

# Table of Contents

## 1 Introduction and Overview of Call Grading/Net Factoring

1.1 Call Grading and Net Factoring.....	1-3
1.1.1 Call Grading.....	1-3
1.1.2 Net Factoring .....	1-3
1.1.3 Tree Form.....	1-5
1.2 Objectives .....	1-7
1.3 Conventions/Procedures .....	1-8

## 2 Net Factoring

2.1 Net Factoring Process .....	2-2
2.2 Net Factoring Deductions .....	2-3
2.2.1.2 Applying Deduction Rules.....	2-4
2.3 Deduction Procedures for Loss Indicators.....	2-6
2.3.1 Heart Rot Conk .....	2-6
2.3.2 Root Rot.....	2-7
2.3.3 Blind Conk .....	2-8
2.3.4 Frost Crack.....	2-9
2.3.5 Scar .....	2-11
2.3.6 Butt Rot/Cat Face.....	2-13
2.3.8 Fork.....	2-19
2.3.9 Crook.....	2-19
2.3.10 Rotten Branch .....	2-20
2.3.11 Dead Tops.....	2-21
2.3.12 Broken (Missing) Tops .....	2-22
2.3.13 Fallen Trees.....	2-23
2.3.14 Multiple Defects.....	2-23
2.3.15 Dead Standing and Dead Fallen Trees.....	2-25

## 3 Call Grading

3.1 Introduction.....	3-2
3.2 Definitions.....	3-3
3.2.1 Procedures.....	3-3
3.2.2 Grading Conventions and Guidelines .....	3-5
3.2.3 Guidelines .....	3-7
3.2.3.1 Heart Rot:.....	3-7
3.2.3.2 Butt Rot.....	3-7
3.2.3.3 Frost Cracks .....	3-8

3.2.3.4 Occasional Larger Knots.....	3-8
3.2.3.5 Weather Checks and/or Insect Damage .....	3-8
3.2.3.6 Twist .....	3-10
3.2.3.7 Cedar Shingle Criteria.....	3-11
3.2.3.8 Lumber Grades.....	3-12
3.2.3.9 Tree Form.....	3-12
3.2.3.10 Last Log .....	3-12
3.2.3.11 Dead/Dry Tops.....	3-13
3.2.3.12 Ring Shake .....	3-13
3.2.3.13 Missing Wood and Separated Pieces .....	3-13
3.3 Revenue Call Grading Criteria.....	3-14

## 4 Quality Assurance

4.1 Primary Standards .....	4-2
4.2 Appraisal Standards .....	4-3
4.3 Plot Selection .....	4-4
4.4 Preparing the Quality Assurance Summary .....	4-5
4.5 Acknowledgements.....	4-7

## Appendix

Appendix I Damage Codes .....	A-2
Appendix II Coast Tally Card Details .....	A-3
Appendix III Transition from Loss Factor to CGNF Cruising .....	A-7

## Tables

Table 1: Summary of Sorts, Grades, Standard Log Lengths and Application Notes	1-5
Table 2: Formula for Calculating Volume.....	2-3
Table 3: Summary of Procedures for Determining Net Factor for Loss Indicators..	2-4
Table 4: Deduction Procedure for Heart Rot Conk .....	2-6
Table 5: Deduction Procedure for Root Rot .....	2-7
Table 6: Deduction Procedure for Blind Conk .....	2-8
Table 7: Deduction Procedure for Frost Crack .....	2-9
Table 8: Deduction Procedure for Scar.....	2-11
Table 9: Deduction Procedure for Butt Rots.....	2-13
Table 10: Butt Rot Guide for Length Deductions.....	2-17
Table 11: Deduction Procedure for Fork with Visible Decay .....	2-19
Table 12: Deduction Procedure for Crook with Visible Decay.....	2-20
Table 13: Deduction Procedure for Rotten Branch with Visible Decay.....	2-20
Table 14: Deduction Procedure for Measurable Sap Rot .....	2-21
Table 15: Deduction Procedure for Broken Tops .....	2-22
Table 16: Deduction Procedure for Rot Associated with Log Below Broken Top	2-22
Table 18: Butt Rot Guide for Length Deductions.....	3-8
Table 19: Maximum Twist Displacement by Grade.....	3-11
Table 20: Weighted Coast Selling Prices - Mature Grades .....	4-6
Table 21: Weighted Coast Selling Prices – 2 <sup>nd</sup> Growth.....	4-6

## List of Figures

Figure 1.1 Irregular Tree form.....	1-6
Figure 2.1 Example of Net Factor Calculation for Root Rot on the Ground.....	2-7
Figure 2.2 Example of Net Factor Calculation for Root Rot on the Tree.....	2-8
Figure 2.3 Example of Net Factor Calculation for Frost Cracks.....	2-10
Figure 2.4 Examples of a Net Factor Calculation for Scars with Known Depth....	2-13
Figure 2.5 Example of Net Factor Calculation for Cylindrical Defect.....	2-14
Figure 2.6 Example of Net Factor Calculation (conical).....	2-15
Figure 2.7 Example of Net Factor Calculation (cylindrical & conical) for Cedar Shingle.....	2-16
Figure 2.8 Example of Net Factor Calculation (using butt rot table). ....	2-18
Figure 2.9 Example of Sounding Deduction.....	2-18
Figure 2.10 Example of Net Factor Calculation for Measurable Sap Rot.....	2-21
Figure 2.11 Example of Net Factor Calculation for Broken Tops with Decay. ....	2-23
Figure 2.12 Example of Isolated Sections between Defects.....	2-24
Figure 3.1 Example of Grade Calculation for Weather Checked Logs. ....	3-9
Figure 3.2 Examples of Grade Calculation for Twist.....	3-11
Figure A.1 FS 205 – Cruise Tally Sheet.....	A-3