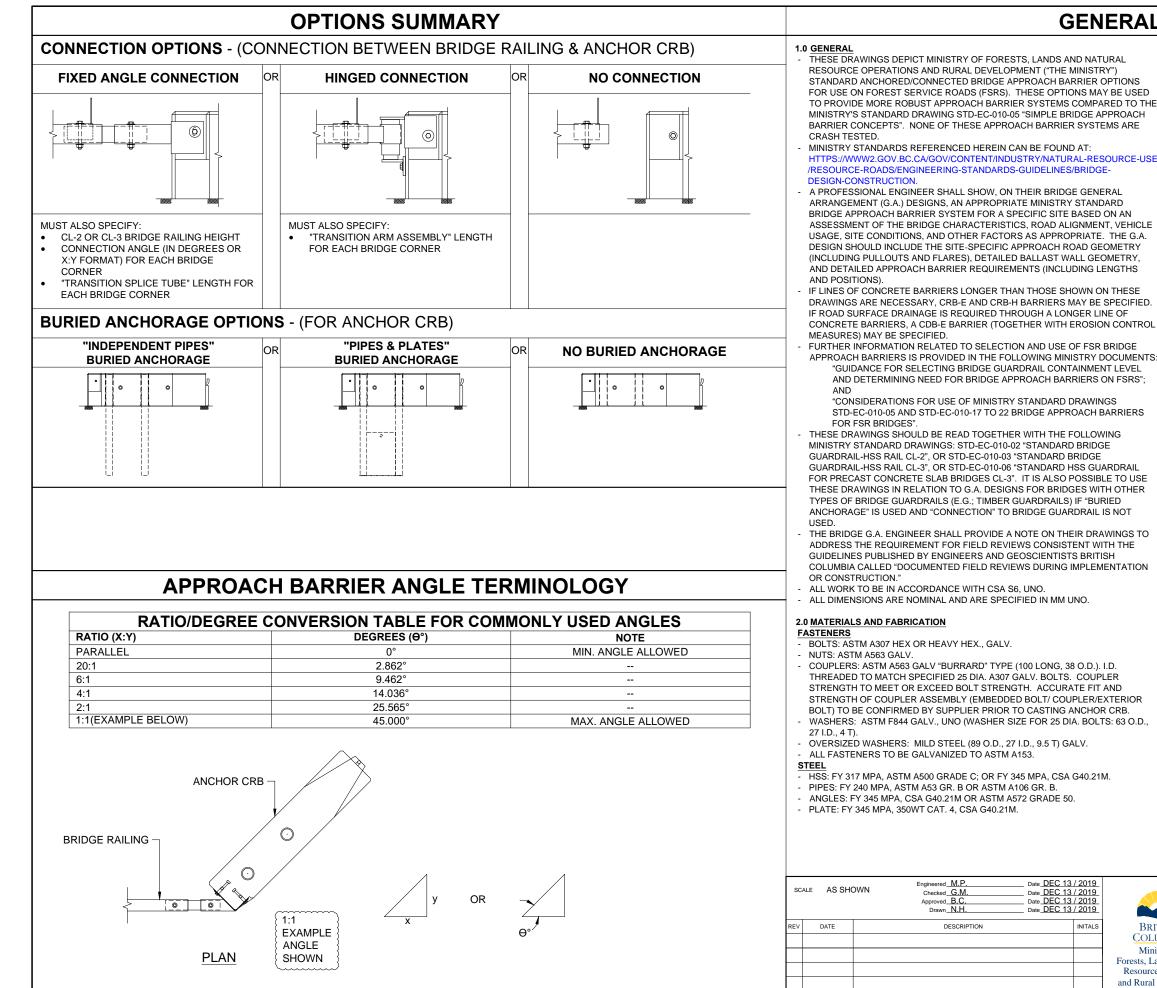


Ministry of Forests, Lands, Natural Resource Operations and Rural Development

ENGINEERING BRANCH

ANCHORED/CONNECTED BRIDGE APPROACH BARRIERS

DRAWING SCHEDULE							
DRAWING NUMBER	DESCRIPTION	REV.	DATE				
STD-EC-010-17	OPTIONS SUMMARY & GENERAL NOTES	0	DECEMBER 13, 2019				
STD-EC-010-18	EXAMPLE APPROACH BARRIER LAYOUT	0	DECEMBER 13, 2019				
STD-EC-010-19	ANCHOR CRB DETAILS	0	DECEMBER 13, 2019				
STD-EC-010-20	BURIED ANCHORAGE DETAILS & DELINEATOR ATTACHMENT TAB DETAILS	0	DECEMBER 13, 2019				
STD-EC-010-21	FIXED ANGLE CONNECTION OPTION DETAILS	0	DECEMBER 13, 2019				
STD-EC-010-22	HINGED CONNECTION OPTION DETAILS	0	DECEMBER 13, 2019				



REVISIONS

BRITISH COLUMBL Ministry of Forests, Lands, Na Resource Operat and Rural Develop

GENERAL NOTES

WELDING

- WELDING IN ACCORDANCE WITH CSA W59 BY COMPANY CERTIFIED TO CSA W47.1 FOR DIVISION 1 OR 2.
- MINIMUM FILLET WELD SIZE SHALL BE 6 MM UNO.
- PLATE BENDING AND SUBSEQUENT WELDING AT BEND
- FOR THE FIXED ANGLE CONNECTION AND HINGED CONNECTION, THE PLATE BENDING AND SUBSEQUENT WELDING AT THE BEND LOCATION SHALL BE UNDERTAKEN WITH SPECIAL BENDING AND WELDING PROCEDURES TO MINIMIZE LOSS OF DUCTILITY AND TO ENSURE AGAINST CRACKING AT WELD LOCATIONS. THE PROCEDURES SHALL BE DOCUMENTED IN THE WELDING PROCEDURE DATA SHEET (WPDS) WHICH SHALL BE SUBMITTED TO THE MINISTRY IN-PLANT QUALITY ASSURANCE (QA) INSPECTOR
