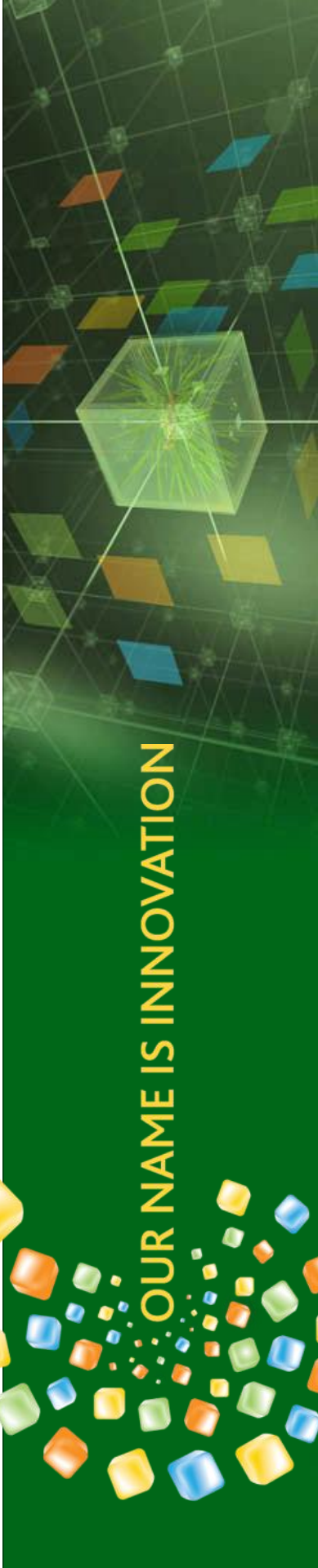




OUR NAME IS INNOVATION



New FSR bridge signage and the 'Road Load Rating' concept

Allan Bradley, R.P.F., P.Eng.
Resource Roads Group, FPInnovations

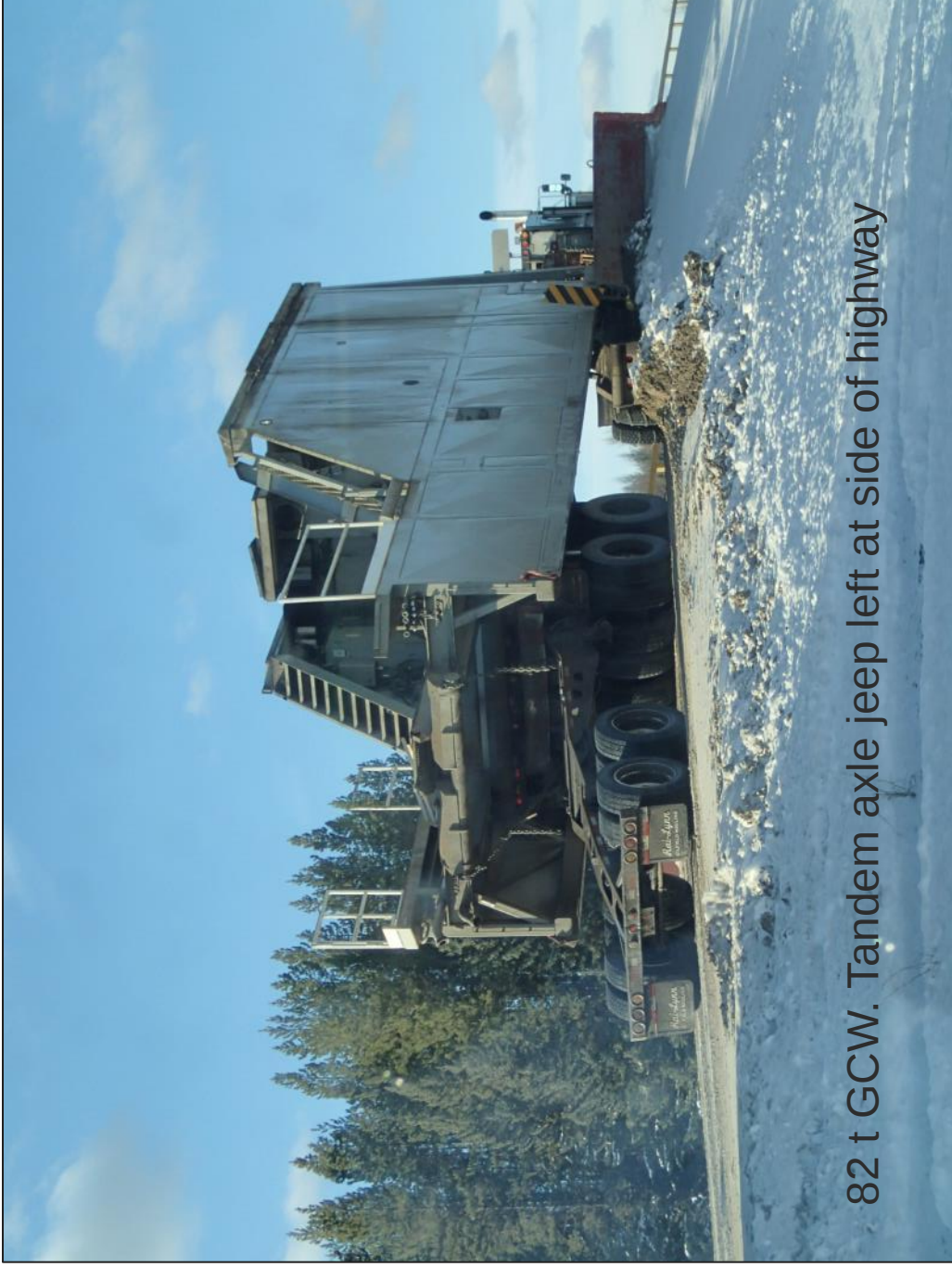
Outline

1. Speaker/ moderator introductions
2. Bridge capacity load limits
3. New bridge capacity signage
4. The “Road Load Capacity” concept

