is important in terms of establishing and sustaining a healthy and productive cider apple orchard.
- As with other apples, cider apples need to get light into the tree to encourage newer wood and maintain productivity and crop load management.
- Control pests and diseases to get growth and yields.
- Tannins and sugars are important to get the best cider. Manage the planting to meet buyer requirements.



Budget Scope—Using this Information

This document has been developed as a general guide to support farmers in preparing a budget to assess the potential income and expenses to establish a 1 acre cider apple planting in the Okanagan Valley of British Columbia. It is intended to assist in making a decision on whether or not to plant cider apples.

This study is not a complete financial or economic analysis. It is an enterprise budget that *only* addresses direct income and expenses and projects a contribution margin. It does not include indirect expenses such as interest, accounting, legal, bank and insurance fees, utilities, office supplies, depreciation and owner/operator salary. The total of the margins from the cider enterprise plus other farm enterprises should provide the funds to cover these indirect expenses and other items such as debt servicing, income tax, living expenses, return to management and investment. These items are not included in this study.

A **whole farm financial plan** should be developed for individual situations to evaluate the orchard's financial feasibility and potential profitability. This plan should also include a risk assessment. The key is to establish measures to identify those parts of the business that are critical to generating a profit at the end of the year and implement strategies to manage them.

Fundamental questions to ask in this process include:

Is there a market for my cider apples?

Is it technically feasible (e.g. site suitability, labour, resources, etc.)?

Is it economically sound?

Is it financially feasible?



Assumptions — Establishment and Production

General

Information for the development of this study has been obtained through selected cider apple growers, farm cideries, industry horticulturists, consultants, farm input suppliers and specialists at the BC Ministry of Agriculture.

This budget is based on the assumption that a 10 acre orchard operation is removing 1 acre of an existing old dessert apple crop and replanting to cider apples. The investment in machinery, buildings and other capital items represents this 10 acre farm.

The capital and other requirements to establish a farm cidery are not addressed in this analysis. All cider apples produced are presumed sold to an apple cider producer separate from the orchard.

Deer Fencing

The investment of a perimeter fence to mitigate deer damage is included in the capital investment for this orchard. The deer fence cost is based on a 10 acre square (660 ft. x 660 ft.= 2,640 linear ft. or 805 meters). A fencing contractor is hired to install at a total cost of \$29.12/meter. The perimeter deer fence investment is \$23,442.

Land Preparation/Planting Density/ Support System

Land preparation includes cutting and removing old trees, cultivation and application of soil amendments. A mix of custom operations and hired labour is used for land preparation, trellis system installation and tree planting.

Two year old commercial nursery trees (mixed cider apple varieties) grafted to an M26 rootstock (semi-dwarf), are planted at a spacing of 4 ft. x 10 ft. resulting in a density of 1,089 trees/acre. The trees and scion wood are ordered from a commercial nursery 2 years prior to planting in the orchard at a cost of \$8.80 for a 1/4 inch tree. Growers may consider growing their own trees or consider a partner nursery.

Trees are managed using a Central Leader system and a trellis structure is installed to support the trees.

The selection of rootstock should be made in consultation with a tree fruit horticulturist, due to the range in growth and production characteristics between cider apple varieties.

This budget also includes projections for the option of grafting over cider apple varieties onto existing rootstocks in the orchard. The type of rootstock and age and health of older trees are factors in assessing this option.

Horticulture Management/Crop Protection

Cider producers generally prefer to obtain apples grown on a low-input, sustainable basis. As such, this budget model has adjusted the horticultural management practices for apples with respect to the application of fertilizer, herbicides, foliar nutrients, insecticides, fungicides, thinning and growth regulator sprays. There is an increase in labour hours from conventional orchards associated with weed control for this study. The detailed operations tables show the cider apple production practices and costs for cider apples from planting through to full production.

See the BC Tree Fruit Production Guide at http://www.bctfpg.ca, for detailed apple production management information.

Marketing

Recent strong prices have spurred interest in planting cider apple varieties in BC. However, prices will vary in tune with changing supply and demand conditions. As such, *it is imperative to identify and secure a market for cider apples before investing in a new cider planting*.

Marketing is a key factor in determining which cider apple variety to plant and maybe even whether to plant. If you don't have a market (buyer) for your cider apples (the bitter sweet and bitter sharp) then don't invest the money. **There is no alternate market for these cider apple varieties.**

Income projections in this budget are based on a marketable yield of 95% and an F.O.B. price of \$0.40/lb. which reflects the recent prices paid by BC Cideries. Prices will likely vary depending on variety, quality and other factors. It is important to assess the risk factors associated with expected yields and returns from marketing cider apples. Varietal selection is based on several factors including demand from cider makers, available scion wood, growth characteristics and rootstocks, site selection, personal preferences and grower experience. Choosing the varieties to plant is a key decision and requires detailed analysis.

The BC Farm Crafted Cider Association Website has a list of members you can connect with to identify potential buyers and what specific cider apple varieties they want.



Yield and Price Projections — Planting to Full Production

The first table below summarizes the yield and price projections in this study. They are based on a density of 1,089 trees/acre planting 2 year old feathered trees on an M26 rootstock, purchased from a commercial nursery. As well, it is assumed that good horticultural management is practiced to maintain healthy, productive trees. The cider apple variety, rootstock and density selected and the tendency to biennial bearing may impact these projections. Nursery trees from a commercial nursery would need to be ordered at least 2 years in advance of expected planting.

A \$0.40/lb. F.O.B. price estimate reflects the recent prices paid by BC Cideries. Prices may vary depending on demand, variety, quality and other factors. It is assumed that 95% of the yield is marketable.

To reduce the cost of trees, some producers grow their own trees in a home nursery and then transfer and plant them into the orchard. In all cases, it's important to plan well ahead to secure the required rootstock and cider apple variety scion and bud wood. While un-grafted rootstocks can be ordered in October of the year prior to planting and scion wood in the early spring, it may be prudent to secure these earlier. Depending on suppliers, labour fees and tree loss, it is estimated that a current cost of a 1 year old home grown nursery tree is around \$5.00/tree.

Some growers plant 1 year whips or freshly grafted rootstocks in the year of planting. These younger trees will take longer to come into production and to reach full average production levels. The second table below shows potential yield estimates from planting to year 8 for 3 types of trees planted in the orchard. Yield projections should be adjusted to account for the type and age of tree, rootstock, variety, density, biennial bearing tendencies and horticulture management.