- THE BEND LINE SHALL BE AT RIGHT ANGLES TO THE DIRECTION OF PLATE ROLLING
- CORNERS SHALL BE LIGHTLY CHAMFERED BY GRINDING IN THE REGION OF THE BEND PRIOR TO BENDING
- THE SUPPLIER SHALL CAREFULLY INSPECT THE BENT PLATE AND WELDING BEFORE COATING TO CONFIRM NO INDICATIONS OF CRACKING.

COATING OF STEEL COMPONENTS (OTHER THAN FASTENERS)

- BURIED ANCHORAGE COMPONENTS: UNCOATED. - 168 O.D. ANCHOR SLEEVE PIPE CAST INTO ANCHOR CRB: GALV. (LACQUER FINISH TO BE REMOVED PRIOR TO GALV.).
- DELINEATOR ATTACHMENT TAB: GALV. OR PAINTED (ALL FACES)
- FIXED ANGLE WELDED ASSEMBLY & TRANSITION SPLICE TUBE: PAINTED (BENT PLATE TO BE PAINTED ON ALL FACES FRONT AND BACK)
- UPPER HINGE ASSEMBLY, LOWER HINGE ASSEMBLY & TRANSITION ARM ASSEMBLY: PAINTED (PLATES TO BE PAINTED ON ALL FACES FRONT AND BACK)
- PAINTING: IN ACCORDANCE WITH THE MINISTRY'S "STEEL GUARDRAIL COMPONENT PAINT STANDARD".
- PAINTED PIPES AND HSS SHALL HAVE THEIR EXTERIORS, ENDS, SLOTS, AND HOLES PAINTED.
- END PAINTING OF PIPES AND HSS SHALL EXTEND MIN. 25 MM INSIDE THE COMPONENT, EXCEPT FOR THE OUTER HINGE PIPE OF THE TRANSITION ARM ASSEMBLY WHICH SHALL BE FULLY PAINTED INSIDE. - GALVANIZING: IN ACCORDANCE WIH ASTM A123.