Bridge capacity load limits for resource road bridges are not well understood

- Bridge capacity signage historically and currently inadequate
- Implications of concentrated loads (i.e., short loads and tracked vehicles) not well understood
- Focus is on GVW – not understanding that this is based on a design vehicle configuration
- Resource roads are increasingly being used by mining, oil & gas, and clean energy projects
- Real concern for overloading of bridges
- A new methodology for posting of bridges is required

Very heavy loads used by non-forestry users of FSRs



82 t GCW. Tandem axle jeep left at side of highway

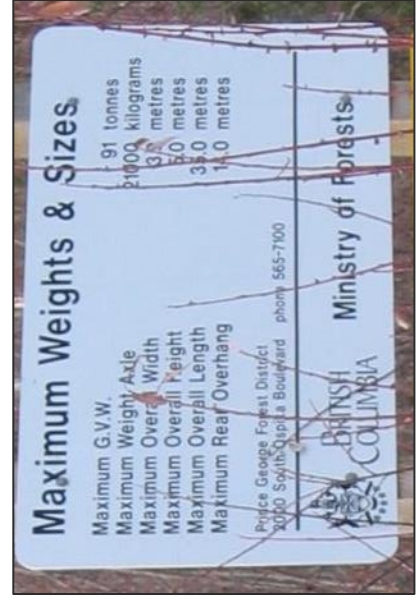
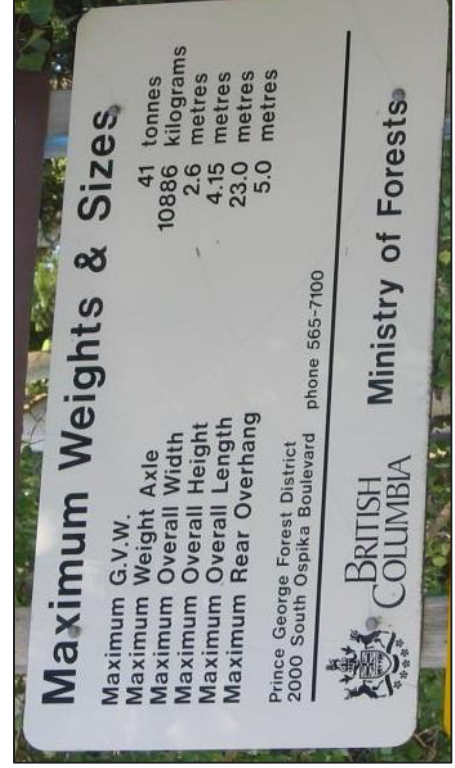
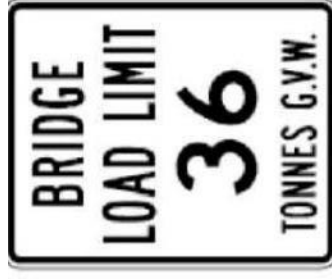
Concentrated loading



New truck configurations



FSR capacity signs



Determining the Safe Load Limit

- Analysis based on broad scale screening rather than designs of individual bridges.
- Force effects of actual trucks were compared against maximum design vehicle force effects to ensure that designs were sufficient.
- The live load factors for L-75, L-100 and L-150 bridge components were found to vary and some were inadequate.

Determining the Safe Load Limit

- To have a single live load factor for the L-series design vehicles, B&T recommended changes to GVW and weight distributions.
- B&T recommended that single, tandem, tridem axle group loads for the L-series vehicles be changed to 20%, 39%, and 43% of GVW instead of as portrayed in the current L-series design vehicles.
- The new design vehicle weights were used to determine safe load limits for GVW and axle loads, and concentrated loads.

Load Factors

- Analyses conducted with comparisons of force effects (shear and bending moment).
- Load factors (LL, DLA, DF) were the same for most design vehicles.
- S6-00 specifies $LL = 1.70$ for $\beta = 3.75$ however log truck traffic weights are better controlled than normal (PA) traffic.
- Analysis assumed NP traffic and lower LL values.
- Dead load was ignored in comparisons of vehicle force effects.

Summary of load factors

Design Vehicle	Design Live Load Factor	Dynamic Load Allowance	Distribution Factor
MOF L-Series	1.60	30%	0.69
BCL-625, LOH, HOH	1.50	30%	0.69
Axle groups (tridem, tandem, single)	1.50 to 1.60	30%	0.69
Short truck	1.60	30%	0.69
Tracked equipment on 2 girder forestry bridge	1.30	30%	0.69
Tracked equipment on slab or log stringers	1.30	24%	0.69

- Assumes annual permit (PA) traffic instead of normal (NP) traffic
- Lack of LL, DLA or DF data for tracked vehicles
- Tracked vehicles assumed to have little weight variation so LL = 1.30;
20% lower DLA used to reflect slow travel, short spans, no axle groups

Load limits for B.C. forestry bridges

Design Vehicle	GVW Load Limit (tonnes) ^a	Single Axle Load Limit (tonnes) ^b	Tandem Axle Load Limit (tonnes) ^b	Tridem Axle Load Limit (tonnes) ^b	Short Truck Load Limit (tonnes) ^a	Tracked Equipment Load Limit (tonnes) ^{a c}
L-45	41	8.5	16.0	17.5	26	32
L-60	55	11.5	21.5	23.5	28	35
BCL-625	64	9.0	17.0	24.0	33	42
L-75	68	14.5	27.0	29.5	36	45
LOH	82	19.5	37.0	40.5	46	57
L-100	91	19.0	36.0	39.5	47	57
HOH	129	31.0	58.0	n.a.	71	86
L-150	136	28.5	53.5	n.a.	70	85
L-165	150	31.5	59.0	n.a.	90	109