Density:	1,089 trees/ac	YIELD &	PRICE EST	TIMATES S	UMMARY		Fall 2016
System:	Central Leader/Trellis	Cider Appl	e Establish	ment- Mixe	ed Varieties		
Rootstock:	M26						
Tree Type:	Nursery Tree (2 Yr.)	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6 *
Yield per Tre	ee (lb.)	0.0	0.0	6.0	12.5	17.0	20.0
Pounds per	Acre	0	0	6,534	13,613	18,513	21,780
Bins per Acr	re (800 lb. bin)	0	0	8	17	23	27
Average Price	ce (\$/lb.)	0.40	0.40	0.40	0.40	0.40	0.40
* Average F	ull Production Year						
Note: Cider	Apples have a tendency to	biennial bearing	g (see Sens	itivity Analy	sis)		

entral Leader/Tre	lis				JMMARY *			Fall 2016
MOC			Different T	ree Types	at Planting			
M26			Cider Ap	ple Establi	shment			
	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8
2 Yr.)								
ounds/Tree	0.0	0.0	6.0	12.5	17.0	20.0	20.0	20.0
00 lb. Bins/Acre	0	0	8	17	23	27	27	27
ounds/Tree	0.0	0.0	0.0	6.0	12.5	17.0	20.0	20.0
00 lb. Bins/Acre	0	0	0	8	17	23	27	27
Rootstocks								
ounds/Tree	0.0	0.0	0.0	0.0	6.0	12.5	17.0	20.0
00 lb. Bins/Acre	0	0	0	0	8	17	23	27
))))))	ounds/Tree 0 lb. Bins/Acre ounds/Tree 0 lb. Bins/Acre Rootstocks ounds/Tree 0 lb. Bins/Acre	e Yr.) Sunds/Tree 0.0 O lb. Bins/Acre 0 O lb. Bins/Acre 0 Rootstocks Sunds/Tree 0.0 O lb. Bins/Acre 0	PYr.) Sunds/Tree 0.0 0.0 O lb. Bins/Acre 0 0.0 O lb. Bins/Acre 0 0.0 Rootstocks Sunds/Tree 0.0 0.0 O lb. Bins/Acre 0 0 O lb. Bins/Acre 0 0 O lb. Bins/Acre 0 0.0	PYr.) Sunds/Tree	PYr.) Sunds/Tree 0.0 0.0 6.0 12.5 O lb. Bins/Acre 0 0 0.0 0.0 6.0 O lb. Bins/Acre 0 0 0 0.0 6.0 O lb. Bins/Acre 0 0 0 8 Rootstocks Sunds/Tree 0.0 0.0 0.0 0.0 O lb. Bins/Acre 0 0 0 0.0 0.0	PYr.) Sunds/Tree 0.0 0.0 6.0 12.5 17.0 0 lb. Bins/Acre 0 0 0 8 17 23 Sunds/Tree 0.0 0.0 0.0 6.0 12.5 0 lb. Bins/Acre 0 0 0 8 17 Rootstocks Sunds/Tree 0.0 0.0 0.0 0.0 6.0 0.0 0.0 0.0 0.0 0.0	PYr.) Sunds/Tree 0.0 0.0 6.0 12.5 17.0 20.0 0 lb. Bins/Acre 0 0 0 8 17 23 27 Sunds/Tree 0.0 0.0 0.0 6.0 12.5 17.0 0 lb. Bins/Acre 0 0 0 8 17 23 Rootstocks Sunds/Tree 0.0 0.0 0.0 0.0 6.0 12.5 0 lb. Bins/Acre 0 0 0 0 0 8 17 23 Sunds/Tree 0.0 0.0 0.0 0.0 6.0 12.5 0 lb. Bins/Acre 0 0 0 0 0 8 17	PYr.) Sunds/Tree 0.0 0.0 6.0 12.5 17.0 20.0 20.0 0 lb. Bins/Acre 0 0 8 17 23 27 27 Sunds/Tree 0.0 0.0 0.0 6.0 12.5 17.0 20.0 0 lb. Bins/Acre 0 0 0 8 17 23 27 Rootstocks Sunds/Tree 0.0 0.0 0.0 0.0 6.0 12.5 17.0 27 Rootstocks Sunds/Tree 0.0 0.0 0.0 0.0 6.0 12.5 17.0



Cider Apple Varieties

Cider apples are categorized into four areas; Sweets, Sharps, Bitter Sweet and Bitter Sharp. The bitter sweet and bitter sharp varieties generally go into the craft cider market with most cideries looking for bitter sweet.

A listing of the many cider varieties available from the Summerland Varieties Corporation.

Bitter Sweet

Harry Masters Jersey Bulmers Norman Dabinett Michelin Muscadet De Dieppe Porters Perfection Yarlington Mill Bedan des Parts Banane Amere (NVF) Bilodeau (NVF)

Binet Rouge Brown Snout (BSW) Chisel Jersey Domaine Ellis Bitter

Frequin Rouge Fox Whelp Marechal Douce de Charlevoix (NVF)

Harry Masters Jersey Medaille d'Or Noel Deschamps Somerset Redstreak Stembridge Jersey

White Jersey Trembletts Geneva Bit-

Bitter Sharp

Kingston Black Cap of Liberty Stoke Red

Sweets

Calville Blanc Golden Russet Miki Life (Apple #21) Sweet Coppin Roxbury Russet

Ambrosia Salish

Sharps

Bramley's Seedling Burgundy Winesap Harrison (NVF) Granny Smith

Specific details on these varieties can be found on the Summerland Varieties Corporation website.

Crab Apple Varieties

Wixon Mancherion Dolgo John Downey



Cash Flow Timing — Year 6 (Average Full Production)

Managers need to recognize the difference in the timing of cash inflows and outflows in order to determine if any short term financing is required to cover production expenses as well as other cash flow needs.

The table below is an estimate of the timing of the cash flow for an average full production year for a cider apple orchard. It is important to note that, for this orchard, most operating costs are incurred before income is received. There is no inflow of cash until October when the crop is sold to an apple cider maker.