CONCRETE

- MATERIALS AND FABRICATION OF PRECAST REINFORCED CONCRETE BARRIERS (ANCHOR CRB, CTB-1E, CBN-H, AND OTHERS IF REQUIRED) SHALL BE IN ACCORDANCE WITH THE BC MINISTRY OF TRANSPORTATION AND INFRASTRUCTURE (BC MOTI) "STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION" SECTION 941 "PRECAST REINFORCED CONCRETE BARRIERS" UNO
- ANCHOR CRB MAY BE PRODUCED WITHOUT THE USE OF FIBRILLATED FIBRES AND WITHOUT THE USE OF WELDED WIRE MESH.
- ANCHOR CRB TO BE FABRICATED IN ACCORDANCE WITH CSA A23.4.
- REINFORCING BARS: CSA G30.18 GR. 400W.

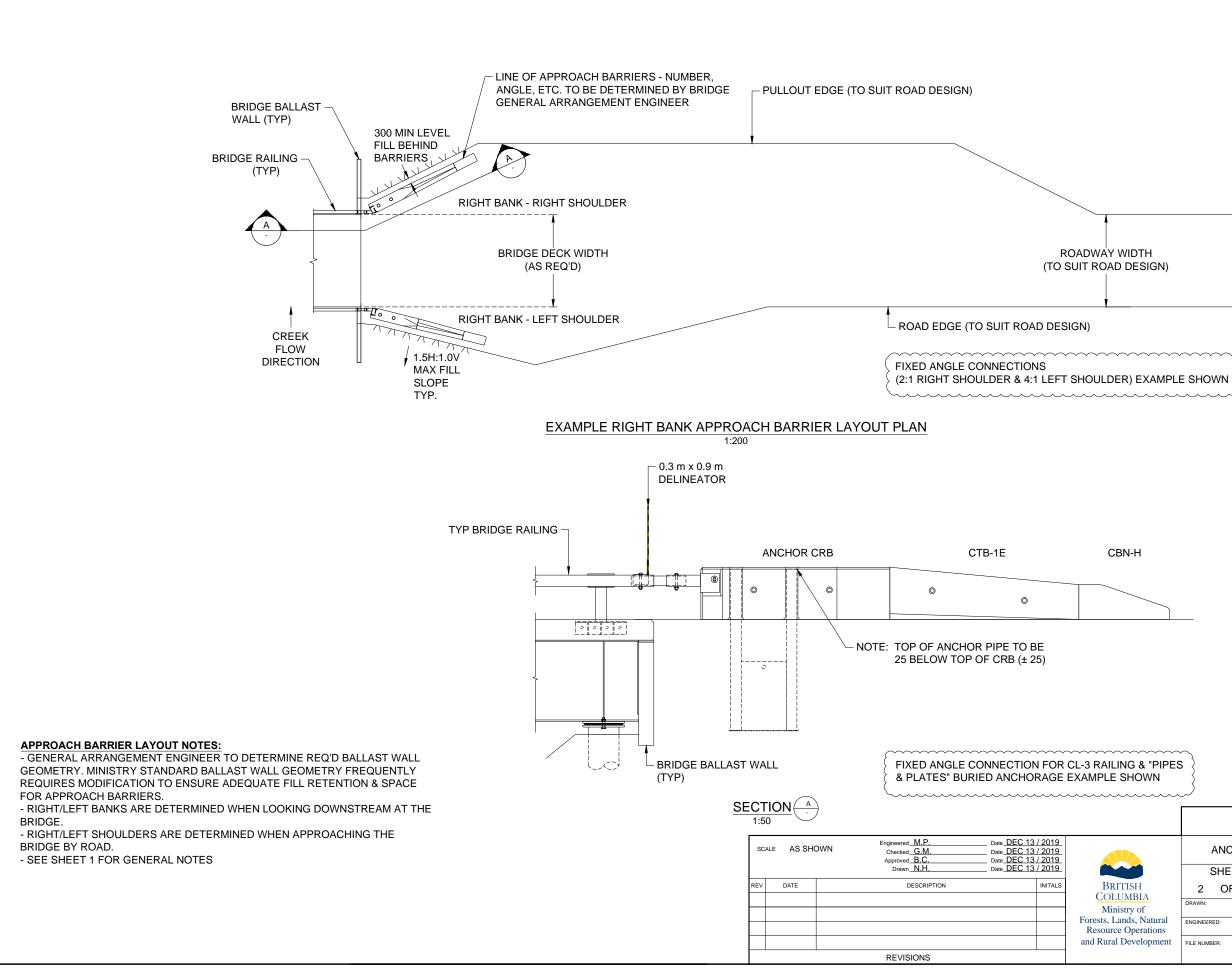
DELINEATORS

- STANDARD BC MOTI OBJECT MARKERS: W-54 L AND W-54 R.
- GENERAL
- THE SUPPLIER OF MATERIALS (CONTRACTOR) SHALL ENSURE THAT ALL COMPONENTS WILL ASSEMBLE ACCURATELY AND EFFICIENTLY PRIOR TO SHIPPING.

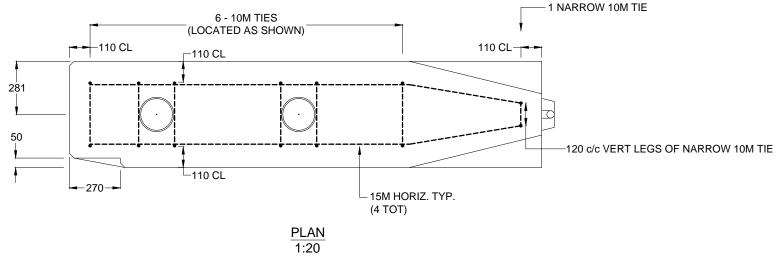
3.0 INSTALLATION