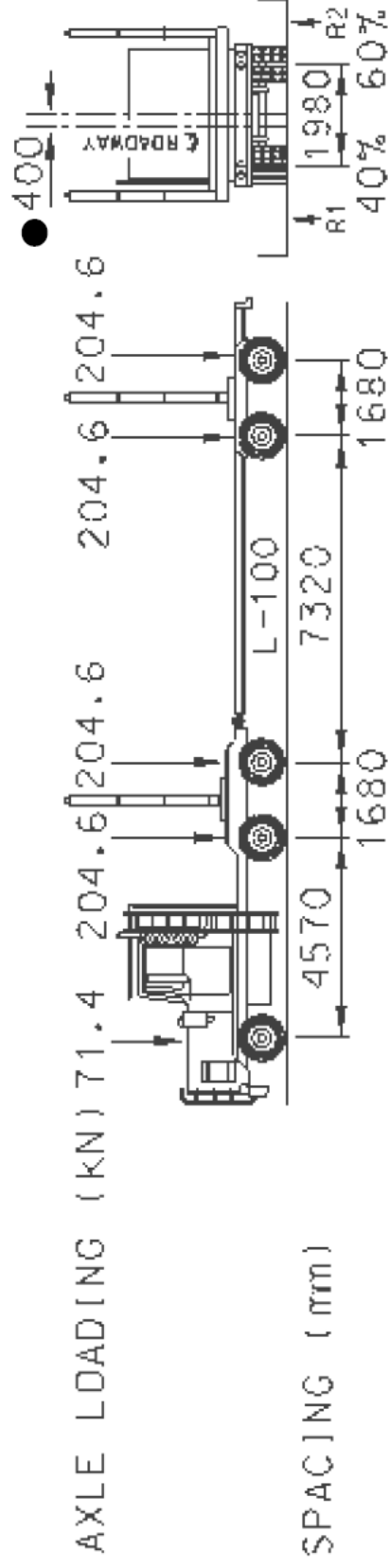
Notes:

- GVW load limits are limited to historic levels and rounded to the nearest tonne.
- Axle group load limits are increased from historic levels and rounded to the nearest ½ tonne.
- Tracked vehicle GVW load limits apply to concrete slab or gravel-log-stringer bridges. Design load limits for tracked vehicles on typical 2-girder forestry bridges can be increased from the limits shown by 19%.

MOF L-Series: GVW and axle group load limits for L-100

- Assumed that GVW LL = 1.60 originally.
- Kept GVW load limits at historic 91 t level despite B&T recommending 6.7% higher values (i.e., 1.6/1.5).
- B&T found that single, tandem, tridem axle group loads for 5 axle trucks were 20%, 37%, and 40% of GVW instead of as portrayed in current L-series design vehicles.
- 6.7% higher axle group load limits were specified (e.g., tandem load = 36.0 t = 37% x 91 t x 1.067).

L-100 design vehicle



L-100 (OFF HIGHWAY) GWV 90,680 kg

Load limits for B.C. forestry bridges

Design Vehicle	GVW Load Limit (tonnes) ^a	Single Axle Load Limit (tonnes) ^b	Tandem Axle Load Limit (tonnes) ^b	Tridem Axle Load Limit (tonnes) ^b	Short Truck Load Limit (tonnes) ^a	Tracked Equipment Load Limit (tonnes) ^{a c}
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LOH and HOH design vehicles

- LOH and HOH were derived from log truck data analysis (2000-03); FLNRO is reviewing them with more recent weigh scale data.
- Intent is to have light off-highway vehicle and heavy off-highway vehicle well matched to actual traffic.
- Going forward would phase out L-165, L-150, L-100, L-75 and only use BCL-625, HOH, LOH.

Load limits for B.C. forestry bridges

Design Vehicle	GVW Load Limit (tonnes) ^a	Single Axle Load Limit (tonnes) ^b	Tandem Axle Load Limit (tonnes) ^b	Tridem Axle Load Limit (tonnes) ^b	Short Truck Load Limit (tonnes) ^a	Tracked Equipment Load Limit (tonnes) ^{a c}
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Note: HOH GVW is 5% and 14% lighter than L-150 and L-165

BCL-625 GVW and axle group load limits

- As specified in the Commercial Transport Act and consistent with MOTI specifications.
- Used on routes connected to highways.
- Although capacity may be understated for log hauling vehicles, it is well suited to highway traffic with more variable loading (NP type).

