

SKEW ANGLE, RIGHT OR LEFT-DEPTH OF STRINGER IN mm MK.  $500 / 8 / E \text{ or } I / 10^{\circ} \text{ R/L}$ 

REINFORCING STEEL SHALL HAVE 35mm MINIMUM COVER UNLESS OTHERWISE

BOTTOM EDGES OF STRINGERS SHALL BE CHAMFERED 20mm

LIFTING DEVICES SATISFACTORY TO THE ENGINEER SHALL BE PROVIDED OVER THE BEARINGS. ONLY VERTICAL LIFTS WILL BE PERMITTED. CARE SHALL BE TAKEN TO PREVENT SUDDEN IMPACT LOADS ON THE STRINGERS.

12. ENDS OF PRESTRESSING STRANDS SHALL BE TREATED AS FOLLOWS: EMBEDDED IN CONCRETE: PAINTED WITH A GANVANIZING AGENT. EXPOSED: A MINIMUM 3mm COAT OF THIXOTROPIC EPOXY AS SHOWN. MANUFACTURES INSTRUCTIONS TO BE STRICTLY ADHERED TO.

TOP OF BOXES SHALL HAVE A SAND BLASTED FINISH FOR CONCRETE OVERLAY AND FLOAT FINISH FOR NO OVERLAY OR MEMBRANE AND ASPHALT OVERLAY.

THE CONCRETE IMMEDIATELY SURROUNDING ALL LIFTING DEVICES SHALL HAVE A FORMED RECESS 65mm DEEP. THE RECESS SHALL BE THOROUGHLY SANDBLASTED IN THE SHOP. AFTER ERECTION, THE LIFTING DEVICE SHALL BE BURNT OFF AT THE BOTTOM OF THE RECESS AND THE RECESS SHALL BE PATCHED WITH AN APPROVED NON—SHRINK GROUT.

Rev	Date	Description	Init
С	07-06-28	DESIGN CODE REVISIONS	W.H.K.
В	93-02-04	GENERAL	J.E.S.
Α	92-11-12	LIFTING DEVICE RECESS & NOTES	K.L.

Ministry of Transportation & Infrastructure Bridge Engineering

STANDARD TWIN CELL CONCRETE BOX STRINGER MK. 500/8/E/10° & MK. 500/8/I/10°

DESIGNED \_\_\_\_\_IM \_\_\_\_ DATE \_\_\_\_\_O7-07-10 ORIGINAL SIGNED BY B. BARNEWALL 
 CHECKED
 RM
 DATE
 07-07-10

 DRAWN
 WHK
 DATE
 07-06-28
SENIOR BRIDGE DESIGN AND CONSTRUCTION STANDARDS ENGINEER SCALE AS NOTED 93/02/12 NEGATIVE No. FILE No. 2978-2

CANCEL PRINTS BEARING PREVIOUS LETTER