- BARRIERS SHALL BE PLACED ON A COMPACT GRANULAR BASE WITH MINIMAL ANTICIPATED SETTLEMENT IN RELATION TO THE BRIDGE END. SPECIFICATIONS FOR THE BASE SHALL BE DETERMINED BY THE G.A. ENGINEER, INCLUDING REQUIRED COMPACTION OF FILLS, AND FIELD INSPECTIONS DURING CONSTRUCTION.
- ALL FASTENERS SHALL BE SNUG-TIGHTENED (THE CONDITION THAT BRINGS THE PLIES INTO FIRM CONTACT COMMONLY ATTAINED BY A FEW IMPACTS OF AN IMPACT WRENCH, OR THE FULL EFFORT OF AN IRONWORKER USING AN ORDINARY SPUD WRENCH).
- ANY DAMAGE TO MATERIALS SHALL BE REPAIRED, OR THE MATERIALS REPLACED. TO THE MINISTRY'S SATISFACTION

	STANDARD BRIDGE DRAWING								
	ANCHORED/CONNECTED BRIDGE APPROACH BARRIERS								
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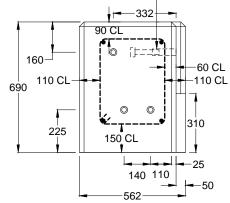


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(NOT ALL EMBEDMENTS SHOWN IN THIS VIEW - FOR CLARITY)

EMBEDDED COUPLER ASSEMBLY (TYP - 4 TOTAL: 3 ON END & 1 ON TRAFFIC FACE) 25Ø x 152 LG BOLT INSERTED 35 INTO 100 LG THREADED COUPLER (SEE SHEET 5&6 FOR CORRESPONDING EXTERIOR ATTACHMENT BOLTS & WASHERS)