Load limits for B.C. forestry bridges

Design Vehicle	GVW Load Limit (tonnes) ^a	Single Axle Load Limit (tonnes) ^b	Tandem Axle Load Limit (tonnes) ^b	Tridem Axle Load Limit (tonnes) ^b	Short Truck Load Limit (tonnes) ^a	Tracked Equipment Load Limit (tonnes) ^{a c}
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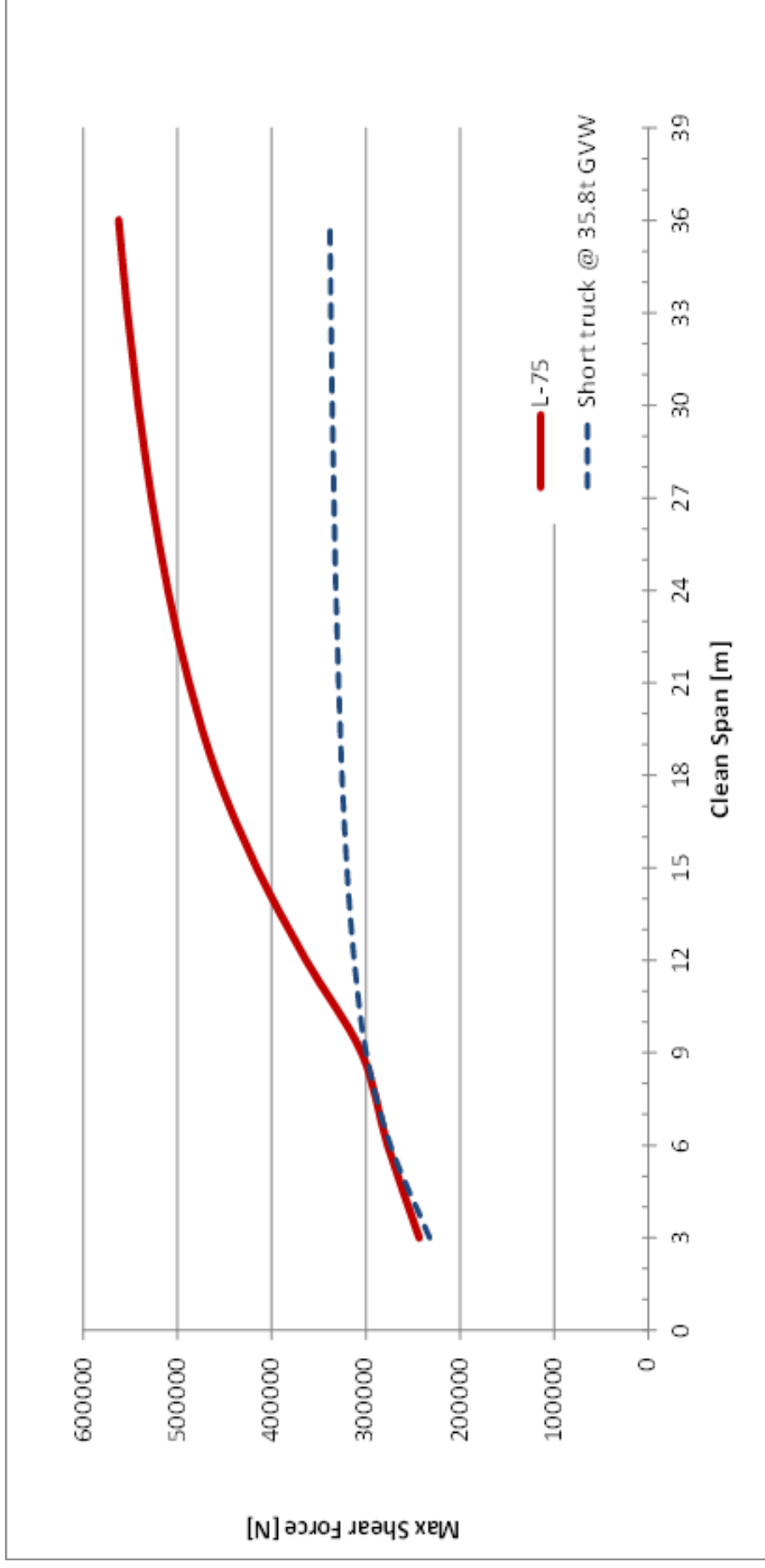
Short truck load limit

- In lieu of studies, LL, DLA and DF same as log trucks.
- GVW load limit found with relative comparisons of shear and flexure to design bridge capacity.