A cash flow projection is key to good financial planning and will need to include both expenses and other cash disbursements such as loan payments (both principle and interest), overhead and indirect expenses such as accounting and professional fees, insurance, office expenses, travel, operator living, and general utilities, income taxes, debt servicing, etc. It will also need to include beginning cash available, loans and other sources of farm and non-farm income.

Cash Flow Timing- Cider	Cash Flow Timing– Cider Apples												
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	
% of Total Income	0	0	0	0	0	0	0	0	0	10	75	15	
% of Total Direct Costs	0	0	20	15	10	25	5	0	0	25	0	0	



Cash Flow from Planting to Full Establishment

This table below shows details of the capital investment for the 10 Acre orchard model used in estimating the direct expenses for the establishment and production for 1 acre of cider apples.

The values of these capital items will vary for individual farms as they may be purchased new or used. It is important to note that the level of investment in depreciable assets on a per acre basis has a significant impact on overall profitability. Consider rental or custom hire as an option to reduce capital investment costs and improve profit potential.

Depreciable capital assets are expensed over their useful lives and accounted for as an amortization expense shown on a net farm income statement. Depending on the asset and the preference of the manager there are several acceptable methods of determining amortization, the most common is straight-line.

Capital costs of land, housing, clearing, road building, water development, power installation, utilities construction and landscape improvements are not included in this enterprise analysis.

	CAPITAL INVESTMENT Machinery, Equipment & Buildings 10 Acre Orchard Operation Fall 2016											
Mad	hine List		New	Years	Salvage							
			Value	Life	Value							
#												
1	Tractor	70 HP	42,000	15	4,500							
2	Rear Forl	ks/Bin Loader	4,900	15	500							
3	Power Pr	uner	1,000	10	100							
4	Weed Sp	rayer 600 liters	3,600	10	300							
5	Orchard S	Sprayer 600 liters	19,000	10	4,000							
6	Fertilizer	Spreader	2,800	15	250							
7	Rotovator	r 60 Inch	4,000	15	200							
8	Flail Mow	er 80 Inch	9,000	15	500							
9	Mechanic	al Ladder (used)	6,900	15	810							
10	Pick-Up 1	/2 Ton Used	9,500	5	1,000							
11	Irrigation	Sytem (Drip+Fltr)	25,000	15	0							
12	3 pt.Hitch	/Post Auger	1,500	10	200							
Sub	ototal (Hou	rly Equipment)	129,200	0	12,360							
13	Small To	ols	2,500	10	100							
14	Ladders		1,000	10	100							
15	Picking B	ags (16)	400	10	20							
16	Deer Fen	ce (10 ac. perimeter)	23,442	15	2,300							
17	Machine 9	Shed (16 x 32)	25,000	20	2,500							
TO.	TAL		181,542									



Labour Requirements and Costs—Planting Year to Full Production

The estimated labour hours from planting through to year six (average full production year) of the cider apple planting are summarized in the first table below.

The second table shows the times for pruning, training and hand thinning in minutes per tree. These estimates will vary due to differences in rootstock, density, variety, growing conditions, yields, etc. Consulting a tree fruit horticulturist and cider apple growers can assist in fine tuning these labour hour estimates for individual situations.

For this budget, it is assumed that all labour is hired at a total cost of \$15.25/hr. (including C.P.P, E.I., W,C,B, and Holiday pay). While these hours may be manageable if spread over a whole year, they are required at certain times of the year resulting in potential challenges in getting labour. Timely access to good, skilled labour is an important component.

Density:	1,089 trees/ac		LAE	OUR TIME	ESTIMAT	ES SUMM	4RY	Fall 2016	
System:	Central Leader/Tre	llis	Ann	ual Hours/	Acre- Vario	us Operati	ons		
	Nursery Tree (2 Yr.)	M26		Cider A	ople Establ	ishment			
								(Full Prod'n)	
Labour Op	peration		Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	
			hr/Ac	hr/Ac	hr/Ac	hr/Ac	hr/Ac	hr/Ac	
Tree Remo	oval/Land Prep. *		33.8						
Support Sy	stem Install *		17.7						
Tree Planti	ng/Heading		79.6	1.9					
Fertilizer A	pplication		1.0	1.0	1.0	1.0	1.0	1.0	
Weed Wha	ack/Hand Hoeing		6.0	5.5	4.5	4.0	4.0	4.0	
Herbicide S	Spray		3.8	4.0	3.0	3.0	3.0	3.0	
Pruning/Tra	aining		6.4	9.1	14.5	25.4	25.4	25.4	
Hand Thinn	ning		0.0	1.8	10.9	14.5	16.3	18.2	
Mowing			3.0	3.0	3.0	3.0	3.0	3.0	
Spraying (F	Foliar to Growth)		7.0	11.0	11.0	11.0	12.0	11.0	
General Or	rchard Work		2.7	1.2	1.2	1.2	1.2	1.2	
Irrigation W	/ork		2.8	2.8	2.8	2.8	2.8	2.8	
Pickup Tru	ck Operation		5.0	5.0	6.0	7.0	7.0	7.0	
Bin Hauling	g/Yarding **		0.0	0.0	0.8	1.7	2.3	2.7	
Total Hours	s/Acre		168.6	46.3	58.7	74.6	78.1	79.3	
Hired Labo	ur Cost (\$/Acre)		2,571	706	895	1,138	1,190	1,209	
* Includes	cutting, stump removal,	burning	, and cultiva	tion.					
** Picking I	labour is paid \$20/bin ai	nd is not	included in t	hese estim	ates.				

Density:	1,089 trees/ac		LAE	BOUR TIME	E ESTIMAT	ES SUMM	ARY	Fall 2016					
System:	Central Leader/Trellis	s	Pr	Pruning, Training and Hand Thinning									
	Nursery Tree (2 Yr.)	M26		Mir									
				Cider A	pple Establ	ishment							
Labour Op	peration		Year 1	Year 2	Year 3	Year 4	Year 5	Year 6					
			Minutes/	Minutes/	Minutes/	Minutes/	Minutes/	Minutes/					
			Tree	Tree	Tree	Tree	Tree	Tree					
Pruning/Tra	aining		0.35	0.50	0.80	1.40	1.40	1.40					
Hand Thinn	ning		0.00	0.10	0.60	0.80	0.90	1.00					
* There ma	ay be a significant range	e of labou	ur hours for h	hand thinnin	g								



Enterprise Analysis—Contribution Margin Summary Years 1-6

The table below summarizes the projected contribution margins for cider apple establishment and average full production years. The direct income and expenses in this table provide a general indication of the financial requirements for establishing and producing Cider Apples in the Okanagan. It is important to assess these variables for your specific situation, and expectations. Indirect and fixed costs are NOT included in this summary.