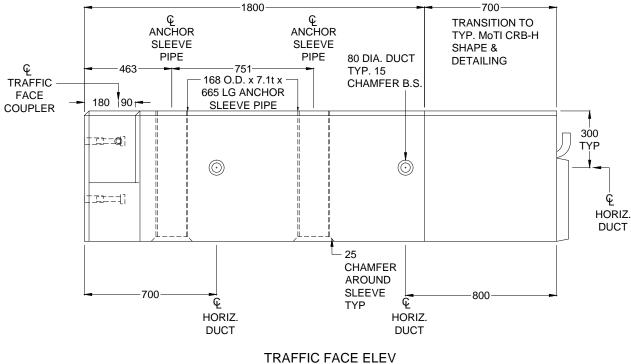
BRIDGE END ELEV 1:20

ANCHOR CRB NOTES:

- 2 RIGHT SHOULDER ANCHOR CRBS (AS SHOWN) & 2 LEFT SHOULDER ANCHOR CRBS (NOT SHOWN) TYP. PER BRIDGE. - 25 CHAMFERS TYP. U.N.O.

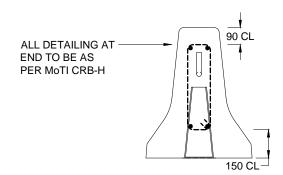
- CHAMFERS AT BASE & HOOK END TO BE AS PER MoTI CRB-H - 700 mm LONG TRANSITION ZONE TO TYP MoTI CRB-H SHAPE & DETAILING TO BE DETAILED ON FABRICATOR PREPARED SHOP DRAWINGS, AND TO BE CONSTRUCTED WITH HIGH QUALITY, SMOOTH ANGLES, TRANSITIONS & FINISHING MEETING TYP. MoTI CRB SPECS.