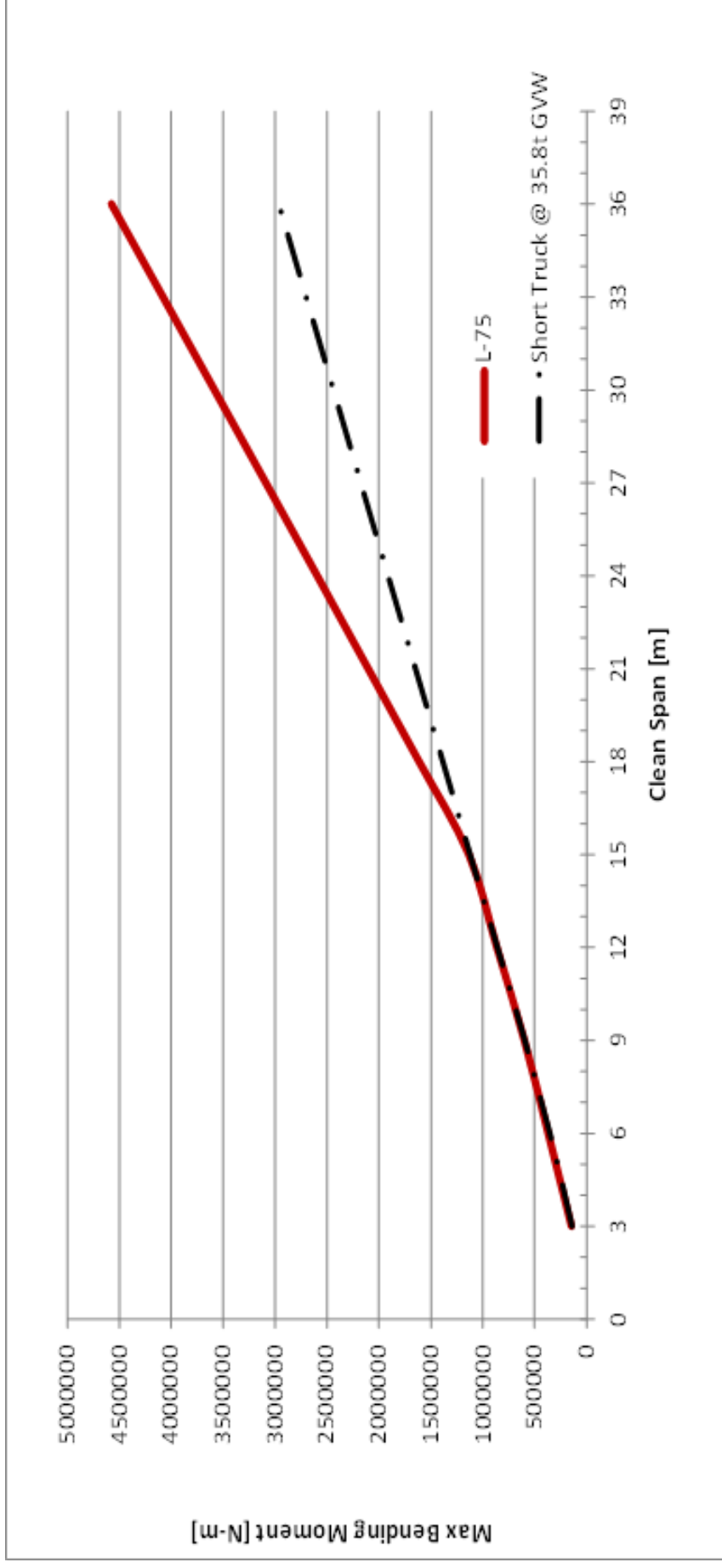
Load limits for B.C. forestry bridges

Design Vehicle	GVW Load Limit (tonnes) ^a	Single Axle Load Limit (tonnes) ^b	Tandem Axle Load Limit (tonnes) ^b	Tridem Axle Load Limit (tonnes) ^b	Short Truck Load Limit (tonnes) ^a	Tracked Equipment Load Limit (tonnes) ^{a c}
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Short truck load limit. Relative comparison of unfactored shear.



Short truck load limit. Relative comparison of unfactored flexure.



Tracked vehicle load limit

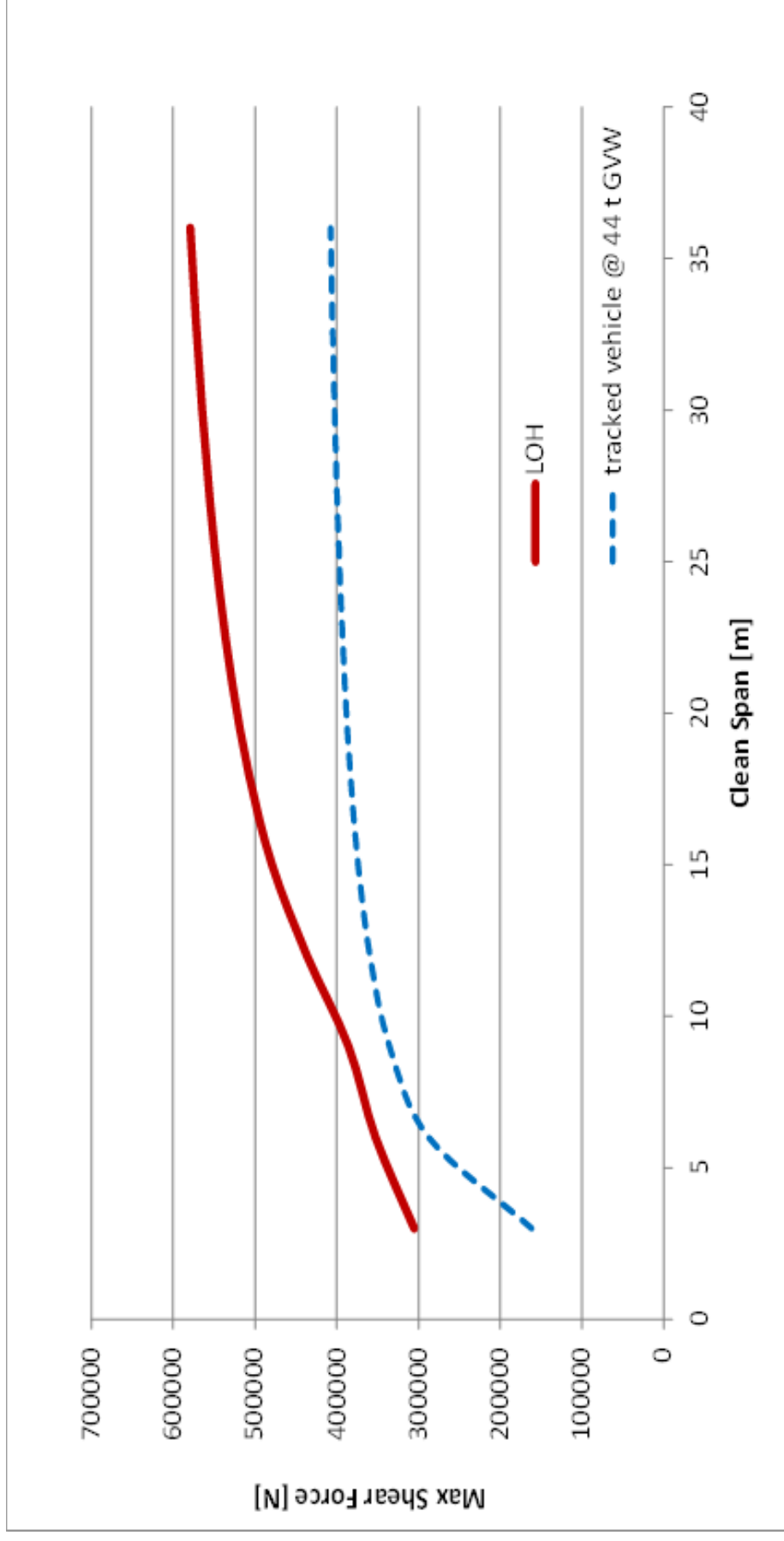
- Assumption: 4 m-long track contact length and uniform loading over this length.
- $LL = 1.30$ (no payload, predictable GVW)
- $DLA = 0.30$ (2 girder), 0.23 (slab, gravel-over)
- $DF = 0.55$ (track down centre, no turning)
- GVW load limit found with relative comparisons of shear and flexure to design bridge capacity.