The contribution margin must provide funds for overhead, interest, and other fixed costs as well as for living expenses.

		CUMULATIV						
DENOTA		ider Apple Est	ablishme		oduction	(Nursery	Tree)	0-4-1004/
DENSITY:	1,089 t/ac			\$/Acre				October 2016
System:	Central Leader/Trellis	D		MOC		\/amiah	Missa d Cidas	
Tree Type:	Nursery Tree (2 Yr.)		ootstock:	W26		Variety:	Mixed Cider	
		Planting	V 0	\/ O), o	TOTAL
INCOME		Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	TOTAL
			-	2.52.4	40.040		(Full Prod'n.)	22.11
Apples	Gross Yield (lb.)	0	0	6,534	13,613	18,513		60,440
	(800 lb. bins)	0	0	8	17	23		76
	Marketable Yield (%)	95%	95%	95%	95%	95%		95%
	Price (\$/lb.)	0.40	0.40	0.40	0.40	0.40		0.40
	Returns (\$)	0	0	2,483	5,173	7,035	8,276	22,967
TOTAL IN	COME	0	0	2,483	5,173	7,035	8,276	22,967
DIRECT E	XPENSES							
	oval/Land Prep.	961						96′
	Iments(Tests/Applic.)	1,223						1,223
Tree Cost*		9,583	287					9,87
	ng(Labour/Materials)	1,340	20.					1,340
	stem/Install *	3,200						3,200
	ystem/Install *	2,500						2,500
	Cover Crop- Yr.1)	269	138	57	76	76	76	692
Labour	Pruning/Training	97	138	221	387	387		1,619
Luboui	Hand Thinning	0	28	166	221	249		94′
	General Orchard	476	540	495	503	518		3,037
Sprays:	Herbicides	63	90	73	73	73		2,870
	ent/Insect./Fung./Growth	144	535	535	535	588		3,070
	ration (Fuel/R&M)	646	455	463	494	516		3,070
Irrigation	radori (i dol/i talvi)	200	200	200	200	200		1,200
	/Bin Yard & Haul	0	0	176	366	498		1,626
	scellaneous	546	72	144	158	165		1,251
TOTAL DI	RECT EXPENSES	21,248	2,484	2,530	3,013	3,271	3,298	35,844
					,	•		
	UTION MARGIN	-21,248	-2,484	-47	2,160	3,764		-12,877
Beginning (Cash Balance	0	-21,248	-23,732	-23,780	-21,620	-17,856	
ACCUMUL	ATED MARGIN	-21,248	-23,732	-23,780	-21,620	-17,856	-12,877	
* May be c	onsidered capital items and o	denreciated ann	ually over	ucoful lifo				



Cider Apples: Detailed Operations—Planting Year 1

Detailed Operations

The tables in the following pages summarize the specific operations and machinery, labour and material expenses from planting year through to the average full production in year 6 for 1 acre of cider apples in the Okanagan Valley of BC. Additional details on the basis of these estimates are provided in the assumptions section of this publication. As noted, these numbers are intended to be a guide in assisting growers to prepare a budget reflecting their own circumstances and expectations.

1,089 trees/ac	DET	ALED	OPERA	ATIONS / E	STIMATE	ED CONTRIE	BUTION	MARGIN	Fal	I 2016
Central Leader/Trellis			Cider A	pple Estal	olishment	- Year 1 (Pla	anting)			
Nursery Tree (2 Yr.) M26										
				Ma	achinery It	ems	La	bour	Other	Total Direct
Operation Description	Mac	hinery	Times	Hrs/Oper		R&WFuel			Materials	Expenses
	Nun	nber *	Done	/Acre	Hrs/Ac	\$/Acre	Hrs/Ac	\$/Acre	\$/Acre	\$/Acre
Cut/Stump Removal/Burn							30.0	457.38	400.00	857.38
Grnd Rip/Discing (Rental)	1		1	2.50	2.50	35.21	2.5	38.12	31.25	104.58
Cultivate (Harrow Rental)	1		1	1.25	1.25	17.61	1.3	19.06	15.63	52.29
Soil Test/Soil Amendments	1	7	2	1.75	3.50	51.11	4.0	60.98	1,162.08	1,274.18
Staking and stakes			1	2.00	2.00		2.0	30.49	67.31	97.81
Augering (Auger Rent&Bits)	1		1	9.60	9.60	135.23	9.6	146.39	120.02	401.64
Tree Cost/ Planting	1	2	1	1.50	1.50	21.18	64.0	975.74	9,583.20	10,580.13
Post Install (Custom Oper. \$85/hr)									138.19	138.19
System Cost/ Install	1		1	2.00	2.00	28.17	17.7	269.57	2,792.52	3,090.26
Fertilizer Application (Ground)	1	6	1	1.00	1.00	14.39	1.0	15.25	180.80	210.43
Seed Cover Crop (Hand Seeding)			1	1.50	1.50		1.5	22.87	87.95	110.82
Weed Whacking/ Herbicide Spray	1	4	3	1.25	3.75	54.77	9.8	148.65	62.52	265.94
Prune/Training (Spreaders, etc)		3	1	6.35	6.35	1.56	6.4	96.85		98.41
Hand Thinning										
Mowing	1	8	4	0.75	3.00	49.35	3.0	45.74		95.09
Sprays: (Foliar Nutrients)	1	5	7	1.00	7.00	150.71	7.0	106.72	48.19	305.62
(Insecticides/Fungicides)									82.84	82.84
(Thinning & Growth Regulator)	1	5	0	1.00	0.00					
Irrigation System Installation									2,500.00	2,500.00
Irrigation System (Maint./H2o Taxes)	11		34	10.00	340.00	13.55	2.8	42.69	200.00	256.24
Mouse Guards			1	0.00	0.00					
Ramik Brown Application (Rodent Bait)			1	0.00	0.00		1.2	18.30	12.52	30.81
Use of pickup	10		1	5.00	5.00	73.10	5.0	76.23		149.33
Miscellaneous Expenses									546.06	546.06
TOTALS						645.95	168.6	2,571.02	18,031.08	21,248.04
Projected Income per Acre Gross Yield (Projected Income per Acre Gross Yield (lb./acre): 0			Pric	e (\$/lb.):	0.4000		Total Dire	ct Income	0.00
M	arketable	Yield:	95%				7	Total Direct	Expenses	21,248.04
* See Capital Investment Table for Descrip					CONT	RIBUTION	MARGIN	-21,248.04		