- SEE SHEET 1 FOR GENERAL NOTES



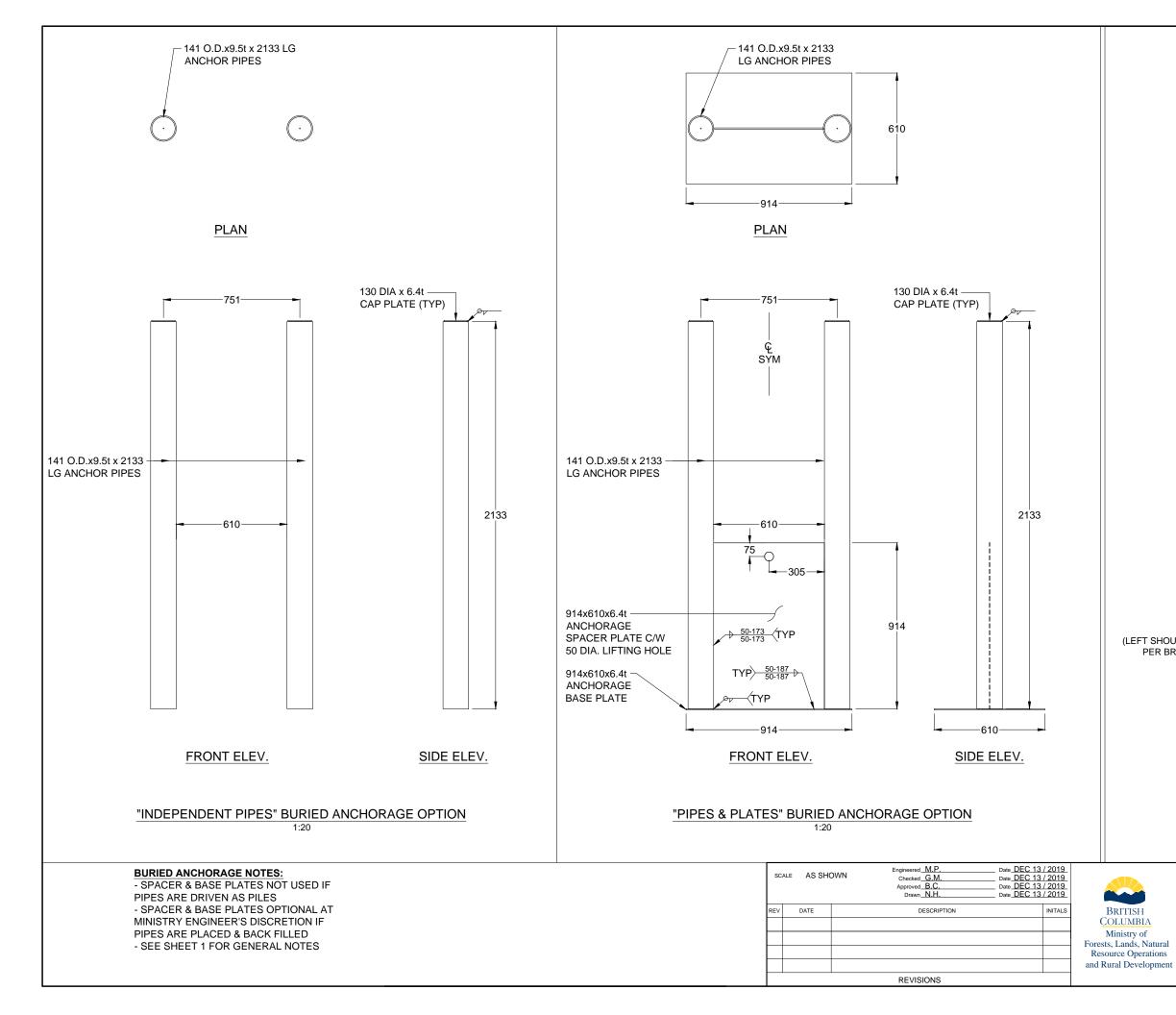
1:20 (REINFORCEMENT NOT SHOWN FOR CLARITY)

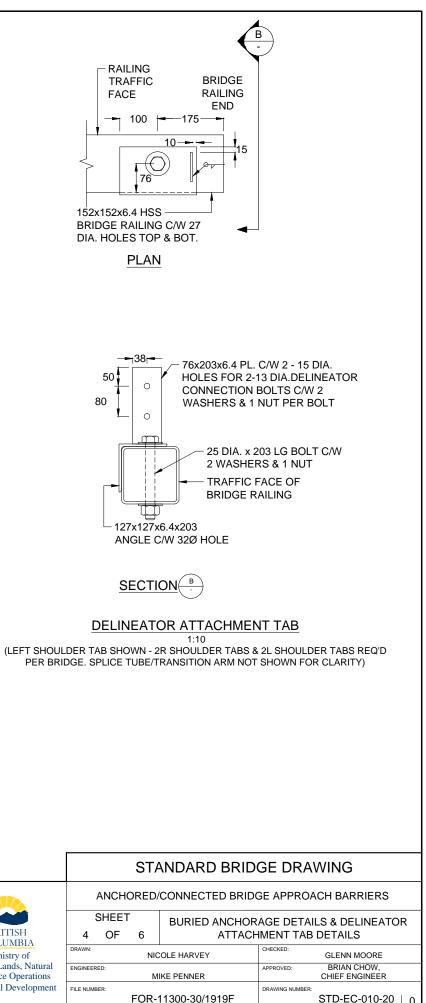
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REV	DATE	DESCRIPTION	Forest Reso	BRITISH COLUMBIA Ministry of Forests, Lands, Nat Resource Operati and Rural Develop
		REVISIONS		



HOOK END ELEV 1:20 (NOT SHOWING WIDENING BEYOND THE END)

	STANDARD BRIDGE DRAWING							
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CANCEL PRINTS BEARING PREVIOUS REVISION NUMBER								





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