Load limits for B.C. forestry bridges

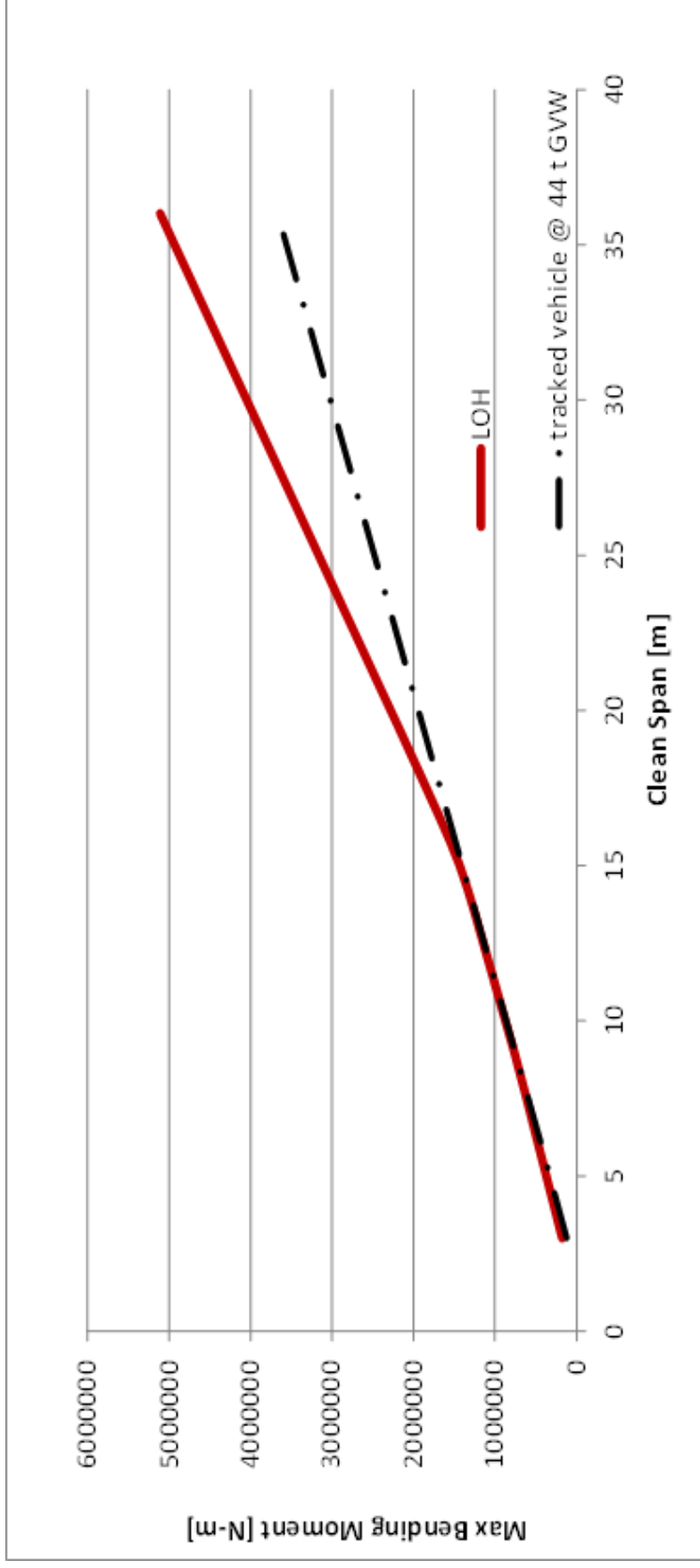
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Note: **Tracked vehicle GVW load limits apply to concrete slab or gravel-log-stringer bridges. Design load limits for tracked vehicles on typical 2-girder forestry bridges can be increased from the limits shown by 19%.**

Tracked vehicle load limit. Relative comparison of unfactored shear.



Tracked vehicle load limit. Relative comparison of unfactored flexure.



Tracked Vehicles

- Concern: L-165 not shown to be capable of supporting concentrated load of heaviest yarders (90 - 115 t).
- Option to design higher capacity new spans and up-rate existing spans by field rating per CHBDC Section 14.

Recap: Load limits for B.C. forestry bridges

Design Vehicle	GVW Load Limit (tonnes) ^a	Single Axle Load Limit (tonnes) ^b	Tandem Axle Load Limit (tonnes) ^b	Tridem Axle Load Limit (tonnes) ^b	Short Truck Load Limit (tonnes) ^a	Tracked Equipment Load Limit (tonnes) ^{a c}
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- MOF L-Series GVW remain at historic levels.
- Introducing new LOH and HOH bridge designs (load limits to be verified for current loadings).
- Sum of axle loads may exceed allowable GVW.
- Short truck and tracked equipment concentrate loading and need special treatment.
- Increase load limits for tracked equipment by 19% if for slab or gravel-over-log-stringer forestry bridges.