Cider Apples: Detailed Operations—Establishment Years 2-3

1,089 trees/ac Central Leader/Trellis	DET	ALED				ED CONTRIE		MARGIN	Fall 2016		
Nursery Tree (2 Yr.) M26			CI	del Apple	LStabilsi	illietit- Feat	Z				
				Ma	achinery It	tems	La	bour	Other	Total Direct	
Operation Description	Ma	chinery	Times	Hrs/Oper		R&WFuel			Materials	Expenses	
	Nu	mber *	Done	/Acre	Hrs/Ac	\$/Acre	Hrs/Ac	\$/Acre	\$/Acre	\$/Acre	
Tree Replacement (% loss) 3.09	% 1		1	0.50	0.50	7.04	1.9	29.27	287.50	323.81	
Fertilizer Application	1	6	1	1.00	1.00	0.04	1.0	15.25	138.27	167.90	
Weed Whacking/ Herbicide Spray	1	4	4	1.00	4.00	0.11	9.5	144.84	90.31	293.57	
Prune/Training (Spreaders, etc)		3	1	10.89	10.89	0.05	9.1	138.36		141.03	
Hand Thinning							1.8	27.67		27.67	
Mowing	1	8	4	0.75	3.00	0.13	3.0	45.74		95.09	
Pollination					•						
Sprays: (Foliar Nutrients)	1	5	9	1.00	9.00	0.34	9.0	137.21	67.93	398.91	
(Insecticides/Fungicides)					•				321.46	321.46	
(Thinning & Growth Regulator)	1	5	2	1.00	2.00	0.08	2.0	30.49	132.66	206.21	
Irrigation System (Maint./H2o Taxes)	11		34	10.00	340.00	0.19	2.8	42.69	200.00	256.24	
Ramik Brown Application (Rodent Bait)			1	1.20	1.20		1.2	18.30	12.52	30.81	
Use of pickup	10		1	5.00	5.00	0.06	5.0	76.23		149.33	
Harvesting \$20/Bin					•						
Bin Hauling/ Yarding	1	2	1	0.00	0.00						
Miscellaneous Expenses									72.36	72.36	
TOTALS					8.03	46.3	706.04	1,323.01	2,484.41		
Projected Income per Acre Gross Yiel	Projected Income per Acre Gross Yield (lb./acre): 0							Total Dire	ct Income	0.00	
	Marketable	e Yield:	95%				1	Total Direct	Expenses	2,484.41	
* See Capital Investment Table for Desc	See Capital Investment Table for Description							RIBUTION	MARGIN	-2,484.41	

1,089 trees/ac Central Leader/Trellis Nursery Tree (2 Yr.) M26	DETA	NLED		ATIONS/E der Apple		MARGIN	Fal	I 2016		
				Ma	achinery It	ems	La	bour	Other	Total Direct
Operation Description	Mac	ninery	Times	Hrs/Oper		R&WFuel			Materials	Expenses
	Num	ber *	Done	/Acre	Hrs/Ac	\$/Acre	Hrs/Ac	\$/Acre	\$/Acre	\$/Acre
Fertilizer Application	1	6	1	1.0	1	14.39	1.0	15.25	57.09	86.72
Weed Whacking/ Herbicide Spray	1	4	3	1.0	3	43.82	7.5	114.35	72.68	230.84
Prune/Training (Spreaders, etc)		3	1	25.4	25.41	6.23	14.5	221.37		227.60
Hand Thinning							10.9	166.03		166.03
Mowing	1	8	4	0.8	3	49.35	3.0	45.74		95.09
Pollination									70.00	70.00
Sprays: (Foliar Nutrients)	1	5	9	1.0	9	193.77	9.0	137.21	67.93	398.91
(Insecticides/Fungicides)									321.46	321.46
(Thinning & Growth Regulator)	1	5	2	1.0	2	43.06	2.0	30.49	132.66	206.21
Irrigation System (Maint./H2o Taxes)	11		34	10.0	340	13.55	2.8	42.69	200.00	256.24
Ramik Brown Application (Rodent Bait)			1	1.2	1.2		1.2	18.30	12.52	30.81
Use of pickup	10		1	6.0	6	87.72	6.0	91.48		179.20
Harvesting \$20/Bin									163.35	163.35
Bin Hauling/ Yarding	1	2	1	0.8	0.8	11.53	0.8	12.45		23.99
Miscellaneous Expenses									73.69	73.69
TOTALS						463.42	58.7	895.35	1,171.39	2,530.15
Projected Income per Acre Gross Yield (I	b./acre):	6,534		Pric	e (\$/lb.):	0.4000		Total Dire	ct Income	2,482.92
Marketal	ole Yield:	95%			•		1	Total Direct	Expenses	2,530.15
* See Capital Investment Table for Descrip					CONT	RIBUTION	MARGIN	-47.23		