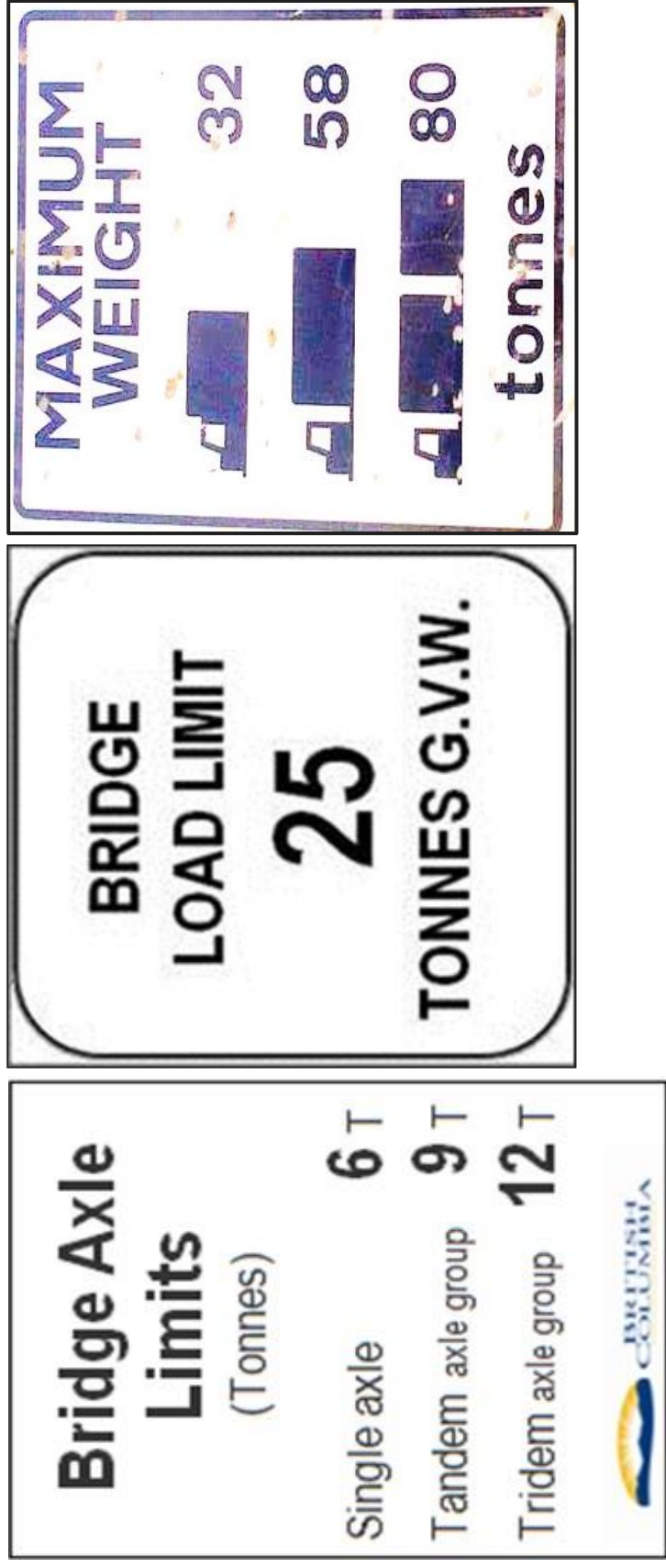
Bridge capacity sign format



Bridge capacity sign format

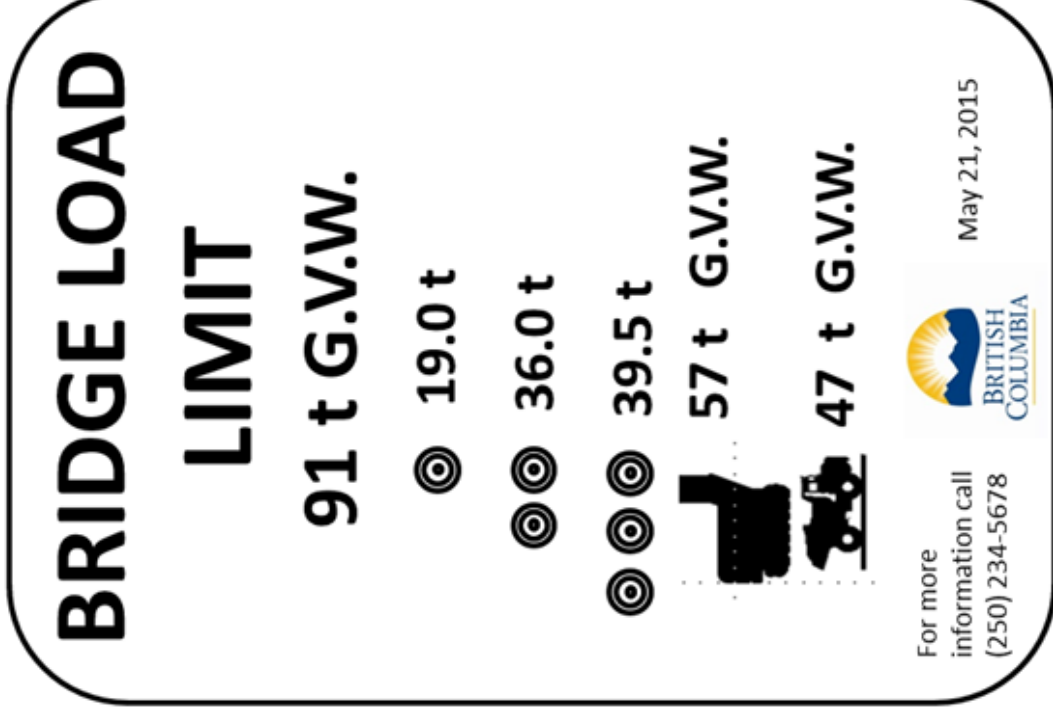
- Original (existing) load limit signs are inadequate.
- L-series bridge design vehicles no longer look like most log trucks and other vehicles on FSRs.
- Need to allow road users to relate bridge ratings to their own vehicles.
- Need a way to address variable vehicle configurations.

Bridge capacity sign format



Some common formats

Full sign format



Sign format for L-45 bridges

- L-45 not sufficient for most truck GVW
- L-45 sufficient for some short trucks and tracked vehicles
- Load limit = minimum of short truck and tracked vehicle load limits (26 t).
- Up-rate with field rating?