Cider Apples: Detailed Operations—Establishment Years 4-5

1,089 trees/ac	DETA	NLED	OPER/	ATIONS / E	STIMATE	ED CONTRIE	BUTION	MARGIN	Fal	I 2016
Central Leader/Trellis			Ci	der Apple	Establish	nment-Year	4			
Nursery Tree (2 Yr.) M26										
				Ma	chinery It	ems	La	bour	Other	Total Direct
Operation Description	Mac	ninery	Times	Hrs/Oper		R&MFuel			Materials	Expenses
	Num	iber*	Done	/Acre	Hrs/Ac	\$/Acre	Hrs/Ac	\$/Acre	\$/Acre	\$/Acre
Fertilizer Application	1	6	1	1.0	1.0	14.39	1.0	15.25	76.12	105.75
Weed Whacking/ Herbicide Spray	1	4	3	1.0	3.0	43.82	7.0	106.72	72.68	223.22
Pruning/Training		3	1	39.9	39.9	9.79	25.4	387.40		397.19
Hand Thinning							14.5	221.37		221.37
Mowing	1	8	4	0.8	3.0	49.35	3.0	45.74		95.09
Pollination									70.00	70.00
Sprays: (Foliar Nutrients)	1	5	9	1.0	9.0	193.77	9.0	137.21	67.93	398.91
(Insecticides/Fungicides)									321.46	321.46
(Thinning & Growth Regulator)	1	5	2	1.0	2.0	43.06	2.0	30.49	132.66	206.21
Irrigation System (Maint/H2o Taxes)	11		34	10.0	340.0	13.55	2.8	42.69	200.00	256.24
Ramik Brown Application (Rodent Bait)			1	1.2	1.2		1.2	18.30	12.52	30.81
Use of pickup	10		1	7.0	7.0	102.34	7.0	106.72		209.07
Harvesting \$20/Bin									340.33	340.33
Bin Hauling/ Yarding	1	2	1	1.7	1.7	24.03	1.7	25.94		49.97
Miscellaneous Expenses									87.77	87.77
TOTALS						494.10	74.6	1,137.83	1,381.47	3,013.40
Projected Income per Acre Gross Yield (I	b./acre):	13,61	3	Pric	e (\$/lb.):	0.4000		Total Dire	ct Income	5,172.94
Marketab	ole Yield:	95%					1	Total Direct	Expenses	3,013.40
* See Capital Investment Table for Descrip	tion						CONT	RIBUTION	MARGIN	2,159.54

1,089 trees/ac Central Leader/Trellis Nursery Tree (2 Yr.) M26	eader/Trellis Cider Apple Establishment- Year 5 ee (2 Yr.) M26											
				Ma	achinery It	ems	La	bour	Other	Total Direct		
Operation Description	Mac	hinery	Times	Hrs/Oper		R&MFuel			Materials	Expenses		
	Nun	nber *	Done	/Acre	Hrs/Ac	\$/Acre	Hrs/Ac	\$/Acre	\$/Acre	\$/Acre		
Fertilizer Application	1	6	1	1.0	1.0	14.39	1.0	15.25	76.12	105.75		
Weed Whacking/ Herbicide Spray	1	4	3	1.0	3.0	43.82	7.0	106.72	72.68	223.22		
Pruning/Training		3	1	41.7	41.7	10.23	25.4	387.40		397.63		
Hand Thinning							16.3	249.04		249.04		
Mowing	1	8	4	0.8	3.0	49.35	3.0	45.74		95.09		
Pollination									70.00	70.00		
Sprays: (Foliar Nutrients)	1	5	9	1.0	9.0	193.77	9.0	137.21	67.93	398.91		
(Insecticides/Fungicides)									321.46	321.48		
(Thinning & Growth Regulator)	1	5	3	1.0	3.0	64.59	3.0	45.74	185.84	296.16		
Imigation System (Maint/H2o Taxes)	11		34	10.0	340.0	13.55	2.8	42.69	200.00	256.24		
Ramik Brown Application (Rodent Bait)			1	1.2	1.2		1.2	18.30	12.52	30.81		
Use of pickup	10		1	7.0	7.0	102.34	7.0	106.72		209.07		
Harvesting \$20/Bin									462.83	462.83		
Bin Hauling/ Yarding	1	2	1	1.7	1.7	24.03	2.3	35.28		59.31		
Miscellaneous Expenses									95.27	95.27		
TOTALS						516.07	78.1	1,190.09	1,564.64	3,270.80		
Projected Income per Acre Gross Yield (lb./acre):	18,51	3	Pric	e (\$/lb.):	0.4000		Total Dire	ct Income	7,034.94		
Marketal	ble Yield:	95%					1	Total Direct	Expenses	3,270.80		
* See Capital Investment Table for Descrip		CONT	RIBUTION	MARGIN	3,764.14							



Cider Apples: Detailed Operations—Year 6 (Average Full Production)

Detailed Operations

The table below summarizes the specific operations and machinery, labour and material costs in an averagefull produc - tion year for 1 acre of cider apples in the Okanagan Valley of BC. Additional details on the basis of these estimates are provided in the assumptions section of this publication. As noted previously, these numbers are intended to be a guide in assisting growers to prepare a budget reflecting their own circumstances and expectations.

The sensitivity analysis section illustrates the impact of changes in prices, yields and labour costs on the contribution margin.

1,089 trees/ac	DET	DETAILED OPERATIONS / ESTIMATED CONTRIBUTION MARGIN Fall 20							I 2016	
Central Leader/Trellis	Ci	Cider Apple Establishment- Year 6 (Average Full Production)								
Nursery Tree (2 Yr.) M26										
				Ma	chinery It	ems	La	bour	Other	Total Direct
Operation Description	Mac	hinery	Times	Hrs/Oper		R&MFuel			Materials	Expenses
	Nun	nber*	Done	/Acre	Hrs/Ac	\$/Acre	Hrs/Ac	\$/Acre	\$/Acre	\$/Acre
Fertilizer Application	1	6	1	1.0	1.0	14.39	1.0	15.25	76.12	105.75
Weed Whacking/ Herbicide Spray	1	4	3	1.0	3.0	43.82	7.0	106.72	72.68	223.22
Pruning/Training		3	1	43.6	43.6	10.68	25.4	387.40		398.08
Hand Thinning							18.2	276.71		276.71
Mowing	1	8	4	0.8	3.0	49.35	3.0	45.74		95.09
Pollination									70.00	70.00
Sprays: (Foliar Nutrients)	1	5	9	1.0	9.0	193.77	9.0	137.21	67.93	398.91
(Insecticides/Fungicides)									321.46	321.46
(Thinning & Growth Regulator)	1	5	2	1.0	2.0	43.06	2.0	30.49	132.66	206.21
Irrigation System (Maint/H2o Taxes)	11		34	10.0	340.0	13.55	2.8	42.69	200.00	256.24
Ramik Brown Application (Rodent Bait)			1	1.2	1.2		1.2	18.30	12.52	30.81
Use of pickup	10		1	7.0	7.0	102.34	7.0	106.72		209.07
Harvesting \$20/Bin									544.50	544.50
Bin Hauling/ Yarding	1	2	1	1.7	1.7	24.03	2.7	41.51		65.54
Miscellaneous Expenses									96.05	96.05
TOTALS						494.99	79.3	1,208.74	1,593.92	3,297.65
Projected Income per Acre Gross Yield (lb./acre): 21,780					e (\$/lb.):	0.4000	Total Direct Income			8,276.40
Marketab				7	Total Direct	Expenses	3,297.65			
* See Capital Investment Table for Description CONTRIBUTION MARGIN 4,								4,978.75		



Sensitive Analysis—Cider Apple Production

The tables below show the impact on the contribution margin (income less direct expenses) resulting from changes in price and yield projections and the cost of hired labour in an average full production year for cider apples. The bold values reflect the base projections in this budget.

Differences in the projected price have a significant impact on income and profitability. This sensitivity analysis shows that a 25% decline in price at a 27.2 bin yield, results in a 42% decline in the contribution margin, reducing the capacity of the farm to cover indirect costs, depreciation and return to owner/manager.

On the yield side, cider apples have a tendency to biennial bearing which could have a major impact on income should it occur. Other variables associated with thinning practices, pests and climate may also contribute to production variability in the orchard. As with price, reduction in yields will impact income projections. The table below shows that a 20% reduction in yield at a \$0.40 price, decreases the contribution margin by 31%.

A decrease in both price and yield has a big impact on the contribution margin as can be seen through the range of values in the table below.

This budget assumes that all operations are carried out by hired labour which comprises about 36% of direct expenses in an average full production year for cider apples. The second table below shows the impact of changes to labour costs on the contribution margin. Changes in labour cost has significantly less impact on contribution margin than price or yield changes. A 20% increase in labour cost decreases the contribution margin by only 4.6%. A possible take-away here is don't skimp on labour. Make sure that good horticulture management is done in a timely and accurate manner to maximize yields, quality and tree health. In some cases, labour is done by the owner/operator. In such cases the cash outlay would come from overall farm profit.

It is important to assess the risks associated with these variables for individual situations in order to make the best decision on investing in and managing a cider apple planting.

Density:	1,089 trees/ac		SENSITIVITY ANALYSIS								
System:	Central Leader/	Trellis	Impa	Impact of Price & Yield Changes on Contribution Margin							
Rootstock:	M26			Cider Apple Production- Average Full Production Year							
Tree Type:	Nursery Tree (2	Yr.)				\$/Acre					
	Gro	ss Yield				Price (\$/pc	ound)				
	800 lb. bins/ac.	lb./tree	lb./ac.	0.20	0.25	0.30	0.35	0.40	0.45		
	6.8	5.0	5,445	-1,810	-1,552	-1,293	-1,034	-776	-517		
	10.9	8.0	8,712	-1,280	-866	-453	-39	375	789		
	16.3	12.0	13,068	-573	47	668	1,289	1,910	2,530		
	21.8	16.0	17,424	134	961	1,789	2,617	3,444	4,272		
	27.2	20.0	21,780	841	1,875	2,910	3,944	4,979	6,013		
	34.0	25.0	27,225	1,724	3,017	4,311	5,604	6,897	8,190		
	40.8	30.0	32,670	2,608	4,160	5,712	7,263	8,815	10,367		
					SENSIT	IVITY ANA	N YSIS				
			Impact of Labour Costs on Contribution Margin								
			Cider Apple Production- Average Full Production Year								
			\$/Acre								
			% Change in Hired Labour Cost from Base Assumptions								
			75%	80%	100%	110%	120%	130%			
	Contributio	n Margin	5,740	5,668	5,430	5,307	5,183	5,059			



Assessing and Managing Risk

Risk assessment forms the foundation of an effective enterprise risk management program. A risk is defined as a possible event or circumstance that can have negative or positive influences on the enterprise in question; in this case a new cider apple planting in the Okanagan Valley.

There are critical success factors that make an investment profitable. The financial projections in this study assume good management and outcomes supporting a profitable and successful venture. Assessing the various sources of risk, their severity or impact, and the probability of occurrence is important in developing strategies to mitigate and manage risk

This section discusses potential sources of risk on the orchard and ideas on the process to evaluate them in preparing a risk management plan as part of an overall farm business plan and financial projections.

Risk impacting a cider apple enterprise can come from numerous sources; both internal and external. They all could potentially have an impact on the key variables of price, yield and costs (including labour), and the contribution margin projections for this enterprise. The following list of factors is intended as a guideline to ask questions for specific orchards. It is not exhaustive.

Markets/marketing	Varietal Selection	Apple Quality (Tannins, etc.)		
Cider Producer Requirements	Weather/Climate	Financial		
Bud Wood/Rootstock	Soil	Business		
Land Suitability	Disease/Pests	Supply of Cider Apples		
Water	Yield Variability/Biennial Bearing	Political		
Crop Protection	Labour (skill & availability)	Government Policy		
Pest Control	Environment	Taxation		

As each location and situation varies, it is important that an individual risk assessment be conducted. To assist in establishing the sources of risk for individual operations, take each factor and identify potential issues resulting from it that would result in some degree of risk that could impact the financial projections. From that, assess what the level of impact and probability of occurrence would be. Then determine the level of control you have and identify potential options to manage or mitigate the risks. As an example, consider diversifying the farm's enterprise mix to offset the risk of price and yield reductions in the cider apple enterprise. It is one of many strategies that farm managers can incorporate into their risk management plan.

Looking at the potential prices for cider apples may point to some variation between buyers resulting from a reduction in demand could indicate a significant degree of price risk. Strategies to secure markets and prices and production practices to produce a consistent volume of high quality cider apple varieties that are in demand need to be established to meet the projected revenues in the cider orchard.

It can also be useful to rank the risks into those with high impact and high probability and those with low probability and low impact. This can help in making a more informed decision on whether or not to invest in a cider apple planting as well as putting a focus on managing risks with the greatest likelihood of occurrence and impact on the success of the cider enterprise and overall orchard business.



Grafting—Over Option: Cider Apple Establishment Years 1-6

This table summarizes the estimated contribution margins for cider apple establishment and average full production years for grafting-over onto existing rootstocks. They are provided as a comparison to replanting using a 2 yr. nursery tree (see page 8).