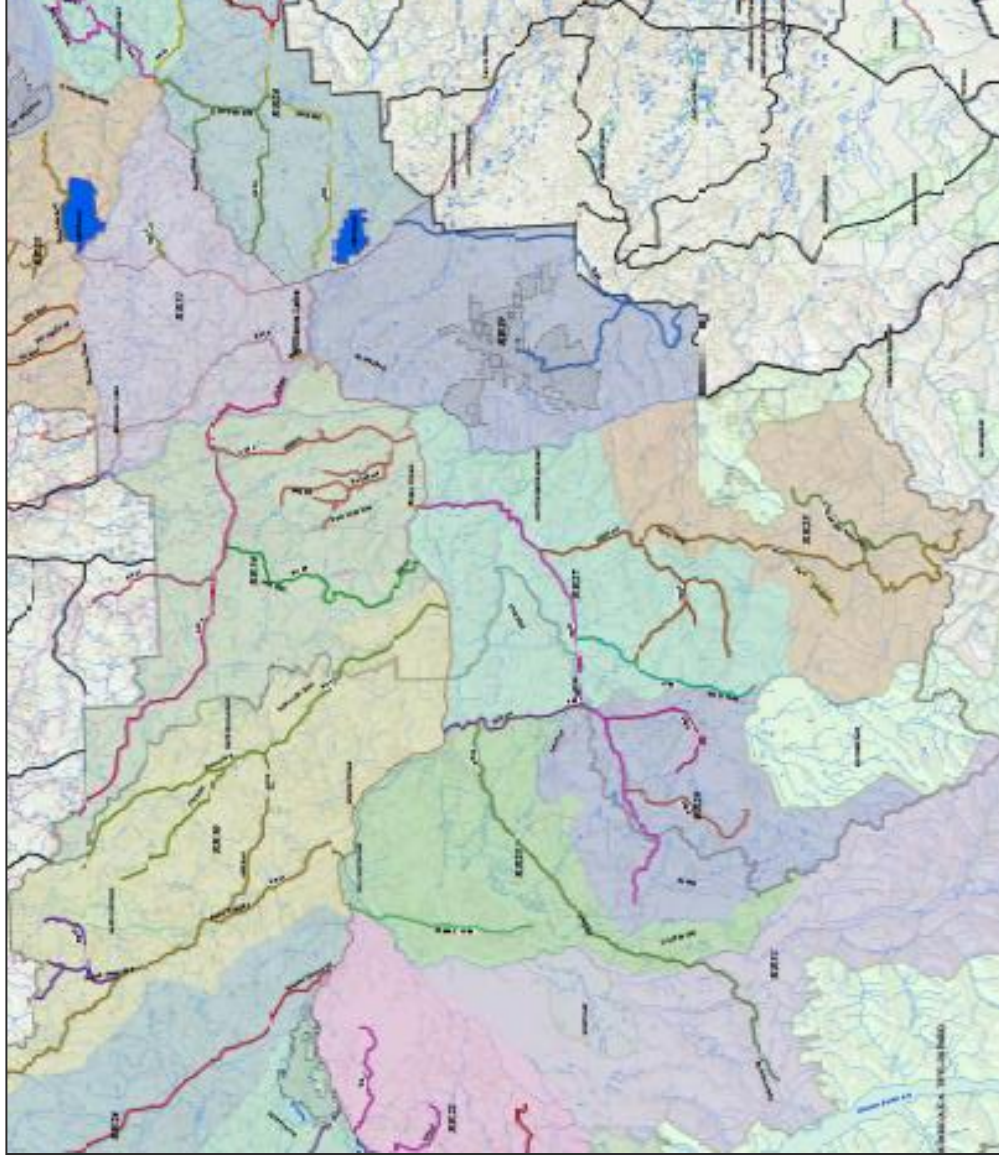


Sign format for down-rated bridges

- Existing sign formats for down-rated bridges



Road Load Rating concept



Road Load Rating concept

- Not practicable or useful to post every bridge on a route with limits
- Road systems typically designed to specified design vehicle loading (e.g., L-100)
- One bridge rating per network. Posted bridge capacity signs are that of lowest capacity bridges on the network.
- Concept is same as used for Provincial highways where load limits are described in regulations only and bridges are good for all trucks. Only down-rated structures and heavy haul routes.

Road Load Rating concept - discussion

- Post exceptions beside network rating sign
 - Low capacity bridges and down-rated bridges.
 - May be confusing if many exceptions.
 - Also post exceptions at the bridge.
- Split network and post rating signs for each
 - *Posting applies from KM x to KM y of FSR*

Road Load Rating Concept – some of survey feedback

- Concept makes sense and is timely response to rapid industrial growth in north.
- Not sure that new signs will alleviate overloading problem – may only cost extra \$.
- Capacity signs may change by season – confusing! May be better to make all bridges meet minimum capacity.
- Locate new sign somewhere safe to stop, near PoC, and where trucks can turn around.
- Some networks are inter-connected and will require signs at all entrances.
- Signs must clearly delineate applicable portion of network.

Road Use Permits

- Consistency with inclusion in road use permit documentation (Section 2 Conditions of Use).
- Better articulates loading limitations for vehicle types.
- Increases dissemination of safe vehicle weights including short truck and tracked equipment which aren't currently being captured or used.
- Could be used to detail what part of roads that road load rating applies to (if mix of FSR & RUP).
- Inform other road users thru cutting permits, construction contracts, BCTS bidding information, road signage, and local road safety committees.

Recap: Road Load Rating concept

- Opportunity to include inform road users about safe truck weights and what parts of road network that road load rating applies to.
- Inform other road users thru cutting permits, construction contracts, BCTS bidding information, road signage, and local road safety committees.

Questions and Discussion



**BRIDGE LOAD
LIMIT**

91 t G.V.W.

● 19.0 t

●● 36.0 t

●●● 39.5 t

●●●  57 t G.V.W.

●●●  47 t G.V.W.

For more information call
(250) 234-5678

 May 21, 2015

Forest Bridge Capacity Signage

A technical review and operational discussion of the FLNRO Engineering Branch 'road load rating' concept

May 19, 2015

by:

Allan H. Bradley R.P.F., P.Eng. Associate Research Leader, Resource Roads

fpinnovations.ca

Thank you



OUR NAME IS INNOVATION



For more information please contact:

Allan Bradley at (604) 222-5667 Allan.Bradley@fpinnovations.ca

Brian Chow at (250) 953-4370 Brian.Chow@gov.bc.ca

Also see the road load rating project on the FLNRO Engineering Branch website
https://www.for.gov.bc.ca/htth/engineering/Bridges_And_Major_Culverts.htm

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