Grafting-over costs are based on using 2 scion wood sticks (\$0.50) per tree with grafting at \$1.50 per graft and a loss of 5%. Tree cutting and debris removal is done by custom work. An updated drip irrigation system is included. Other operations and costs are similar to the nursery tree option.

Yield estimates for this option are based on input from growers and horticulturists and assume good bud take, growth and management practices. Grafting over may have higher risks associated with existing rootstock (type, age, condition) which should be considered when looking at this option.

		ider Apple Est	tablishme		oduction	(Grafting	Over)			
DENSITY:	272 t/ac	\$/Acre October 2								
System:	Central Leader/Trellis									
Tree Type:	Grafting-Over		ootstock:	M4			Variety:	Mixed	Cider	
		Planting								
INCOME		Year 1	Year 2	Year 3	Year 4	Year 5	Year 6		TOTAL	
							rod'n.)			
Apples	Gross Yield (lb.)	0	4,085	16,338	19,061	21,784	21,784		83,052	
	(800 lb. bins)	0	5	20	24	27	27		104	
	Marketable Yield (%)	95%	95%	95%	95%	95%	95%		95%	
	Price (\$/lb.)	0.40	0.40	0.40	0.40	0.40	0.40		0.40	
	Returns (\$)	0	1,552	6,208	7,243	8,278	8,278		31,560	
TOTAL IN	COME	0	1,552	6,208	7,243	8,278	8,278		31,560	
DIRECT E	XPENSES									
Tree Cuttir	g/Remove Debris	600							600	
Soil Amendments(Tests/Applic.)		776							776	
Grafting Over Costs		1,089	54						1,144	
	ystem/Install *	1,000							1,000	
Fertilizer		205	138	57	76	76	76		629	
Labour	Pruning/Training	83	104	138	346	346	346		1,363	
	Hand Thinning	0	55	166	194	208	221		844	
	General Orchard	446	488	488	503	518	503		2,946	
Sprays:	Herbicides	63	90	73	73	73	73		2,870	
	rient/Insect./Fung./Growth	144	535	535	535	588	535		2,859	
	eration (Fuel/R&M)	405	459	476	499	521	500		2,859	
Irrigation		200	200	200	200	200	200		1,200	
	/Bin Yard & Haul	0	110	440	513	586	586		2,235	
	scellaneous	120	265	360	160	166	163		1,234	
TOTAL DI	RECT EXPENSES	5,131	2,499	2,932	3,098	3,281	3,203		20,144	
CONTRIB	UTION MARGIN	-5,131	-947	3,277	4,145	4,997	5,075		11,416	
Beginning	Cash Balance	0	-5,131	-6,078	-2,801	1,344	6,341			
	ATED MARGIN	-5,131	-6,078	-2,801	1,344	6,341	11,416			



Labour Estimates: Grafting- Over Option (Cider Apple Establishment)

The following tables show the estimated labour hours for the grafting-over option of establishing cider apples. The first table is a summary of all the labour operations from the initial year of grafting over to the estimated full production year.

The second table shows the times for pruning, training and hand thinning in minutes per tree. The times per tree for this option are higher due to the lower density (larger tree size) and different rootstock from the nursery tree projections shown earlier, but result in similar per acre times. It should be noted that these estimates will vary due to differences in rootstock, variety, growing conditions, yields, etc. and should be adjusted for specific situations. Consulting a tree fruit horticulturist and cider apple growers can assist in fine tuning these.

While these hours may be manageable if spread over a whole year, they are required at specific times of the year resulting in potential challenges in getting labour. Timely access to good, skilled labour is an important component in managing the orchard and producing consistent yields of required quality.

Density:	272 trees/ac LABOUR TIME ESTIMATES SUMMARY									
System:	Central Leader/Trellis	Anr	Annual Hours/Acre- Various Operations							
Rootstock:	M4	Cide	Cider Apple Establishment: Grafting-Over							
Labour Ope	pration	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6			
Labour Ope	FIGUOII	hr/Ac	hr/Ac	hr/Ac	hr/Ac	hr/Ac	hr/Ac			
Tree Cutting	g/Remove Debris *	III/AC	III/AC	III/AC	III/AC		roduction)			
Grafting-Ove						(, 4,,,,,,				
	oply Amendments	4.0								
Fertilizer Ap	plication	1.0	1.0	1.0	1.0	1.0	1.0			
Weed Whac	k/Hand Hoeing	4.0	4.0	4.0	4.0	4.0	4.0			
Herbicide Sp	pray	3.8	4.0	3.0	3.0	3.0	3.0			
Pruning/Trai	ining	5.4	6.8	9.1	22.7	22.7	22.7			
Hand Thinni	ing	0.0	3.6	10.9	12.7	13.6	14.5			
Mowing		3.0	3.0	3.0	3.0	3.0	3.0			
Spraying (Fo	oliar to Growth)	7.0	11.0	11.0	11.0	12.0	11.0			
General Ord	chard Work	2.7	1.2	1.2	1.2	1.2	1.2			
Irrigation Wo	ork	2.8	2.8	2.8	2.8	2.8	2.8			
Pickup Trucl	k Operation	5.0	5.0	6.0	7.0	7.0	7.0			
Bin Hauling/	Yarding **	0.0	0.5	2.0	2.4	2.7	2.7			
Total Hours	/Acre	38.7	42.9	54.0	70.8	73.0	72.9			
Hired Labour	r Cost (\$/Acre)	590	655	823	1,079	1,113	1,112			
* These ope	rations were done by Custo	m Work.								
** Picking la	hour is naid \$20/hin and is	not included in	these estim	atec						

^{**} Picking labour is paid \$20/bin and is not included in these estimates.

Density:	272 trees/ac		LABOUR TIME ESTIMATES SUMMARY							
System:	Central Leader/Trel	is	Pr							
Rootstock:	M4									
			Cide							
Labour Ope	Labour Operation		Year 1	Year 2	Year 3	Year 4	Year 5	Year 6		
			Minutes/	Minutes/	Minutes/	Minutes/	Minutes/	Minutes/		
			Tree	Tree	Tree	Tree	Tree	Tree		
Pruning/Training			1.20	1.50	2.00	5.00	5.00	5.00		
Hand Thinning			0.00	0.80	2.40	2.80	3.00	3.20		
* There may	* There may be a significant range of labour hours for hand thinning									